

# SKF Conveyor Chains





# Contents

## 1 Introduction

Introduction .....	2
General guidelines for selecting conveyor chains .....	4
SKF – the knowledge engineering company .....	6

## 2 Product data

Principles of conveyor chains .....	9
M Series .....	10
Z Series .....	15
FV Series .....	20
W Series (Welded steel mill and drag chains) .....	25
C Series .....	31
Lumber mill series .....	38
Steel pintle series .....	39
Steel mill series .....	44
Scraper series .....	51
Crawler asphalt paver series .....	55
Top chain curve movement series .....	57
Double flex series .....	59
Universal movement series .....	61
Escalator step series .....	63
Rice harvester series .....	66
Double plus series .....	72
Crank link drive series .....	74
2184 Series .....	75
9060 Series .....	76
Elevator series .....	77
Hoisting series .....	78
Roller chain with vulcanised elastomer .....	80
Steel agricultural series .....	86
Sharp top series .....	89
Hollow pin series .....	99
Engineering bush series .....	104
Combination series .....	108
H class mill series .....	112
Rivetless series .....	114
Barloop series .....	115
900 class pintle series .....	116
400 class pintle series – cast steel .....	117
700 class pintle series – cast steel .....	120
Detachable series .....	123
H class transfer (roof top) series .....	126
Combination transfer (roof top) series .....	127

## 3 Additional information

Conveyor chains – basic maintenance notes .....	128
---	-----

## 4 Index

Chain number index (alpha-numeric) .....	130
--	-----

# Introduction

Conveyor chains, whether they are roller or cast in construction, are found today in virtually every industry.

Unlike other types of chains that transfer power from one shaft to another, the conveyor chain is used to pull (or elevate) a load, usually in a straight line, at relatively slow speeds. As a result, the conveyor chain is rated in terms of their allowable working loads and not by power or speed.

For all the different types of conveyors and chain applications, there is an equally large number of chain configurations and materials available.

The SKF range of conveyor chains covers a wide variety of chains and chain materials.

## Industry types

Typical industries covered include:

- Sugar
- Cement
- Steel
- Lumber
- Waste water
- Mining
- Power / Energy
- Converting
- Food & Beverage
- Pulp & Paper
- Palm Oil
- Agriculture
- Refuse / Recycling
- Construction
- Leisure (Theme park)
- Automotive (Assembly)
- Meat / Poultry
- Horticulture

## Range

This catalogue is intended to make chain selection as simple as possible. It includes standard as well as alternative chains with pitches ranging from 12.7 to 1,000 mm. Tensile strengths range from Ultimate (UTS) to 900 kN. With modification, higher tensile strengths are possible.

The Long Pitch (LP) roller chains in this catalogue are in accordance with DIN 8187, ISO 1977 and BS 4116 (Part IV), covering series M, MC, FV and Z series, in metric and inch sizes.

Various roller or bush chain options are also available including:

- Welded (Mill and Drag) chains
- Cast combination chains
- Pintle (400, 700 and 900 class) chains
- Rivet-less and barloop chains
- Rice chains
- Elevator and escalator chains
- Rooftop / transfer chains
- Detachable chains
- Side-flexing chains.

## Selection

When selecting a conveyor chain for a specific application, many aspects of the conveyor system have to be considered. There are no general rules that cover all types of chains (long pitch, roller, bush, steel, cast etc.), even though the selection procedures are similar.

Typically aspects that need to be considered are:

- Working load (chain pull),
- Chain speed
- Pitch requirement (particularly important for attachment chains such as elevators)
- Type and spacing of attachment (if any)
- Chain length (centres), or lengths for multi-strand applications
- Lubrication (type and method of application)
- Environmental issues (such as dirt, temperature extremes, chemicals, contamination, hygiene requirements etc.)
- Available space
- Required chain through-life

To improve through-life, SKF, in consultation with factory engineers, can offer a number of options that will not only increase chain

strength, but improve wear resistance of the chain, and sprockets.

Options include but are not limited to alternative materials, selective heat treatment of particular components such as side bars (wear faces), pins, bushes (barrels) and / or rollers.

When optimising conveyor chains, there is usually a compromise between strength and wear resistance, to obtain the required through-life in a cost-effective way.

## Materials

The use of different grades and hardness of steel to manufacture various chain components provide the best combinations to increase strength and improve wear resistance. Low to medium carbon and alloy steels, in conjunction with various heat treatment methods, result in good mechanical properties, wear resistance and hardness.

SKF conveyor chains are made from alloy steels or cast iron depending on the chain series and type. Stainless steel is also available for corrosive environments or applications where there are frequent wash-downs e.g. food, beverage and pharmaceutical applications.



The correct material and hardness of pins, bushings, rollers and side bars provide high quality, long lasting chains.

## Heat treatment

SKF chain components undergo different heat treatment processes depending on the component and material grade.

The most common heat treatment processes used during the manufacturing process are:

- **Through hardening** – when using medium carbon steel. All steel parts are treated throughout to increase the chains' component strength and improve wear resistance.
- **Carburizing** – the heat process used to increase the wear resistance of chain components (and some sprockets), to obtain a high surface hardness, depending on the steel type used.
- **Induction hardening** – To use this process of heat treatment, the chain parts are induction hardened to obtain a controlled hardness depth, while still maintaining a ductile core. The induction hardening process produces a surface much harder than those treated with the through hardening treatment.
- **Selective induction hardening** – This treatment is similar to the preceding treatment, but only in selective areas, allowing the other areas of the chain component to be ductile. This is the most usable hardening treatment used for the chain pins (as the pin is often exposed to extreme shock loads), and on the wearing surfaces of chain sidebars being exposed to sliding wear.
- **Other** – Some conveyor chain applications require special surface protection e.g. zinc hot dip or electrolytic galvanizing.

All SKF Conveyor Chains are manufactured to extremely close tolerances, and use high quality material combinations, to provide

long service life, excellent plate / pin / bush integrity and uniform pitch lengths.

## Packaging

Where practical, all chains are packaged (boxed or palletised) for safe handling. Containers are clearly marked to customer specifications

They are also available is the SKF transmission chain catalogue (SKF publication 6772 EN), covering all DIN/BS, ANSI transmission type chains, attachments, drive chains, SLR lubrication-free chains, stainless chains, heavy duty chains, silent and PIV type chains...

# General guidelines for selecting conveyor chains

When selecting conveyor chains for a particular application, there are a number of factors that should be considered. These include, but are not limited to, the following:

- Working load (chain pull)
- Chain speed
- Pitch requirement (particularly important for attachment chains such as elevators)
- Type and spacing of attachment (if any)
- Chain length (centres), or lengths for multi-strand applications
- Lubrication (type and method of application)
- Environmental issues (such as dirt, temperature extremes, chemicals, contamination, hygiene requirements etc.)
- Available space
- Required chain 'through-life'

## (i) Working load ( $F_R$ ) (kN)

The working load summation ( $\Sigma W$ ):

- the load on the chain (or chains) from the product / process
- the selected chain total weight, with attachments etc., if applicable
- any external influences (e.g. tripper / loading forces)
- Angle of inclination ( $\alpha$ ) or decline (Note: In the case of decline conveyors the loading value may have a negative (-ve) or 'regenerative' effect on the total chain pull summation)
- Friction influences:
  - Rolling friction (e.g. where chain rollers are proud of the sidebar)
  - Sliding friction (e.g. where the side bars are sliding on the base), which will also be influenced by
    - Sliding on bare steel
    - Sliding on plastic (e.g. UHWPE), hardwood or other material
  - Lubrication factor (i.e. lubricated or, no lubrication)

If the conveyor system involves more than one chain (e.g. dual, triple or more strands), the loads are usually split over the number

of chains, i.e. 1/2 or 1/3 of the  $F_R$  (see (v) below)

## (ii) Chain speed ( $v$ ) (m/s)

Chain speed is generally determined by the application. There are, however, general guidelines for the maximum recommended speed for chains, particularly for cast chains. These should be referred to in the respective industry catalogues.

## (iii) Safety factors ( $F_S$ )

Most conveyor chain catalogues list only an ultimate or average tensile strength in kilonewtons (kN), kgf or lbf. These figures are determined by failure testing, statistical analysis and / or compliance with minimum standards (such as ANSI / DIN / BS etc.), where applicable.

The chain should be selected to operate well within safety guidelines. The safety factor will be determined by a number of influences.

- type of chain (e.g. cast or steel). (Cast chains generally operate at slower speeds and lower tensile loads)
- Loading conditions – typically uniform (U), moderate (M) or heavy (H)
- Chain speed ( $v$ )
- Temperature / ambient factors ( $F_T$ )

These  $F_S$  factors can vary from 6.5:1 for slow speed, uniform load applications to 22:1, for applications where there are higher speeds or shock loads.

Additionally, it should be noted that some industries have established, through their specific requirements and uniqueness, minimum standards and safety factors.

## (iv) Sprockets

The size (number of teeth) on the sprockets, whether driver, or idler (non-drive, idler, bend etc.), will generally be determined by necessity (such as space restrictions).

In any case, the drive sprocket should be as large as possible, to provide smooth transition of the chain(s) on and off the sprocket / chain wheel, and to eliminate any "chordal effect" or 'hunting' (which is common on small tooth sprockets, where the chain 'staggers', as a result of the chain lifting up in the sprocket, due to an inability to sit correctly).

Smaller pitch chains, operating on larger sprockets generally provide better chain articulation than a larger pitch chain, but this is not always feasible. Larger sprocket sizes will also be beneficial on the drive system, with lower overhung loads on the respective shafts and bearings.

Odd numbers of teeth generally offer a better wear rate, due to the 'hunting' of the chain over different teeth during each mesh.

## (v) Other factors

- **Attachments.** The spacing of the attachments may have an influence on the final chain pitch. The lower the pitch, the higher the number of bushes, pins and (if applicable) rollers, and hence generally a higher relative cost is typical for chains of similar load capacity.

Additionally if the attachments are subject to high load forces (e.g. during a process), these forces need to be taken into account when considering the chain load conditions. Refer to (a) above.

- **Material enhancements.** The range of chains offered are often available in different materials (e.g. stainless steel), and it is important the strength values for the chain material selected is used. This may also be applicable to some treatment processes.

- **Temperature (elevated) ( $F_T$ ).** Where there are high ambient temperatures the load carrying capacity of the chain should be reduced, especially if temperatures exceed  $160^\circ\text{C}$  ( $320^\circ\text{F}$ ). If temperatures are particularly high, special materials may have to be considered.

For low temperature ( $< \text{minus } 20^\circ\text{C}$ ) applications, which typically have to contend with condensation and water, special materials e.g. stainless steel, may have to be considered.

- **Multiple stands ( $S_n$ ).** One way of reducing chain size is using multiple strands. Multiple strands are common where an attachment links two or more strands to carry a product).

In these cases, the chain strands should be 'matched' at the factory to be sure they run true with each other. This should be stated at the time of order. The chains are then 'tagged' accordingly.

Note: - Matched chains usually incur a factory surcharge.

- **Lubrication.** The type of lubricant (e.g. mineral, vegetable (food-grade) soap-water) is generally determined by the application and its operating conditions. The point of application is usually within the pin / bush / roller area.

The method used to apply the lubricant to the chain can have a substantial effect on chain through-life.

SKF lubrication systems can offer complete lubrication solutions, for the continual supply of lubricant to the articulating points of a chain, with various metered options.

Additionally, it should be noted that, if for some reason, a chain cannot be lubricated, the selection parameters must take this into account. The reason being, the resultant loading will be significantly higher, as will the wear-rate of the chain, which will have a significant effect on the through-life of both the chain and sprockets.

# SKF – the knowledge engineering company

From one simple but inspired solution to a misalignment problem in a textile mill in Sweden, and fifteen employees in 1907, SKF has grown to become a global industrial knowledge leader.



Over the years we have built on our expertise in bearings, extending it to seals, mechatronics, services and lubrication systems. Our knowledge network includes 46 000 employees, 15 000 distributor partners, offices in more than 130 countries, and a growing number of SKF Solution Factories around the world.

## Research and development

We have hands-on experience in over forty industries, based on our employees' knowledge of real life conditions. In addition our world-leading experts and university partners who pioneer advanced theoretical research and development in areas including tribology, condition monitoring, asset management and bearing life theory. Our ongoing commitment to research and development helps us keep our customers at the forefront of their industries.

## Meeting the toughest challenges

Our network of knowledge and experience along with our understanding of how our core technologies can be combined helps us create innovative solutions that meet the toughest of challenges. We work closely with our customers throughout the asset life cycle, helping them to profitably and responsibly grow their businesses.



## Working for a sustainable future

Since 2005, SKF has worked to reduce the negative environmental impact from our own operations and those of our suppliers. Our continuing technology development introduced the SKF BeyondZero portfolio of products and services which improve efficiency and reduce energy losses, as well as enable new technologies harnessing wind, solar and ocean power. This combined approach helps reduce the environmental impact both in our own operations and in our customers'.

*SKF Solution Factories make SKF knowledge and manufacturing expertise available locally, to provide unique solutions and services to our customers.*

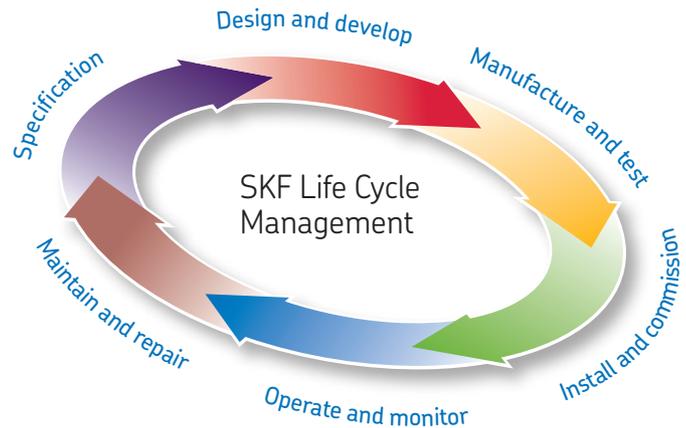


*Working with SKF IT and logistics systems and application experts, SKF Authorized Distributors deliver a valuable mix of product and application knowledge to customers worldwide.*



## Our knowledge – your success

**SKF Life Cycle Management is how we combine our technology platforms and advanced services, and apply them at each stage of the asset life cycle, to help our customers to be more successful, sustainable and profitable.**



### Working closely with you

Our objective is to help our customers improve productivity, minimize maintenance, achieve higher energy and resource efficiency, and optimize designs for long service life and reliability.



### Bearings

SKF is the world leader in the design, development and manufacture of high performance rolling bearings, plain bearings, bearing units and housings.

### Innovative solutions

Whether the application is linear or rotary or a combination of the two, SKF engineers can work with you at each stage of the asset life cycle to improve machine performance by looking at the entire application. This approach doesn't just focus on individual components like bearings or seals. It looks at the whole application to see how each component interacts with the next.



### Machinery maintenance

Condition monitoring technologies and maintenance services from SKF can help minimize unplanned downtime, improve operational efficiency and reduce maintenance costs.

### Design optimization and verification

SKF can work with you to optimize current or new designs with proprietary 3-D modeling software that can also be used as a virtual test rig to confirm the integrity of the design.



### Sealing solutions

SKF offers standard seals and custom engineered sealing solutions to increase uptime, improve machine reliability, reduce friction and power losses, and extend lubricant life.



### Mechatronics

SKF fly-by-wire systems for aircraft and drive-by-wire systems for off-road, agricultural and forklift applications replace heavy, grease or oil consuming mechanical and hydraulic systems.



### Lubrication solutions

From specialized lubricants to state-of-the-art lubrication systems and lubrication management services, lubrication solutions from SKF can help to reduce lubrication related downtime and lubricant consumption.



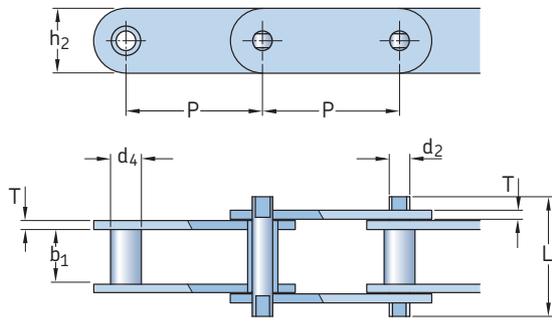
### Actuation and motion control

With a wide assortment of products – from actuators and ball screws to profile rail guides – SKF can work with you to solve your most pressing linear system challenges.

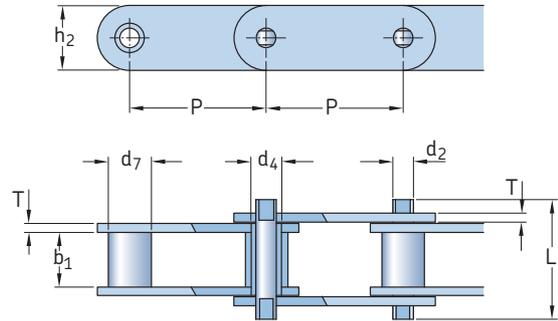




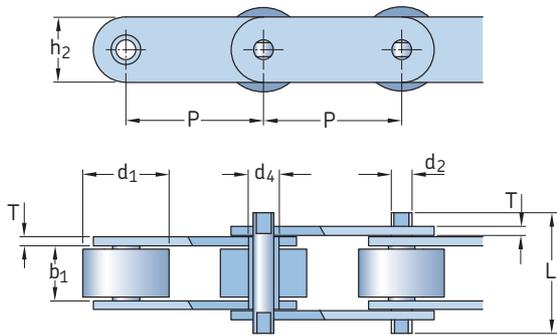
**M Series**  
M - Series



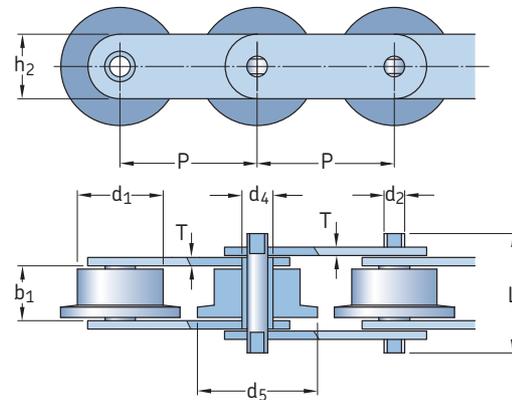
without rollers



with S small rollers



with P large rollers



with F flanged rollers

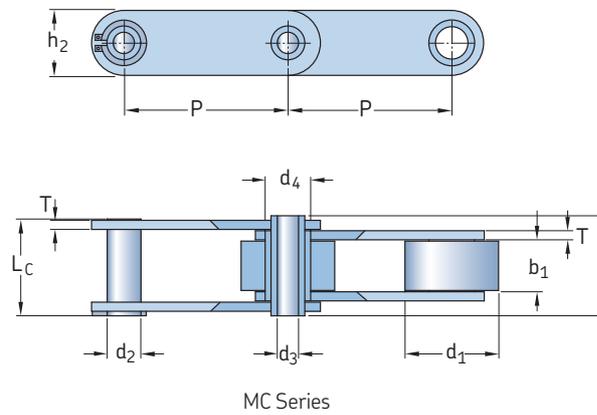
Chain number	Pitch sizes available							
	P							
-	mm							
M20A	40*	50	63	80	100	125	160	-
M28A	50*	63	80	100	125	160	200	-
M40A	63	80	100	125	160	200	250	-
M56A	63*	80	100	125	160	200	250	-
M80A	80	100	125	160	200	250	315	-
M112A	80*	100	125	160	200	250	315	400
M160A	100*	125	160	200	250	315	400	500
M224A	125*	160	200	250	315	400	500	630
M315A	160*	200	250	315	400	500	630	-
M450A	200	250	315	400	500	630	800	-
M650A	250	315	400	500	630	800	1 000	-
M900A	250	315	400	500	630	800	1 000	-

Chain number	Dimensions							Pin length	Plate height	Plate thickness	Ultimate tensile strength Q	Average tensile strength Q <sub>0</sub>	Designation
	Roller diameter			Bush diameter	Width between inner plates		Pin diameter						
	d <sub>1</sub> Max.	d <sub>7</sub> Max.	d <sub>5</sub> Max.	d <sub>4</sub> Max.	b <sub>1</sub> Min.	d <sub>2</sub> Max.	L Max.	h <sub>2</sub> Max.	T Max.	Q Min.	Q <sub>0</sub>	-	
-	mm										kN	-	
M20A	25	13	32	9	16	6	35	19	2,5	20	25,0	PHC M20A...	
M28A	30	15	36	10	18	7	40	21	3,0	28	35,0	PHC M28A...	
M40A	36	18	42	13	20	9	45	26	3,5	40	50,0	PHC M40A...	
M56A	42	21	50	15	24	10	52	31	4,0	56	70,0	PHC M56A...	
M80A	50	25	60	18	28	12	62	36	5,0	80	100,0	PHC M80A...	
M112A	60	30	70	21	32	15	73	41	6,0	112	140,0	PHC M112A...	
M160A	70	36	85	25	37	18	85	51	7,0	160	200,0	PHC M160A...	
M224A	85	42	100	30	43	21	98	62	8,0	224	280,0	PHC M224A...	
M315A	100	50	120	36	48	25	112	72	10,0	315	393,7	PHC M315A...	
M450A	120	60	140	42	56	30	135	82	12,0	450	562,5	PHC M450A...	
M650A	140	70	175	50	65	36	154	103	14,0	650	715,0	PHC M650A...	
M900A	170	85	210	60	76	44	180	123	16,0	900	990,0	PHC M900A...	

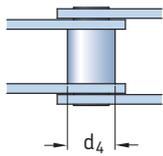
\* Only available with small roller or without roller  
Standard lengths are 10 ft. and 5 m. To complete designation add pitch size and chain length. For example, to order M20A with 40 mm pitch without roller in 10 ft. length, use designation PHC M20A-40X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order M20A with 40 mm pitch with small roller in 10 ft length, use designation PHC M20A40SX10FT.

## M Series

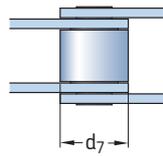
### MC - Series hollow pin



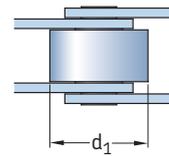
MC Series



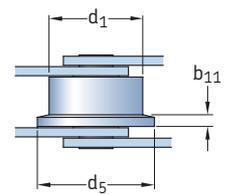
without rollers



with S small rollers



with P large rollers



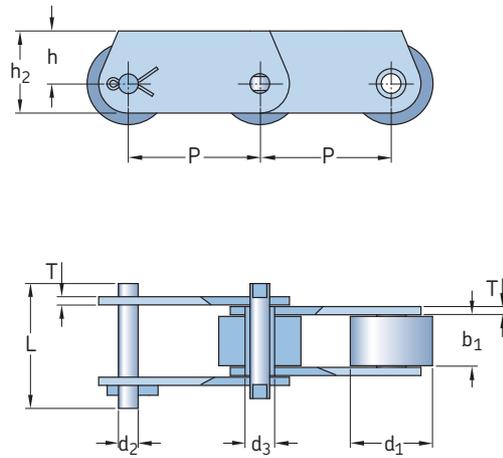
with F flanged rollers

Chain number	Pitch sizes available						
	P						
-	mm						
MC28	63	80	100	125	160	-	-
MC56	80	100	125	160	200	250	315
MC112	100	125	160	200	250	315	500
MC224	160	200	250	315	400	500	-
MC28XT	63	80	100	125	160	-	-
MC56XT	80	100	125	160	200	250	315
MC112XT	100	125	160	200	250	315	500
MC224XT	160	200	250	315	400	500	-

Type	Chain number	Dimensions				Bush diameter $d_4$ Max.	Width between inner plates $b_1$ Min.	Pin diameter		Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Designation
		$d_1$ Max.	$d_7$ Max.	$d_5$ Max.	$b_{11}$			$d_2$ Max.	$d_3$ Min.	$L$ Max.	$L_c$ Max.				
-	-	mm											kN	-	
MC	MC28	36	25	45	4,5	17,5	20	13,0	8,2	36,0	38,5	25	3,5	28	PHC MC28...
	MC56	50	30	60	5,0	21,0	24	15,5	10,2	45,0	47,5	35	4,0	56	PHC MC56...
	MC112	70	42	85	7,0	29,0	32	22,0	14,3	62,5	64,3	50	6,0	112	PHC MC112...
	MC224	100	60	120	10,0	41,0	43	31,0	20,3	83,0	85,5	70	8,0	224	PHC MC224...
MC Xtra	MC28XT	36	25	45	4,5	17,5	20	13,0	8,2	36,0	38,5	25	3,5	40	PHC MC28XT...
	MC56XT	50	30	60	5,0	21,0	24	15,5	10,2	45,0	47,5	35	4,0	90	PHC MC56XT...
	MC112XT	70	42	85	7,0	29,0	32	22,0	14,3	62,5	64,3	50	6,0	180	PHC MC112XT...
	MC224XT	100	60	120	10,0	41,0	43	31,0	20,3	83,0	85,5	70	8,0	350	PHC MC224XT...

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order MC28 with 63 mm pitch without roller in 10 ft length, use designation PHC MC28-63X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order MC28 with 63 mm pitch with small roller in 10 ft length, use designation PHC MC28-63SX10FT.

**M series**  
MT - Series deep link



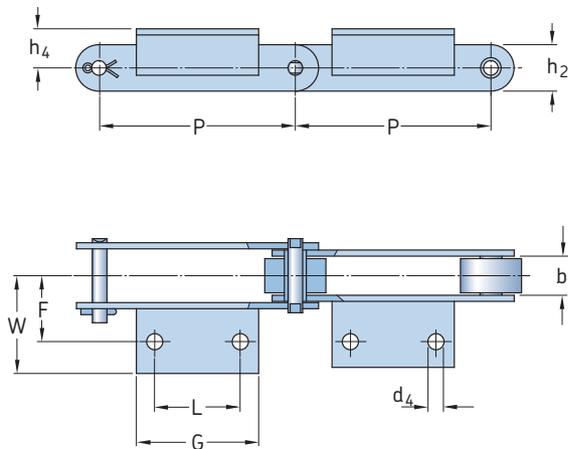
Chain number	Pitch sizes available P				
-	mm				
MT20	40	50	63	80	100
MT28	50	63	80	100	125
MT40	63	80	100	125	160
MT56	63	80	100	125	160
MT80	80	100	125	160	200
MT112	80	100	125	160	200
MT160	100	125	160	200	250
MT224	125	160	200	250	315
MT315	160	200	250	315	400
MT450	200	250	315	400	500
MT650	250	315	400	500	630
MT900	250	315	400	500	630
MT20XT	40	50	63	80	100
MT28XT	50	63	80	100	125
MT40XT	63	80	100	125	160
MT56XT	63	80	100	125	160
MT80XT	80	100	125	160	200
MT112XT	80	100	125	160	200
MT160XT	100	125	160	200	250
MT224XT	125	160	200	250	315
MT315XT	160	200	250	315	400
MT450XT	200	250	315	400	500
MT650XT	250	315	400	500	630
MT900XT	250	315	400	500	630

Type	Chain number	Dimensions					Pin length	Plate height		Plate thickness	Ultimate tensile strength Q	Designation
		Roller diameter d <sub>1</sub> Max.	Bush diameter d <sub>3</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	L Max.		h <sub>2</sub> Max.	h Max.			
-	-	mm								kN	-	
MT	MT20	25	9	16	6,0	35	25	16,0	2,5	20	PHC MT20...	
	MT28	30	10	18	7,0	40	30	20,0	3,0	28	PHC MT28...	
	MT40	36	13	20	8,5	45	35	22,5	3,5	40	PHC MT40...	
	MT56	42	15	24	10,0	52	45	30,0	4,0	56	PHC MT56...	
	MT80	50	18	28	12,0	62	50	32,5	5,0	80	PHC MT80...	
	MT112	60	21	32	15,0	73	60	40,0	6,0	112	PHC MT112...	
	MT160	70	25	37	18,0	85	70	45,0	7,0	160	PHC MT160...	
	MT224	85	30	43	21,0	98	90	60,0	8,0	224	PHC MT224...	
	MT315	100	36	48	25,0	112	100	65,0	10,0	315	PHC MT315...	
	MT450	120	42	56	30,0	135	120	80,0	12,0	450	PHC MT450...	
MT650	140	50	65	36,0	154	140	90,0	14,0	650	PHC MT650...		
MT900	170	60	76	44,0	180	180	120,0	16,0	900	PHC MT900...		
MT Xtra	MT20XT	25	9	16	6,0	35	25	16,0	2,5	32	PHC MT20XT...	
	MT28XT	30	10	18	7,0	40	30	20,0	3,0	42	PHC MT28XT...	
	MT40XT	36	13	20	8,5	45	35	22,5	3,5	60	PHC MT40XT...	
	MT56XT	42	15	24	10,0	52	45	30,0	4,0	85	PHC MT56XT...	
	MT80XT	50	18	28	12,0	62	50	32,5	5,0	125	PHC MT80XT...	
	MT112XT	60	21	32	15,0	73	60	40,0	6,0	175	PHC MT112XT...	
	MT160XT	70	25	37	18,0	85	70	45,0	7,0	260	PHC MT160XT...	
	MT224XT	85	30	43	21,0	98	90	60,0	8,0	340	PHC MT224XT...	
	MT315XT	100	36	48	25,0	112	100	65,0	10,0	520	PHC MT315XT...	
	MT450XT	120	42	56	30,0	135	120	80,0	12,0	700	PHC MT450XT...	
	MT650XT	140	50	65	36,0	154	140	90,0	14,0	715	PHC MT650XT...	
	MT900XT	170	60	76	44,0	180	180	120,0	16,0	990	PHC MT900XT...	

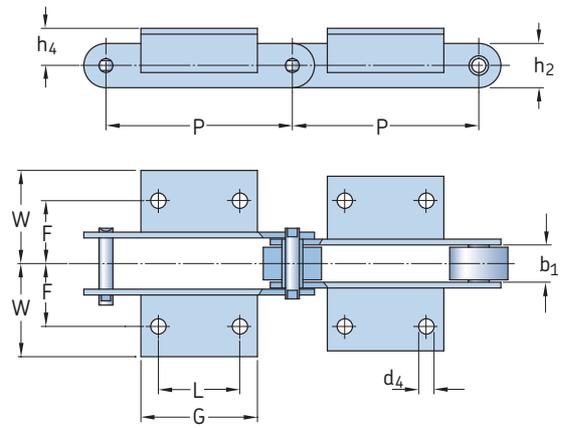
Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order MT20 with 40 mm pitch in 10 ft length, use designation PHC MT20-40X10FT.

## M Series attachments

### K-2, A-2 attachments



A-2



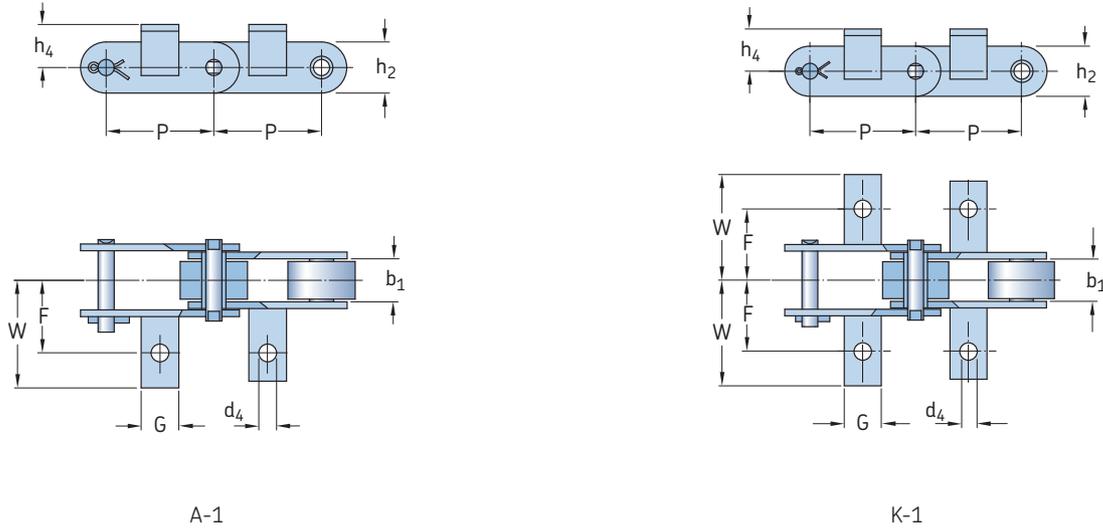
K-2

Chain number	Dimensions								Designation
	Pitch								
	P	L	G	d <sub>4</sub>	F	W	h <sub>4</sub>		
	mm								
M20A63	63	20	35	7	27	40	16	PHC M20A63...	
M20A80	80	35	50	7	27	40	16	PHC M20A80...	
M28A80	80	25	45	9	32	47	20	PHC M28A80...	
M28A100	100	40	60	9	32	47	20	PHC M28A100...	
M40A80	80	20	45	9	35	50	25	PHC M40A80...	
M40A100	100	40	60	9	35	50	25	PHC M40A100...	
M40A125	125	65	85	9	35	50	25	PHC M40A125...	
M56A100	100	25	50	11	44	61	30	PHC M56A100...	
M56A125	125	50	75	11	44	61	30	PHC M56A125...	
M56A160	160	85	110	11	44	61	30	PHC M56A160...	
M80A100	100	25	50	11	48	65	35	PHC M80A100...	
M80A125	125	50	75	11	48	65	35	PHC M80A125...	
M80A160	160	85	110	11	48	65	35	PHC M80A160...	
M80A200	200	125	150	11	48	65	35	PHC M80A200...	
M112A125	125	35	65	14	55	80	40	PHC M112A125...	
M112A160	160	65	95	14	55	80	40	PHC M112A160...	
M112A200	200	100	130	14	55	80	40	PHC M112A200...	
M160A125	125	25	50	14	62	85	45	PHC M160A125...	
M160A160	160	50	80	14	62	85	45	PHC M160A160...	
M160A200	200	85	115	14	62	85	45	PHC M160A200...	
M160A250	250	145	175	14	62	85	45	PHC M160A250...	
M224A200	200	65	100	18	70	110	55	PHC M224A200...	
M224A250	250	125	160	18	70	110	55	PHC M224A250...	
M224A315	315	190	230	18	70	110	55	PHC M224A315...	
M315A200	200	50	85	18	80	115	65	PHC M315A200...	
M315A250	250	100	140	18	80	115	65	PHC M315A250...	
M315A315	315	155	190	18	80	115	65	PHC M315A315...	
M315A400	400	155	205	18	80	115	65	PHC M315A400...	
M450A250	250	85	125	18	90	140	75	PHC M450A250...	
M450A315	315	155	195	18	90	140	75	PHC M450A315...	
M450A400	400	240	280	18	90	140	75	PHC M450A400...	
M450A500	500	240	280	18	90	140	75	PHC M450A500...	
M450A630	630	240	280	18	90	140	75	PHC M450A630...	
M650A315	315	100	150	24	115	190	90	PHC M650A315...	
M650A400	400	180	240	24	115	190	90	PHC M650A400...	
M650A500	500	300	350	24	115	190	90	PHC M650A500...	
M650A630	630	300	350	24	115	190	90	PHC M650A630...	
M900A315	315	65	125	30	140	240	110	PHC M900A315...	
M900A400	400	155	215	30	140	240	110	PHC M900A400...	
M900A500	500	240	300	30	140	240	110	PHC M900A500...	
M900A630	630	240	300	30	140	240	110	PHC M900A630...	

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order MC28 with 63 mm pitch without roller in 10 ft length, use designation PHC MC28-63X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order MC28 with 63 mm pitch with small roller in 10 ft length, use designation PHC MC28-63SX10FT.

## M Series attachments

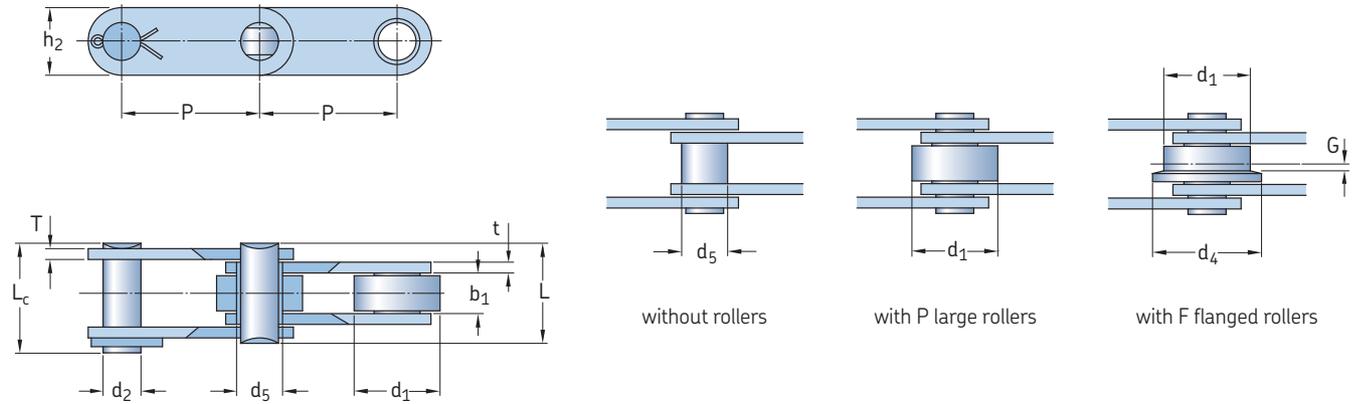
### K-1, A-1 attachments



Chain number	Dimensions						Designation
	Pitch						
	P	G	d <sub>4</sub>	F	W	h <sub>4</sub>	
	mm						
M20A40	40	14	7	27	40	16	PHC M20A40...
M20A50	50	14	7	27	40	16	PHC M20A50...
M28A50	50	20	9	32	47	20	PHC M28A50...
M28A63	63	20	9	32	47	20	PHC M28A63...
M40A63	63	31	9	35	50	25	PHC M40A63...
M56A63	63	22	11	44	61	30	PHC M56A63...
M56A80	80	30	11	44	61	30	PHC M56A80...
M80A80	80	30	11	48	65	35	PHC M80A80...
M112A80	80	28	14	55	80	40	PHC M112A80...
M112A100	100	40	14	55	80	40	PHC M112A100...
M160A100	100	30	14	62	85	45	PHC M160A100...
M224A125	125	35	18	70	110	55	PHC M224A125...
M224A160	160	60	18	70	110	55	PHC M224A160...
M315A160	160	35	18	80	115	65	PHC M315A160...
M450A200	200	40	18	90	140	75	PHC M450A200...
M650A250	250	50	24	115	190	90	PHC M650A250...
M900A250	250	60	30	140	240	110	PHC M900A250...

To complete designation add attachment spacing and type followed by chain length. For example PHC M20A40-L2A1X10FT (M20A chain with 40 mm pitch with A-1 attachment on every second link, 10 feet chain length).

**Z Series**  
Z - Series



2

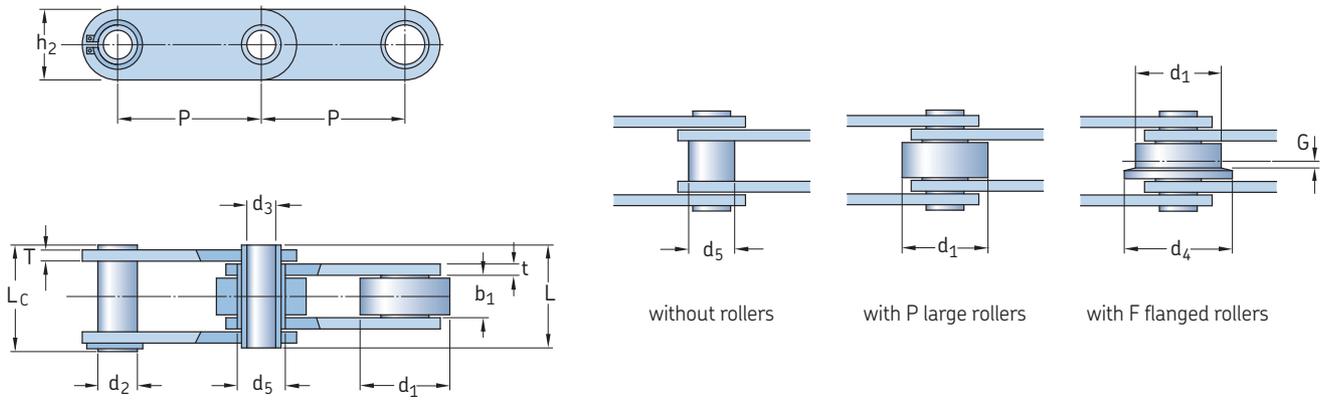
Chain number	Pitch sizes available P						
-	mm						
Z13	25,4	38,1	50,8	63,5	76,2	88,9	101,6
Z33	38,1	50,8	63,5	76,2	88,9	101,6	114,3
Z 40	50,8	63,5	76,2	88,9	101,6	127,0	152,4
Z100	76,2	88,9	101,6	127,0	152,4	177,8	203,2
Z160	101,6	127,0	152,4	177,8	203,2	228,6	254,0
Z300	152,4	177,8	203,2	254,0	304,8	381,0	457,2
Z400	152,4	228,6	304,8	381,0	457,2	609,6	-
Z13XT	25,4	38,1	50,8	63,5	76,2	88,9	101,6
Z33XT	38,1	50,8	63,5	76,2	88,9	101,6	114,3
Z40XT	50,8	63,5	is76,2	88,9	101,6	127,0	152,4
Z100XT	76,2	88,9	101,6	127,0	152,4	177,8	203,2
Z160XT	101,6	127,0	152,4	177,8	203,2	228,6	254,0
Z300XT	152,4	177,8	203,2	254,0	304,8	381,0	457,2
Z400XT	152,4	228,6	304,8	381,0	457,2	609,6	-

Type	Chain number	Dimensions			Bush diameter d <sub>5</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter		Pin length		Plate height h <sub>2</sub> Max.	Plate thickness		Ultimate tensile strength Q Min.	Designation
		d <sub>1</sub> Max.	d <sub>4</sub> Max.	G			d <sub>2</sub> Max.	L Max.	L <sub>c</sub> Max.	t		T Max.			
-	-	mm												kN	-
Z	Z13	25,4	-	-	8,6	11,7	5,7	19,0	21,8	18,0	1,8	1,8	13	PHC Z13...	
	Z33	31,8	-	-	18,0	15,0	14,0	35,0	38,0	25,0	3,8	3,8	33	PHC Z33...	
	Z 40	31,8	40,0	2,5	17,0	15,0	14,0	37,0	40,5	25,0	4,0	4,0	40	PHC Z 40...	
	Z100	47,5	60,0	3,5	23,0	19,0	19,0	45,0	50,5	40,0	5,0	4,0	100	PHC Z100...	
	Z160	66,7	82,0	3,5	33,0	26,0	26,9	58,0	63,5	50,0	7,0	5,0	156	PHC Z160...	
	Z300	88,9	114,0	8,5	38,0	38,0	32,0	84,0	94,0	60,0	10,0	8,0	300	PHC Z300...	
	Z400	88,9	114,0	-	38,0	38,0	29,4	84,0	94,0	63,5	10,0	13,0	400	PHC Z400...	
Z Xtra	Z13XT	25,4	-	-	8,6	11,7	5,7	-	21,8	18,0	1,8	1,8	15	PHC Z13XT...	
	Z33XT	31,8	-	-	18,0	15,0	14,0	-	38,0	25,0	3,8	3,8	34	PHC Z33XT...	
	Z40XT	31,8	40,0	2,5	17,0	15,0	14,0	37,0	40,5	25,0	4,0	4,0	50	PHC Z40XT...	
	Z100XT	47,5	60,0	3,5	23,0	19,0	19,0	45,0	50,5	40,0	5,0	4,0	130	PHC Z100XT...	
	Z160XT	66,7	82,0	3,5	33,0	26,0	26,9	58,0	63,5	50,0	7,0	5,0	200	PHC Z160XT...	
	Z300XT	88,9	114,0	8,5	38,0	38,0	32,0	84,0	94,0	60,0	10,0	8,0	380	PHC Z300XT...	
	Z400XT	88,9	114,0	-	38,0	38,0	29,4	84,0	94,0	63,5	10,0	13,0	400	PHC Z400XT...	

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order Z13 with 25,4 mm pitch without roller in 10 ft length, use designation PHC Z13-25.4X10FT. For ordering a special roller type add letter after pitch size (P for large roller and F for flanged roller). For example, to order Z13 with 25,4 mm pitch with large roller in 10 ft length, use designation PHC Z13-25.4PX10FT.

## Z Series

### ZC - Series hollow pin



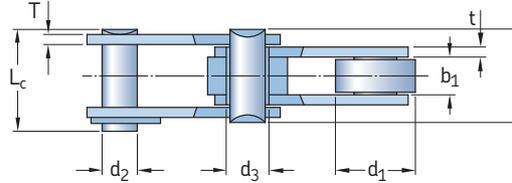
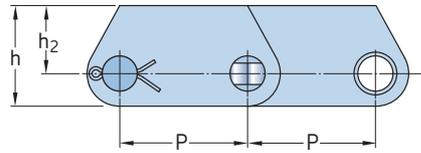
Chain number	Pitch sizes available P						
-	mm						
ZC21	38,1	50,8	63,5	76,2	88,9	101,6	114,3
ZC40	50,8	63,5	76,2	88,9	101,6	127,0	152,4
ZC60	76,2	88,9	101,6	127,0	152,4	177,8	203,2
ZC150	101,6	127,0	152,4	177,8	203,2	228,6	254,0
ZC300	152,4	177,8	203,2	254,0	304,8	381,0	457,2
ZC40XT	50,8	63,5	76,2	88,9	101,6	127,0	152,4
ZC60XT	76,2	88,9	101,6	127,0	152,4	177,8	203,2
ZC150XT	101,6	127,0	152,4	177,8	203,2	228,6	254,0
ZC300XT	152,4	177,8	203,2	254,0	304,8	381,0	457,2

Type	Chain number	Dimensions			Bush diameter d <sub>5</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter		Pin length		Plate height h <sub>2</sub> Max.	Plate thickness		Ultimate tensile strength Q Min.	Designation
		d <sub>1</sub> Max.	d <sub>4</sub> Max.	G			d <sub>2</sub> Max.	d <sub>3</sub> Min.	L Max.	L <sub>2</sub> Max.		t Max.	T Max.		
-	-	mm												kN	-
ZC	ZC21	25,40	-	-	11,0	12,7	9,0	6,5	26,0	27,5	18,0	2,5	2,5	21	PHC ZC21...
	ZC40	31,75	40,0	2,5	17,0	15,0	14,0	10,2	36,4	37,7	25,0	4,0	4,0	40	PHC ZC40...
	ZC60	47,50	60,0	3,5	23,0	19,0	19,0	13,2	45,0	46,0	40,0	5,0	4,0	60	PHC ZC60...
	ZC150	66,70	82,0	3,5	33,0	26,0	26,9	20,2	58,0	60,5	50,0	7,0	5,0	150	PHC ZC150...
	ZC300	88,90	114,0	8,5	38,0	38,0	32,0	22,5	83,0	85,0	60,0	10,0	8,0	300	PHC ZC300...
ZC Xtra	ZC40XT	31,75	40,0	2,5	17,0	15,0	14,0	10,2	36,4	37,7	25,0	4,0	4,0	50	PHC ZC40XT...
	ZC60XT	47,50	60,0	3,5	23,0	19,0	19,0	13,2	45,0	46,0	40,0	5,0	4,0	120	PHC ZC60XT...
	ZC150XT	66,70	82,0	3,5	33,0	26,0	26,9	20,2	58,0	60,5	50,0	7,0	5,0	190	PHC ZC150XT...
	ZC300XT	88,90	114,0	8,5	38,0	38,0	32,0	22,5	83,0	85,0	60,0	10,0	8,0	380	PHC ZC300XT...

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order ZC21 with 38,1 mm pitch without roller in 10 ft length, use designation PHC ZC21-38.1X10FT. For ordering a special roller type add letter after pitch size (P for large roller and F for flanged roller). For example, to order ZC21 with 38,1 mm pitch with large roller in 10 ft length, use designation PHC ZC21-38.1PX10FT.

## Z Series

ZE - Series deep link



2

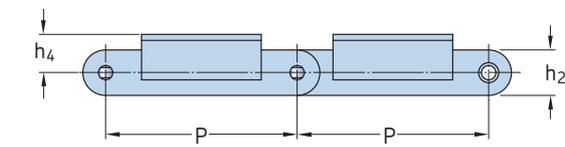
Chain number	Pitch sizes available P						
-	mm						
ZE40	50,8	63,5	76,2	88,9	101,6	127,0	152,4
ZE100	76,2	88,9	101,6	127,0	152,4	177,8	203,2
ZE160	101,6	127,0	152,4	177,8	203,2	228,6	254,0
ZE300	152,4	177,8	203,2	254,0	304,8	381,0	457,2
ZE40XT	50,8	63,5	76,2	88,9	101,6	127,0	152,4
ZE100XT	76,2	88,9	101,6	127,0	152,4	177,8	203,2
ZE160XT	101,6	127,0	152,4	177,8	203,2	228,6	254,0
ZE300XT	152,4	177,8	203,2	254,0	304,8	381,0	457,2

Type	Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter		Pin length		Plate height		Plate thickness		Ultimate tensile strength Q Min.	Designation	
		Roller diameter d <sub>1</sub> Max.	Bush diameter d <sub>3</sub> Max.		d <sub>2</sub> Max.	L Max.	L <sub>c</sub> Max.	h <sub>2</sub> Max.	h Max.	t	T Max.				
-	-	mm												kN	-
ZE	ZE40	31,8	17,0	15,0	14,0	37,0	40,5	40,0	27,0	4,0	4,0	4,0	40	PHC ZE40...	
	ZE100	47,5	23,0	19,0	19,0	45,0	50,5	50,0	30,0	5,0	4,0	4,0	100	PHC ZE100...	
	ZE160	66,7	33,0	26,0	26,9	58,0	63,5	70,0	45,0	7,0	5,0	5,0	160	PHC ZE160...	
	ZE300	88,9	38,0	38,0	32,0	84,0	94,0	90,0	60,0	10,0	8,0	8,0	300	PHC ZE300...	
ZE Xtra	ZE40XT	31,8	17,0	15,0	14,0	37,0	40,5	40,0	27,0	4,0	4,0	4,0	60	PHC ZE40XT...	
	ZE100XT	47,5	23,0	19,0	19,0	45,0	50,5	50,0	30,0	5,0	4,0	4,0	160	PHC ZE100XT...	
	ZE160XT	66,7	33,0	26,0	26,9	58,0	63,5	70,0	45,0	7,0	5,0	5,0	200	PHC ZE160XT...	
	ZE300XT	88,9	38,0	38,0	32,0	84,0	94,0	90,0	60,0	10,0	8,0	8,0	380	PHC ZE300XT...	

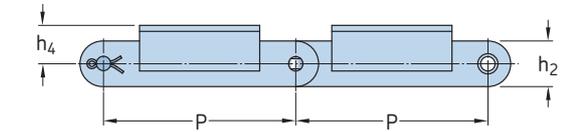
Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order Z13 with 25,4 mm pitch without roller in 10 ft length, use designation PHC Z13-25.4X10FT. For ordering a special roller type add letter after pitch size (P for large roller and F for flanged roller). For example, to order Z13 with 25,4 mm pitch with large roller in 10 ft length, use designation PHC Z13-25.4PX10FT.

## Z Series attachments

### K-2, A-2 attachments



K-2



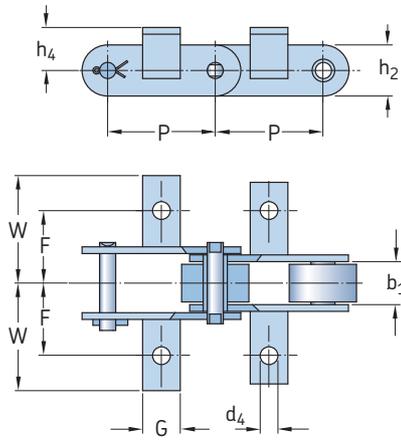
A-2

Chain number	Dimensions								Designation
	Pitch								
	P	L	G	d <sub>4</sub>	F	W	h <sub>4</sub>		
–	mm								–
Z40-63.5	63,5	22,2	43,0	9,3	38,1	56,0	19,0	PHC Z40-63.5...	
Z40-76.2	76,2	22,2	43,0	9,3	38,1	68,0	19,0	PHC Z40-76.2...	
Z100-127.0	127,0	57,2	84,0	10,5	44,5	65,0	32,0	PHC Z100-127.0...	
Z100-177.8	177,8	80,0	110,0	10,5	44,5	65,0	32,0	PHC Z100-177.8...	
Z100-203.2	203,2	80,0	110,0	10,5	44,5	65,0	32,0	PHC Z100-203.2...	
Z160-127.0	127,0	31,7	56,0	12,3	54,0	77,0	38,0	PHC Z160-127.0...	
Z160-152.4	152,4	57,2	84,0	12,3	54,0	77,0	38,0	PHC Z160-152.4...	
Z160-177.8	177,8	57,2	84,0	12,3	54,0	77,0	38,0	PHC Z160-177.8...	
Z160-203.2	203,2	100,0	130,0	12,3	54,0	77,0	38,0	PHC Z160-203.2...	
Z160-228.6	228,6	100,0	150,0	12,3	54,0	77,0	38,0	PHC Z160-228.6...	
Z160-254.8	254,0	135,0	170,0	12,3	54,0	77,0	38,0	PHC Z160-254.8...	
Z300-203.2	203,2	76,2	100,0	14,0	73,0	100,0	51,0	PHC Z300-203.2...	
Z300-254.0	254,0	90,0	152,4	14,0	73,0	100,0	51,0	PHC Z300-254.0...	
Z300304.8	304,8	190,0	225,0	14,0	73,0	100,0	51,0	PHC Z300304.8...	

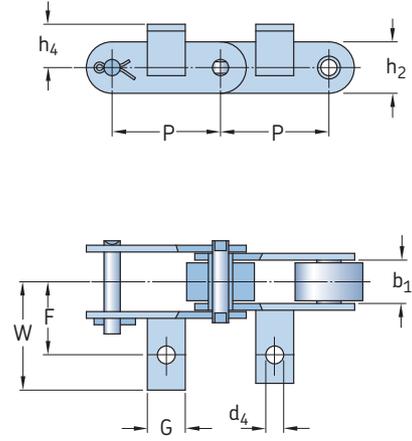
Footnote: To complete designation add pitch, attachment spacing and type followed by chain length. For example PHCZ40-63.5L2K2X10FT (Z40 chain, 63,5 mm pitch with K-2 attachment on every second link, 10 feet chain length). For ordering a special roller type add letter after pitch size (P for large roller and F for flanged roller), attachment spacing and type followed by chain length. For example, PHCZ40-63.5FL2K2X10FT (Z40 chain, 63,5 mm pitch with flanged roller with K2 attachment on every second link, 10feet chain length).

## Z Series attachments

### K-1, A-1 attachments



K-1

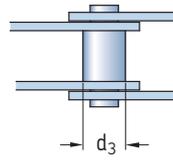
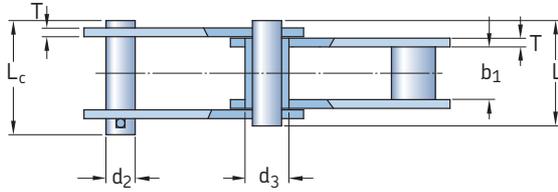
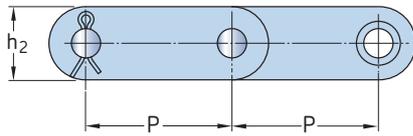


A-1

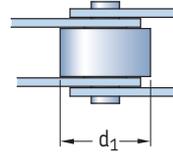
Chain number	Dimensions						Designation
	Pitch						
	P	G	d <sub>4</sub>	F	W	h <sub>4</sub>	
	mm						
Z40-50.8	50,8	45,0	9,3	38,1	64,5	19,0	PHC Z40-50.8...
Z40-63.5	63,5	43,0	9,3	38,1	56,0	19,0	PHC Z40-63.5...
Z40-76.2	76,2	43,0	9,3	38,1	68,0	19,0	PHC Z40-76.2...
Z100-76.2	76,2	30,0	10,5	44,5	65,0	32,0	PHC Z100-76.2...
Z100-88.9	88,9	30,0	10,5	44,5	65,0	32,0	PHC Z100-88.9...
Z100-127.0	127,0	84,0	10,5	44,5	65,0	32,0	PHC Z100-127.0...
Z100-177.8	177,8	110,0	10,5	44,5	65,0	32,0	PHC Z100-177.8...
Z100-203.2	203,2	110,0	10,5	44,5	65,0	32,0	PHC Z100-203.2...
Z160-101.6	101,6	35,0	12,3	54,0	77,0	38,0	PHC Z160-101.6...
Z160-127.0	127,0	56,0	12,3	54,0	77,0	38,0	PHC Z160-127.0...
Z160-152.4	152,4	84,0	12,3	54,0	77,0	38,0	PHC Z160-152.4...
Z160-177.8	177,8	84,0	12,3	54,0	77,0	38,0	PHC Z160-177.8...
Z160-203.2	203,2	130,0	12,3	54,0	77,0	38,0	PHC Z160-203.2...
Z160-228.6	228,6	150,0	12,3	54,0	77,0	38,0	PHC Z160-228.6...
Z160-254.0	254,0	170,0	12,3	54,0	77,0	38,0	PHC Z160-254.0...
Z300-152.4	152,4	70,0	14,0	73,0	100,0	51,0	PHC Z300-152.4...
Z300-177.8	177,8	70,0	14,0	73,0	100,0	51,0	PHC Z300-177.8...
Z300-203.5	203,2	100,0	14,0	73,0	100,0	51,0	PHC Z300-203.5...
Z300-254.0	254,0	152,4	14,0	73,0	100,0	51,0	PHC Z300-254.0...
Z300-304.8	304,8	225,0	14,0	73,0	100,0	51,0	PHC Z300-304.8...

Footnote: To complete designation add pitch, attachment spacing and type followed by chain length. For example PHC Z4050.8-L2A1X10FT (Z40 chain, 50,8 mm pitch with A-1 attachment on every second link, 10 feet chain length). For ordering a special roller type add letter after pitch size (P for large roller and F for flanged roller), attachment spacing and type followed by chain length. For example, PHC Z40-50.8FL2K1X10FT (Z40 chain, 63,5 mm pitch with flanged roller with K1 attachment on every second link, 10feet chain length).

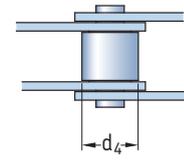
**FV Series**  
FV Series



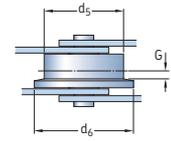
without rollers



with P large rollers



with S small rollers



with F flanged rollers

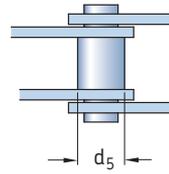
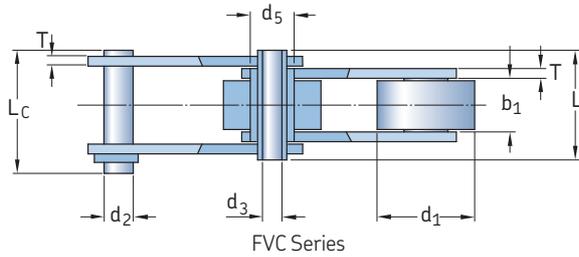
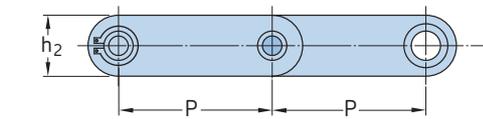
Chain number	Pitch sizes available										
	P		mm								
–	–		mm					–		–	
FV40	50	63	80	100	125	–	–	–	–	–	
FV63	63	80	100	125	160	–	–	–	–	–	
FV90	63	80	100	125	160	200	250	–	–	–	
FV112	100	125	160	200	250	–	–	–	–	–	
FV140	100	125	160	200	250	–	–	–	–	–	
FV180	125	160	200	250	315	–	–	–	–	–	
FV250	160	200	250	315	400	–	–	–	–	–	
FV315	160	200	250	315	400	–	–	–	–	–	
FV400	160	200	250	315	400	500	1 000	–	–	–	
FV500	160	200	250	315	400	500	1 000	–	–	–	
FV630	200	250	315	400	500	1000	–	–	–	–	
FV40XT	50	63	80	100	125	–	–	–	–	–	
FV63XT	63	80	100	125	160	–	–	–	–	–	
FV90XT	63	80	100	125	160	200	250	–	–	–	
FV112XT	100	125	160	200	250	–	–	–	–	–	
FV140XT	100	125	160	200	250	–	–	–	–	–	
FV180XT	125	160	200	250	315	–	–	–	–	–	
FV250XT	160	200	250	315	400	–	–	–	–	–	
FV315XT	160	200	250	315	400	–	–	–	–	–	
FV400XT	160	200	250	315	400	500	1 000	–	–	–	
FV500XT	160	200	250	315	400	500	1 000	–	–	–	
FV630XT	200	250	315	400	500	1 000	–	–	–	–	

Type	Chain number	Dimensions					G	Bush diameter d <sub>3</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Ultimate tensile strength Q Min.	Designation
		d <sub>1</sub> Max.	d <sub>4</sub> Max.	d <sub>5</sub> Max.	d <sub>6</sub> Max.	L Max.					L <sub>1</sub> Max.					
–	–	mm					–	–	–	–	–	–	–	–	kN	–
FV	FV40	32	20	40	50	4,0	15	18	10	36	39,0	25	3	40	PHC FV40...	
	FV63	40	26	50	63	5,0	18	22	12	45	48,5	30	4	63	PHC FV63...	
	FV90	48	30	63	78	6,5	20	25	14	53	56,5	35	5	90	PHC FV90...	
	FV112	55	32	72	90	7,5	22	30	16	62	66,0	40	6	112	PHC FV112...	
	FV140	60	36	80	100	9,0	26	35	18	67	71,5	45	6	140	PHC FV140...	
	FV180	70	42	100	125	13,0	30	45	20	86	92,0	50	8	180	PHC FV180...	
	FV250	80	50	125	155	15,0	36	55	26	97	103,5	60	8	250	PHC FV250...	
	FV315	90	60	140	175	18,0	42	65	30	113	126,5	70	10	315	PHC FV315...	
	FV400	100	60	150	185	–	44	70	32	130	*	70	12	400	PHC FV400...	
	FV500	110	70	160	195	–	50	80	36	140	*	80	12	500	PHC FV500...	
FV630	120	80	170	210	–	56	90	42	152	*	100	12	630	PHC FV630...		
FV Xtra	FV40XT	32	20	40	50	4,0	15	18	10	36	39,0	25	3	47	PHC FV40XT...	
	FV63XT	40	26	50	63	5,0	18	22	12	45	48,5	30	4	75	PHC FV63XT...	
	FV90XT	48	30	63	78	6,5	20	25	14	53	56,5	35	5	115	PHC FV90XT...	
	FV112XT	55	32	72	90	7,5	22	30	16	62	66,0	40	6	170	PHC FV112XT...	
	FV140XT	60	36	80	100	9,0	26	35	18	67	71,5	45	6	180	PHC FV140XT...	
	FV180XT	70	42	100	125	13,0	30	45	20	86	92,0	50	8	250	PHC FV180XT...	
	FV250XT	80	50	125	155	15,0	36	55	26	97	103,5	60	8	300	PHC FV250XT...	
	FV315XT	90	60	140	175	18,0	42	65	30	113	126,5	70	10	480	PHC FV315XT...	
	FV400XT	100	60	150	185	*	44	70	32	130	*	70	12	400	PHC FV400XT...	
	FV500XT	110	70	160	195	*	50	80	36	140	*	80	12	500	PHC FV500XT...	
FV630XT	120	80	170	210	*	56	90	42	152	*	100	12	630	PHC FV630XT...		

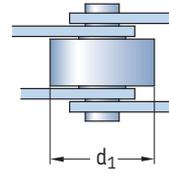
Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order FV40 with 50 mm pitch without roller in 10 ft length, use designation PHC FV40-50X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order FV40 with 50 mm pitch with large roller in 10 ft length, use designation PHC FV40-50PX10FT.

## FV Series

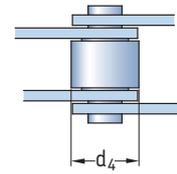
### FVC Series



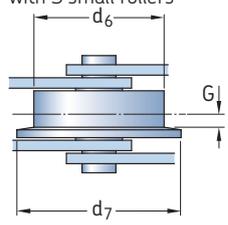
without rollers



with P large rollers



with S small rollers



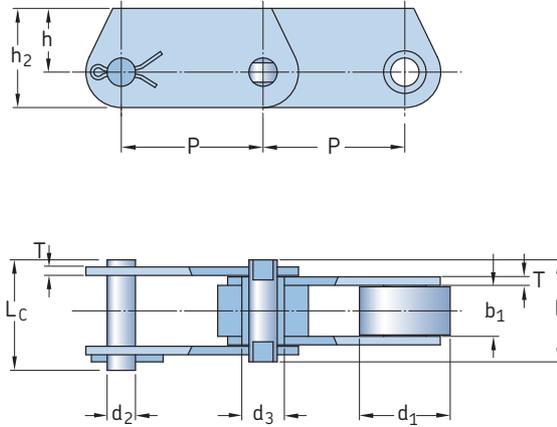
with F flanged rollers

Chain number	Pitch sizes available							
	P							
–	mm							
FVC63	63	80	100	125	160	–	–	–
FVC90	63	80	100	125	160	200	250	–
FVC112	100	125	160	200	250	–	–	–
FVC140	100	125	160	200	250	–	–	–
FVC180	125	160	200	250	315	–	–	–
FVC250	160	200	250	315	400	–	–	–
FVC315	160	200	250	315	400	–	–	–

Chain number	Dimensions					Width between inner plates b1 Min.	Pin diameter		Bush diameter d5 Max.	Pin length L Max.	Lc Max.	Plate thickness T Max.	Plate height h2 Max.	Ultimate tensile strength σ Min.	Designation
	d1 Max.	d4 Max.	d6 Max.	d7 Max.	G		d2 Max.	d3 Min.							
–	mm											kN	–		
FVC63	40	26	50	63	5,0	22	12	8	18	45	51	4	30	46	PHC FVC63...
FVC90	48	30	63	78	6,5	25	14	10	20	53	57	5	35	73	PHC FVC90...
FVC112	55	32	72	90	7,5	30	16	11	22	62	63	6	40	90	PHC FVC112...
FVC140	60	36	80	100	9,0	35	18	12	26	67	69	6	45	110	PHC FVC140...
FVC180	70	42	100	125	13,0	45	20	14	30	86	88	8	50	145	PHC FVC180...
FVC250	80	50	125	155	15,0	55	26	18	36	97	104	8	60	215	PHC FVC250...
FVC315	90	60	140	175	18,0	65	30	20	42	113	122	10	70	295	PHC FVC315...

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order FVC63 with 63 mm pitch without roller in 10 ft length, use designation PHC FVC63-63X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order FVC63 with 63 mm pitch with large roller in 10 ft length, use designation PHC FVC63-63PX10FT.

FV Series  
FVT Series



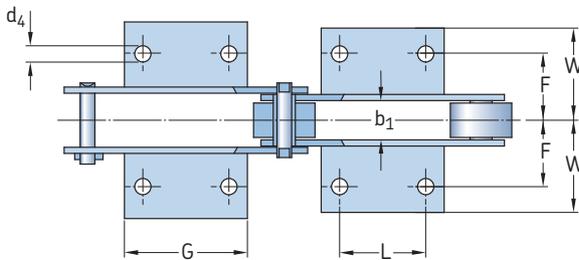
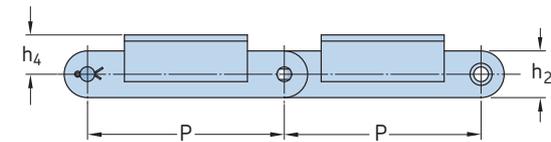
Chain number	Pitch sizes available P							
-	mm							
FVT40	50	63	80	100	125	-	-	-
FVT63	63	80	100	100	125	-	-	-
FVT90	63	80	100	100	125	200	250	-
FVT112	100	125	160	200	250	-	-	-
FVT140	100	125	160	200	250	-	-	-
FVT180	125	160	200	250	315	-	-	-
FVT250	160	200	250	315	-	-	-	-
FVT315	160	200	250	315	400	-	-	-
FVT40XT	50	63	80	100	125	-	-	-
FVT63XT	63	80	100	125	160	-	-	-
FVT90XT	63	80	100	125	160	200	250	-
FVT112XT	100	125	160	200	250	-	-	-
FVT140XT	100	125	160	200	250	-	-	-
FVT180XT	125	160	200	250	315	-	-	-
FVT250XT	160	200	250	315	-	-	-	-
FVT315XT	160	200	250	315	400	-	-	-

Type	Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Plate height		Plate thickness T Max.	Ultimate tensile strength Q Min.	Designation
		Roller diameter d <sub>1</sub> Max.	Bush diameter d <sub>3</sub> Max.			L	L <sub>2</sub> Max.	h <sub>2</sub> Max.	h Max.			
-	-	mm									kN	-
FVT	FVT40	32	15	18	10	36	39,0	35	22,5	3	40	PHC FVT40...
	FVT63	40	18	22	12	45	48,5	40	25,0	4	63	PHC FVT63...
	FVT90	48	20	25	14	53	56,5	45	27,5	5	90	PHC FVT90...
	FVT112	55	22	30	16	62	66,0	50	30,0	6	112	PHC FVT112...
	FVT140	60	25	35	18	67	71,5	60	37,5	6	140	PHC FVT140...
	FVT180	70	30	45	20	86	92,0	70	45,0	8	180	PHC FVT180...
	FVT250	80	36	55	26	97	103,5	80	50,0	8	250	PHC FVT250...
FVT315	90	42	65	30	113	126,5	90	55,0	10	315	PHC FVT315...	
Xtra	FVT40XT	32	15	18	10	36	39,0	35	22,5	3	47	PHC FVT40XT...
	FVT63XT	40	18	22	12	45	48,5	40	25,0	4	75	PHC FVT63XT...
	FVT90XT	48	20	25	14	53	56,5	45	27,5	5	115	PHC FVT90XT...
	FVT112XT	55	22	30	16	62	66,0	50	30,0	6	170	PHC FVT112XT...
	FVT140XT	60	25	35	18	67	71,5	60	37,5	6	180	PHC FVT140XT...
	FVT180XT	70	30	45	20	86	92,0	70	45,0	8	250	PHC FVT180XT...
	FVT250XT	80	36	55	26	97	103,5	80	50,0	8	300	PHC FVT250XT...
FVT315XT	90	42	65	30	113	126,5	90	55,0	10	480	PHC FVT315XT...	

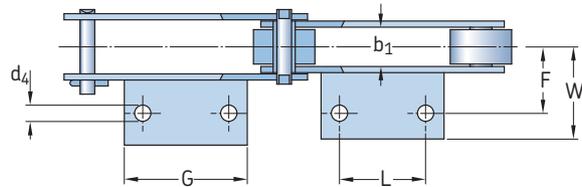
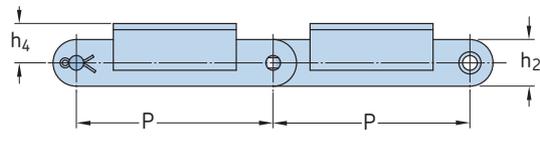
Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order FVT40 with 50 mm pitch without roller in 10 ft length, use designation PHC FVT40-50X10FT. For ordering a special roller type add letter after pitch size (S for small roller, P for large roller and F for flanged roller). For example, to order FVT40 with 50 mm pitch with large roller in 10 ft length, use designation PHC FVT40-50PX10FT.

## FV Series attachments

### K-2, A-2 attachments



K-2



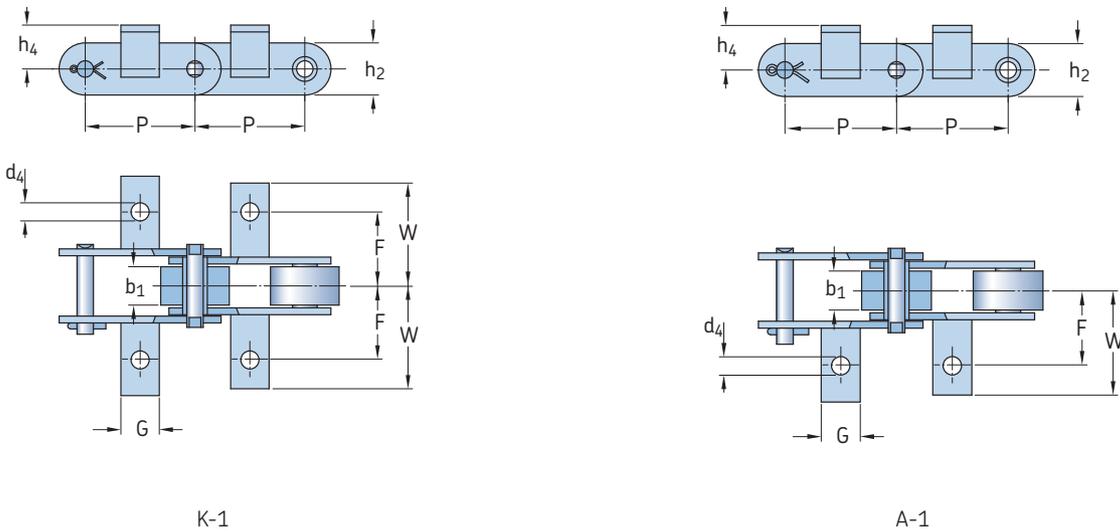
A-2

Chain number	Dimensions								Designation
	Pitch								
	P	L	G	d <sub>4</sub>	F	W	h <sub>4</sub>		
-	mm								-
FV40	80	25	45	6,6	25	40,5	20	PHC FV40...	
FV40	100	30	50	6,6	25	40,5	20	PHC FV40...	
FV40	125	30	60	6,6	25	40,5	20	PHC FV40...	
FV63	80	25	45	8,4	34	50,0	30	PHC FV63...	
FV63	100	30	50	8,4	34	50,0	30	PHC FV63...	
FV63	125	40	60	8,4	34	50,0	30	PHC FV63...	
FV63	160	50	70	8,4	34	50,0	30	PHC FV63...	
FV90	80	25	45	8,4	40	64,0	35	PHC FV90...	
FV90	100	30	50	8,4	40	64,0	35	PHC FV90...	
FV90	125	40	60	8,4	40	64,0	35	PHC FV90...	
FV90	160	50	70	8,4	40	64,0	35	PHC FV90...	
FV90	200	60	80	8,4	40	64,0	35	PHC FV90...	
FV90	250	65	85	8,4	40	64,0	35	PHC FV90...	
FV112	100	30	50	11,0	50	70,0	40	PHC FV112...	
FV112	125	40	65	11,0	50	70,0	40	PHC FV112...	
FV112	160	50	75	11,0	50	70,0	40	PHC FV112...	
FV112	200	65	90	11,0	50	70,0	40	PHC FV112...	
FV112	250	80	105	11,0	50	70,0	40	PHC FV112...	
FV140	100	30	55	11,0	50	81,0	45	PHC FV140...	
FV140	125	40	65	11,0	50	81,0	45	PHC FV140...	
FV140	160	50	75	11,0	50	81,0	45	PHC FV140...	
FV140	200	65	90	11,0	50	81,0	45	PHC FV140...	
FV140	250	80	105	11,0	50	81,0	45	PHC FV140...	
FV180	125	35	63	13,0	64	91,0	45	PHC FV180...	
FV180	160	50	80	13,0	64	91,0	45	PHC FV180...	
FV180	200	65	95	13,0	64	91,0	45	PHC FV180...	
FV180	250	80	110	13,0	64	91,0	45	PHC FV180...	
FV180	315	100	130	13,0	64	91,0	45	PHC FV180...	
FV250	160	50	80	14,0	69	106,0	55	PHC FV250...	
FV250	200	65	95	14,0	69	106,0	55	PHC FV250...	
FV250	250	80	110	14,0	69	106,0	55	PHC FV250...	
FV250	315	100	130	14,0	69	106,0	55	PHC FV250...	
FV250	400	100	130	14,0	69	106,0	55	PHC FV250...	
FV315	200	65	95	14,0	85	130,0	60	PHC FV315...	
FV315	250	80	110	14,0	85	130,0	60	PHC FV315...	
FV315	315	100	130	14,0	85	130,0	60	PHC FV315...	
FV315	400	100	130	14,0	85	130,0	60	PHC FV315...	
FV400	200	60	100	18,0	95	145,0	65	PHC FV400...	
FV400	250	80	120	18,0	95	145,0	65	PHC FV400...	
FV400	315	100	140	18,0	95	145,0	65	PHC FV400...	
FV400	400	100	140	18,0	95	145,0	65	PHC FV400...	
FV400	500	100	140	18,0	95	145,0	65	PHC FV400...	
FV400	1000	125	200	18,0	95	145,0	65	PHC FV400...	
FV500	200	50	90	18,0	100	150,0	70	PHC FV500...	
FV500	250	80	120	18,0	100	150,0	70	PHC FV500...	
FV500	315	100	140	18,0	100	150,0	70	PHC FV500...	
FV500	400	100	140	18,0	100	150,0	70	PHC FV500...	
FV500	500	100	140	18,0	100	150,0	70	PHC FV500...	
FV500	1000	125	200	18,0	100	150,0	70	PHC FV500...	
FV630	250	70	110	18,0	115	175,0	80	PHC FV630...	
FV630	315	100	140	18,0	115	175,0	80	PHC FV630...	
FV630	400	100	140	18,0	115	175,0	80	PHC FV630...	
FV630	500	100	140	18,0	115	175,0	80	PHC FV630...	
FV630	1000	125	200	18,0	115	175,0	80	PHC FV630...	

To complete designation add pitch, attachment spacing and type followed by chain length. For example PHC FV4080-L2K2X10FT (FV40 chain, 80 mm pitch with K-2 attachment on every second link, 10 feet chain length).

## FV Series attachments

### K-1, A-1 attachments

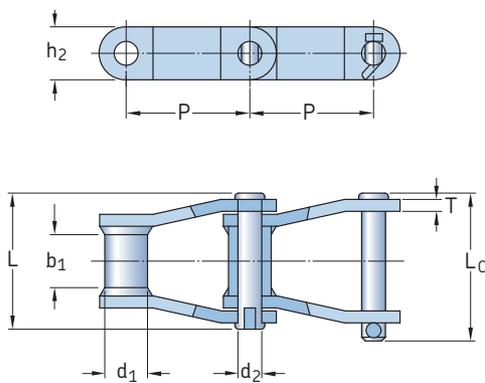


Chain number	Dimensions						Designation
	Pitch	G	d <sub>4</sub>	F	W	h <sub>4</sub>	
–	mm						–
FV40	50	45	6,6	25	40,5	20	PHC FV40...
FV40	63	31	6,6	25	40,5	20	PHC FV40...
FV63	63	40	8,4	34	50,0	30	PHC FV63...
FV90	63	30	8,4	40	64,0	35	PHC FV90...
FV315	160	50	14,0	85	130,0	60	PHC FV315...
FV400	160	50	18,0	95	145,0	65	PHC FV400...
FV500	160	50	18,0	100	150,0	70	PHC FV500...
FV630	200	50	18,0	115	175,0	80	PHC FV630...

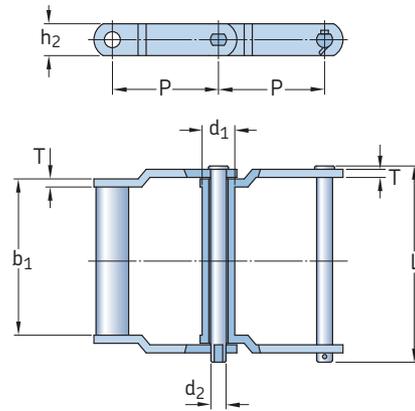
To complete designation add pitch, attachment spacing and type followed by chain length. For example PHC FV4050-L2K1X10FT (FV40 chain, 50 mm pitch with K-1 attachment on every second link, 10 feet chain length).

# W Series (Welded steel mill and drag chains)

W, WH | WD



W and WH (mill series)



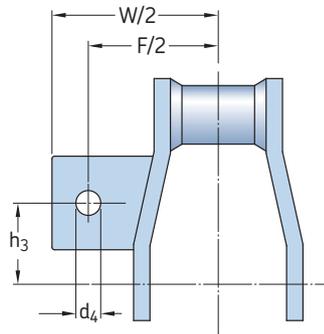
WD (drag)

Type	Chain number	Dimensions Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate height	Plate thickness	Ultimate tensile strength	Average tensile strength	Mass per metre	Designation		
		P	d <sub>1</sub> Max.	b <sub>1</sub> Min.	d <sub>2</sub> Max.	L Max.	L <sub>c</sub> Max.	h <sub>2</sub> Max.	Q Min.	Q <sub>0</sub>	q	-		
		mm							kN		Kg/m	-		
W	W78	66,27	22,90	28,40	12,78	73,00	79,30	28,40	6,40	93,40	102,70	6,20	PHC W78...	
	W82	78,10	31,50	31,80	14,35	80,00	86,00	31,80	6,40	100,10	110,10	7,98	PHC W82...	
	W106	152,40	37,10	41,20	19,13	103,00	111,00	38,10	9,70	169,00	185,90	10,56	PHC W106...	
	W110	152,40	32,00	46,70	19,13	107,70	115,50	38,10	9,70	169,00	185,90	10,40	PHC W110...	
	W111	120,90	37,10	57,20	19,13	116,80	124,50	38,10	9,70	169,00	185,90	12,72	PHC W111...	
	W124	101,60	37,10	41,20	19,13	103,00	110,00	38,10	9,70	169,00	185,90	12,38	PHC W124...	
	W124H	103,20	41,70	41,20	22,30	131,60	133,00	50,80	12,70	275,80	303,30	19,68	PHC W124H...	
	W132	153,67	44,70	76,20	25,48	151,00	162,20	50,80	12,70	275,80	303,30	20,00	PHC W132...	
	W134	103,20	41,27	76,20	25,40	113,49	125,42	63,50	12,70	380,00	458,20	24,86	PHC W134...	
	W150	153,67	44,45	73,00	25,40	151,00	162,20	63,50	12,70	620,00	682,00	7,74	PHC W150...	
	W155	153,67	44,45	73,00	28,57	164,00	176,00	63,50	12,70	820,00	902,00	9,00	PHC W155...	
	W157	153,67	44,45	76,20	28,57	164,00	176,00	63,50	15,90	820,00	902,00	9,10	PHC W157...	
	W182	78,11	34,93	57,15	19,05	84,93	100,81	38,10	9,53	170,50	204,63	12,35	PHC W182...	
	W784	101,60	22,23	50,80	12,70	72,23	80,16	28,58	6,35	90,00	106,76	4,91	PHC W784...	
	WH	WH78	66,27	22,90	28,40	12,78	73,00	79,30	28,40	6,40	106,80	117,50	6,20	PHC WH78...
		WH82	78,10	31,50	31,80	14,35	80,00	86,00	31,80	6,40	131,20	144,30	7,98	PHC WH82...
WH106		152,40	37,10	41,20	19,13	103,00	111,00	38,10	9,70	224,60	247,00	10,56	PHC WH106...	
WH110		152,40	32,00	46,70	19,13	107,70	115,50	38,10	9,70	224,60	247,00	10,40	PHC WH110...	
WH111		120,90	37,10	57,20	19,13	116,80	124,50	38,10	9,70	224,60	247,00	12,72	PHC WH111...	
WH124		101,60	37,10	41,20	19,13	103,00	110,00	38,10	9,70	224,60	247,00	12,38	PHC WH124...	
WH124H		103,20	41,70	41,20	22,30	131,60	133,00	50,80	12,70	355,90	391,40	19,68	PHC WH124H...	
WH132		153,67	44,70	76,20	25,48	151,00	162,20	50,80	12,70	378,10	415,90	20,00	PHC WH132...	
WH134		103,20	41,27	76,20	25,40	113,49	125,42	63,50	12,70	415,00	498,22	24,86	PHC WH134...	
WH150		153,67	44,45	73,00	25,40	151,00	162,20	63,50	12,70	620,00	682,00	7,74	PHC WH150...	
WH155		153,67	44,45	73,00	28,57	164,00	176,00	63,50	12,70	820,00	902,00	9,00	PHC WH155...	
WH157		153,67	44,45	76,20	28,57	164,00	176,00	63,50	15,90	820,00	902,00	9,10	PHC WH157...	
WH784		101,60	22,23	50,80	12,70	72,23	80,16	28,58	6,35	111,20	133,45	4,91	PHC WH784...	
WD		WD102	127,00	-	197,10	19,13	245,40	-	38,12	9,70	245,00	-	-	PHC WD102...
		WD104	152,40	-	136,90	19,13	181,40	-	38,12	9,70	245,00	-	-	PHC WD104...
		WD110	152,40	-	263,90	19,13	308,60	-	38,12	9,70	245,00	-	-	PHC WD110...
	WD112	203,20	-	263,90	19,13	308,60	-	38,12	9,70	245,00	-	-	PHC WD112...	
	WD113	152,40	-	270,30	22,30	322,30	-	38,12	12,70	253,00	-	-	PHC WD113...	
	WD116	203,20	-	359,20	19,13	405,90	-	45,21	9,70	262,00	-	-	PHC WD116...	
	WD118	203,20	-	378,20	22,30	431,10	-	51,80	12,70	351,00	-	-	PHC WD118...	
	WD120	152,40	-	260,35	22,30	307,24	-	50,80	12,70	311,00	-	-	PHC WD120...	
	WD122	203,20	-	260,60	22,30	314,50	-	51,80	12,70	351,00	-	-	PHC WD122...	
	WD480	203,20	-	324,10	22,30	378,00	-	51,80	12,70	351,00	-	-	PHC WD480...	

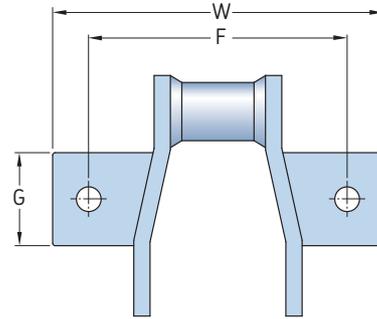
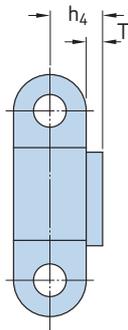
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order W78 in 10 ft length, use designation PHC W78X10FT.

## W Series attachments

K-1, A-1 attachments | K-2, A-2 attachments



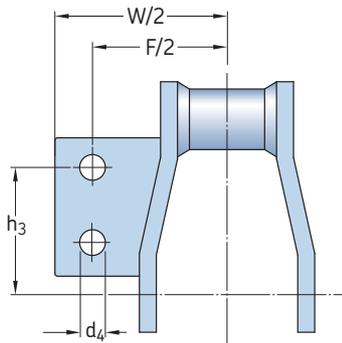
A-1



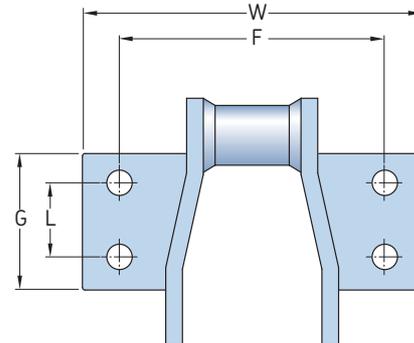
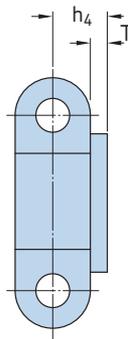
K-1

Chain number	Dimensions								Designation
	$h_3$	G	F	W	$h_4$	$d_4$	T		
-	mm								-
W78	31,8	36,6	101,6	130,0	22,4	9,7	6,4	PHC W78...	
WH78	31,8	36,6	101,6	130,0	22,4	9,7	6,4	PHC WH78...	
W82	38,1	46,0	106,7	142,7	23,9	9,7	6,4	PHC W82...	
WH82	38,1	46,0	106,7	142,7	23,9	9,7	6,4	PHC WH82...	

To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2K1X10FT (W78 chain with K-1 attachment on every second link, 10 feet chain length).



A-2



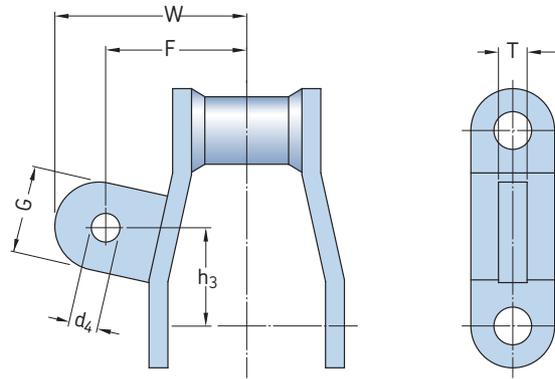
K-2

Chain number	Dimensions									Designation
	L	G	$h_3$	F	W	$h_4$	$d_4$	T		
-	mm									-
W78	28,4	52,3	38,9	101,6	130,0	22,4	9,7	6,4	PHC W78...	
WH78	28,4	52,3	38,9	101,6	130,0	22,4	9,7	6,4	PHC WH78...	
W82	33,3	62,0	52,3	108,2	142,7	23,9	9,7	6,4	PHC W82...	
WH82	33,3	62,0	52,3	108,2	142,7	23,9	9,7	6,4	PHC WH82...	
W110	44,4	84,1	98,6	135,1	168,1	30,0	9,7	9,7	PHC W110...	
WH110	44,4	84,1	98,6	135,1	168,1	30,0	9,7	9,7	PHC WH110...	
W111	58,7	90,4	89,9	159,0	193,5	30,0	12,7	9,7	PHC W111...	
WH111	58,7	90,4	89,9	159,0	193,5	30,0	12,7	9,7	PHC WH111...	
W124	49,3	77,7	71,4	133,6	180,8	30,0	9,7	9,7	PHC W124...	
WH124	49,3	77,7	71,4	133,6	180,8	30,0	9,7	9,7	PHC WH124...	
W124H	49,3	80,8	73,2	133,6	165,6	39,6	12,7	12,7	PHC W124H...	
WH124H	49,3	80,8	73,2	133,6	165,6	39,6	12,7	12,7	PHC WH124H...	
W132	69,8	80,8	106,2	190,5	234,7	39,6	12,7	12,7	PHC W132...	
WH132	69,8	80,8	106,2	190,5	234,7	39,6	12,7	12,7	PHC WH132...	

To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2K2X10FT (W78 chain with K-2 attachment on every second link, 10 feet chain length).

## W Series attachments

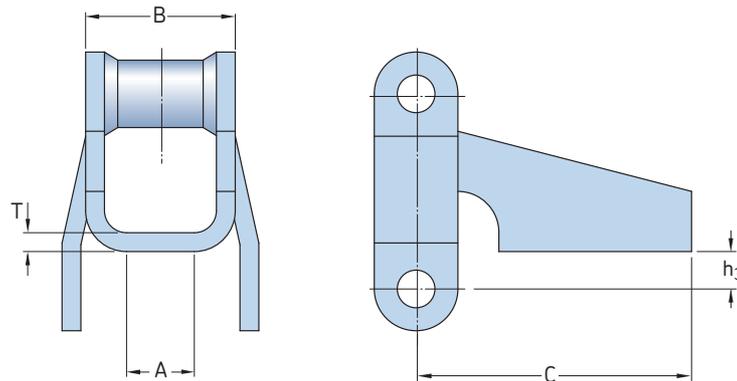
A-22 attachments | H-1 attachments



A-22

Chain number	Dimensions						Designation
	$h_3$	G	F	W	$d_4$	T	
-	mm						-
W78	33,3	30	47,8	65	9,7	9,7	PHC W78...
WH78	33,3	30	47,8	65	9,7	9,7	PHC WH78...

To complete designation add attachment spacing and type followed by chain length. For example PHCW78-L2A22X10FT (W78 chain with A-22 attachment on every second link, 10 feet chain length).



H-1

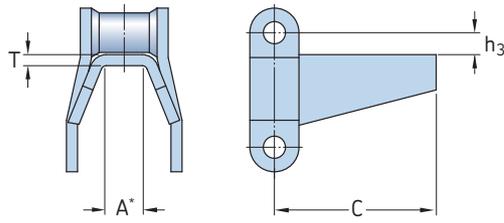
Chain number	Dimensions					Designation
	$h_3$	A*	B	C	T	
-	mm					-
W78	12,7	22,4	50,8	93,5	6,4	PHC W78...
WH78	12,7	22,4	50,8	93,5	6,4	PHC WH78...
W82	15,7	28,4	57,2	93,5	6,4	PHC W82...
WH82	15,7	28,4	57,2	93,5	6,4	PHC WH82

\* A indicates flat surface width of attachment.

To complete designation add attachment spacing and type followed by chain length. For example PHCW78-L2H1X10FT (W78 chain with H-1 attachment on every second link, 10 feet chain length).

## W Series attachments

H-2 attachments | F-2 attachments

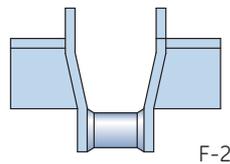
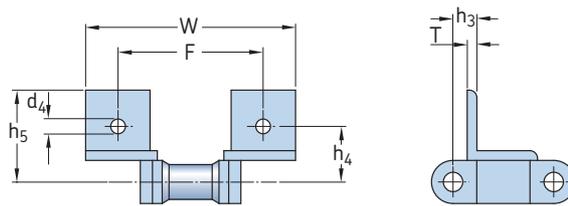


H-2

Chain number	Dimensions				Designation
	$h_3$	A	C	T	
–	mm				–
W78	7,9	20,8	93,5	6,4	PHC W78...
WH78	7,9	20,8	93,5	6,4	PHC WH78...
W82	7,9	26,4	96,8	6,4	PHC W82...
WH82	7,9	26,4	96,8	6,4	PHC WH82...

\* A indicates flat surface width of attachment.

To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2H2X10FT (W78 chain with H-2 attachment on every second link, 10 feet chain length).



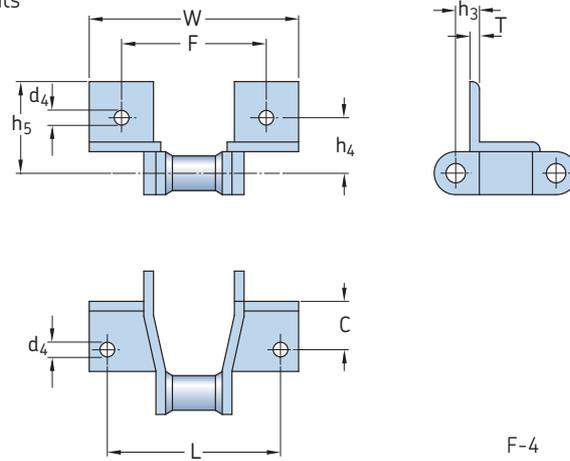
F-2

Chain number	Dimensions							Designation
	$h_3$	$h_4$	$h_5$	F	W	$d_4$	T	
–	mm							–
W78	15,7	36,6	60,5	95,5	138,2	9,7	6,4	PHC W78...
WH78	15,7	36,6	60,5	95,5	138,2	9,7	6,4	PHC WH78...

To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2F2X10FT (W78 chain with F-2 attachment on every second link, 10 feet chain length).

## W Series attachments

F-4 attachments | R-1, RR-1 attachments



Chain number	Dimensions									Designation
	$h_3$	$h_4$	$h_5$	L	C	F	W	$d_4$	T	
-	mm									-
W78	17,3	44,4	60,5	114,3	31,8	95,2	141,2	9,7	6,4	PHC W78...
WH78	17,3	44,4	60,5	114,3	31,8	95,2	141,2	9,7	6,4	PHC WH78...
W82	20,6	46,2	62,0	127,0	28,4	104,6	150,9	9,7	6,4	PHC W82...
WH82	20,6	46,2	62,0	127,0	28,4	104,6	150,9	9,7	6,4	PHC WH82...
W124	22,4	52,3	73,2	133,6	36,6	111,3	157,0	9,7	9,7	PHC W124...
WH124	22,4	52,3	73,2	133,6	36,6	111,3	157,0	9,7	9,7	PHC WH124...

To complete designation add attachment spacing and type followed by chain length. For example PHCW78-L2F4X10FT (W78 chain with F-4 attachment on every second link, 10 feet chain length).

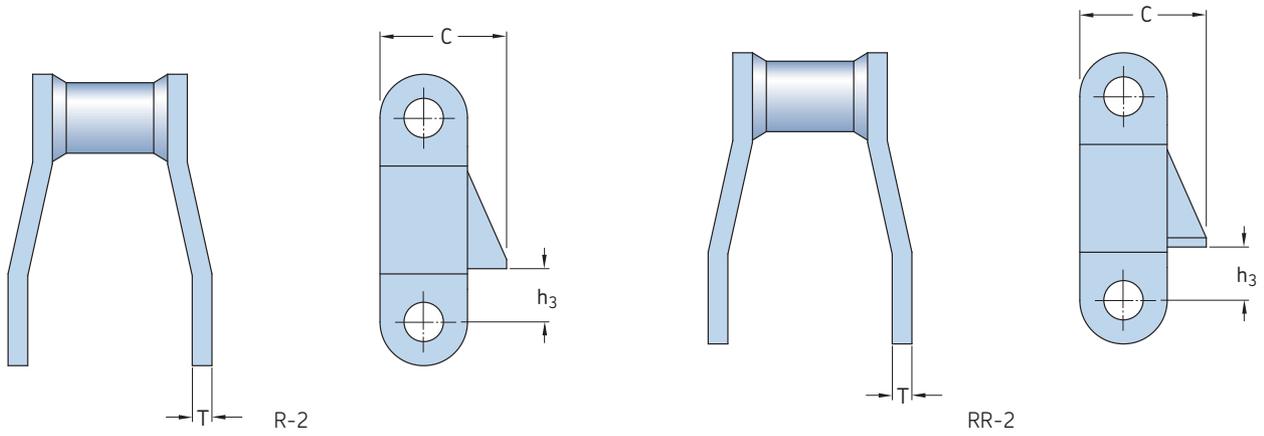


Chain number	Dimensions			Designation
	$h_3$	C	T	
-	mm			-
W78	17,3	41,1	6,4	PHC W78...
WH78	17,3	41,1	6,4	PHC WH78...
W82	22,4	49,3	6,4	PHC W82...
WH82	22,4	49,3	6,4	PHC WH82...
W124	31,8	49,3	9,7	PHC W124...
WH124	31,8	49,3	9,7	PHC WH124...

To complete designation add attachment spacing and type followed by chain length. For example PHCW78-L2R1X10FT (W78 chain with R-1 attachment on every second link, 10 feet chain length).

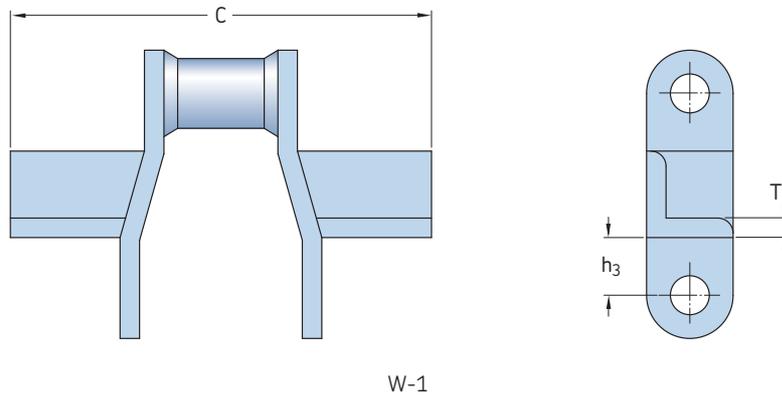
## W Series attachments

R-2, RR-2 attachments | W-1 attachments



Chain number	Dimensions			Designation
	$h_3$	C	T	
-	mm	-	-	-
W78	17,3	41,1	6,4	PHC W78...
WH78	17,3	41,1	6,4	PHC WH78...
W82	22,4	49,3	6,4	PHC W82...
WH82	22,4	49,3	6,4	PHC WH82...
W124	31,8	49,3	9,7	PHC W124...
WH124	31,8	49,3	9,7	PHC WH124...

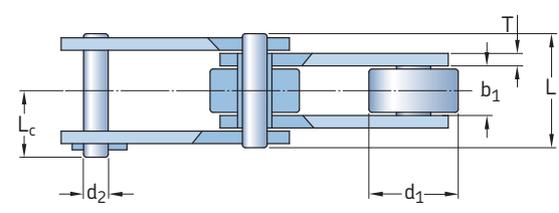
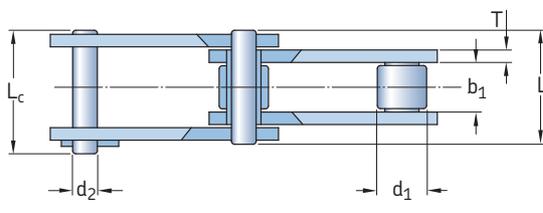
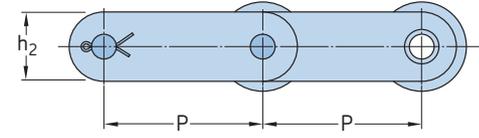
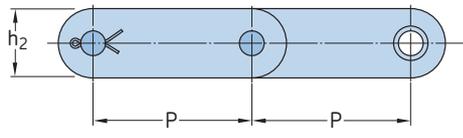
To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2R2X10FT (W78 chain with R-2 attachment on every second link, 10 feet chain length).



Chain number	Dimensions			Designation
	$h_3$	W	T	
-	mm	-	-	-
W78	19,1	153,9	6,4	PHC W78...
WH78	19,1	153,9	6,4	PHC WH78...
W82	23,9	166,6	6,4	PHC W82...
WH82	23,9	166,6	6,4	PHC WH82...
W124	30,0	217,4	6,4	PHC W124...
WH124	30,0	217,4	6,4	PHC WH124...
W124H	35,1	217,4	9,7	PHC W124H...
WH124H	35,1	217,4	9,7	PHC WH124H...
W132	38,1	316,0	9,7	PHC W132...
WH132	38,1	316,0	9,7	PHC WH132...

To complete designation add attachment spacing and type followed by chain length. For example PHC W78-L2W1X10FT (W78 chain with W-1 attachment on every second link, 10 feet chain length).

C Series  
C Series



with small rollers

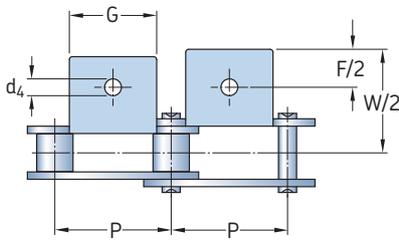
with large rollers

Chain number DIN/ISO	ANSI	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Plate height h <sub>2</sub> Max.	Plate thickness T	Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation
		Pitch P	Roller diameter d <sub>1</sub> Max.			L Max.	L Max.						
mm													
-	-												-
C208A	C2040	25,40	7,95	7,85	3,96	16,6	17,8	12,0	1,50	14,1	16,7	0,50	PHC C2040...
C208AL	C2042	25,40	15,88	7,85	3,96	16,6	17,8	12,0	1,50	14,1	16,7	0,84	PHC C2042...
C208AH	C2040H	25,40	7,95	7,85	3,96	18,8	19,9	12,0	2,03	14,1	17,2	0,65	PHC C2040H...
C208AHL	C2042H	25,40	15,88	7,85	3,96	-	-	12,0	2,03	14,1	16,7	0,98	PHC C2042H...
C208B	-	25,40	8,51	7,75	4,45	16,7	18,2	11,8	1,60	18,0	19,4	0,55	PHC C208B...
C208BL	-	25,40	15,88	7,75	4,45	16,7	18,2	11,8	1,60	18,0	19,4	0,89	PHC C208BL...
C210A	C2050	31,75	10,16	9,40	5,08	20,7	22,2	15,0	2,03	22,5	28,1	0,78	PHC C2050...
C210AL	C2052	31,75	19,05	9,40	5,08	20,7	22,2	15,0	2,03	22,5	28,1	1,27	PHC C2052...
C210AH	C2050H	31,75	10,16	9,40	5,08	-	-	15,0	2,42	22,1	28,1	1,05	PHC C2050H...
C210AHL	C2052H	31,75	19,05	9,40	5,08	-	-	15,0	2,42	22,2	28,1	1,54	PHC C2052H...
C210B	-	31,75	10,16	9,65	5,08	19,2	20,5	14,6	1,65	22,2	27,5	0,70	PHC C210B...
C210BL	-	31,75	19,05	9,65	5,08	19,2	20,5	14,6	1,65	22,2	27,5	1,17	PHC C210BL...
C212A	C2060	38,10	11,91	12,57	5,94	25,9	27,7	18,0	2,42	31,8	36,8	1,12	PHC C2060...
C212AL	C2062	38,10	22,23	12,57	5,94	25,9	27,7	18,0	2,42	31,8	36,8	1,61	PHC C2062...
C212AH	C2060H	38,10	11,91	12,57	5,94	29,2	31,6	18,0	3,25	31,8	41,6	1,44	PHC C2060H...
C212AHL	C2062H	38,10	22,23	12,57	5,94	29,2	31,6	18,0	3,25	31,8	41,6	2,07	PHC C2062H...
C212B	-	38,10	12,07	11,68	5,72	22,0	23,4	16,0	1,80	28,9	32,2	0,79	PHC C212B...
C212BL	-	38,10	22,23	11,68	5,72	22,0	23,4	16,0	1,80	28,9	32,2	1,42	PHC C212BL...
C216A	C2080	50,80	15,88	15,75	7,92	32,7	36,5	24,0	3,25	56,7	65,7	2,08	PHC C2080...
C216AL	C2082	50,80	28,58	15,75	7,92	32,7	36,5	24,0	3,25	56,7	65,7	3,12	PHC C2082...
C216AH	C2080H	50,80	15,88	15,75	7,92	36,2	39,4	24,0	4,00	56,7	70,0	2,54	PHC C2080H...
C216AHL	C2082H	50,80	28,58	15,75	7,92	36,2	39,4	24,0	4,00	56,7	70,0	3,58	PHC C2082H...
C216B	-	50,80	15,88	17,02	8,28	35,3	36,7	20,9	4,00	60,0	72,8	2,10	PHC C216B...
C216BL	-	50,80	28,58	17,02	8,28	35,3	36,7	20,9	4,00	60,0	72,8	3,23	PHC C216BL...
C220A	C2100	63,50	19,05	18,90	9,53	40,4	44,7	30,0	4,00	88,5	102,6	3,01	PHC C2100...
C220AL	C2102	63,50	39,67	18,90	9,53	40,4	44,7	30,0	4,00	88,5	102,6	4,83	PHC C2102...
C220AH	C2100H	63,50	19,05	18,90	9,53	43,6	46,9	30,0	4,80	88,5	112,4	3,56	PHC C2100H...
C220AHL	C2102H	63,50	39,67	18,90	9,53	43,6	46,9	30,0	4,80	88,5	112,4	5,38	PHC C2102H...
C220B	-	63,50	19,05	19,56	10,19	40,4	44,0	26,0	4,50	95,0	106,7	2,78	PHC C220B...
C220BL	-	63,50	39,67	19,56	10,19	40,4	44,0	26,0	4,50	95,0	106,7	5,00	PHC C220BL...
C224A	C2120	76,20	22,23	25,22	11,10	50,3	54,3	35,7	4,80	127,0	147,3	4,66	PHC C2120...
C224AL	C2122	76,20	44,45	25,22	11,10	50,3	54,3	35,7	4,80	127,0	147,3	7,66	PHC C2122...
C224AH	C2120H	76,20	22,23	25,22	11,10	53,5	57,5	35,7	5,60	127,0	160,9	5,26	PHC C2120H...
C224AHL	C2122H	76,20	44,45	25,22	11,10	53,5	57,5	35,7	5,60	127,0	160,9	8,26	PHC C2122H...
C224B	-	76,20	25,40	25,40	14,63	53,4	60,0	33,4	6,00	160,0	178,0	5,20	PHC C224B...
C224BL	-	76,20	44,45	25,40	14,63	53,3	57,7	33,0	6,00	160,0	178,0	7,85	PHC C224BL...
C228B	-	88,90	27,94	30,99	15,90	65,1	69,5	36,7	6,00	200,0	222,0	6,23	PHC C228B...
C232A	C2160	101,60	25,58	31,75	14,27	64,8	69,6	47,8	6,40	226,8	278,9	8,15	PHC C2160...
C232AL	C2162	101,60	57,15	31,75	14,27	64,8	69,6	47,8	6,40	226,8	278,9	13,00	PHC C2162...
C232AH	C2160H	101,60	25,58	31,75	14,27	68,2	73,0	47,8	7,20	226,8	285,8	9,06	PHC C2160H...
C232AHL	C2162H	101,60	57,15	31,75	14,27	68,2	73,0	47,8	7,20	226,8	285,8	13,84	PHC C2162H...
C232B	-	101,60	29,21	30,99	17,81	66,0	71,0	42,0	6,00	250,0	277,5	6,72	PHC C232B...

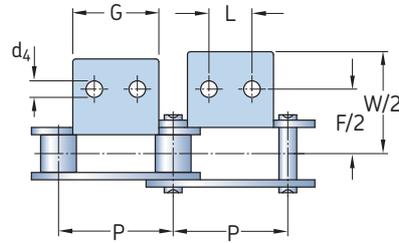
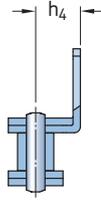
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C2040 in 10 ft length, use designation PHC C2040X10FT. For example, to order C2042 with 25,40 mm pitch with large roller in 10 ft. length, use designation C2042X10FT.

## C Series attachments

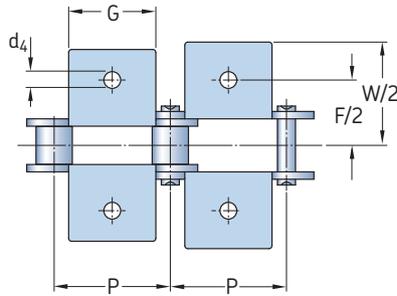
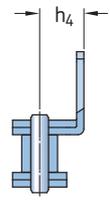
A-1, A-2, K-1, K-2 attachments



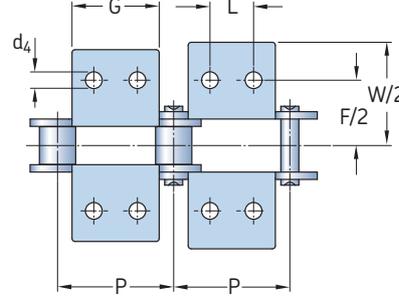
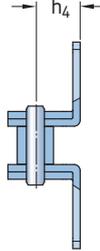
A-1



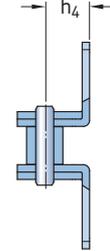
A-2



K-1



K-2

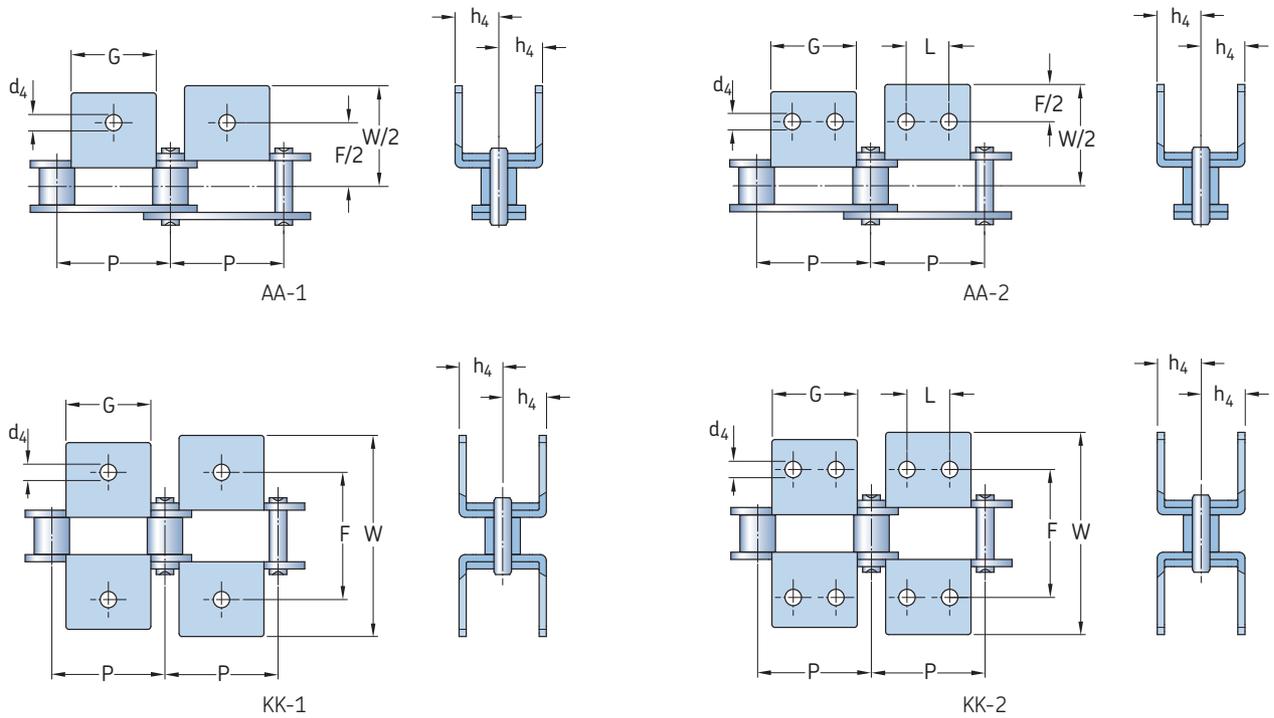


Chain number DIN/ISO	ANSI	Dimensions Pitch							Designation
		P	G	L	F	W	h <sub>4</sub>	d <sub>4</sub>	
		mm							
C208A	C2040	25,40	19,1	9,5	25,4	39,6	9,1	3,4	PHC C2040...
C208AL	C2042	25,40	19,1	9,5	25,4	-	-	-	PHC C2042...
C208B	-	25,40	23,2	12,7	25,4	39,6	9,1	4,5	PHC C208B...
C208BL	-	25,40	23,2	12,7	25,4	-	-	-	PHC C208BL...
C210A	C2050	31,75	23,8	11,9	31,8	49,0	11,1	5,5	PHC C2050...
C210AL	C2052	31,75	23,8	11,9	31,8	-	-	-	PHC C2052...
C212A	C2060	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2060...
C212AL	C2062	38,10	28,6	14,3	42,9	-	-	-	PHC C2062...
C212AH	C2060H	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2060H...
C212AHL	C2062H	38,10	28,6	14,3	42,9	-	-	-	PHC C2062H...
C216A	C2080	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2080...
C216AL	C2082	50,80	38,1	19,1	55,6	-	-	-	PHC C2082...
C216AH	C2080H	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2080H...
C216AHL	C2082H	50,80	38,1	19,1	55,6	-	-	-	PHC C2082H...
C220A	C2100	63,50	47,6	23,8	66,6	107,5	23,4	9,2	PHC C2100...
C220AL	C2102	63,50	47,6	23,8	66,6	-	-	-	PHC C2102...
C220AH	C2100H	63,50	47,6	23,8	66,6	107,5	23,4	9,2	PHC C2100H...
C220AHL	C2102H	63,50	47,6	23,8	66,6	-	-	-	PHC C2102H...
C224A	C2120	76,20	57,2	28,6	79,3	121,4	27,8	11,0	PHC C2120...
C224AL	C2122	76,20	57,2	28,6	79,3	121,4	27,8	11,0	PHC C2122...
C224AH	C2120H	76,20	57,2	28,6	79,3	121,4	27,8	11,0	PHC C2120H...
C224AHL	C2122H	76,20	57,2	28,6	79,3	121,4	27,8	11,0	PHC C2122H...
C232A	C2160	101,60	76,2	38,1	104,7	151,6	36,5	13,1	PHC C2160...
C232AL	C2162	101,60	76,2	38,1	104,7	151,6	36,5	13,1	PHC C2162...
C232AH	C2160H	101,60	76,2	38,1	104,7	151,6	36,5	13,1	PHC C2160H...
C232AHL	C2162H	101,60	76,2	38,1	104,7	151,6	36,5	13,1	PHC C2162H...

To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2K1X10FT (C2040 chain with K-1 attachment on every second link, 10 feet chain length).

## C Series attachments

AA-1, AA-2, KK-1, KK-2 attachments

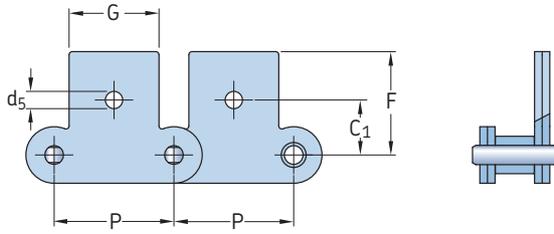


Chain number DIN/ISO	ANSI	Dimensions Pitch								Designation
		P	G	L	F	W	$h_4$	$d_4$		
-		mm								-
C208A	C2040	25,40	19,1	9,5	25,4	39,6	9,1	3,4	PHC C2040...	
C208AL	C2042	25,40	19,1	9,5	25,4	39,6	9,1	3,4	PHC C2042...	
C208B	-	25,40	23,2	12,7	25,4	39,6	9,1	4,5	PHC C208B...	
C208BL	-	25,40	23,2	12,7	25,4	39,6	9,1	4,5	PHC C208BL...	
C210A	C2050	31,75	23,8	11,9	31,8	49,0	11,1	5,5	PHC C2050...	
C210AL	C2052	31,75	23,8	11,9	31,8	49,0	11,1	5,5	PHC C2052...	
C212A	C2060	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2060...	
C212AL	C2062	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2062...	
C212AH	C2060H	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2060H...	
C212AHL	C2062H	38,10	28,6	14,3	42,9	67,8	14,7	5,5	PHC C2062H...	
C216A	C2080	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2080...	
C216AL	C2082	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2082...	
C216AH	C2080H	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2080H...	
C216AHL	C2082H	50,80	38,1	19,1	55,6	87,8	19,1	6,8	PHC C2082H...	

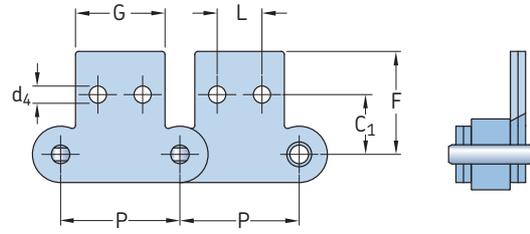
To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2KK1X10FT (C2040 chain with KK-1 attachment on every second link, 10 feet chain length).

## C Series attachments

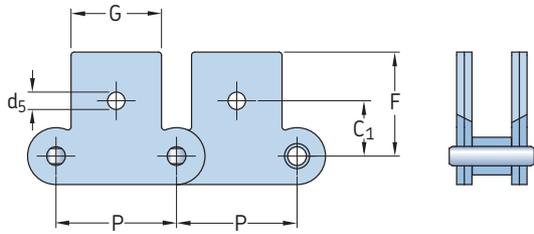
SA-1, SA-2, SK-1, SK-2 attachments



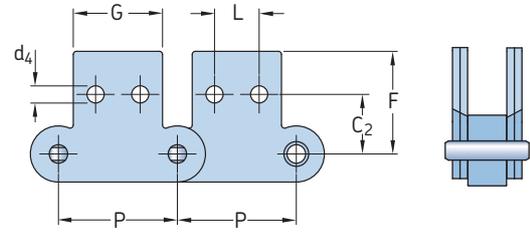
SA-1



SA-2



SK-1



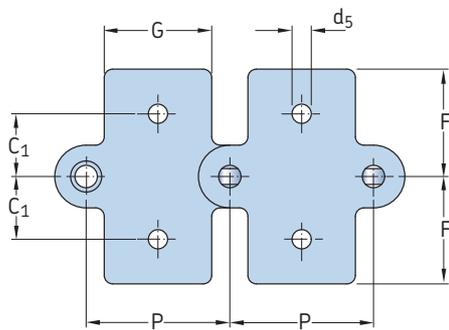
SK-2

Chain number DIN/ISO	ANSI	Dimensions Pitch								Designation
		P	G	L	C <sub>1</sub>	C <sub>2</sub>	F	d <sub>4</sub>	d <sub>5</sub>	
-	-	mm								-
C208A	C2040	25,40	19,1	9,5	11,1	13,5	20,5	3,4	5,5	PHC C2040...
C208AL	C2042	25,40	19,1	9,5	11,1	13,5	20,5	3,4	5,5	PHC C2042...
C208B	-	25,40	23,2	12,7	11,1	13,5	20,5	4,5	5,5	PHC C208B...
C208BL	-	25,40	23,2	12,7	11,1	13,5	20,5	4,5	5,5	PHC C208BL...
C210A	C2050	31,75	23,8	11,9	14,3	15,9	31,8	5,5	6,6	PHC C2050...
C210AL	C2052	31,75	23,8	11,9	14,3	15,9	31,8	5,5	6,6	PHC C2052...
C212A	C2060	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2060...
C212AL	C2062	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2062...
C212AH	C2060H	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2060H...
C212AHL	C2062H	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2062H...
C216A	C2080	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2080...
C216AL	C2082	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2082...
C216AH	C2080H	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2080H...
C216AHL	C2082H	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2082H...
C220A	C2100	63,50	47,6	23,8	28,6	31,8	50,4	8,4	13,0	PHC C2100...
C220AL	C2102	63,50	47,6	23,8	28,6	31,8	50,4	8,4	13,0	PHC C2102...
C220AH	C2100H	63,50	47,6	23,8	28,6	31,8	50,4	8,4	13,0	PHC C2100H...
C220AHL	C2102H	63,50	47,6	23,8	28,6	31,8	50,4	8,4	13,0	PHC C2102H...

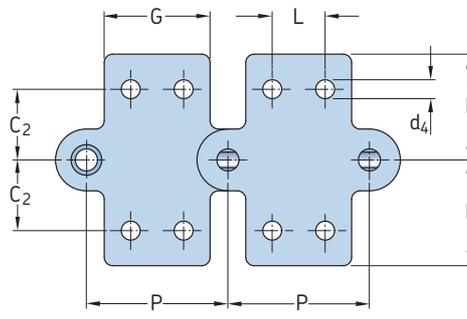
To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2SK1X10FT (C2040 chain with SK-1 attachment on every second link, 10 feet chain length).

## C Series attachments

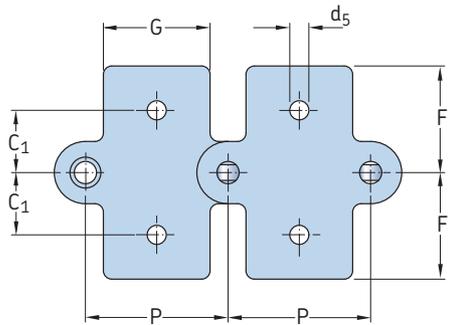
SAA-1, SAA-2, SKK-1, SKK-2 attachments



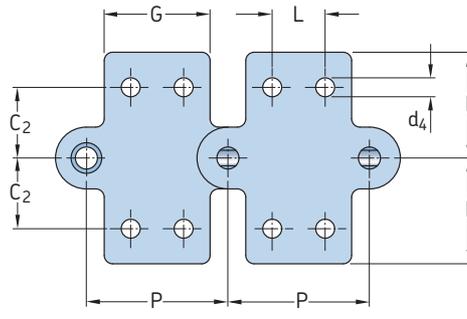
SAA-1



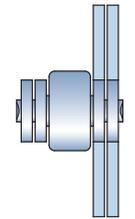
SAA-2



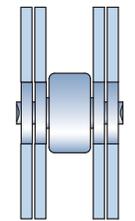
SKK-1



SKK-2



2

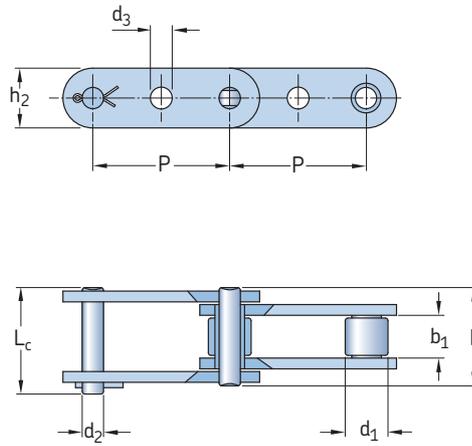


Chain number DIN/ISO	ANSI	Dimensions Pitch								Designation
		P	G	L	C <sub>1</sub>	C <sub>2</sub>	F	d <sub>4</sub>	d <sub>5</sub>	
-	-	mm								-
C208A	C2040	25,40	19,1	9,5	11,1	13,5	20,5	3,4	5,5	PHC C2040...
C208AL	C2042	25,40	19,1	9,5	11,1	13,5	20,5	3,4	5,5	PHC C2042...
C208B	-	25,40	23,2	12,7	11,1	13,5	20,5	4,5	5,5	PHC C208B...
C208BL	-	25,40	23,2	12,7	11,1	13,5	20,5	4,5	5,5	PHC C208BL...
C210A	C2050	31,75	23,8	11,9	14,3	15,9	31,8	5,5	6,6	PHC C2050...
C210AL	C2052	31,75	23,8	11,9	14,3	15,9	31,8	5,5	6,6	PHC C2052...
C212A	C2060	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2060...
C212AL	C2062	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2062...
C212AH	C2060H	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2060H...
C212AHL	C2062H	38,10	28,6	14,3	17,5	19,1	32,9	5,5	9,2	PHC C2062H...
C216A	C2080	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2080...
C216AL	C2082	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2082...
C216AH	C2080H	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2080H...
C216AHL	C2082H	50,80	38,1	19,1	22,2	25,4	43,5	6,6	11,0	PHC C2082H...

To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2SKK1X10FT (C2040 chain with SKK-1 attachment on every second link, 10 feet chain length).

## C Series attachments

### GK-1 attachments

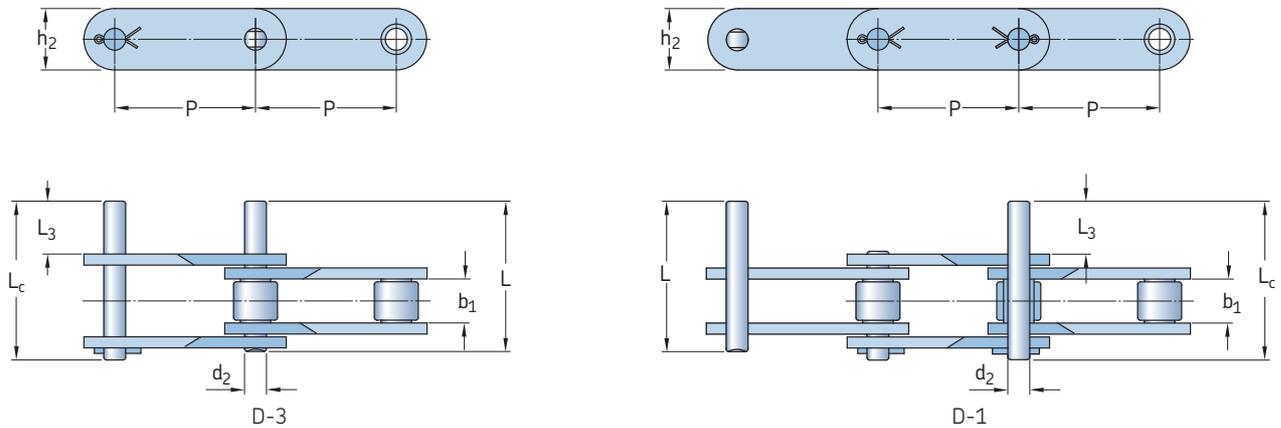


Chain number DIN/ISO	ANSI	Dimensions						Designation
		Pitch P	b <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	L	L <sub>c</sub>	
-		mm						-
C208A	C2040	25,40	7,85	3,96	4,1	16,6	18,8	PHC C2040...
C208AL	C2042	25,40	7,85	3,96	4,1	16,6	18,8	PHC C2042...
C210A	C2050	31,75	9,40	5,08	5,1	20,7	23,3	PHC C2050...
C210AL	C2052	31,75	9,40	5,08	5,1	20,7	23,3	PHC C2052...
C212A	C2060	38,10	12,57	5,94	6,1	25,9	28,3	PHC C2060...
C212AL	C2062	38,10	12,57	5,94	6,1	25,9	28,3	PHC C2062...
C212AH	C2060H	38,10	12,57	5,94	6,1	29,2	31,6	PHC C2060H...
C212AHL	C2062H	38,10	12,57	5,94	6,1	29,2	31,6	PHC C2062H...
C216A	C2080	50,80	15,75	7,92	8,1	32,7	36,5	PHC C2080...
C216AL	C2082	50,80	15,75	7,92	8,1	32,7	36,5	PHC C2082...
C216AH	C2080H	50,80	15,75	7,92	8,1	36,2	39,4	PHC C2080H...
C216AHL	C2082H	50,80	15,75	7,92	8,1	36,2	39,4	PHC C2082H...
C220A	C2100	63,50	18,90	9,53	10,1	40,4	44,7	PHC C2100...
C220AL	C2102	63,50	18,90	9,53	10,1	40,4	44,7	PHC C2102...
C220AH	C2100H	63,50	18,90	9,53	10,1	43,6	46,9	PHC C2100H...
C220AHL	C2102H	63,50	18,90	9,53	10,1	43,6	46,9	PHC C2102H...

To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2GK1X10FT (C2040 chain with GK-1 attachment on every second link, 10 feet chain length).

## C Series attachments

### D-3, D-1 attachments

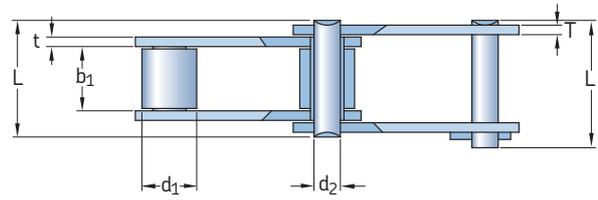
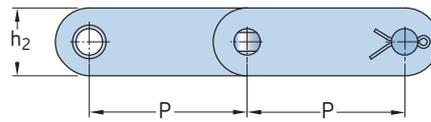


Chain number DIN/ISO	ANSI	Dimensions Pitch			Designation			
		P	b <sub>1</sub>	d <sub>2</sub>	L <sub>3</sub>	L	L <sub>c</sub>	
		mm						
C208A	C2040	25,40	7,85	3,96	9,5	25,1	26,2	PHC C2040...
C208AL	C2042	25,40	7,85	3,96	9,5	25,1	26,2	PHC C2042...
C210A	C2050	31,75	9,40	5,08	11,9	31,3	33,1	PHC C2050...
C210AL	C2052	31,75	9,40	5,08	11,9	31,3	33,1	PHC C2052...
C212A	C2060	38,10	12,57	5,94	14,3	38,6	40,6	PHC C2060...
C212AL	C2062	38,10	12,57	5,94	14,3	38,6	40,6	PHC C2062...
C212AH	C2060H	38,10	12,57	5,94	14,3	42,0	43,8	PHC C2060H...
C212AHL	C2062H	38,10	12,57	5,94	14,3	42,0	43,8	PHC C2062H...
C216A	C2080	50,80	15,75	7,92	19,1	50,3	53,3	PHC C2080...
C216AL	C2082	50,80	15,75	7,92	19,1	50,3	53,3	PHC C2082...
C216AH	C2080H	50,80	15,75	7,92	19,1	53,5	55,0	PHC C2080H...
C216AHL	C2082H	50,80	15,75	7,92	19,1	53,5	55,0	PHC C2082H...
C220A	C2100	63,50	18,90	9,53	23,8	61,8	66,1	PHC C2100...
C220AL	C2102	63,50	18,90	9,53	23,8	61,8	66,1	PHC C2102...
C220AH	C2100H	63,50	18,90	9,53	23,8	65,0	68,3	PHC C2100H...
C220AHL	C2102H	63,50	18,90	9,53	23,8	65,0	68,3	PHC C2102H...
C224A	C2120H	76,20	25,22	11,10	28,6	79,6	83,6	PHC C2120H...
C224AHL	C2122H	76,20	25,22	11,10	28,6	79,6	83,6	PHC C2122H...
C232AH	C2160H	101,60	31,75	14,27	38,1	103,0	107,8	PHC C2160H...
C232AHL	C2162H	101,60	31,75	14,27	38,1	103,0	107,8	PHC C2162H...

To complete designation add attachment spacing and type followed by chain length. For example PHC C2040-L2D1X10FT (C2040 chain with D-1 attachment on every second link, 10 feet chain length).

## Lumber mill series

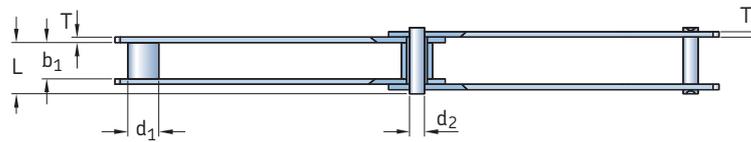
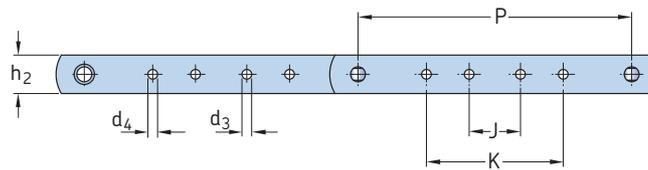
Lumber mill series | 3939 series



Lumber mill

Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.			L Max.	L <sub>c</sub> Max.						
-	mm								kN		Kg/m	-
81X	66,27	23,0	27,00	11,10	49,0	53,5	28,50	4,00	106,7	128,9	3,78	PHC 81X...
81XH	66,27	23,0	27,78	11,10	60,7	65,1	31,35	5,55	151,9	175,7	5,88	PHC 81XH...
81XHH	66,27	23,0	27,78	11,10	65,6	70,0	31,35	7,94	191,1	212,6	6,70	PHC 81XHH...
81XHS	66,27	23,0	27,00	11,10	63,6	68,0	31,80	7,60	152,0	177,2	6,55	PHC 81XHS...
500R	50,00	25,4	25,40	14,63	52,0	56,4	40,00	5,00	100,0	114,5	7,13	PHC 500R...
441.100R	100,00	25,4	25,40	14,63	52,0	56,4	40,00	5,00	100,0	114,5	5,15	PHC 441.100R...
3939	203,20	23,0	27,00	11,10	49,0	53,5	28,58	4,00	115,6	136,5	2,45	PHC 3939...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 81X in 10 ft length, use designation PHC 81XX10FT.



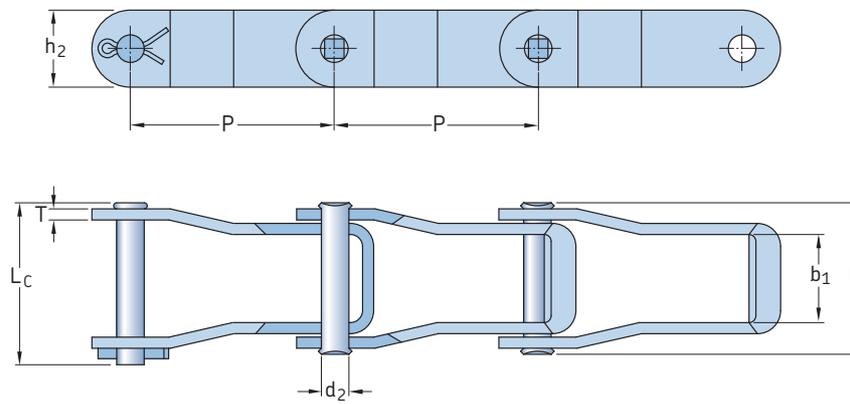
3939 series

Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Other plate dimensions				Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.						d <sub>3</sub> Max.	d <sub>4</sub> Max.	J Max.	K Max.				
-	mm											kN		Kg/m	-
3939-B4	203,2	23	27	11,1	49	28,58	4	7,2	7,2	38,1	101,6	115,6	136,5	2,45	PHC 3939-B4...
3939-B21	203,2	23	27	11,1	49	28,58	4	7,2	-	38,1	-	115,6	136,5	2,45	PHC 3939-B21...
3939-B23	203,2	23	27	11,1	49	28,58	4	-	10,3	-	92,1	115,6	136,5	2,45	PHC 3939-B23...
3939-B24	203,2	23	27	11,1	49	28,58	4	-	7,2	-	101,6	115,6	136,5	2,48	PHC 3939-B24...
3939-B40	203,2	23	27	11,1	49	28,58	4	-	10,3	-	101,6	115,6	136,5	2,45	PHC 3939-B40...
3939-B43	203,2	23	27	11,1	49	28,58	4	7,2	10,3	38,1	92,1	115,6	136,5	2,42	PHC 3939-B43...
3939-B44	203,2	23	27	11,1	49	28,58	4	7,2	10,3	38,1	101,6	115,6	136,5	2,45	PHC 3939-B44...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3939-B4 in 10 ft length, use designation PHC 3939-B4X10FT.

## Steel pintle series

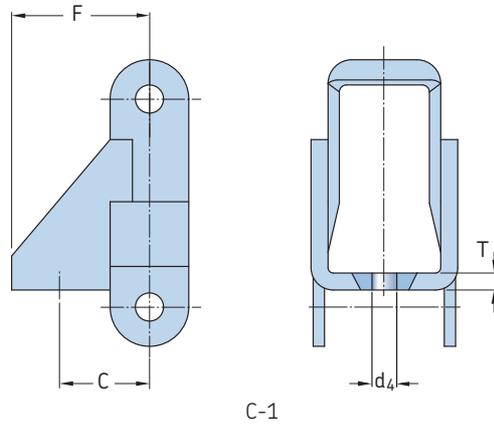
### Steel pintle



Chain number	Dimensions		Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness T	Ultimate tensile strength Q Min.	Average tensile strength $Q_0$ Min.	Mass per metre q	Designation
	Pitch P	Width between inner plates $b_1$ Max.		L Max.	$L_c$ Max.						
-	mm							kN		Kg/m	-
662	42,27	22,9	7,19	41,2	44,2	18,8	3,2	37,80	41,5	1,63	PHC 662...
667H	58,75	25,4	7,94	43,7	46,7	22,2	3,2	42,30	46,5	1,87	PHC 667H...
667X	57,15	26,6	11,10	50,2	55,0	23,8	4,3	66,70	73,3	2,98	PHC 667X...
667XH	57,15	27,4	11,91	58,0	62,0	27,3	5,7	124,50	136,9	4,34	PHC 667XH...
667K	57,15	27,4	11,10	55,5	60,0	27,3	5,1	89,00	97,9	3,91	PHC 667K...
667J	57,15	26,6	9,53	50,2	55,0	27,3	4,3	62,28	68,5	2,81	PHC 667J...
88K	66,27	27,4	11,10	55,5	60,0	27,3	5,1	89,00	97,9	3,73	PHC 88K...
88C	66,27	31,4	12,70	64,6	69,0	28,9	6,4	133,36	146,6	5,17	PHC 88C...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 662 in 10 ft length, use designation PHC 662X10FT.

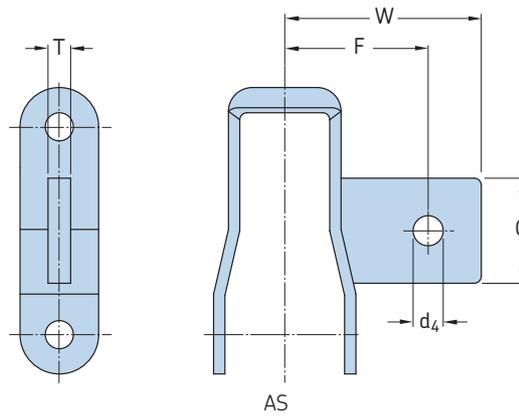
**Steel pintle attachments**  
C-1 attachments | AS attachments



C-1

Chain number	Dimensions				Designation
	C	F	d <sub>4</sub>	T	
-	mm				-
662	22,9	37,2	7	2,8	PHC 662...
667H	25,4	38,9	7	4,8	PHC 667H...
667X	29,5	39,7	7	4,8	PHC 667X...

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2C1X10FT (662 chain with C-1 attachment on every second link, 10 feet chain length).



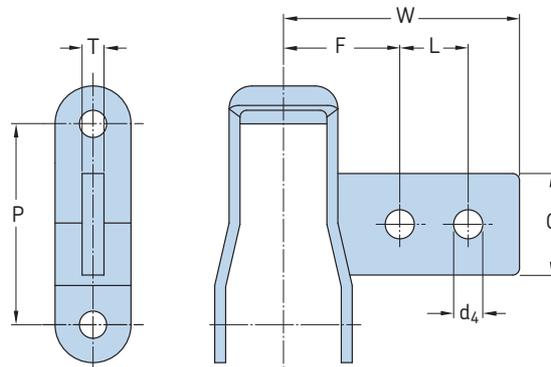
AS

Chain number	Dimensions					Designation
	G	F	W	d <sub>4</sub>	T	
-	mm					-
662	24,2	35,9	48,4	7,0	4,3	PHC 662...
667H	29,7	51,6	66,6	8,5	6,4	PHC 667H...
667X	29,7	51,6	69,0	8,5	7,9	PHC 667X...
667K	32,5	51,6	72,2	10,0	9,5	PHC 667K...
88K	32,5	51,6	72,2	10,0	9,5	PHC 88K...

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2ASX10FT (662 chain with AS attachment on every second link, 10 feet chain length).

## Steel pintle attachments

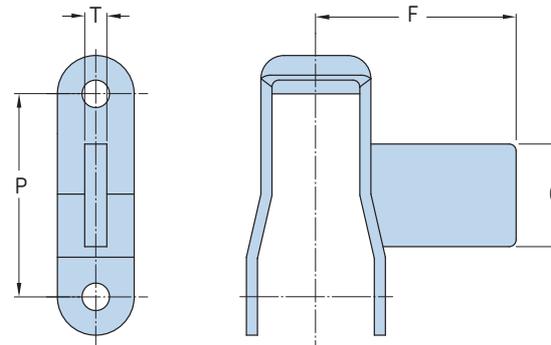
A-22 attachments | AN attachments



A-22

Chain number	Dimensions							Designation	
	Pitch	P	G	F	L	W	d <sub>4</sub>		T
-	mm								-
662	42,27	24,4	34,9	15,9	60,3	6,75	4,3	PHC 662...	
88C	66,27	32,5	54,0	63,5	136,5	9,92	9,5	PHC 88C...	
88K	66,27	32,5	54,0	63,5	136,5	9,92	9,5	PHC 88K...	

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2A22X10FT (662 chain with A-22 attachment on every second link, 10 feet chain length).



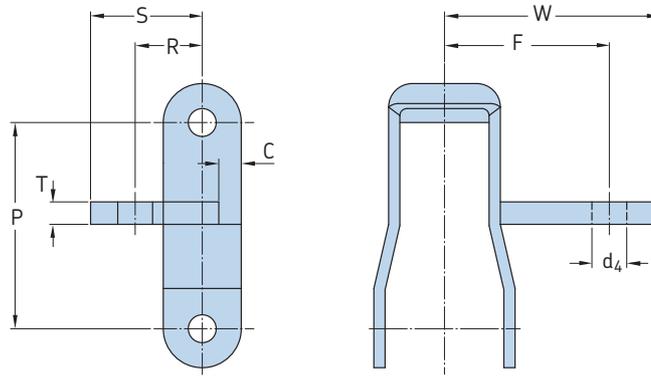
AN

Chain number	Dimensions				Designation	
	Pitch	P	G	F		T
-	mm					-
662	42,27	24,2	47,6	4,3	PHC 662...	
667H	58,75	29,7	69,0	6,4	PHC 667H...	
667X	57,15	29,7	68,3	7,9	PHC 667X...	
667K	57,15	32,5	68,3	9,5	PHC 667K...	
88K	66,27	32,5	68,3	9,5	PHC 88K...	

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2ANX10FT (662 chain with AN attachment on every second link, 10 feet chain length).

## Steel pintle attachments

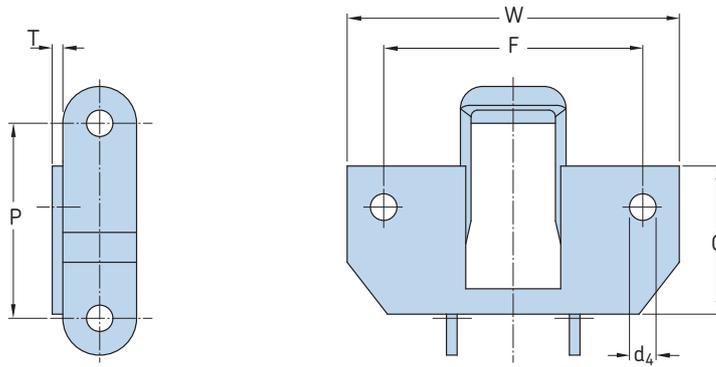
G attachments | K-1 (K-1 and K-19) attachments



G

Chain number	Attachment number	Dimensions								Designation
		Pitch	R	S	F	W	d <sub>4</sub>	T	C	
		mm								
662	G28	42,27	20,6	33,3	31,8	43,7	6,75	6,4	4,8	PHC 662...
662	G30	42,27	19,1	33,3	33,3	48,0	8,33	6,4	4,8	PHC 662...
662	G30S	42,27	19,1	33,3	33,3	48,0	8,73	6,4	4,8	PHC 662...
667H	G27S	58,75	19,1	31,8	51,6	65,9	9,92	6,4	6,4	PHC 667H...

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2G28X10FT (662 chain with G28 attachment on every second link, 10 feet chain length).



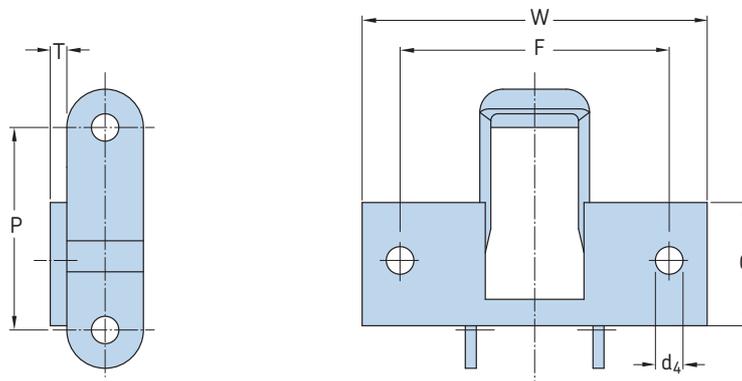
K-1 (K-1 and K-19)

Chain number	Attachment number	Dimensions						Designation
		Pitch	G	F	W	d <sub>4</sub>	T	
		mm						
662	K1	42,27	34,9	62,7	82,6	6,75	3,2	PHC 662...
662	K19	42,27	34,9	50,8	71,4	6,75	3,2	PHC 662...
667X	K1	57,15	34,9	62,7	82,6	6,75	3,2	PHC 667X...
667H	K1	58,75	34,9	62,7	82,6	6,75	3,2	PHC 667H...

To complete designation add attachment spacing and type followed by chain length. For example PHC 662-L2K1X10FT (662 chain with K1 attachment on every second link, 10 feet chain length).

## Steel pintle attachments

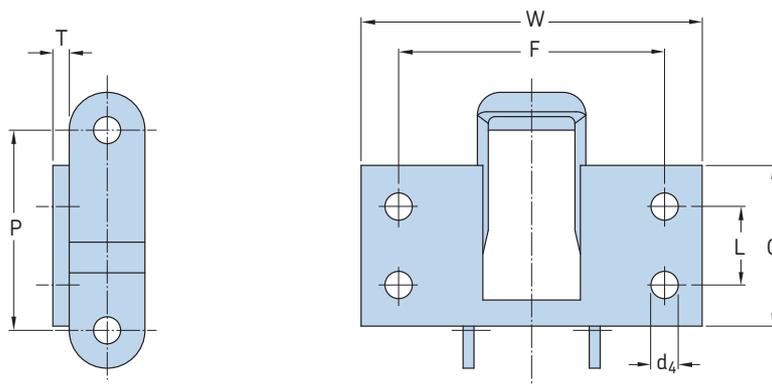
K-1 (K-2C, K-2M, K-2P) attachments | (K-1C, K-1M, K-1P) attachments



K-1 (K-1C, K-1M, K-1P)

Chain number	Attachment number	Dimensions						Designation
		Pitch	P	G	F	W	d <sub>4</sub>	
		mm						
88K	K1C	66,27	47,6	95,3	127	9,92	4,8	PHC 88K...
88K	K1M	66,27	47,6	101,6	127	9,92	4,8	PHC 88K...
88K	K1P	66,27	47,6	96,8	127	9,92	4,8	PHC 88K...

To complete designation add attachment spacing and type followed by chain length. For example PHC 88K-L2K1CX10FT (88K chain with K1C attachment on every second link, 10 feet chain length).

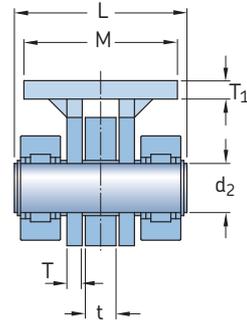
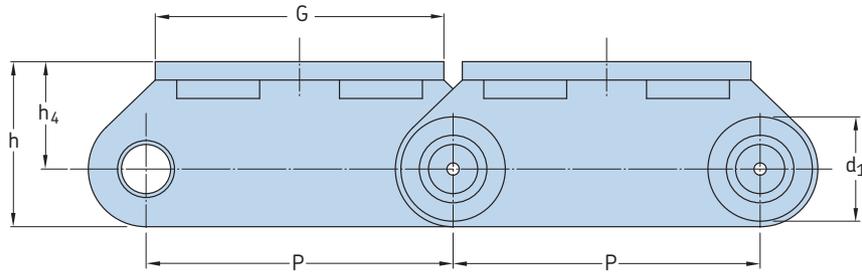


K-2 (K-2C, K-2M, K-2P)

Chain number	Attachment number	Dimensions							Designation
		Pitch	P	L	G	F	W	d <sub>4</sub>	
		mm							
88K	K2C	66,27	31,8	57,2	106,4	127	9,92	4,8	PHC 88K...
88K	K2M	66,27	31,8	57,2	101,6	127	9,92	4,8	PHC 88K...
88K	K2P	66,27	31,8	57,2	92,0	127	9,92	4,8	PHC 88K...

To complete designation add attachment spacing and type followed by chain length. For example PHC 88K-L2K2CX10FT (88K chain with K2C attachment on every second link, 10 feet chain length).

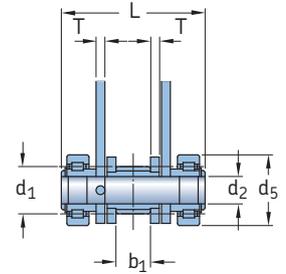
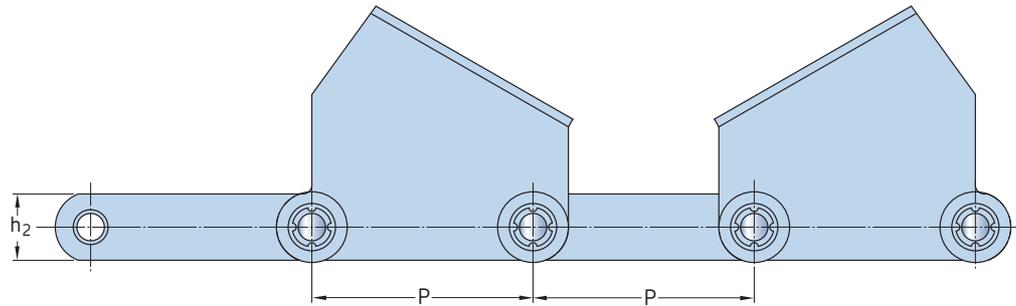
**Steel mill series**  
P500 | P500F1



P500

Chain number	Dimensions							Attachment dimensions				Ultimate tensile strength Q Min.	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.	Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate thickness t Max.	T Max.	G	M	h <sub>4</sub>	h	T <sub>1</sub>		
-	mm											kN	-
P500	500	170	80	281	50,0	25	470	250	175	269	30	1 900	PHC P500...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P500 in 10 ft length, use designation PHC P500X10FT.

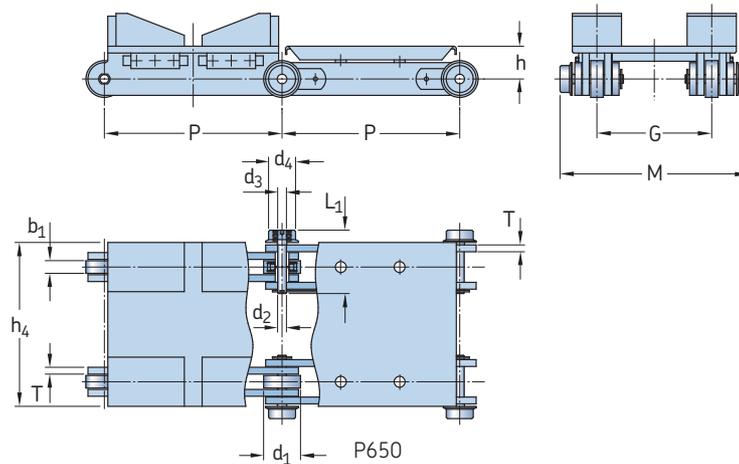


P500F1

Chain number	Dimensions				Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate thickness T Max.	Plate height h <sub>2</sub> Max.	Ultimate tensile strength Q Min.	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.	Roller diameter d <sub>5</sub> Max.	Width between inner plates b <sub>1</sub> Min.						
-	mm								kN	-
P500F1	500	107	160	78	62	325	20	150	800	PHC P500F1...

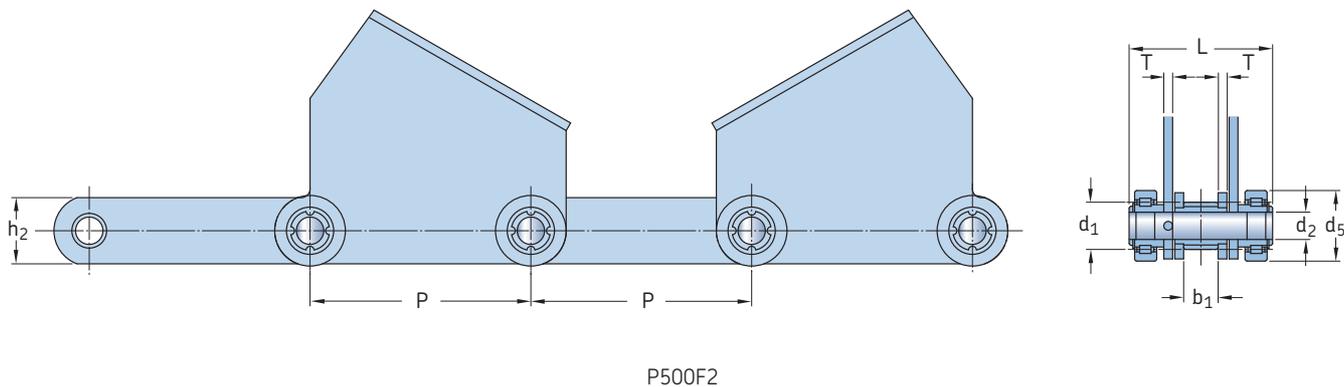
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P500F1 in 10 ft length, use designation PHC P500F1X10FT.

Steel mill series  
P650 | P500F2



Chain number	Dimensions		Roller diameter		Width between inner plates		Pin diameter		Pin length L Max.	Plate thickness T Max.	Attachment dimensions				Ultimate tensile strength Q Min.	Mass per metre q	Designation
	Pitch P		d <sub>1</sub> Max.	d <sub>4</sub> Max.	b <sub>1</sub> Min.	d <sub>2</sub> Max.	d <sub>3</sub> Max.	G			M	h <sub>4</sub>	h				
-	mm											kN	Kg/m	-			
P650	650		135	85	56	32	35	232	25	420	690	600	120	750	214,5	PHC P500...	

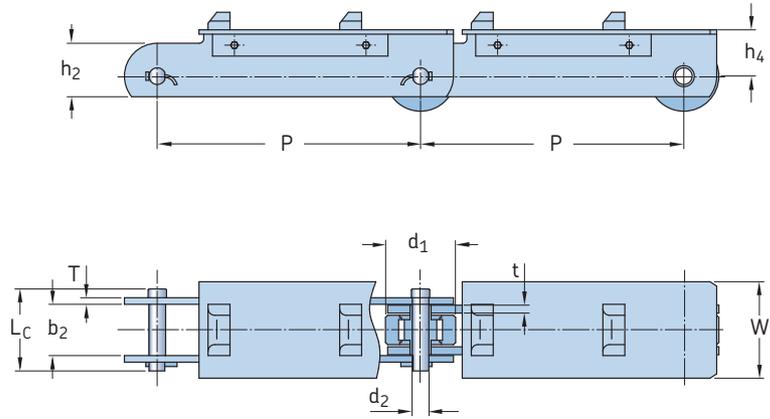
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P650 in 10 ft length, use designation PHC P650X10FT.



Chain number	Dimensions		Roller diameter		Width between inner plates		Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Ultimate tensile strength Q Min.	Designation	
	Pitch P		d <sub>1</sub> Max.	d <sub>5</sub> Max.	b <sub>1</sub> Min.								
-	mm											kN	-
P500F2	500		107	160	76	62	310	150	16	700		PHC P500F2...	

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P500F2 in 10 ft length, use designation PHC 500F2X10FT.

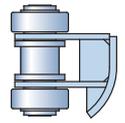
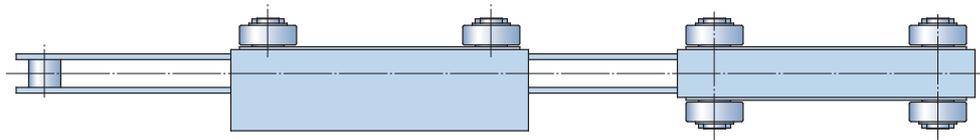
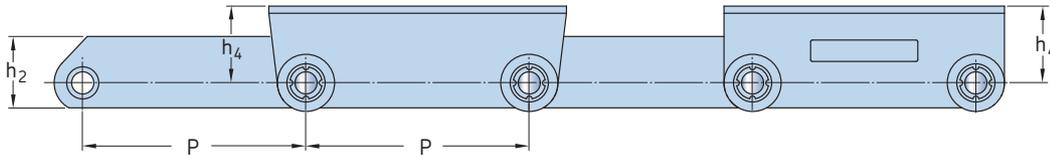
Steel mill series  
P600F1



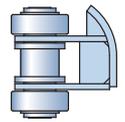
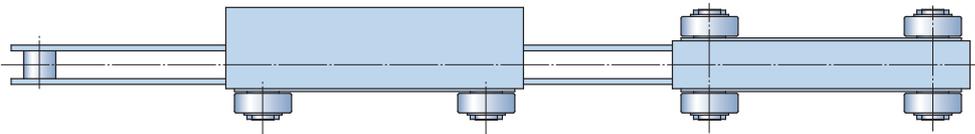
Chain number	Dimensions		Width between outer plates $b_2$ Min.	Pin diameter $d_2$ Max.	Pin length $L_c$ Max.	Plate height $h_2$ Max.	Plate thickness		Attachment dimensions		Average tensile strength $Q_0$ Min.	Designation
	Pitch $P$	Roller diameter $d_1$ Max.					$t$ Max.	$T$ Max.	$h_4$	$W$		
-	mm										kN	-
P600F1	600	150	117	38	187	122	18	15	106	220	1 470	PHC P600F1...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P600F1 in 10 ft length, use designation PHC 600F1X10FT.

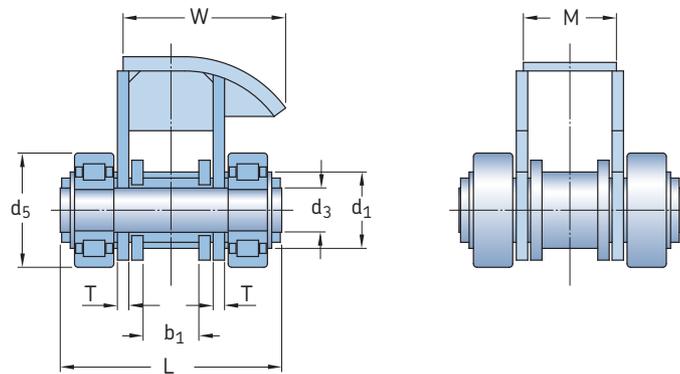
Steel mill series  
P625



Right hand



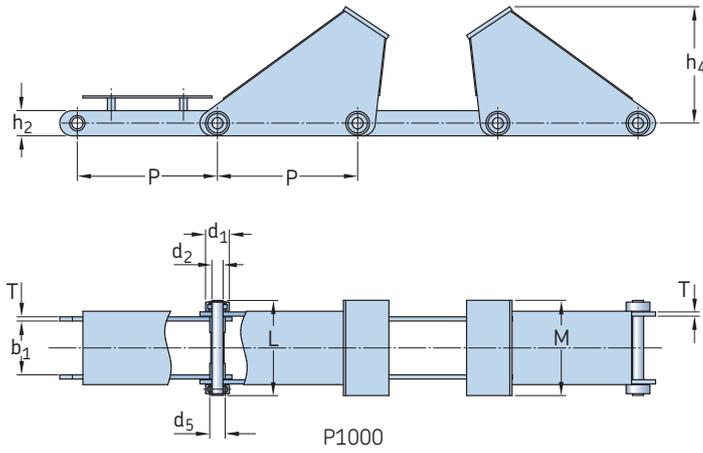
Left hand



Chain number	Dimensions		Roller diameter $d_1$ Max.	Pitch $d_5$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_3$ Max.	Pin length $L$ Max.	Plate thickness $T$ Max.	Attachment dimensions				Ultimate tensile strength $Q$ Min.	Designation
	Pitch								$W$	$M$	$h_2$	$h_4$		
-	mm												kN	-
P625	625	107	160	78	62	310	16	228	130	200	215	700	PHC P625...	

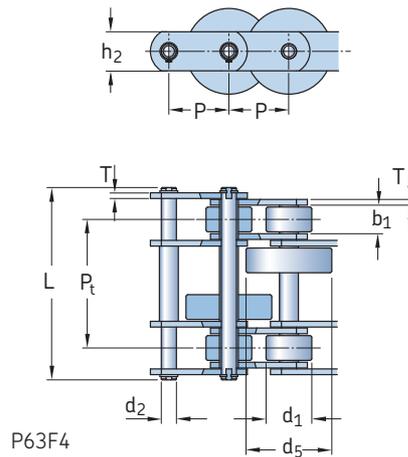
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P625 in 10 ft length, use designation PHC 625X10FT.

**Steel mill series**  
P1000 | P63F4



Chain number	Dimensions		Roller diameter		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness $T$ Max.	Attachment dimensions		Ultimate tensile strength $Q$ Min.	Designation
	Pitch $P$		$d_1$ Max.	$d_5$ Max.						$h_4$	$M$		
-	mm											kN	-
<b>P1000</b>	1000		170	110	384	80	678	180	30	832	680	1800	<b>PHC P1000...</b>

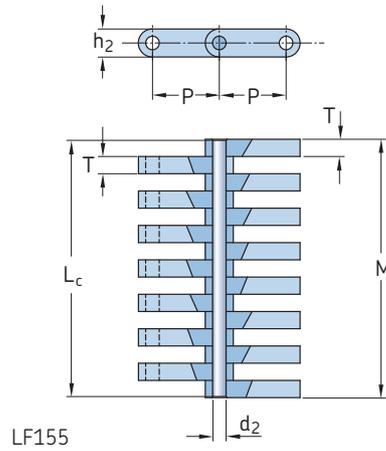
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P1000 in 10 ft length, use designation PHC 1000X10FT.



Chain number	Dimensions		Roller diameter		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness $T$ Max.	Transverse pitch $P_t$	Ultimate tensile strength $Q$ Min.	Mass per metre $q$	Designation	
	Pitch $P$		$d_1$ Max.	$d_5$ Max.										
-	mm											kN	Kg/m	-
<b>P63F4</b>	63		48	90	30	15,88	202	41	6	135	200	36,57	<b>PHC P63F4...</b>	

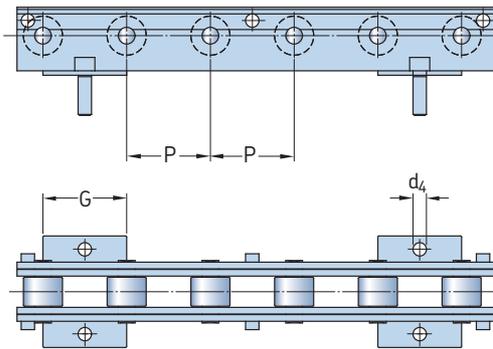
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P63F4 in 10 ft length, use designation PHC P63F4X10FT.

Steel mill series  
LF155 | P75F9

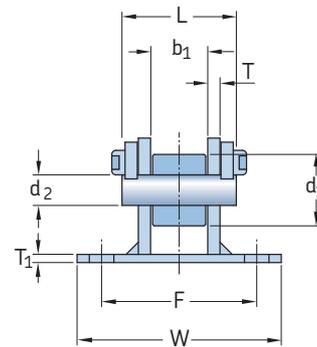


Chain number	Dimensions			Pin diameter $d_2$ Max.	Pin length $L_c$ Max.	Plate thickness $T$ Max.	Plate height $h_2$ Max.	Plate dimension $M$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$ Min.	Mass per metre $q$	Designation
	Pitch $P$	Plate Lacing										
-	mm	-	mm						kN		Kg/m	-
<b>LF155</b>	155	7 x 8	31,5	595	40	65	605	3 200	3 520	202,2		<b>PHC LF155...</b>

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order LF155 in 10 ft length, use designation PHC LF155X10FT.



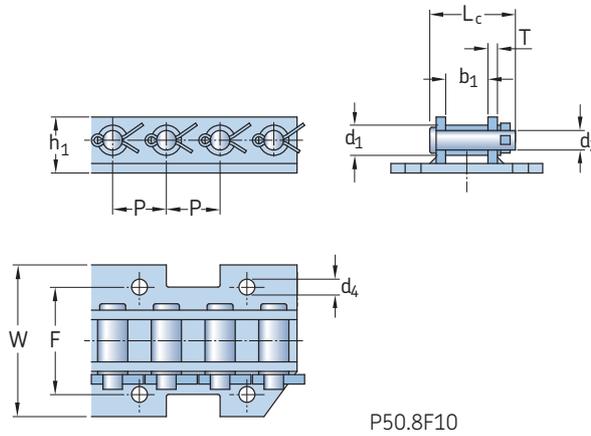
P75F9



Chain number	Dimensions							Attachment dimensions				Mass per metre $q$	Designation	
	Pitch $P$	Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate thickness $T$ Max.		$T_1$	$W$	$F$	$d_4$			$G$
-	mm												Kg/m	-
<b>P75F9</b>	75	35	28	15	56	6	6	100	76	12	75	22,3		<b>PHC P75F9...</b>

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P75F9 in 10 ft length, use designation PHC P75F9X10FT.

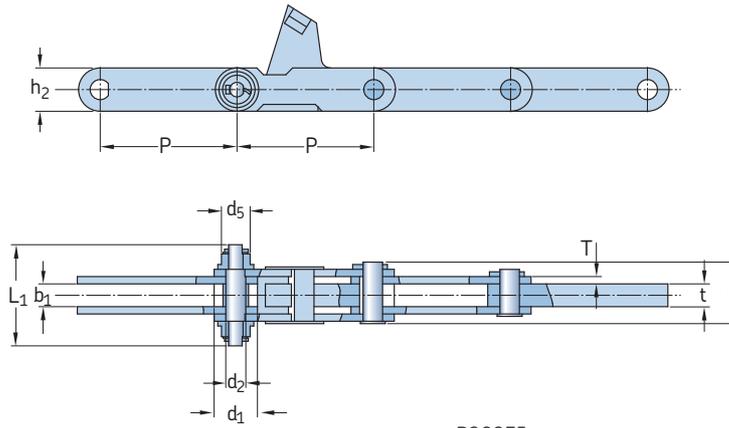
Steel mill series  
P50.8F10 | P300F5



P50.8F10

Chain number	Dimensions							Attachment dimensions				Ultimate tensile strength Q Min.	Mass per metre q	Designation
	Pitch P	Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L_c$ Max.	Plate thickness T Max.	F	W	$d_4$	$h_1$				
–	mm										kN	Kg/m	–	
P50.8F10	50,8	28,6	40	18,5	80	9	101,6	143,6	15	53	193,0	11,2	PHC P50.8F10...	

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P50.8F10 in 10 ft length, use designation PHC P50.8F10X10FT.

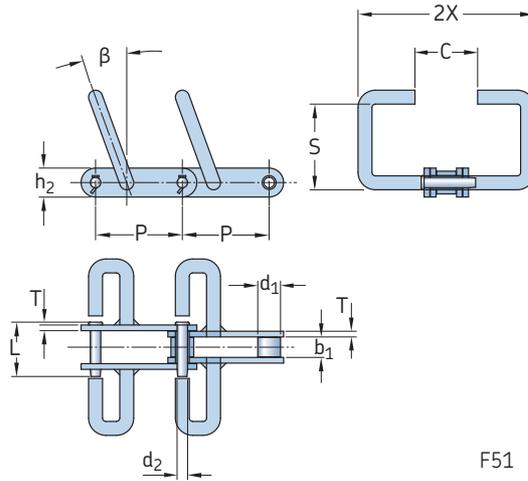


P300F5

Chain number	Dimensions					Attachment dimensions				Ultimate tensile strength Q Min.	Designation
	Pitch P	Roller diameter $d_1$ Max.	Width between inner plates $d_5$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length L Max.	$L_1$ Max.	Plate thickness t Max.	T Max.		
–	mm									kN	–
P300F5	300	95	65	50	44	135	222	50	16	500	PHC P300F5...

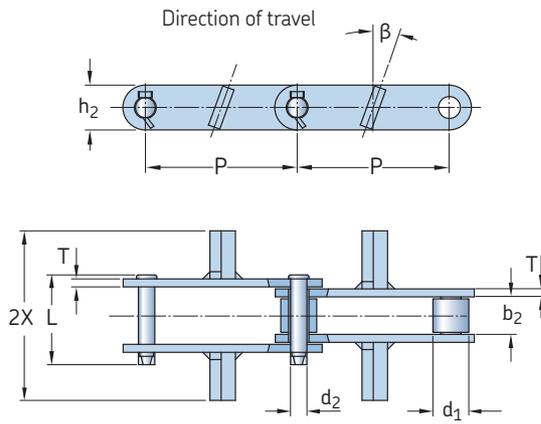
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P300F5 in 10 ft length, use designation PHC P300F5X10FT.

Scraper series  
P152F51 | P152F48



Type	Chain number	Dimensions		Width between inner plates $b_1$	Pin diameter $d_2$	Pin length $L$	Plate height $h_2$	Plate thickness $T$	Attachment dimensions			Ultimate tensile strength $Q$ Min.	Mass per metre $q$	Designation	
		Pitch $P$	Roller diameter $d_1$ Max.						$S$	$2x$	$C$				$\beta$
-	-	mm										kN	Kg/m	-	
F51	P152F51	152,4	40	36	18,5	95,5	50,8	10	175	310	110	20	170	24,9	PHC P152F51...

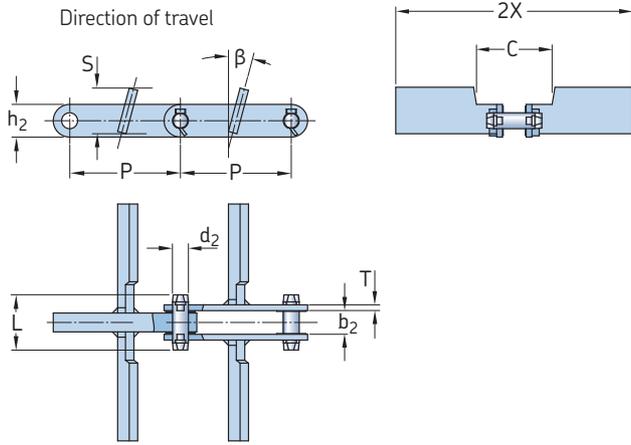
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P152F51 in 10 ft length, use designation PHC P152F51X10FT.



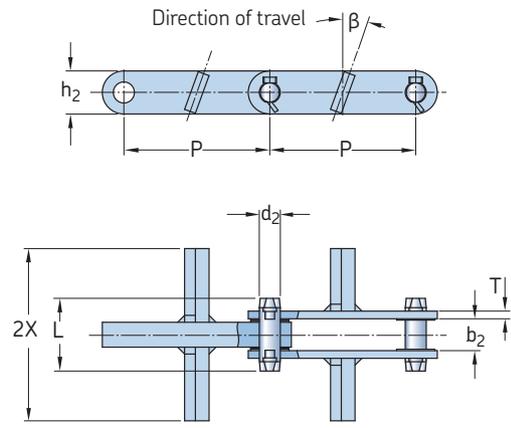
Chain number	Dimensions		Width between inner plates $b_1$	Pin diameter $d_2$	Pin length $L$	Plate height $h_2$	Plate thickness $T$	Attachment dimensions			Ultimate tensile strength $Q$ Min.	Designation
	Pitch $P$	Roller diameter $d_1$						$S$	$2x$	$\beta$		
-	mm										kN	-
P152F48	152,4	36,0	37,6	16,5	90	47	8	42	170	15	180	PHC P152F48...
R0620MF3	152,4	38,1	37,0	15,9	88	45	8	42	170	15	170	PHC R0620MF3...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P152F48 in 10 ft length, use designation PHC P152F48X10FT.

**Scraper series**  
P152F45 and P152F2



F45

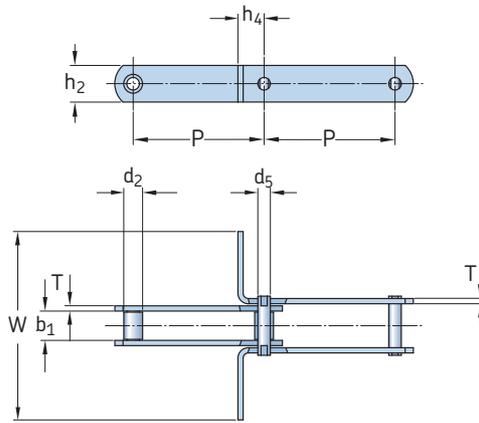


F2

Type	Chain number	Dimensions		Pin diameter $d_2$	Pin length L	Plate height $h_2$	Plate thickness T	Attachment dimensions			Ultimate tensile strength Q Min.	Mass per metre q	Designation	
		Pitch P	Width between outer plates $b_2$					S	$2x$	C				$\beta$
		mm												
F45	P152F45	152,4	32,5	22,0	76,0	45,0	8	64,0	326	104	15	260	20,40	PHC P152F45...
	P152F45A	152,4	32,5	22,0	76,0	45,0	8	83,0	286	106	15	260	20,80	PHC P152F45A...
	P152F45B	152,4	32,5	22,0	76,0	45,0	8	64,0	276	106	15	260	18,00	PHC P152F45B...
	P152F45C	152,4	32,5	22,0	76,0	45,0	8	64,0	227	106	15	260	16,50	PHC P152F45C...
	P152F47	152,4	34,0	22,0	85,0	45,0	12	80,0	400	106	15	400	30,90	PHC P152F47...
	P150F17A	150,0	25,0	18,5	66,3	38,1	10	115,0	180	90	15	150	14,50	PHC P150F17A...
	P200F29	200,0	40,5	35,0	104,0	80,0	13	168,0	420	112	15	530	50,60	PHC P200F29...
	P200F29A	200,0	40,5	35,0	104,0	80,0	13	148,0	430	112	15	530	53,90	PHC P200F29A...
	P200F35	200,0	33,0	26,5	79,0	50,0	10	145,5	430	210	15	400	28,93	PHC P200F35...
F2	P101.6F20	101,6	16,5	17,46	53,7	38,0	6	34	210	-	45	100,0	7,26	PHC P101.6F20...
	P152F2	152,4	33,3	22,00	76,5	45,0	8	38	180	-	20	260,0	12,10	PHC P152F2...
	P152F45D	152,4	32,5	22,00	76,0	45,0	8	42	170	-	15	260,0	13,50	PHC P152F45D...
	P152F45E	152,4	32,5	22,00	76,0	45,0	8	42	280	-	15	260,0	16,20	PHC P152F45E...
	P152F45F	152,4	34,0	22,00	76,0	45,0	8	42	227	-	15	260,0	14,90	PHC P152F45F...
	P150F46	152,4	40,8	25,00	86,0	50,0	9	49	290	-	15	300,0	20,80	PHC P150F46...
	P150F17B	150,0	25,0	18,50	67,3	38,1	10	36	178	-	15	150,0	10,60	PHC P150F17B...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P152F45 in 10 ft length, use designation PHC P152F45X10FT.

Scraper series  
MR, FVR

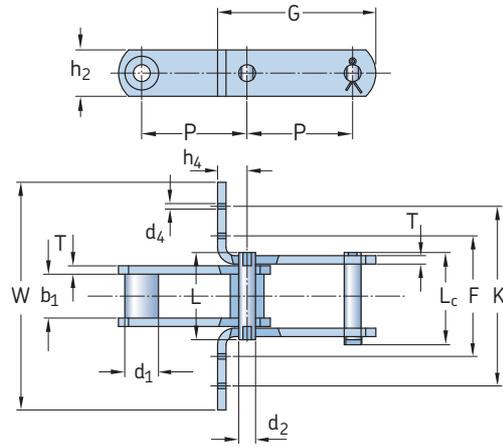


Chain number	Pitch sizes available		
	P		
-	mm		
MR56	100	125	-
MR80	100	125	160
MR112	100	125	160
MR160	100	125	160
MR224	125	160	200
MR315	160	200	250
FVR40	80	100	125
FVR63	100	125	160
FVR90	100	125	160
FVR112	100	125	160
FVR140	125	160	200
FVR180	125	160	200
FVR250	160	200	250

Type	Chain number	Dimensions		Pin diameter d <sub>2</sub> Max.	Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Attachment dimensions		Ultimate tensile strength Q Min.	Designation
		Bush diameter d <sub>5</sub> Max.	Width between inner plates b <sub>1</sub> Min.				h <sub>4</sub>	W		
-	-								kN	-
MR	MR56	15	24	10	30	4	20	-	56	PHC MR56...
	MR80	18	28	12	35	5	25	-	80	PHC MR80...
	MR112	21	32	15	40	6	35	-	112	PHC MR112...
	MR160	25	37	18	50	7	40	-	160	PHC MR160...
	MR224	30	43	21	60	8	44	-	224	PHC MR224...
	MR315	36	48	25	70	10	50	-	315	PHC MR315...
FVR	FVR40	15	18	10	25	3	20	-	42	PHC FVR40...
	FVR63	18	22	12	30	4	25	-	64	PHC FVR63...
	FVR90	20	25	14	35	5	30	-	100	PHC FVR90...
	FVR112	22	30	16	40	6	35	-	120	PHC FVR112...
	FVR140	26	35	18	45	6	38	-	145	PHC FVR140...
	FVR180	30	45	20	50	8	44	-	190	PHC FVR180...
	FVR250	36	55	26	60	8	50	-	275	PHC FVR250...

Standard lengths are 10 ft and 5 m. To complete designation add pitch size and chain length. For example, to order MR56 with 100 mm pitch in 10 ft length, use designation PHC MR56-100X10FT.

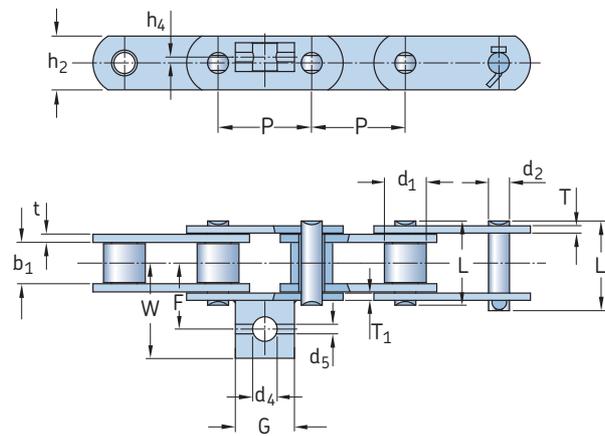
Scraper series  
M310-P-125



Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Plate height h <sub>2</sub>	Plate thickness T	Attachment dimensions				Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation		
	Pitch P	Bush diameter d <sub>1</sub> Max.			L Max.	L <sub>c</sub> Max.			G	F	W	K					h <sub>4</sub>	d <sub>4</sub>
-											mm	kN	Kg/m	-				
M80-P100F1	100,0	18,0	28,0	12,0	55	59	35	5,0	145,5	-	180	-	25	-	80,0	88	5,2	PHC M80-P100F1...
M180-P-100	100,0	26,0	28,9	18,0	63	-	50	6,0	163,0	-	185	-	35	-	180,0	198	10,3	PHC M180-P-100...
M310-P-125	125,0	40,0*	52,0	20,0	103	109	55	10,0	195,0	-	270	-	35	-	303,8	334	19,9	PHC M310-P-125...
M310F1-P-125	125,0	40,0*	52,0	20,0	103	109	55	10,0	195,0	-	560	-	35	-	303,8	334	24,9	PHC M310F1-P-125...
M310F1-P-150	150,0	40,0*	52,0	20,0	103	109	50	10,0	220,0	-	350	-	40	-	303,8	334	19,1	PHC M310F1-P-150...
FVR90F1-B-125	125,0	20,0	25,0	14,0	52	56	40	5,0	175,0	90,0	290	270,0	30	9,0	150,0	165	6,2	PHC FVR90F1-B-125...
P100F16	100,0	23,0	28,0	16,0	66	-	36	6,0	143,0	91,8	180	159,8	25	6,5	115,0	127	6,6	PHC P100F16...
P101.6	101,6	44,5	51,0	23,8	137	-	60	14,5	198,6	-	207	-	62	-	600,0	660	35,0	PHC P101.6...
P125F3	125,0	25,0	36,0	18,0	82	-	51	6,0	190,0	139,5	290	259,5	35	8,5	220,0	242	11,2	PHC P125F3...
P125F4	125,0	25,0	36,0	18,0	82	-	51	6,0	190,0	119,5	220	191,5	35	8,5	220,0	242	9,8	PHC P125F4...
P160F12	160,0	50,0*	34,0	20,0	78	-	50	6,0	230,0	-	215	-	40	-	160,0	176	10,3	PHC P160F12...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order M80-P100F1 in 10 ft length, use designation PHC M80-P100F1X10FT.

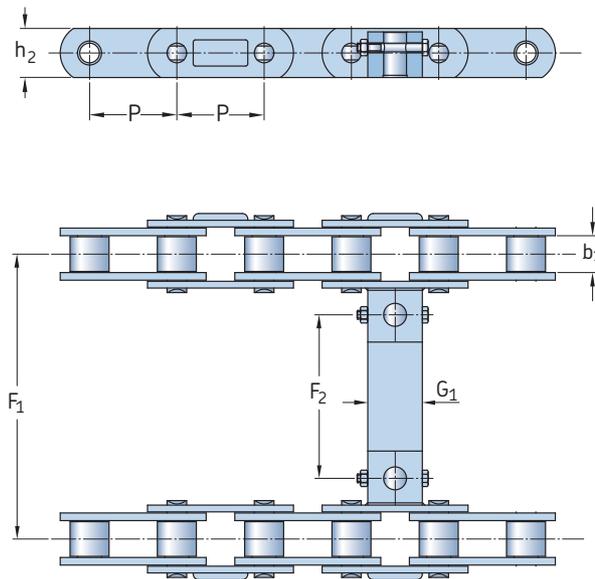
## Crawler asphalt paver series



Chain number	Dimensions													Ultimate tensile strength Q Min.	Mass per metre q	Designation			
	Pitch P	Roller diameter d <sub>1</sub>	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length L Max.    L <sub>c</sub> Max.		Plate height h <sub>2</sub> Max.	Plate thickness t Max.    T Max.    T <sub>1</sub>			F	W	G				h <sub>4</sub>	d <sub>4</sub>	d <sub>5</sub>
-	mm													kN	Kg/m	-			
P80F7	80	35,76	35,3	18,0	72,0	76,7	46,00	7,0	6,2	6,2	56,4	81,4	50,5	5,0	21,0	8,2	95	11,91	PHC P80F7...
P80F8	80	27,94	33,8	15,9	68,4	76,0	44,45	6,0	8,0	14,2	63,0	88,0	50,0	2,0	22,0	10,2	190	10,80	PHC P80F8...
P80F17	80	36,00	35,3	18,0	81,0	81,5	45,00	12,7	15,0	66,3	91,3	50,0	7,5	24,0	-	-	195	12,90	PHC P80F17...
P80F19	80	27,94	33,8	15,9	68,4	75,8	45,00	6,0	8,0	20,0	56,5	81,5	50,0	2,8	22,0	8,0	190	11,20	PHC P80F19...
P80F21	80	27,94	34,0	15,9	78,4	-	45,00	6,0	8,0	15,0	57,0	82,0	50,0	7,0	21,5	-	190	10,70	PHC P80F21...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P80F7 in 10 ft length, use designation PHC P80F7X10FT.

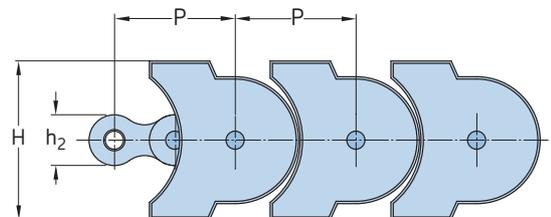
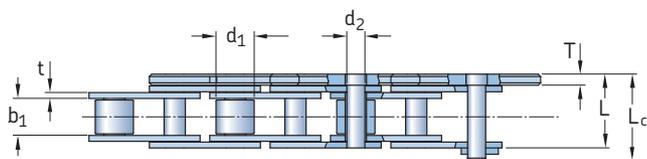
## Crawler asphalt paver series



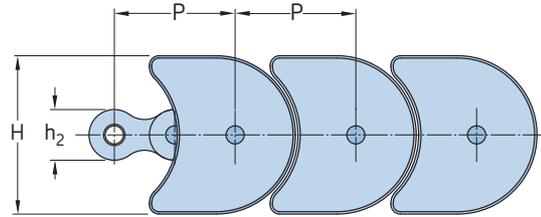
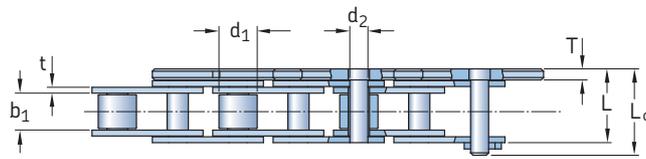
Chain number	Dimensions						Designation
	Pitch	Width between inner plates	Plate height	$F_1$	$F_2$	$G_1$	
-	mm						-
P80F8	80	33,8	45	575	449,0	50	PHC P80F8...
P80F17	80	35,3	45	575	442,4	50	PHC P80F17...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P80F8 in 10 ft length, use designation PHC P80F8X10FT.

## Top chain curve movement series



Type A

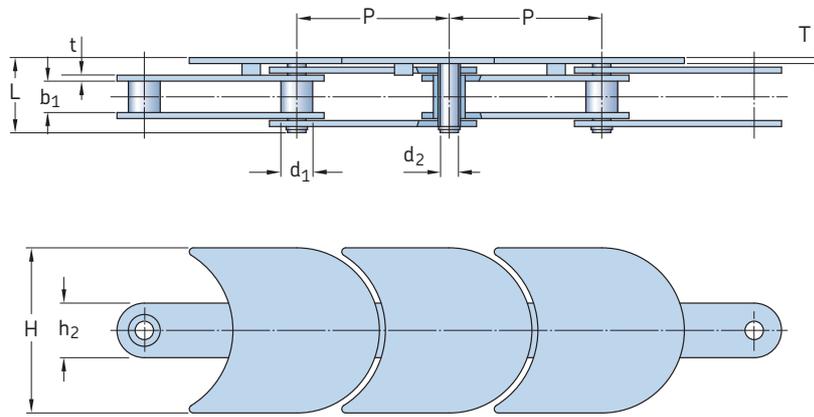


Type B

Type	Chain number	Dimensions		Pin diameter $d_2$ Max.	Pin length L Max.	$L_c$ Max.	Plate height $h_2$ Max.	Plate thickness t	Attachment dimensions		Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation	
		Pitch P	Roller diameter $d_1$ Max.						Width between inner plates $b_1$ Min.	H				T
-	-	mm											kN	-
A	TOS50	19,05	12,07	11,68	5,72	23,3	27,28	16,00	1,85	50,0	3,50	29,0	2,35	PHC TOS50...
B	TOS50F1	25,40	12,07	11,68	5,72	22,8	27,28	21,00	1,85	50,0	3,50	29,0	2,95	PHC TOS50F1...
B	TOS80	38,10	15,88	15,75	7,92	32,4	-	27,30	3,25	82,6	3,25	55,6	4,91	PHC TOS80...

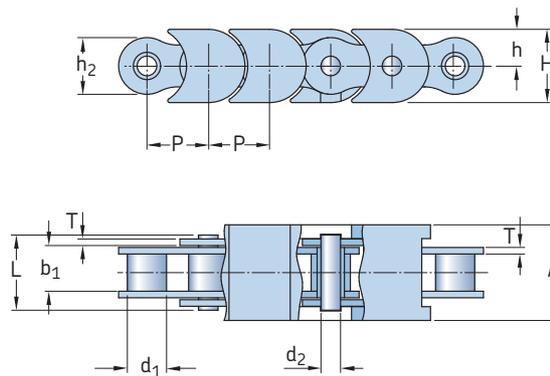
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order TOS50 in 10 ft length, use designation PHC TOS50X10FT.

## Top chain curve movement series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness $t$	Attachment dimensions		Ultimate tensile strength $Q$ Min.	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.						$H$	$T$			
–	mm									kN	Kg/m	–
<b>76HP</b>	76,2	15,92	15,7	9,2	37,5	27,3	3	82,6	3	45	2,76	<b>PHC 76HP...</b>

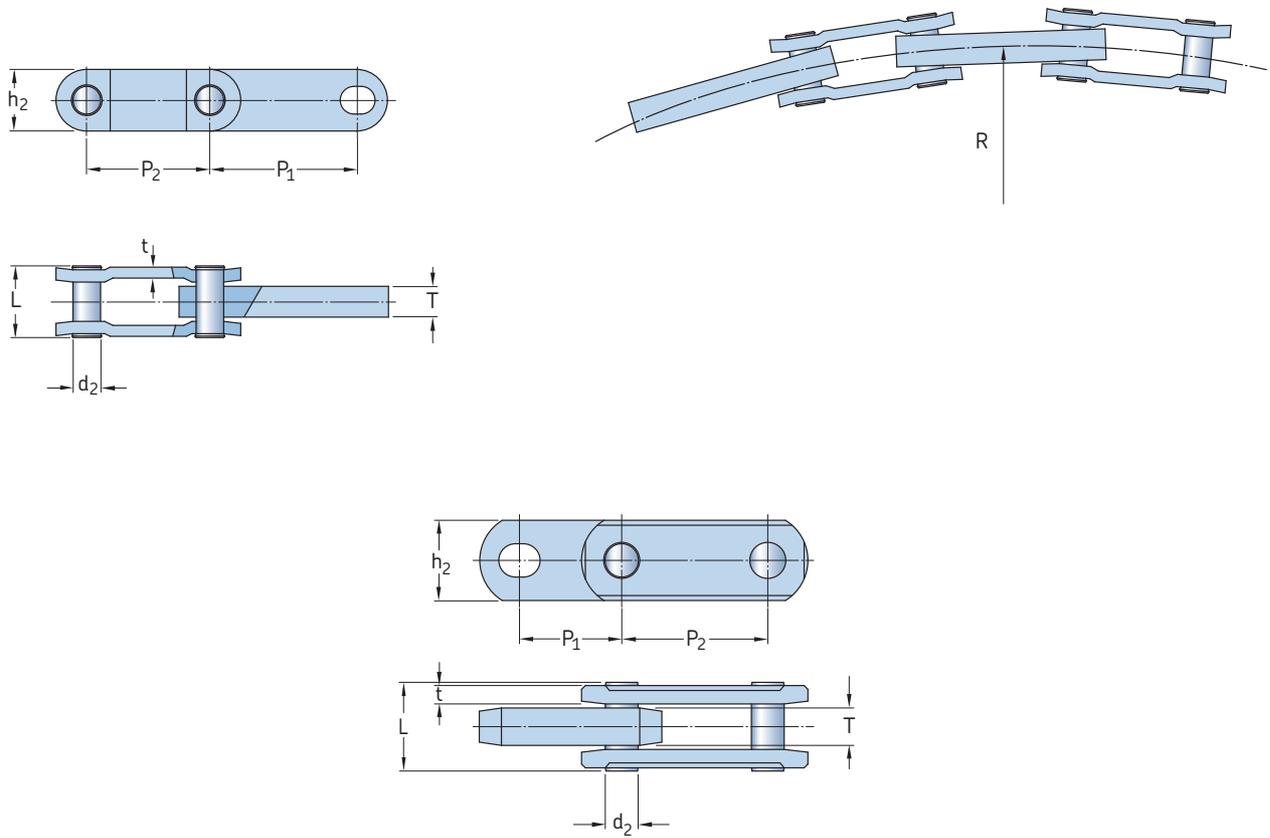
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 76HP in 10 ft length, use designation PHC 76HPX10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness $T$	Attachment dimensions			Ultimate tensile strength $Q$ Min.	Designation
	Pitch $P$	Roller diameter $d_1$ Max.						$A$	$h$	$H$		
–	mm										kN	–
<b>08B-TP</b>	12,700	8,51	7,75	4,45	16,7	11,8	1,60	19,8	8,0	15,2	18,0	<b>PHC 08B-TP...</b>
<b>10B-TP</b>	15,875	10,16	9,65	5,08	19,5	14,7	1,70	24,8	9,5	17,5	22,4	<b>PHC 10B-TP...</b>
<b>12B-TP</b>	19,050	12,07	11,68	5,72	22,5	16,0	1,85	29,8	11,0	19,8	29,0	<b>PHC 12B-TP...</b>

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08B-TP in 10 ft length, use designation PHC 08B-TPX10FT.

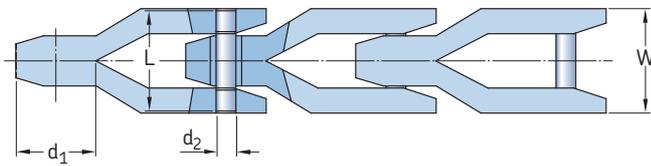
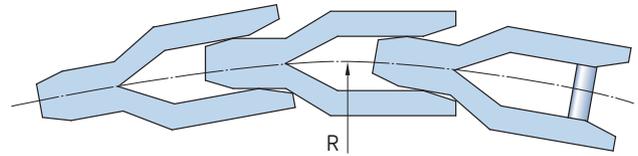
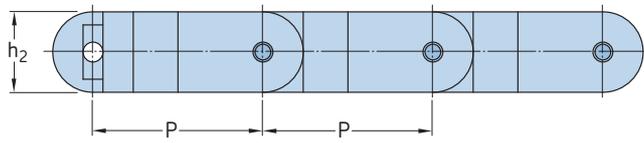
## Double flex series



Chain number	Dimensions		Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness		Side bow radius $R$ Min.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$ Min.	Mass per metre $q$	Designation
	Pitch $P_1$	Pitch $P_2$				$t$	$T$					
–	mm	–	mm						kN		Kg/m	–
<b>3498</b>	44,45	63,5	16,00	39,8	35,56	7,87	16,26	458	180	220	6,17	<b>PHC 3498...</b>
<b>3500</b>	63,50	76,2	14,27	37,0	31,80	6,30	15,90	508	160	196	5,14	<b>PHC 3500...</b>

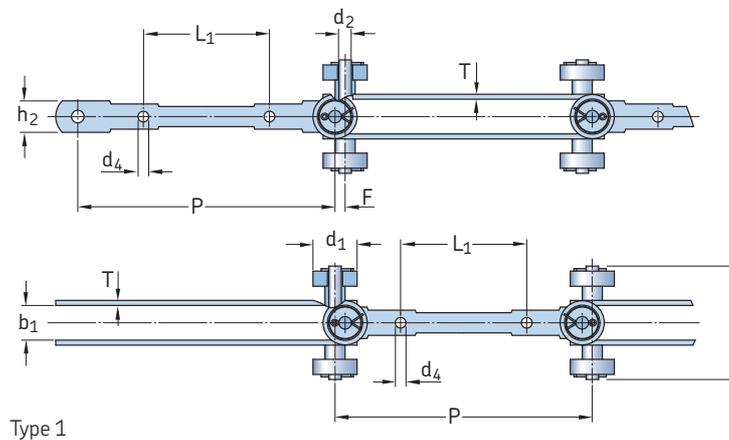
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3500 in 10 ft length, use designation PHC 3500X10FT.

## Double flex series

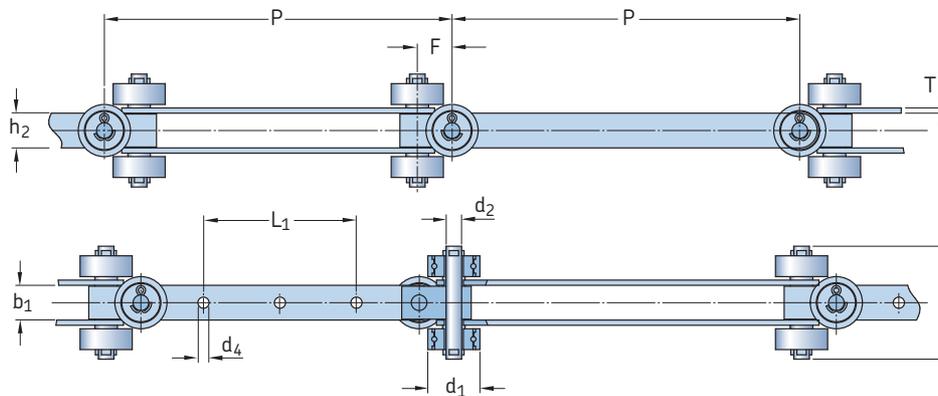


Chain number	Dimensions		Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate height h <sub>2</sub> Max.	Plate dimensions		Side bow radius R Min.	Ultimate tensile strength Q Min.	Mass per metre q	Designation
	Pitch P					W Max.	d <sub>1</sub>				
–	mm								kN	Kg/m	–
CC1400	81,3		9,5	48	38,5	50	38	500	30	1,99	PHC CC1400...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order CC1400 in 10 ft length, use designation PHC CC1400X10FT.



Type 1

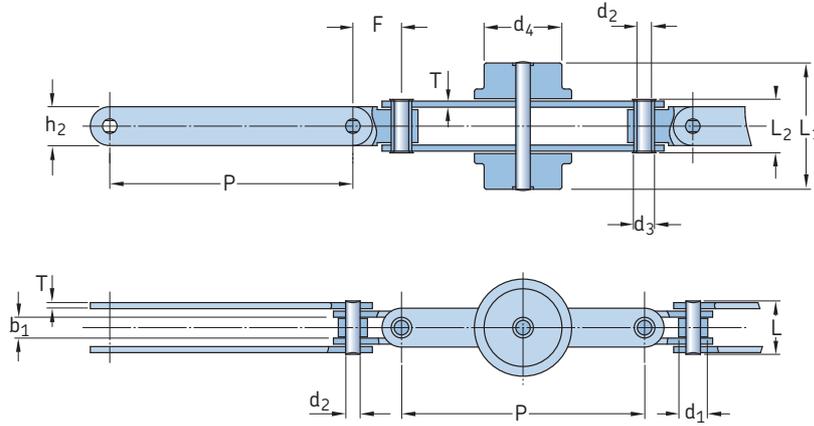


Type 2

Type	Chain number	Dimensions		Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$ Max.	Plate thickness $T$	Attachment dimensions			Ultimate tensile strength $Q$ Min.	Designation
		Pitch $P$								$L_1$	$d_4$	$F$		
-	-	mm											kN	-
Type 1	P210	204		35	27,5	10	90	25	4	100	8,5	8	50	PHC P210...
Type 1	SJ406S-50	203		35	27,5	10	90	25	4	100	8,5	11	50	PHC SJ406S-50...
Type 2	SJ400-40	200,0		30	20	9	65,0	20	3	88,0	6,44	20,0	15	PHC SJ400-40...
Type 2	SJ400-60	200,0		35	21	10	64,5	20	4	88,0	6,50	20,0	60	PHC SJ400-60...
Type 2	SJ400-100	200,0		40	26	14	75,0	30	4	88,0	10,00	25,0	100	PHC SJ400-100...
Type 2	SJ405S-60	203,2		47	30	14	95,0	30	4	76,2	8,40	16,5	50	PHC SJ405S-60...

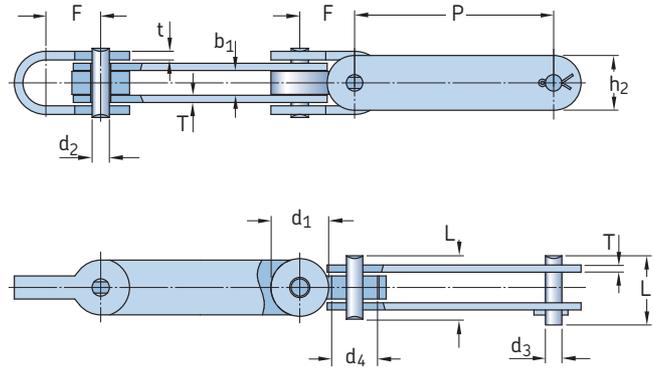
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P210 in 10 ft length, use designation PHC P210X10FT.

## Universal movement series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter		Pin length			Plate height $h_2$ Max.	Plate thickness $T$ Max.	Attachment dimensions $F$	Ultimate tensile strength $Q$ Min.	Designation
	Pitch $P$	Roller diameter $d_2$ Max.		$d_3$ Max.	$d_2$ Max.	$d_3$ Max.	$L$ Max.	$L_1$ Max.					
–	mm											kN	–
<b>P100F11</b>	100	12	32	8,6	6	8,5	22	53	22	16	2,5	20	<b>PHC P100F11...</b>

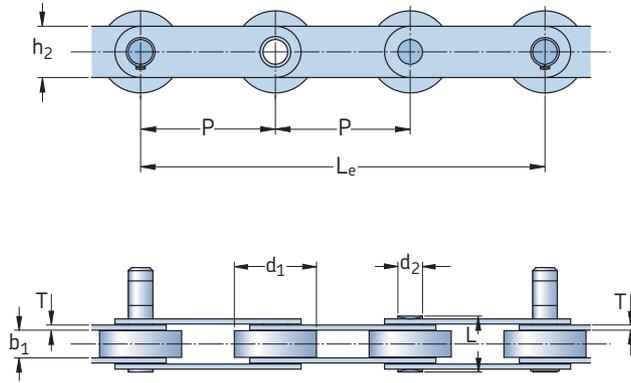
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P100F11 in 10 ft length, use designation PHC P100F11X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter		Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Attachment dimensions		Ultimate tensile strength $Q$ Min.	Designation	
	Pitch $P$	Roller diameter $d_2$ Max.		$d_3$ Max.	$d_2$ Max.	$d_3$ Max.	$L$ Max.			$L_c$ Max.	$F$			$t$
–	mm											kN	–	
<b>P69F2</b>	69	20	15,9	8,6	6	5,7	22	24	19	2,5	19	3	20	<b>PHC P69F2...</b>

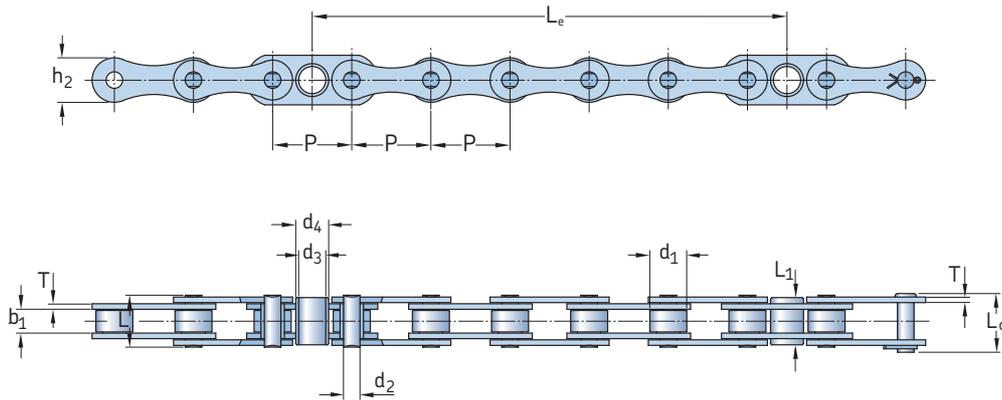
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order PF69F2 in 10 ft length, use designation PHC P100F11X10FT.

## Escalator step series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length $L$ Max.	Plate height $h_2$	Plate thickness $T$ Max.	Distance between steps (three pitches) $L_e$	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.										
-	mm								kN		Kg/m	-
ST131	131,33	80	27	24,00	54,5	50	5	394	180	198	3,70	PHC ST131...
T131	131,33	80	27	14,63	55,0	40	5	394	180	198	2,48	PHC T131...
JJT131	131,33	80	27	14,63	54,5	35	5	394	123	150	2,31	PHC JJT131...
ST133	133,33	70	27	14,63	55,0	40	5	400	180	198	2,45	PHC ST133...
ST133F1	133,33	80	27	24,00	54,5	50	5	400	180	198	3,53	PHC ST133F1...

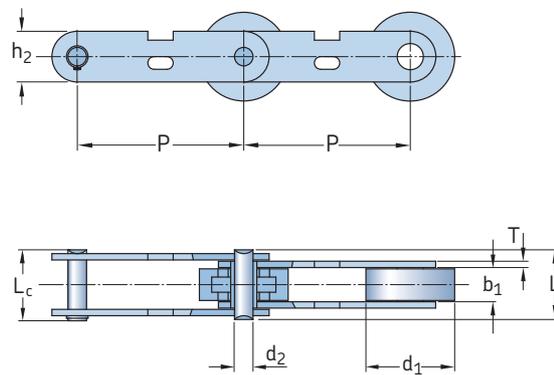
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order ST131 in 10 ft length, use designation PHC ST131X10FT.



Chain number	Dimensions		Bush diameter		Bush length $L_1$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness $T$	Distance between steps $L_e$	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.	$d_3$	$d_4$				$L$ Max.	$L_1$ Max.							
-	mm												kN		Kg/m	-
C-13T	68,40	32,0	23,5	28,5	40,85	20,6	14,29	44,9	50,75	38,5	4,80	410,4	127	140,0	2,30	PHC C-13T...
P67-FD	67,73	28,5	23,0	27,0	36,85	27,0	14,29	52,3	57,00	38,0	4,80	406,4	130	140,0	2,19	PHC P67-FD...

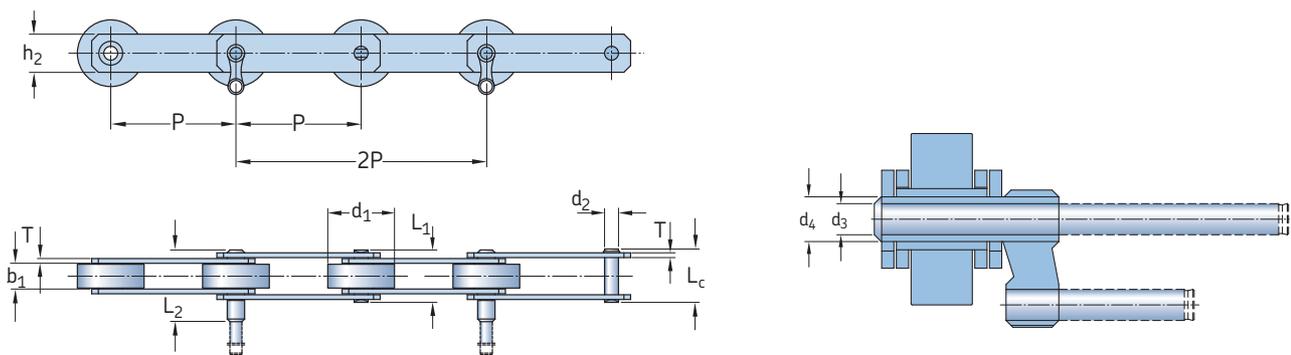
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C-13T in 10 ft length, use designation PHC C-13TX10FT.

## Escalator step series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			$L$ Max.	$L_c$ Max.						
–	mm								kN		Kg/m	–
<b>PT131</b>	131,33	70	27	14,63	55	56	40	5	180	198	5,97	<b>PHC PT131...</b>
<b>PT133</b>	133,33	70	27	14,63	55	56	40	5	180	198	5,75	<b>PHC PT133...</b>

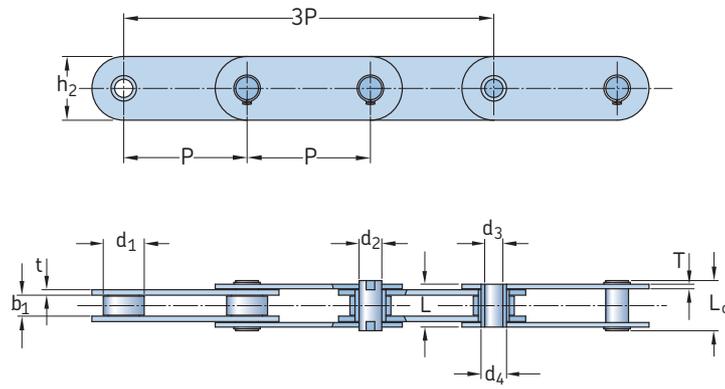
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order PT131 in 10 ft length, use designation PHC PT131X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	(Hollow) Pin diameter		Pin length			Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			$d_3$ Min.	$d_4$ Max.	$L_1$ Max.	$L_2$ Max.	$L_c$ Max.						
–	mm											kN		Kg/m	–
<b>PT131HP</b>	131,33	70	27	14,63	12,7	18,26	55	75,3	56	40	5	150	165	7,53	<b>PHC PT131HP...</b>

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order PT131HP in 10 ft length, use designation PHC PT131HPX10FT.

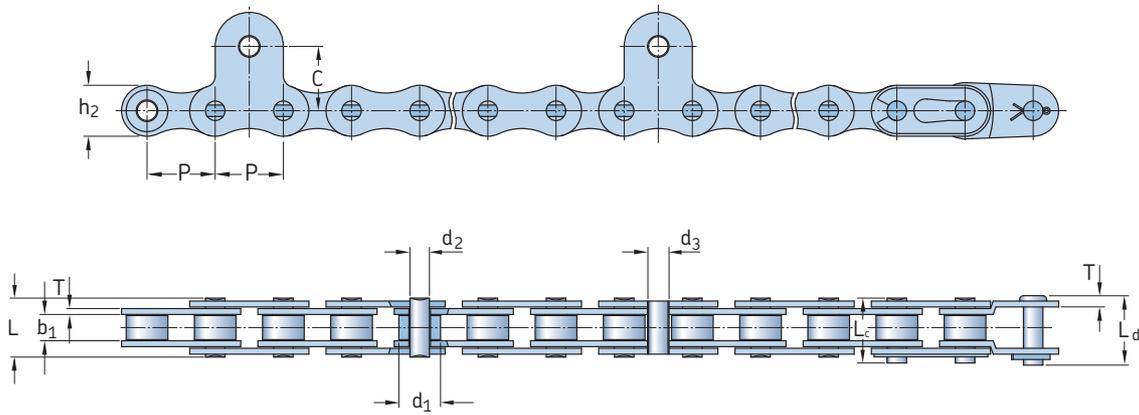
## Escalator step series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter		(Hollow) Pin diameter		Pin length		Plate height	Plate thickness		Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.		$d_2$ Max.	$d_3$ Min.	$d_4$ Max.	$L$ Max.	$L_c$ Max.	$h_2$ Max.	$t$ Max.	$T$ Max.					
-	mm												kN		Kg/m	-
PT135HP	135,46	45,0	23	25	20	28	47,1	55,1	70	6	5	250	275	11,26	PHC PT135HP...	

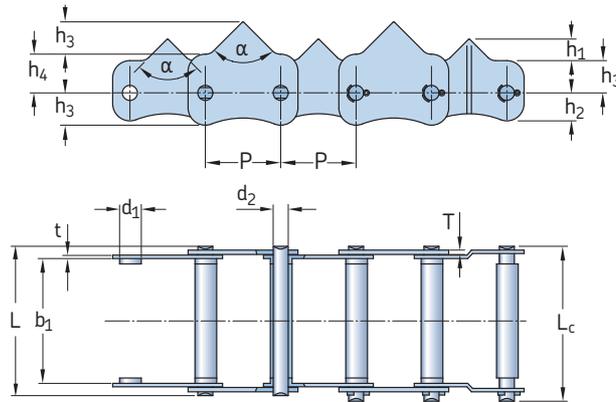
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order PT135HP in 10 ft length, use designation PHC PT135HPX10FT.

Rice harvester series



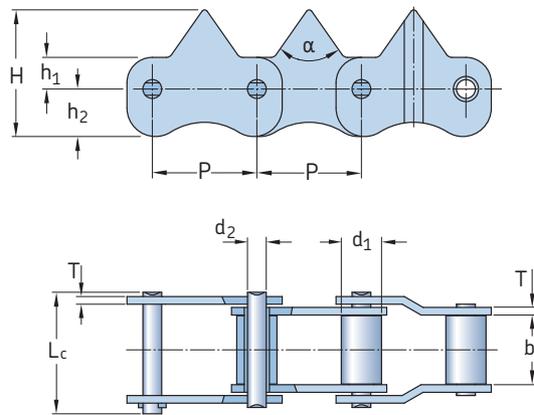
Chain number	Dimensions											Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length			Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Plate dimensions d <sub>3</sub> nom	C			
-	mm				L Max.	L <sub>c</sub> Max.	L <sub>d</sub> Max.					kN		-
415F1	12,7	7,77	4,90	3,64	11,0	12,1	12,95	9,5	1,1	4,02	12	6,86	8,1	PHC 415F1...
415F2	12,7	7,77	4,90	3,64	11,0	12,1	12,95	9,5	1,1	4,02	12	6,86	8,1	PHC 415F2...
415F3	12,7	7,77	4,90	3,64	11,0	12,1	12,95	9,5	1,1	4,02	12	6,86	8,1	PHC 415F3...
415F4	12,7	7,77	4,68	3,62	11,8	-	-	9,6	1,3	4,00	12	10,30	12,1	PHC 415F4...
415F5	12,7	7,77	4,68	3,63	11,8	13,0	14,00	9,6	1,3	4,00	12	10,30	12,1	PHC 415F5...
415S	12,7	7,77	4,80	3,96	12,8	14,3	15,70	12,0	1,5	4,02	12	15,69	16,3	PHC 415S...
415S-A	12,7	7,77	4,90	3,96	12,8	14,3	15,70	12,0	1,5	4,02	12	13,80	16,3	PHC 415S-A...
415SF1	12,7	7,77	4,80	3,96	13,0	14,5	-	10,4	1,5	4,50	12	13,93	16,3	PHC 415SF1...
415SF2	12,7	7,77	4,80	3,96	13,0	14,5	-	10,4	1,5	4,50	12	13,93	16,3	PHC 415SF2...
415SF3	12,7	7,77	4,80	3,96	12,8	14,3	15,70	12,0	1,5	4,02	12	15,69	16,3	PHC 415SF3...
415SF4	12,7	7,77	4,80	3,96	13,0	14,5	15,70	12,0	1,5	4,00	12	13,80	16,3	PHC 415SF4...
420JF1	12,7	7,77	6,25	3,96	14,7	16,1	18,50	12,0	1,5	4,00	12	16,00	18,8	PHC 420JF1...
415SF6	12,7	7,77	4,80	3,96	13,0	14,5	15,70	10,4	1,5	4,00	12	13,93	16,3	PHC 415SF6...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 415F1 in 10 ft length, use designation PHC 415F1X10FT.



Chain number	Dimensions											Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Designation		
	Pitch P	Roller diameter d <sub>1</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length		Tooth angle α	Plate dimensions							Plate thickness t Max.	T Max.
-	mm				L Max.	L <sub>c</sub> Max.	°	mm						kN	-	
3558T-48001	35	10,1	58	7	69,4	72,0	90	10	13	15	18	1,6	2,03	19,6	23	PHC 3558T-48001...
3558T-48001F1	35	12,6	58	10	69,4	71,2	90	10	13	15	18	1,6	2,03	19,6	23	PHC 3558T-48001F1...
3558T-48002	35	12,8	58	7	69,4	72,0	90	10	13	15	18	1,6	2,03	19,6	23	PHC 3558T-48002...

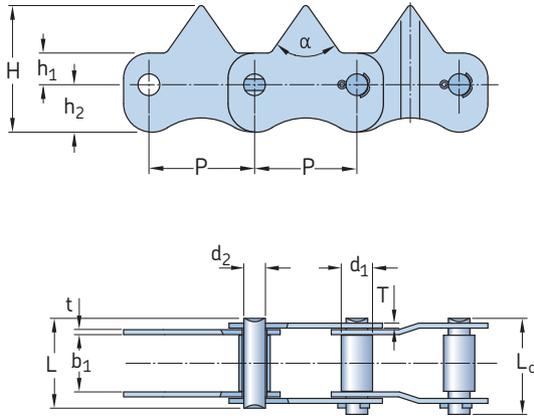
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3558T-48001 in 10 ft length, use designation PHC 3558T-48001X10FT.



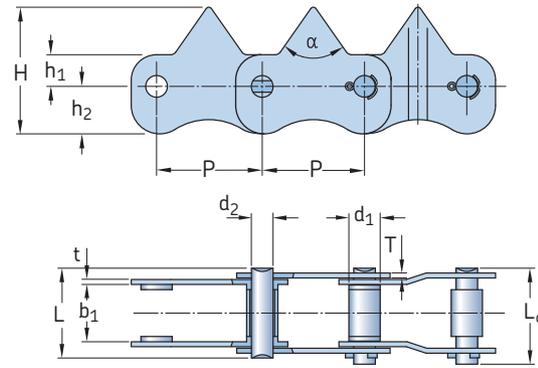
Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle $\alpha$	Plate dimensions			Plate thickness T	Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation
	Pitch P	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.		$h_1$	$h_2$	H				
-	mm						°	mm				kN	-	
3322-63201	33	12,7	22	5,94	36,4	38,4	70	10	15	40	2,42	19,6	22,5	PHC 3322-63201...
3325-23160	33	12,8	25	7,00	35,9	38,7	60	10	13	43	1,60	21,6	24,5	PHC 3325-23160...
3330-28361	33	12,8	30	7,00	40,9	43,7	60	10	13	43	1,60	21,6	24,5	PHC 3330-28361...
3330-27150	33	12,8	30	7,00	40,9	43,7	70	10	13	38	1,60	21,6	24,5	PHC 3330-27150...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3322-63201 in 10 ft length, use designation PHC 3322-63201X10FT.

Rice harvester series



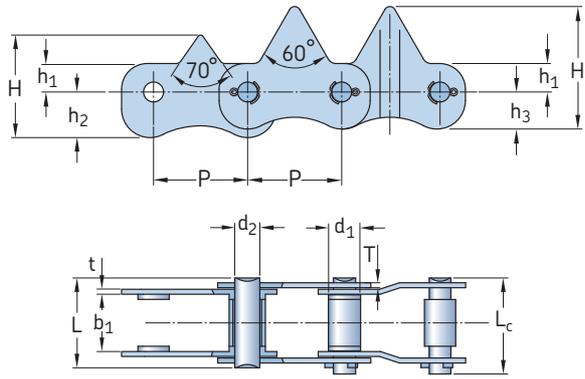
Type 1



Type 2

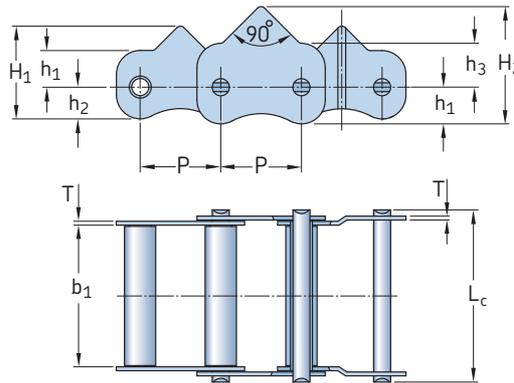
Type	Chain number	Dimensions			Pin diameter d <sub>2</sub> Max.	Pin length		Tooth angle α	Plate dimensions			Plate thickness		Ultimate tensile strength Q	Average tensile strength Q <sub>0</sub>	Designation
		Pitch P	Roller diameter d <sub>1</sub> Max.	Width between inner plates b <sub>1</sub> Min.		L	L <sub>c</sub>		h <sub>1</sub>	h <sub>2</sub>	H	t	T			
		mm						°		mm			kN		-	
Type 1	3318.5-A0680106	33	10.1	18,5	7,0	29,0	31,0	70	10	13	38	1,60	-	19,60	22,5	PHC 3318.5-A0680106...
Type 1	3325-4LB1.35	33	10.1	25,0	7,0	37,0	39,5	90	10	13	38	2,03	-	19,60	24,5	PHC 3325-4LB1.35...
Type 1	3325-4LB1.45	33	10.1	25,0	7,0	35,6	37,6	70	10	13	38	1,70	-	19,60	22,5	PHC 3325-4LB1.45...
Type 1	3325-3572	33	10.1	25,0	7,0	36,8	39,0	70	10	13	38	2,00	1,6	19,60	23,0	PHC 3325-3572...
Type 1	3325-1E6410	33	10.1	25,0	7,0	36,8	39,0	90	10	13	38	2,00	1,6	19,60	23,0	PHC 3325-1E6410...
Type 1	3325-3555	33	10.1	25,0	7,0	36,8	39,0	70	10	13	38	2,00	1,6	19,60	22,5	PHC 3325-3555...
Type 1	3330-4LB1.45	33	10.1	30,0	7,0	40,3	42,7	60	10	13	43	1,70	-	19,60	22,5	PHC 3330-4LB1.45...
Type 1	3330-4LB1.45-01	33	10.1	30,0	7,0	40,3	42,7	70	10	13	38	1,70	-	19,60	22,5	PHC 3330-4LB1.45-01...
Type 1	3340-3572	33	10.1	40,0	7,0	51,8	54,0	70	10	13	38	2,00	1,6	19,60	23,0	PHC 3340-3572...
Type 1	3340-1E8570	33	10.1	40,0	7,0	49,2	52,5	90	18	10	38	1,60	1,2	19,60	22,0	PHC 3340-1E8570...
Type 1	3350-3555	33	10.1	50,0	7,0	60,2	62,5	70	18	10	43	1,60	-	19,60	22,5	PHC 3350-3555...
Type 1	3325-49200	33	12,8	25,0	7,0	35,9	38,7	70	10	13	38	1,60	-	21,60	24,5	PHC 3325-49200...
Type 1	3358-1E8350	33	10.1	58,0	7,0	68,0	72,0	90	18	10	38	1,60	-	19,60	22,5	PHC 3358-1E8350...
Type 1	3358-1E7070	33	10.1	58,0	7,0	68,0	-	90	18	10	38	1,60	-	19,60	22,5	PHC 3358-1E7070...
Type 1	3358-6365	33	10.1	58,0	7,0	68,2	70,5	70	18	10	43	1,60	-	19,60	22,5	PHC 3358-6365...
Type 1	3540-0875	35	10.1	40,0	7,0	50,2	52,5	70	18	10	43	1,60	-	19,60	22,5	PHC 3540-0875...
Type 1	3540-3572	35	10.1	40,0	7,0	50,2	52,5	70	10	10	35	1,60	-	19,60	22,5	PHC 3540-3572...
Type 1	3558-4LB1.35	35	13,2	58,0	9,4	70,0	73,2	90	15	18	47	2,03	-	22,54	27,1	PHC 3558-4LB1.35...
Type 1	3550-5080	35	10.1	50,0	7,0	60,2	62,5	70	18	10	38	1,60	-	19,60	22,5	PHC 3550-5080...
Type 2	3318T-5010	33	10.1	18,0	7,0	28,5	31,4	70	10	13	38	1,60	-	19,60	22,5	PHC 3318T-5010...
Type 2	3322T-52800	33	10.1	22,0	7,0	31,5	34,5	70	10	13	38	1,60	-	17,64	20,2	PHC 3322T-52800...
Type 2	3322T-28241	33	12.1	21,3	7,0	31,8	34,1	60	10	13	43	1,60	-	19,60	22,5	PHC 3322T-28241...
Type 2	3325T-23151	33	10.1	25,0	7,0	35,5	37,7	60	10	13	43	1,60	-	19,60	22,5	PHC 3325T-23151...
Type 2	3325T-49201	33	10.1	25,0	7,0	35,5	37,7	90	10	13	38	1,60	-	19,60	22,5	PHC 3325T-49201...
Type 2	3325T-A0680110	33	10.1	25,0	7,0	35,5	37,7	70	10	13	38	1,60	-	19,60	22,5	PHC 3325T-A0680110...
Type 2	3325T-A0680110F1	33	12.6	25,0	7,0	35,5	37,7	70	10	13	38	1,60	-	19,60	22,5	PHC 3325T-A0680110F1...
Type 2	3325T-3650	33	10.1	25,0	7,0	35,5	37,7	70	10	13	38	1,60	-	19,60	22,5	PHC 3325T-3650...
Type 2	3330T-27151	33	10.1	30,0	7,0	40,5	42,8	70	10	13	38	1,60	-	19,60	22,5	PHC 3330T-27151...
Type 2	3330T-28241	33	10.1	30,0	7,0	40,5	42,8	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-28241...
Type 2	3330T-28241F1	33	12.6	30,0	7,0	40,5	42,8	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-28241F1...
Type 2	3330T-28241F2	33	12.1	29,3	7,0	39,8	42,1	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-28241F2...
Type 2	3330T-3501	33	10.1	30,0	7,0	40,5	42,8	70	10	13	38	1,60	-	19,60	22,5	PHC 3330T-3501...
Type 2	3330T-59750	33	10.1	30,0	7,0	39,5	42,5	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-59750...
Type 2	3330T-5028	33	10.1	30,0	7,0	40,9	43,7	60	10	13	43	1,60	2,0	19,60	22,5	PHC 3330T-5028...
Type 2	3330T-52200	33	10.1	30,0	7,0	40,9	43,7	60	10	13	43	1,60	2,0	19,60	22,5	PHC 3330T-52200...
Type 2	3335T-27151	33	10.1	35,0	7,0	45,5	47,8	70	10	13	38	1,60	-	19,60	22,5	PHC 3335T-27151...
Type 2	3358T-3330	33	10.1	58,0	7,0	68,0	72,0	90	18	10	38	1,60	-	19,60	22,5	PHC 3358T-3330...
Type 2	3358T-53871	33	10.1	58,0	7,0	68,0	70,8	75	18	10	43	1,60	-	19,60	22,5	PHC 3358T-53871...
Type 2	3358T-6365	33	10.1	58,0	7,0	68,2	72,0	75	18	10	43	1,60	-	19,60	22,5	PHC 3358T-6365...
Type 2	3330T-28242	33	12,8	30,0	7,0	40,5	42,8	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-28242...
Type 2	3330T-27152	33	12,8	30,0	7,0	40,5	42,8	70	10	13	38	1,60	-	19,60	22,5	PHC 3330T-27152...
Type 2	3350T-744	33	10.1	50,0	7,0	60,2	63,0	90	18	10	38	1,60	-	19,60	22,5	PHC 3350T-744...
Type 2	3325T-699	33	10.1	25,0	7,0	36,2	39,3	90	10	13	38	2,00	1,6	19,60	22,5	PHC 3325T-699...
Type 2	3325T-3817	33	12.1	25,0	7,0	36,2	39,0	90	10	13	38	2,00	1,6	19,60	22,5	PHC 3325T-3817...
Type 2	3330T-3817	33	12,8	30,0	7,0	40,5	42,8	60	10	13	43	1,60	-	19,60	22,5	PHC 3330T-3817...
Type 2	3330T-53981	33	10.1	30,0	7,0	40,5	42,8	70	10	13	38	1,60	-	19,60	22,5	PHC 3330T-53981...
Type 2	3330T-5441	33	10.1	30,0	7,0	40,9	43,7	60	10	13	43	1,60	2,0	19,60	22,5	PHC 3330T-5441...
Type 2	3358T-6365F1	33	12,8	58,0	7,0	68,2	72,0	75	18	10	43	1,60	-	19,60	22,5	PHC 3358T-6365F1...
Type 2	3325T-5060	33	10.1	25,0	7,0	36,8	39,0	70	10	13	38	1,60	2,0	19,60	22,5	PHC 3325T-5060...
Type 2	3350-6379	33	10.1	50,0	7,0	60,2	62,5	75	18	10	43	1,60	-	19,60	22,5	PHC 3350-6379...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3350-6379 in 10 ft length, use designation PHC 3350-6379X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle		Plate dimensions					Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation	
	Pitch P	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.	$\alpha$	$\beta$	$h_1$	$h_2$	$H_1$	$h_3$	$H_2$	t Max.	T Max.				
-										mm					°		kN		-
3322T-63203	33	10,1	22	7	33,0	35,7	60	70	10	16	36	13	43	1,6	2,0	19,60	23,0	PHC 3322T-63203...	
3330T-66103	33	10,1	30	7	40,9	43,7	60	70	10	16	36	13	43	1,6	2,0	19,60	23,0	PHC 3330T-66103...	

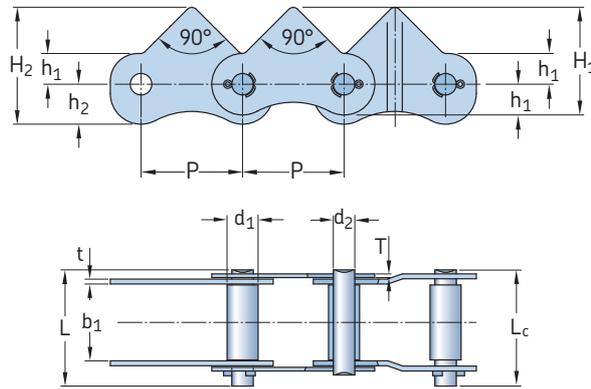
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3322T-63203 in 10 ft length, use designation PHC 3322T-63203X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle $\alpha$	Plate dimensions					Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation		
	Pitch P	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.		$h_1$	$h_2$	$H_1$	$h_3$	$H_2$	t Max.	T Max.					
-										mm					°		kN		-
3558-48180	33	12,8	58	7	70,5		90	15	13	38	18	48	1,6		27,44	28,5	PHC 3558-48180...		

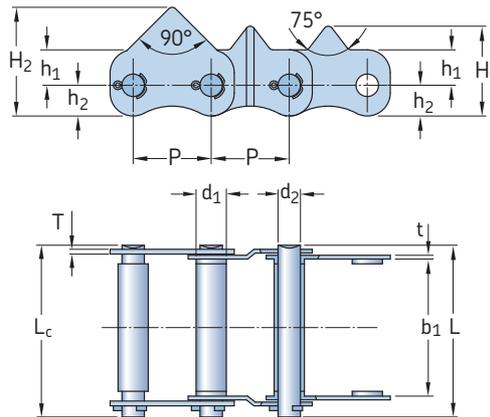
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3558-48180 in 10 ft length, use designation PHC 3558-48180X10FT.

Rice harvester series



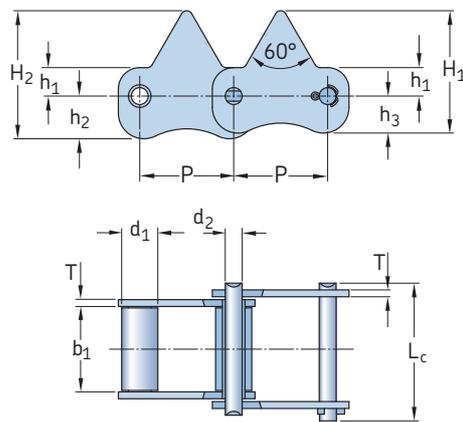
Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle $\alpha$	Plate dimensions				Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation
	Pitch P	Roller diameter $d_1$ Max.			L	$L_c$ Max.		$h_1$	$H_1$	$h_2$	$H_2$	t Max.	T Max.			
-	mm						°	mm						kN	-	
3325-1E8350	33	10,1	25	7,0	34,2	37,8	90	10	35	13	38	1,6	1,20	19,6	22,0	PHC 3325-1E8350...
3325-1E6110	33	10,1	25	7,0	34,2	37,0	70	10	35	13	38	1,6	1,20	19,6	22,0	PHC 3325-1E6110...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3325-1E8350 in 10 ft length, use designation PHC 3325-1E8350X10FT.



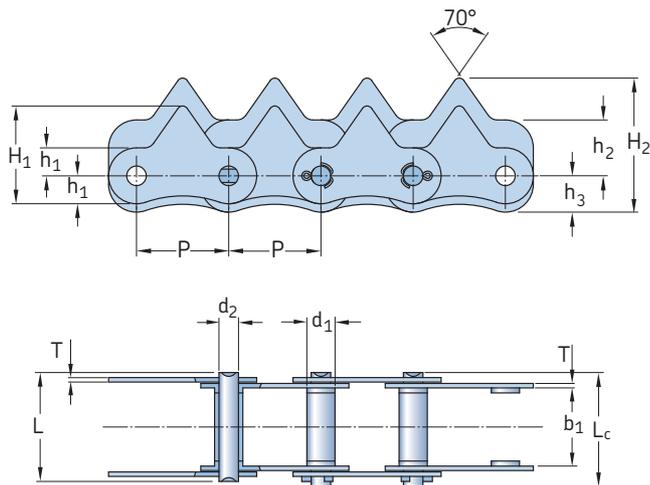
Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle		Plate dimensions				Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Designation
	Pitch P	Roller diameter $d_1$ Max.			L	$L_c$ Max.	$\alpha$	$\beta$	$h_1$	$H_1$	$h_2$	$H_2$	t Max.	T Max.			
-	mm						°	°	mm						kN	-	
3358T-5K151	33	12,8	58	9,5	69,7	72,7	90	75	15	38	13	46	1,6	2,03	19,6	22,5	PHC 3358T-5K151...
3358T-3653	33	12,8	58	9,5	69,7	72,7	90	90	16	38	12	48	1,6	2,03	19,6	22,5	PHC 3358T-3653...
3358T-762	33	12,8	58	9,5	69,7	72,9	90	75	15	38	13	46	1,6	2,03	19,6	22,5	PHC 3358T-762...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3358T-5K151 in 10 ft length, use designation PHC 3358T-5K151X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle $\alpha$	Plate dimensions					Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.		$h_1$	$h_2$	$h_3$	$H_1$	$H_2$				
–	mm						°	mm						kN		–
3330-66401	33	12,7	30	5,9	36,2	46,4	60	10	15	13	43	45	2,4	19,6	22,5	PHC 3330-66401...

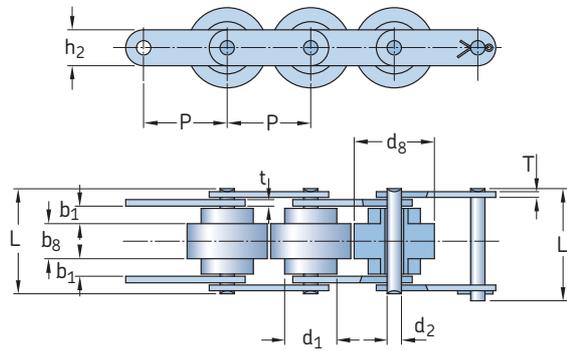
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3330-66401 in 10 ft length, use designation PHC 3330-66401X10FT.



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Tooth angle $\alpha$	Plate dimensions					Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.		$h_1$	$h_2$	$h_3$	$H_1$	$H_2$				
–	mm						°	mm						kN		–
3325T-1E8350	33	10,1	28	7,0	34,5	39,0	70	10	20	13	35	48	1,6	19,6	22,5	PHC 3325T-1E8350...

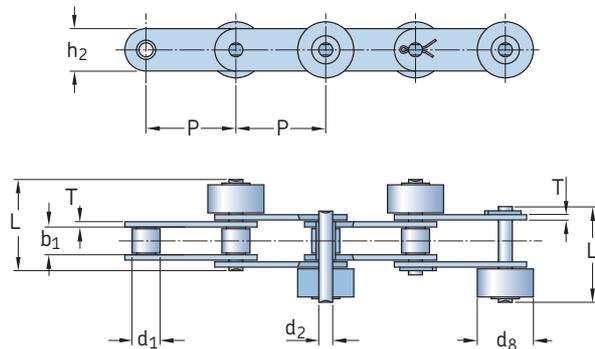
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 3325T-1E8350 in 10 ft length, use designation PHC 3325T-1E8350X10.

## Double plus series



Chain number	Chain number	Dimensions			Width between inner plates		Pin diameter		Pin length		Plate height	Plate thickness		Mass per metre	Designation
		Pitch	Roller dimension		b <sub>1</sub> Min.	b <sub>8</sub> Max.	d <sub>2</sub> Max.	L Max.	L <sub>c</sub> Max.	h <sub>2</sub> Max.	t Max.	T Max.	q		
mm														Kg/m	-
BS25-C206B	C2030W	19,05	11,91	18,3	4,00	8,0	3,28	24,0	25,6	8,20	1,50	1,30	0,52	PHC BS25-C206B...	
BS30-C206B	-	19,05	9,00	18,3	4,50	9,1	3,28	26,3	29,6	7,28	1,50	1,30	0,50	PHC BS30-C206B...	
BS25-C208A	C2040W	25,40	15,88	24,6	5,70	10,3	3,96	31,0	32,8	11,70	1,50	1,50	0,79	PHC BS25-C208A...	
BS30-C208A	-	25,40	11,91	24,6	6,10	12,5	3,96	35,6	39,5	9,60	2,00	1,50	0,83	PHC BS30-C208A...	
BS25-C210A	C2050W	31,75	19,05	30,6	7,10	13,0	5,08	39,5	41,2	15,00	2,03	2,03	1,36	PHC BS25-C210A...	
BS30-C210A	-	31,75	14,80	30,6	7,50	15,0	5,08	43,0	47,1	12,20	2,40	2,00	1,27	PHC BS30-C210A...	
BS25-C212A	C2060HW	38,10	22,23	36,6	8,50	15,5	5,94	48,8	51,5	18,00	3,25	3,25	2,19	PHC BS25-C212A...	
BS30-C212A	-	38,10	18,00	37,0	9,75	20,0	5,94	58,1	62,7	15,00	4,00	3,00	2,14	PHC BS30-C212A...	
BS25-C216A	C2080W	50,80	28,58	49,0	11,00	21,5	7,92	66,2	70,0	24,00	5,00	4,00	4,06	PHC BS25-C216A...	
BS30-C216A	-	50,80	22,23	49,0	12,00	25,2	7,92	71,9	77,3	18,60	5,00	4,00	3,55	PHC BS30-C216A...	

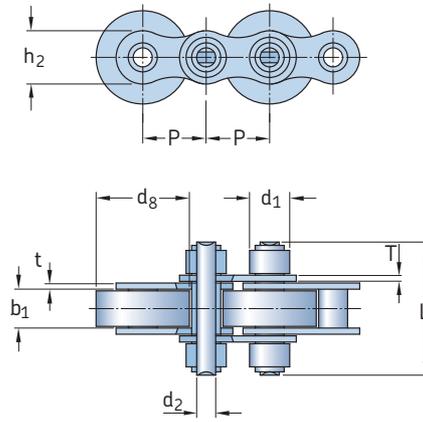
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order BS25-C206B in 10 ft length, use designation PHC BS25-C206BX10FT.



Chain number	Dimensions	Roller dimension		Width between inner plates	Pin diameter	Pin length		Plate height	Plate thickness	Ultimate tensile strength	Average tensile strength	Mass per metre	Designation
		Pitch	d <sub>8</sub> Max.			d <sub>2</sub> Max.	L Max.						
mm											kN	Kg/m	-
C2040S2-PSR	25,40	7,95	15,88	7,85	3,96	25,8	27,0	12	1,50	13,8	15,18	0,99	PHC C2040S2-PSR...
C2050S	31,75	10,16	19,05	9,40	5,08	31,8	34,0	15	2,03	21,8	23,90	1,52	PHC C2050S...
C2052SF1	31,75	19,05	27,00	9,40	5,08	35,0	37,3	15	2,03	21,8	23,90	3,06	PHC C2052SF1...
C2060HS	38,10	11,91	22,23	12,57	5,94	44,0	46,6	18	3,25	31,1	42,70	1,78	PHC C2060HS...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C2040S2-PSR in 10 ft length, use designation PHC C2040S2-PSRX10FT.

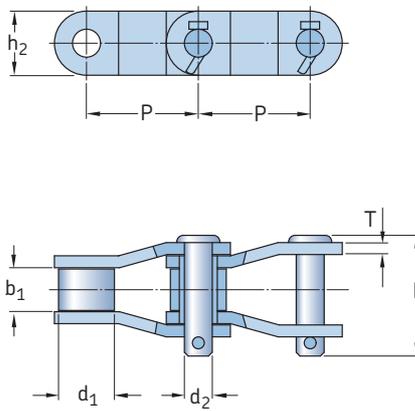
## Double plus series



Chain number	Dimensions		Roller dimension	Width between inner plates	Pin diameter	Pin length	Plate height	Plate thickness		Ultimate tensile strength	Average tensile strength	Designation
	Pitch							d <sub>1</sub> Max.	d <sub>8</sub> Max.			
-	mm										kN	-
08BS-27-P16/C16	12,70	8,51	16,0	7,75	4,45	27	11,8	1,6	1,5	18,0	19,8	PHC 08BS-27-P16/C16...
12BS	19,05	12,07	28,0	11,68	5,72	45	16,0	1,85	1,85	28,9	31,7	PHC 12BS...
12BS-40-P28/C28	19,05	12,07	28,0	11,68	5,72	40	16,0	1,85	1,85	29,0	31,7	PHC 12BS-40-P28/C28...
12BS-43-P26/C26	19,05	12,07	26,0	11,68	5,72	43	16,0	1,85	1,85	29,0	31,7	PHC 12BS-43-P26/C26...
12BS-43-P28/C28	19,05	12,07	28,0	11,68	5,72	43	16,0	1,85	1,85	29,0	31,7	PHC 12BS-43-P28/C28...
12BS-48-P24/C24	19,05	12,07	24,0	11,68	5,72	48	16,0	1,85	1,85	29,0	31,7	PHC 12BS-48-P24/C24...
12BS-48-P26/C26	19,05	12,07	26,0	11,68	5,72	48	16,0	1,85	1,85	29,0	31,7	PHC 12BS-48-P26/C26...
12BS-48-P28/C28	19,05	12,07	28,0	11,68	5,72	48	16,0	1,85	1,85	29,0	31,7	PHC 12BS-48-P28/C28...
16BS-65-P38/C38	25,40	38,00	15,88	17,02	8,28	65	21,0	4,15	3,1	60,0	72,8	PHC 16BS-65-P38/C38...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08BS-27-P16/C16 in 10 ft length, use designation PHC 08BS-27-P16/C16X10FT.

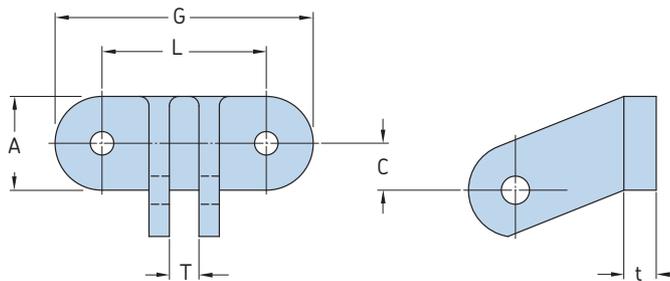
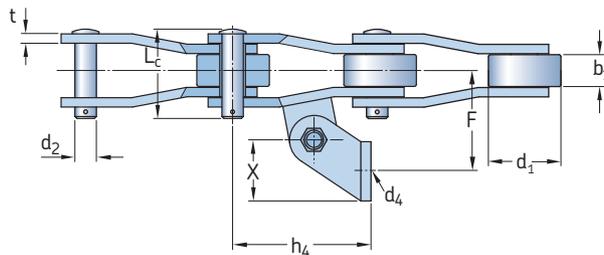
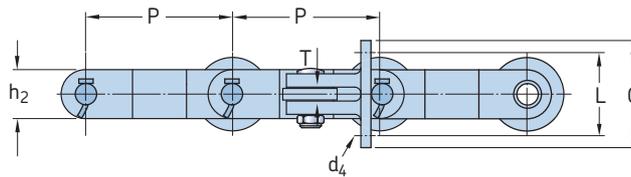
## Crank link drive series



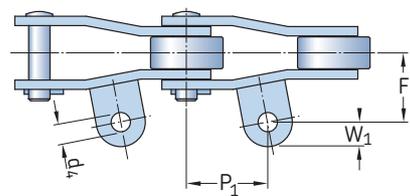
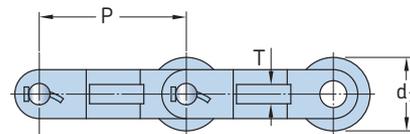
Chain number	Dimensions		Roller diameter d <sub>1</sub> Max.	Width between inner plates b <sub>1</sub> Min.	Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate height h <sub>2</sub> Max.	Plate thickness T Max.	Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation
	P	P										
	mm	inch							kN		Kg/m	
PHC SS2065	50,8	2,000	28,58	32,5	15,05	79,5	38	7,9	220	242	12,14	PHC SS2065 ....
PHC R3112	50,80	2,000	28,7	31	14,20	73,9	41,4	6,4	168,9	185	10,70	PHC R3112 ....
PHC 2010	63,50	2,500	31,75	38,1	15,90	89,0	47,8	7,9	250	275	13,53	PHC 2010 ....
PHC 2010H	63,50	2,500	31,75	31,75	15,88	97,0	41,5	9,5	250	275	11,91	PHC 2010H ....
PHC SS588F1	66,27	2,609	22,23	27	11,11	62,0	28,6	6,4	88,9	98	5,39	PHC SS588F1 ....
PHC SS588F2	66,27	2,609	22,23	27	9,53	59,0	25,4	5,6	84,46	91	4,26	PHC SS588F2 ....
PHC MXS882	66,27	2,609	22,23	28,58	11,10	68,5	28,5	6,4	115,6	125	5,30	PHC MXS882 ....
PHC SS588	66,27	2,609	22,23	28,6	11,11	63,7	28,6	6,4	130	144	5,46	PHC SS588 ....
PHC MX603	76,20	3,000	22,5*	38	14,00	88	40	8,0	147	161	9,20	PHC MX603 ....
PHC 2512	77,90	3,067	41,28	39,6	19,05	100	57	9,7	340	367	18,40	PHC 2512 ....
PHC SS568H	77,90	3,067	41,3	39,7	19,05	97,6	57	9,5	340	367	19,80	PHC SS568H ....
PHC SS568HF2	77,90	3,067	31,75	39,7	19,05	98,5	57	9,5	447	491	16,90	PHC SS568HF2 ....
PHC 2512F2	77,90	3,067	41,28	38,5	19,05	103,4	60	10,0	400	420	20,28	PHC 2512F2 ....
PHC 2510F1	78,10	3,075	31,75	36,6	16,00	88,9	38,1	8,0	124,5	137	9,93	PHC 2510F1 ....
PHC 2510F2	78,10	3,075	31,75	36,6	15,75	88	38,1	8,0	225	248	11,70	PHC 2510F2 ....
PHC 2510	78,10	3,075	31,75	36,9	16,00	94,8	40	8,0	271	292	10,72	PHC 2510 ....
PHC 2510H	78,10	3,075	31,75	36,9	16,50	95,3	45	9,5	280	302	12,70	PHC 2510H ....
PHC MXS3075	78,10	3,075	31,75	38,1	16,46	93,5	44,5	9,7	334	360	13,45	PHC MXS3075 ....
PHC MXS3075F1	78,10	3,075	33	38,1	16,46	94,5	44,5	9,7	334	365	14,00	PHC MXS3075F1 ....
PHC MXS3075F2	78,10	3,075	31,75	38,1	17,81	90	45	8,0	333	365	12,20	PHC MXS3075F2 ....
PHC SS40H	78,11	3,075	31,75	38,1	15,88	97	41,5	9,5	250	280	12,60	PHC SS40H ....
PHC 2814	88,90	3,500	44,45	36,6	22,23	117,6	58	12,7	471	507	25,70	PHC 2814 ....
PHC 2814F1	88,90	3,500	44,45	36,9	22,23	117,6	60	13,5	556	611	24,20	PHC 2814F1 ....
PHC 2814F2	88,90	3,500	44,45	38,6	22,23	119,6	58	12,7	559	614	25,40	PHC 2814F2 ....
PHC 3214	103,20	4,063	44,45	48	22,00	123,5	55	13,0	476	514	23,60	PHC 3214 ....
PHC SS124	103,20	4,063	44,45	49,2	22,23	127,2	57	12,7	560	590	22,57	PHC SS124 ....
PHC MXS1242	103,20	4,063	44,45	49,2	22,23	124,5	57	12,8	623	672	24,63	PHC MXS1242 ....
PHC 3214F1	103,20	4,063	44,45	49,2	23,90	129	60	14,0	666,4	700	26,70	PHC 3214F1 ....
PHC 3315	103,45	4,073	45,24	49,3	23,85	130	63,5	14,2	550	594	27,71	PHC 3315 ....
PHC SS1245	103,45	4,073	45,2	49,6	23,80	129,4	60	14,5	550	605	31,19	PHC SS1245 ....
PHC SH1245	103,45	4,073	45,3	49,6	23,80	130	60	14,5	722	794	31,00	PHC SH1245 ....
PHC SS15F1	103,45	4,073	45,24	47,9	23,85	133	60	15,0	650	616	27,34	PHC SS15F1 ....
PHC 3618	114,30	4,500	57,15	52,3	27,97	138	79,2	14,2	760	820	41,20	PHC 3618 ....
PHC SS635H	114,30	4,500	57,2	52,4	27,94	137	76,2	14,5	760	836	37,80	PHC SS635H ....
PHC SS635HF1	114,30	4,500	57,2	52,4	27,94	137	76,2	17,5	964	1 060	37,90	PHC SS635HF1 ....
PHC R01205	127,00	5,000	63,5	65	31,75	147,6	82,5	14,2	872	955	42,93	PHC R01205 ....
PHC 4020	127,00	5,000	63,5	69,9	31,78	165,7	88,9	15,7	987	1 069	48,60	PHC 4020 ....
PHC 4020SH	127,00	5,000	63,5	69,9	31,78	165,7	88,9	15,7	1332	1 246	48,60	PHC 4020SH ....
PHC F2184 1	152,40	6,000	76,2	35	22,20	96	51	9,5	330	356	18,17	PHC F2184 ....
PHC A2184 1	152,40	6,000	76,2	35	22,20	96	51	9,5	330	330	18,17	PHC A2184 ....
PHC N2184 1	152,40	6,000	76,2	35	22,20	96	51	9,5	330	320	18,17	PHC N2184 ....
PHC R06042F1	152,40	6,000	76,2	76,3	44,00	184	120	19,0	1500	1 600	63,60	PHC R06042F1 ....
PHC 4824	152,40	6,000	76,2	74,6	38,10	186	100	20,0	1600	1 700	69,80	PHC 4824 ....

\* Bush Diameter external dimension.

Prefix F - Standard materials; Prefix A - Stainless steel bush & pin only; Prefix N - Nickel plated bush & pin only



Attachment with flight wings\*



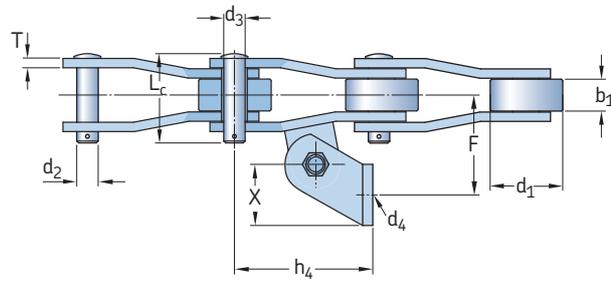
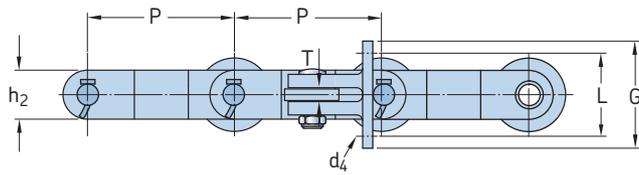
Attachment A-42

Chain number	Dimensions		Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin length $L_c$	Pin diameter $d_2$	Plate depth $h_2$	Plate thickness $t$	Attachment dimensions						Ultimate tensile strength $Q$	Designation	
	Pitch	P							G	L	F	X	$d_4$	$h_4$			T
	mm	inch	mm						G	L	F	X	$d_4$	$h_4$	T	kN	
F2184	152,4	6	76,2	34	95,1	22,23	50,8	9,52	127	88,9	100	50,8	12,7	143,0	16	356	PHC F2184....
A2184	152,4	6	76,2	34	95,1	22,23	50,8	9,52	127	88,9	100	50,8	12,7	143,0	16	350	PHC A2184....
N2184	152,4	6	76,2	34	95,1	22,23	50,8	9,52	127	88,9	100	50,8	12,7	143,0	16	320	PHC N2184....

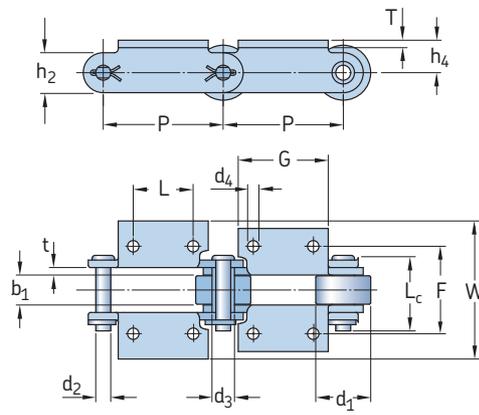
F = Standard materials  
 N = Nickel plated bush and pin  
 A = Stainless steel bush and pin

\* Dimensions for attachment flight wing can be requested from SKF.  
 Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order F2184 in 10 ft length, use designation PHC F2184.

## 9060 Series



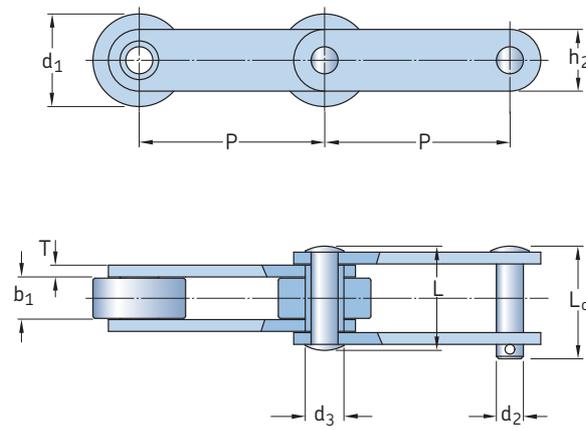
9060A/9061A/9063  
AS-2



9064/9060B/9061B  
K-2

Chain number	Dimensions		Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin length $L_c$	Bush diameter $d_3$	Pin diameter $d_2$	Plate depth $h_2$	Plate thickness $T$	Attachment dimensions						Ultimate tensile strength $Q$	Designation	
	P	P								G	L	F	W	X	$d_4$			$h_4$
–	mm	inch	mm														kN	–
9060A	152,4	6	69,85	38,1	96,60	28,70	19,05	50,80	9,65	114,3	82,55	88,90	–	50,80	12,7	111,25	270,00	PHC 9060A...
9060B	152,4	6	69,85	38,1	96,60	28,70	19,05	50,80	9,65	114,3	76,20	111,25	171,45	–	12,7	41,40	270,00	PHC 9060B...
9061A	152,4	6	69,85	38,1	107,00	28,70	19,05	57,50	9,65	114,3	82,55	88,90	–	50,80	12,7	111,25	377,80	PHC 9061A...
9061B	152,4	6	69,85	38,1	107,00	28,70	19,05	57,50	9,65	114,3	76,20	111,25	165,10	–	12,7	41,40	377,80	PHC 9061B...
9063	152,4	6	76,20	38,1	103,20	31,75	23,88	60,45	10,41	127,0	88,9	100,00	–	50,80	12,7	143,00	622,20	PHC 9063...
9064	152,4	6	76,20	38,1	112,50	31,75	23,88	60,45	10,41	114,3	76,2	111,30	165,10	–	12,7	44,45	622,20	PHC 9064...

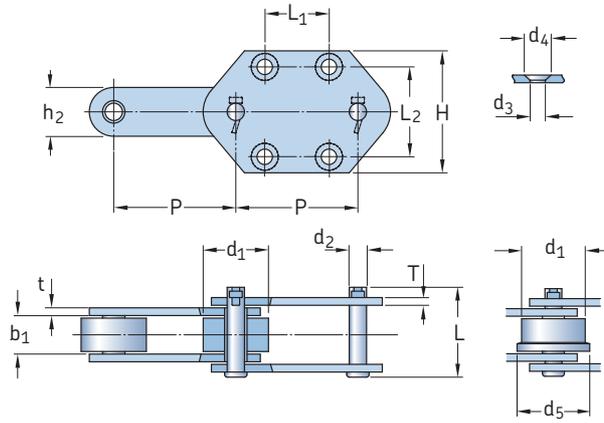
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 9060A in 10 ft length, use designation PHC 9060AX10FT.



Chain number	Dimensions			Pin diameter d <sub>2</sub>	Pin length L <sub>c</sub>	Bush diameter d <sub>3</sub>	Plate height h <sub>2</sub>	Plate thickness T	Rated working load	Ultimate tensile strength Q <sub>Min.</sub>	Mass per metre	Designation
	Pitch P	Roller diameter d <sub>1</sub>	Width between inner links b <sub>1</sub>									
-	mm								kN	kN	Kg/m	-
RS3013...	76,20	38,10	25,40	11,13	53,60	16,00	28,70	4,80	9,34	58,0	6,00	PHC RS3013...
RS4113 CR...	101,60	44,50	28,70	11,13	56,90	16,00	28,70	4,80	7,21	58,0	6,20	PHC RS4113 CR...
RS4013...	101,60	38,10	25,40	11,13	53,60	16,00	28,70	4,80	9,34	58,0	5,10	PHC RS4013...
RS4113 ...	101,60	44,50	28,70	11,13	56,90	16,00	28,70	4,80	9,56	58,0	6,20	PHC RS4113 ...
RS4216...	101,60	50,80	28,70	11,13	56,90	16,00	28,70	4,80	10,23	67,0	7,30	PHC RS4216...
RS4019...	101,60	38,10	23,10	12,70	57,70	18,30	31,80	6,40	10,90	93,0	6,20	PHC RS4019...
RS2118...	101,60	44,50	32,50	15,88	80,60	23,10	38,10	7,90	18,68	102,0	10,40	PHC RS2118...
RS4328...	101,60	57,20	33,30	15,88	88,70	22,40	38,10	9,70	20,02	125,0	14,40	PHC RS4328...
RS1113CR...	102,60	50,80	32,50	15,88	80,60	23,10	38,10	7,90	14,01	102,0	11,30	PHC RS1113CR...
RS1113...	102,60	50,80	32,50	15,88	80,60	23,10	38,10	7,90	18,68	102,0	11,30	PHC RS1113...
RS60...	102,60	50,80	33,30	17,48	88,90	26,90	38,10	9,70	22,02	102,0	12,60	PHC RS60...
RS6018CR...	152,40	50,80	28,70	11,13	63,00	16,00	31,80	6,40	8,67	80,0	7,40	PHC RS6018CR...
RS6018...	152,40	50,80	28,70	11,13	63,00	16,00	31,80	6,40	11,57	80,0	7,40	PHC RS6018...
RS1116CR...	152,40	50,80	31,80	14,30	72,40	20,60	38,10	6,40	11,52	93,0	7,40	PHC RS1116CR...
RS1114CR...	152,40	50,80	32,50	15,88	80,60	23,10	38,10	7,90	14,01	102,0	9,40	PHC RS1114CR...
RS1736CR...	152,40	57,20	32,50	15,88	80,60	23,10	38,10	7,90	14,01	102,0	10,30	PHC RS1736CR...
RS1116 ...	152,40	50,80	31,80	14,30	70,60	20,60	38,10	6,40	15,35	93,0	7,40	PHC RS1116 ...
RS2190...	152,40	63,50	31,80	14,30	70,60	20,60	38,10	6,40	15,35	93,0	10,40	PHC RS2190...
RS1114...	152,40	50,80	32,50	15,88	80,60	23,10	38,10	7,90	18,68	102,0	9,40	PHC RS1114...
RS951...	152,40	76,20	33,30	15,88	80,50	23,10	38,10	7,90	19,57	165,0	15,90	PHC RS951...
RS6238...	152,40	63,50	35,10	19,05	92,20	28,50	50,80	9,70	24,91	200,0	16,20	PHC RS6238...
RS6438...	152,40	76,20	35,10	19,05	92,20	28,50	50,80	9,70	24,91	200,0	18,70	PHC RS6438...
RS1131...	152,40	76,20	38,10	19,05	98,30	28,50	50,80	9,70	26,24	200,0	18,60	PHC RS1131...
RS996...	152,40	69,90	38,10	19,05	98,30	28,50	50,80	9,70	26,24	280,0	17,60	PHC RS996...
RS1796...	152,40	69,90	38,10	22,17	98,60	31,50	57,20	9,70	30,69	262,0	14,20	PHC RS1796...
960...	152,40	69,90	38,10	21,84	114,30	33,00	57,20	12,70	34,03	285,0	14,80	PHC 960...
RS2047...	152,40	76,20	41,40	23,83	102,20	35,00	63,50	9,70	34,69	436,0	21,20	PHC RS2047...
RS2600...	152,40	88,90	66,30	25,40	127,00	38,10	76,20	9,70	52,93	498,0	27,00	PHC RS2600...
RS2800...	203,20	88,90	66,30	25,40	127,00	38,10	69,90	9,70	52,93	498,0	26,50	PHC RS2800...
RS911...	228,60	76,20	38,10	15,88	88,10	23,10	50,80	7,90	20,46	147,0	12,60	PHC RS911...
SS927...	228,60	88,90	50,80	19,05	107,20	28,70	50,80	9,70	32,03	151,0	17,90	PHC SS927...
RS4851...	228,60	76,20	57,20	22,23	117,30	32,00	63,50	9,70	40,92	290,0	21,60	PHC RS4851...
RS1211...	304,80	76,20	38,10	15,88	88,10	23,10	50,80	7,90	20,46	138,0	10,40	PHC RS1211...
SS4038...	304,80	82,60	41,40	19,05	97,60	26,90	50,80	9,70	27,58	129,0	13,40	PHC SS4038...
SS1227...	304,80	88,90	50,80	19,05	107,20	28,70	50,80	9,70	32,03	151,0	14,90	PHC SS1227...
RS4850...	304,80	76,20	57,20	22,23	117,30	32,00	63,50	9,70	40,92	280,0	18,90	PHC RS4850...

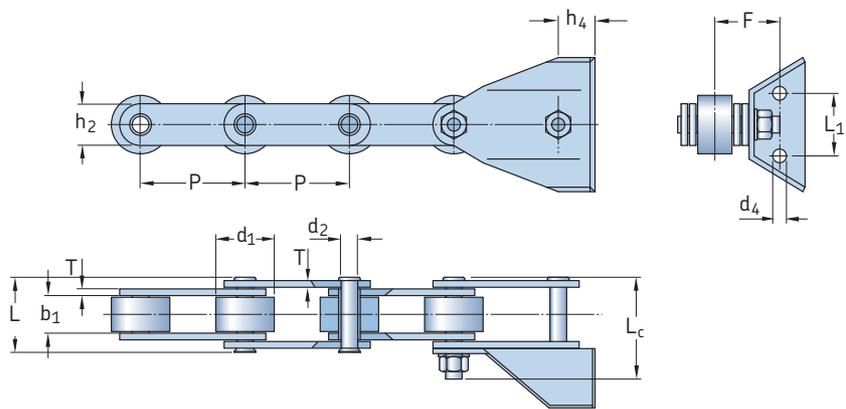
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order RS4113CR in 10 ft length, use designation PHC RS4113CRX10FT.

# Hoisting series

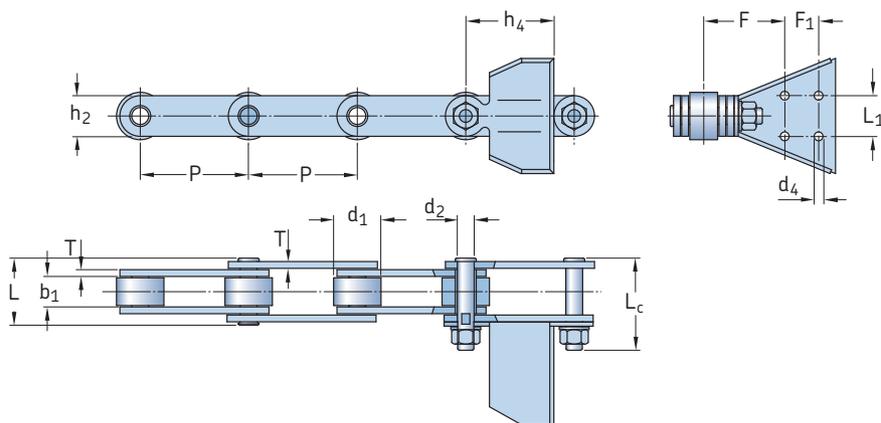


Chain number	Dimensions				Pin diameter d <sub>2</sub> Max.	Pin length L Max.	Plate height h <sub>2</sub> Max.	H	L <sub>1</sub>	L <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation	
	Pitch P	Roller diameter d <sub>1</sub> Max.	d <sub>5</sub>	Width between inner plates b <sub>1</sub> Min.									t	T					
–	mm																		
P95	95,0	50,8	58	30,0	13,5	70,0	38,0	95	50	70	12,0	21	6,0	–	75	82,5	9,93	PHC P95...	
RF10150RF1	150,0	50,0	60	30,0	14,5	69,0	38,1	100	75	70	11,0	20	8,0	6,3	200	220,0	8,64	PHC RF10150RF1...	
P152F41	152,4	38,1	–	36,0	15,5	90,0	50,0	110	75	70	14,5	25	8,0	–	150	165,0	11,91	PHC P152F41...	
RF17200MF1-G-4	200,0	44,5	–	51,4	19,1	120,0	60,0	125	100	80	18,0	33	10,0	–	245	269,5	17,60	PHC RF17200MF1-G-4...	
RF17200MF2-G-4	200,0	44,5	–	51,4	19,1	109,5	50,8	120	100	80	15,0	26	9,5	–	213	243,0	15,10	PHC RF17200MF2-G-4...	
P250F6	250,0	63,5	–	67,0	31,8	146,0	90,0	150	140	100	17,7	30	12,0	–	450	495,0	31,70	PHC P250F6...	
P300F1	300,0	70,0	–	75,0	35,0	174,0	100	180	170	120	22,0	39	16,0	–	1065	1118,0	47,47	PHC P300F1...	

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P95 in 10 ft length, use designation PHC P95X10FT.



P125F6

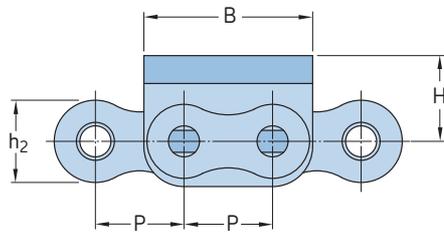


P160F7

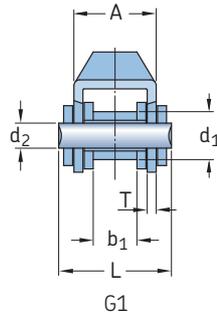
Chain number	Dimensions				Pin length		Plate height $h_2$ Max.	$L_1$	F	$d_4$	$h_4$	$F_1$	Plate thickness T Max.	Ultimate tensile strength Q Min.	Designation
	Pitch P	Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	L Max.	$L_c$ Max.									
-	mm													kN	-
P125F6	125	70	45	20	90	122	50	75	77,5	16,5	44	-	8	250	PHC P125F6...
P160F7	160	70	45	25	99	136	60	60	119,5	13,0	130	50	10	400	PHC P160F7...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P125F6 in 10 ft length, use designation PHC P125F6X10FT.

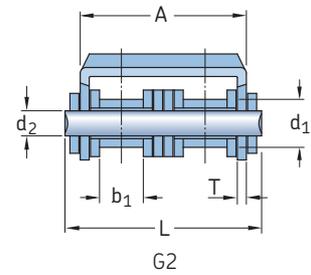
## Roller chain with vulcanized elastomer



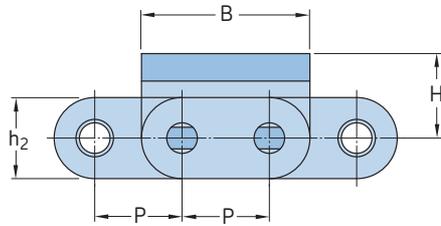
Type 1



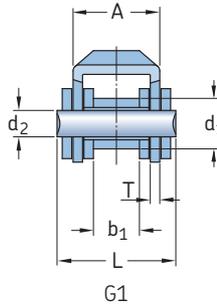
G1



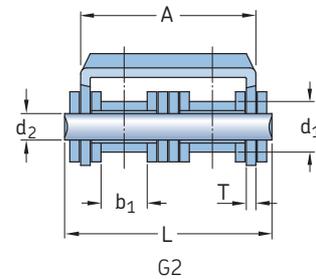
G2



Type 2



G1

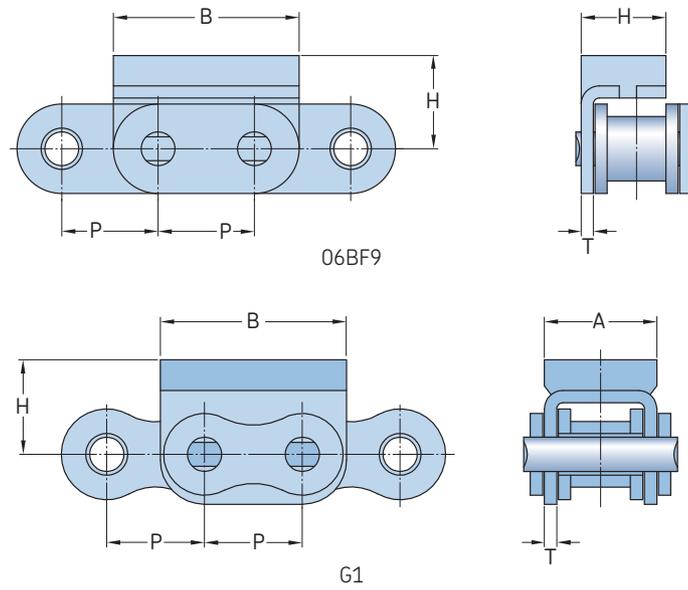


G2

Type	Chain number	Dimensions			Pin diameter $d_2$ Max.	Pin length L Max.	Plate height $h_2$ Max.	Plate thickness T Max.	Attachment dimensions			Ultimate tensile strength Q Min.	Mass per metre q Kg/m	Designation
		Pitch P	Roller diameter $d_1$ Max.	Width between inner plates $b_1$ Min.					A	B	H			
mm														
Type 1	08B-G1	12,700	8,51	7,75	4,45	20,00	11,80	1,60	14,6	24,2	12,30	18,0	1,19	PHC 08B-G1...
Type 1	08B-G2	12,700	8,51	7,75	4,45	34,30	11,80	1,50	28,4	24,2	12,30	32,0	2,07	PHC 08B-G2...
Type 1	10B-G1	15,875	10,16	9,65	5,08	23,20	14,70	1,60	16,8	30,0	17,00	19,0	1,62	PHC 10B-G1...
Type 1	10B-G2	15,875	10,16	9,65	5,08	39,70	14,70	1,50	33,3	30,0	17,00	44,5	2,56	PHC 10B-G2...
Type 1	12B-G1	19,050	12,07	11,68	5,72	25,70	16,00	1,85	19,6	36,0	21,00	29,0	2,01	PHC 12B-G1...
Type 1	12B-G2	19,050	12,07	11,68	5,72	45,30	16,00	1,85	39,1	36,0	16,00	57,8	3,21	PHC 12B-G2...
Type 1	12A-G1	19,050	11,91	12,57	5,94	29,90	18,00	1,85	21,4	37,1	21,00	31,8	2,55	PHC 12A-G1...
Type 1	12AF1-G1	19,050	11,91	17,00	5,94	34,00	18,00	1,85	26,0	36,0	16,00	31,8	2,62	PHC 12AF1-G1...
Type 1	16A-G1	25,400	15,88	15,75	7,92	37,20	24,00	2,42	27,5	46,0	20,00	42,0	3,97	PHC 16A-G1...
Type 1	16A-G2	25,400	15,88	15,75	7,92	68,00	24,00	2,42	57,2	46,0	20,00	84,0	7,27	PHC 16A-G2...
Type 1	16B-G1	25,400	15,88	17,02	8,28	39,70	21,00	1,60	29,1	49,0	21,40	58,0	3,83	PHC 16B-G1...
Type 1	20A-G1	31,750	19,05	18,90	9,53	46,80	30,00	3,10	34,0	57,6	28,00	86,7	6,15	PHC 20A-G1...
Type 1	20B-G1	31,750	19,05	19,56	10,19	48,00	26,40	3,50	36,0	57,0	27,00	85,0	6,19	PHC 20B-G1...
Type 1	24B-G1	38,100	25,40	25,40	14,63	61,60	33,20	4,50	47,0	72,6	34,00	160,0	11,25	PHC 24B-G1...
Type 2	C08B-G1	12,700	8,51	7,75	4,45	20,00	11,80	1,60	14,60	24,20	12,30	18,0	1,30	PHC C08B-G1...
Type 2	C08B-G2	12,700	8,51	7,75	4,45	34,30	11,80	1,50	28,40	24,20	12,30	32,0	2,29	PHC C08B-G2...
Type 2	C10B-G1	15,875	10,16	9,65	5,08	23,20	14,70	1,60	16,80	30,00	17,00	19,0	1,75	PHC C10B-G1...
Type 2	C10B-G2	15,875	10,16	9,65	5,08	39,70	14,70	1,50	33,30	30,00	17,00	44,5	2,95	PHC C10B-G2...
Type 2	C12B-G1	19,050	12,07	11,68	5,72	25,70	16,00	1,85	19,60	36,00	21,00	29,0	2,15	PHC C12B-G1...
Type 2	C12B-G2	19,050	12,07	11,68	5,72	45,30	16,00	1,85	39,10	36,00	16,00	57,8	3,48	PHC C12B-G2...
Type 2	C16A-G1	25,400	15,88	15,75	7,92	37,20	24,00	2,42	27,50	46,00	20,00	42,0	4,34	PHC C16A-G1...
Type 2	C16B-G1	25,400	15,88	17,02	8,28	39,70	21,00	1,60	29,10	49,00	21,40	58,0	4,11	PHC C16B-G1...
Type 2	C20B-G1	31,750	19,05	19,56	10,19	48,00	26,40	3,50	36,00	57,00	27,00	85,0	6,65	PHC C20B-G1...
Type 2	C24B-G1	38,100	25,40	25,40	14,63	61,60	33,20	4,50	47,00	72,60	34,00	160,0	11,63	PHC C24B-G1...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08B-G1 in 10 ft length, use designation PHC 08B-G1X10FT.

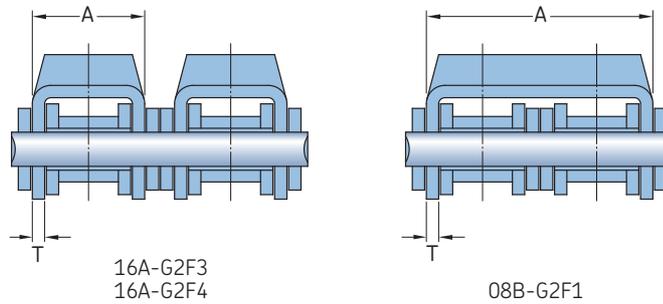
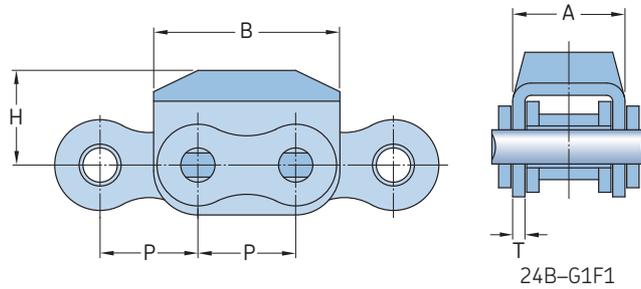
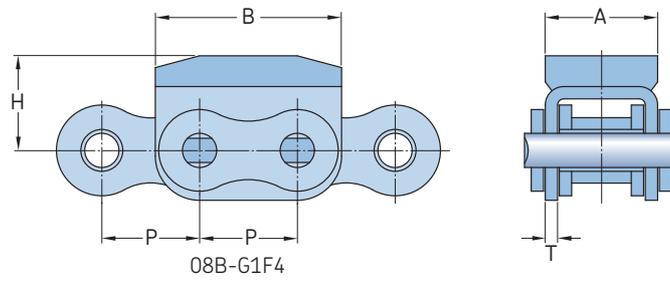
## Roller chain with vulcanized elastomer



Chain number	Dimensions						Designation
	Pitch	A	B	H	T		
-	mm						-
06BF9	9,525	17,73	9,0	9,05	1,3	PHC 06BF9...	
08B-G1F1	12,700	18,00	24,2	12,30	1,6	PHC 08B-G1F1...	
10B-G1F2	15,875	25,00	30,0	14,00	1,6	PHC 10B-G1F2...	
10B-G1F3	15,875	20,00	30,0	18,00	1,6	PHC 10B-G1F3...	

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 06BF9 in 10 ft length, use designation PHC 06BF9X10FT.

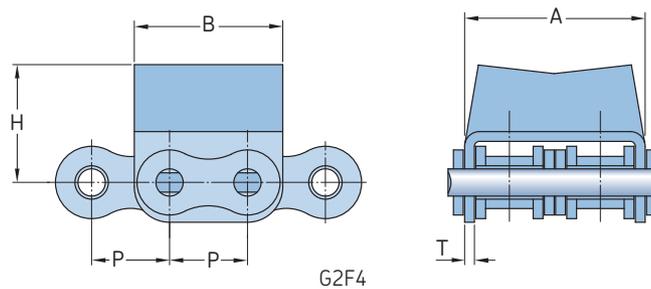
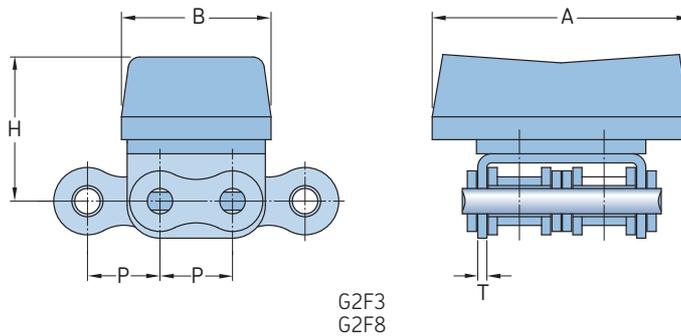
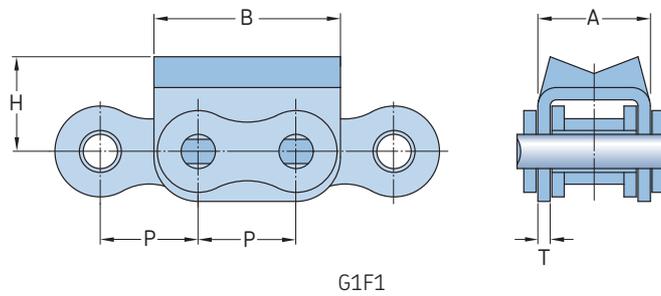
# Roller chain with vulcanized elastomer



Chain number	Dimensions						Designation
	Pitch	A	B	H	T		
-	mm						-
08B-G1F4	12,7	18,0	24,2	12,3	1,60		PHC 08B-G1F4...
08B-G2F1	12,7	28,4	24,2	12,0	1,50		PHC 08B-G2F1...
16A-G2F3	25,4	27,5	49,0	21,4	2,42		PHC 16A-G2F3...
16A-G2F4	25,4	27,0	49,2	20,0	2,03		PHC 16A-G2F4...
24B-G1F1	38,1	27,0	72,0	34,0	4,50		PHC 24B-G1F1...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08B-G1F4 in 10 ft length, use designation PHC 08B-G1F4X10FT.

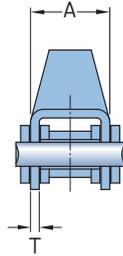
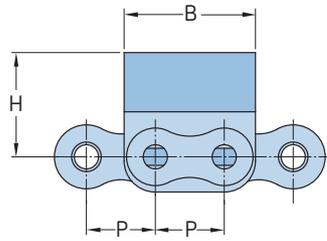
# Roller chain with vulcanized elastomer



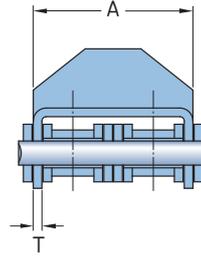
Chain number	Dimensions					Designation
	Pitch	A	B	H	T	
	P	A	B	H	T	
	mm					-
12B-G1F1	19,05	19,6	36	18,0	1,85	PHC 12B-G1F1...
12B-G2F3	19,05	77,0	37	36,0	1,85	PHC 12B-G2F3...
12B-G2F8	19,05	101,0	37	36,0	1,85	PHC 12B-G2F8...
12B-G2F4	19,05	39,1	36	27,5	1,85	PHC 12B-G2F4...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 12B-G1F1 in 10 ft length, use designation PHC 12B-G1F1X10FT.

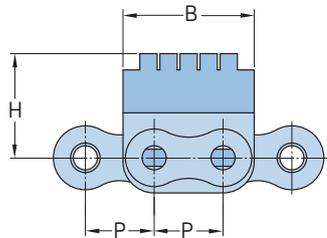
# Roller chain with vulcanized elastomer



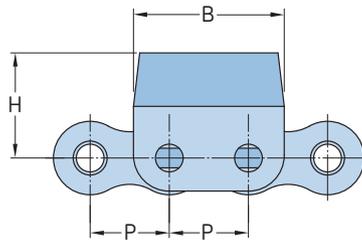
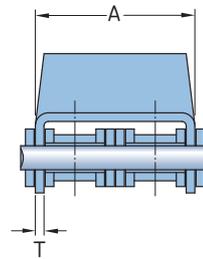
16A-G1F1



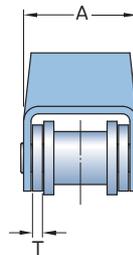
12B-G2F5



G2F6



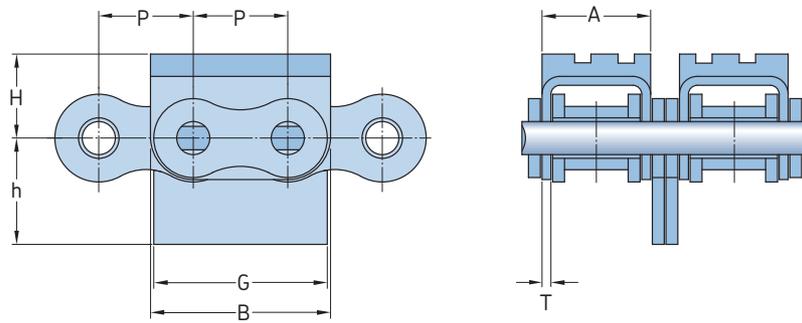
24A - G1F1



Chain number	Dimensions						Designation
	Pitch	A	B	H	T		
-	mm						-
12B-G2F5	19,05	39,10	36,0	28,0	1,85		PHC 12B-G2F5...
16A-G1F1	25,40	27,50	46,0	21,4	2,42		PHC 16A-G1F1...
24A-G1F1	38,10	55,50	70,0	46,5	4,80		PHC 24A-G1F1...
12B-G2F6	19,05	39,01	37,3	28,2	1,85		PHC 12B-G2F6...

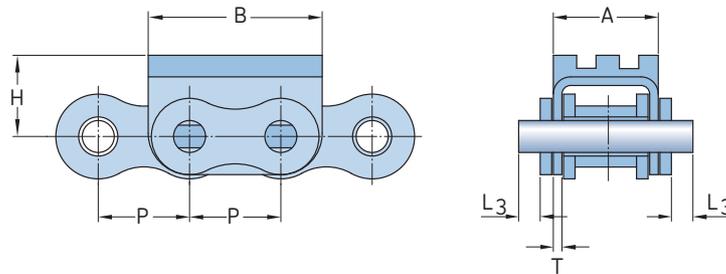
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 12B-G2F5 in 10 ft length, use designation PHC 12B-G2F5X10FT.

## Roller chain with vulcanized elastomer



Chain number	Dimensions							Designation
	Pitch	A	B	G	h	H	T	
-	mm							-
16A-G2F1	25,4	27,0	49,2	45,4	25	20	2,03	PHC 16A-G2F1...

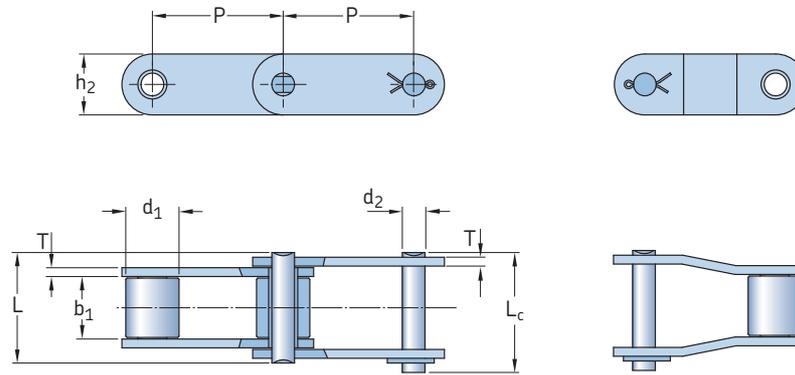
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 16A-G2F1 in 10 ft length, use designation PHC 16A-G2F1X10FT.



Chain number	Dimensions						Designation
	Pitch	A	B	L <sub>3</sub>	H	T	
-	mm						-
16A-G1F3	25,4	27,5	49	8,3	21,4	2,42	PHC 16A-G1F3...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 16A-G1F3 in 10 ft length, use designation PHC 16A-G1F3X10FT.

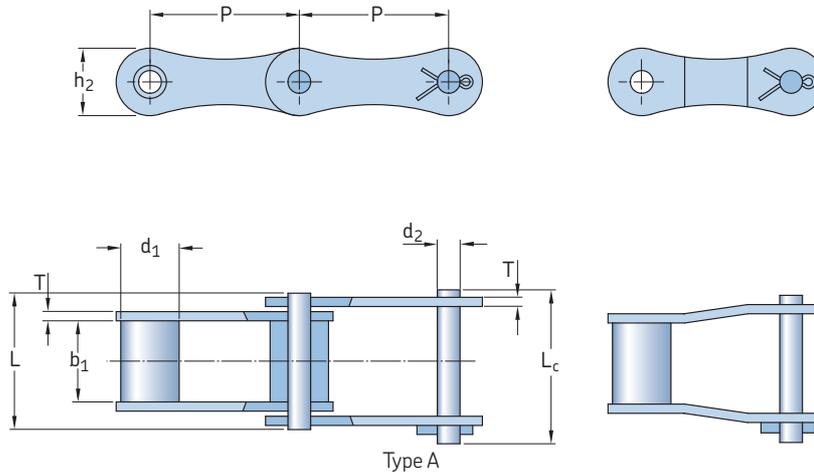
## Steel agricultural series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			$L$ Max.	$L_c$ Max.						
—												
mm												
kN												
Kg/m												
—												
CAE44151	28,58	15,88	16,20	7,92	33,5	36,9	22,20	3,25	58,80	64,5	2,73	PHC CAE44151...
CA2060H	38,10	11,91	12,70	5,94	29,2	31,6	18,00	3,25	31,10	40,5	1,45	PHC CA2060H...
CA2063H	38,10	11,89	12,70	5,94	29,4	34,2	19,30	3,25	31,28	40,5	1,65	PHC CA2063H...
38.4R	38,40	15,88	19,05	6,92	33,8	36,4	17,30	2,50	33,00	41,2	1,70	PHC 38.4R...
38.4V	38,40	15,88	18,00	6,92	35,0	38,0	17,30	3,00	40,00	50,0	1,83	PHC 38.4V...
38.4VB	38,40	15,88	19,05	8,28	36,1	39,4	20,50	3,00	50,00	62,5	2,17	PHC 38.4VB...
55VD	41,40	17,90	23,00	8,22	39,3	42,4	20,00	2,80	42,00	45,0	2,34	PHC 55VD...
CA550	41,40	16,87	19,81	7,19	35,0	38,0	19,30	2,80	39,10	51,2	1,94	PHC CA550...
CA550F4	41,40	14,35	20,24	7,14	35,0	38,5	19,05	2,80	50,00	52,0	1,76	PHC CA550F4...
CA550F5	41,40	16,66	20,24	7,14	35,0	38,5	19,05	2,80	45,00	52,0	1,97	PHC CA550F5...
CA550V	41,40	16,80	19,05	8,28	36,1	39,1	22,00	3,00	55,00	68,7	2,24	PHC CA550V...
CA555	41,40	16,87	12,70	7,19	29,1	32,0	19,30	3,10	39,10	56,0	1,72	PHC CA555...
CA557	41,40	17,78	20,24	8,00	37,4	40,6	23,10	3,10	55,61	74,3	2,60	PHC CA557...
CA960	41,40	17,78	22,61	8,90	40,1	43,0	23,10	3,00	66,00	72,6	6,94	PHC CA960...
S62F3	41,91	19,05	25,40	8,00	42,0	44,6	26,00	3,00	47,00	58,7	3,12	PHC S62F3...
CA620	42,01	17,91	24,51	7,19	41,8	45,2	20,20	3,25	39,10	55,1	2,35	PHC CA620...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order CA550 in 10 ft length, use designation PHC CA550X10FT. Please, note chains are base chains only. Full range of attachments available, please, contact SKF.

## Steel agricultural series

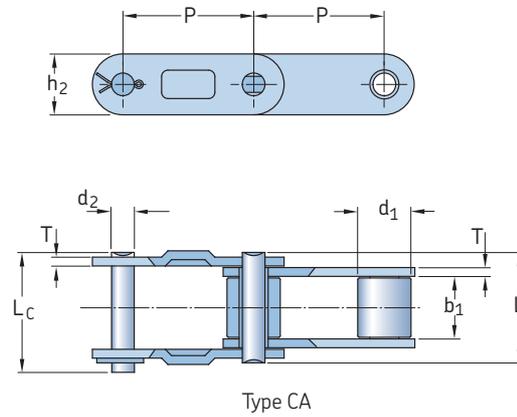


Type A

Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			$L$ Max.	$L_c$ Max.						
–	mm								kN		Kg/m	–
A550	41,40	16,87	19,81	7,19	35,0	38,0	19,3	2,80	39,10	51,2	1,79	PHC A550...
A555	41,40	16,87	12,70	7,19	29,1	32,0	19,3	3,10	39,10	56,0	1,60	PHC A555...
A557	41,40	17,78	20,24	8,00	37,4	40,6	23,1	3,10	55,61	74,3	2,45	PHC A557...
A620	42,01	17,91	24,51	7,19	41,8	45,2	20,2	3,25	39,10	55,1	2,18	PHC A620...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order A550 in 10 ft length, use designation PHCA550X10FT. Please, note chains are base chains only. Full range of attachments available, please, contact SKF.

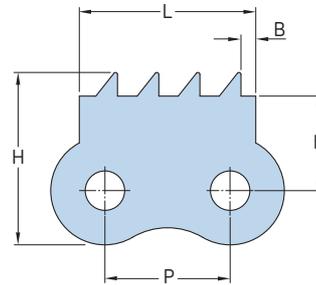
## Steel agricultural series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		Plate height $h_2$ Max.	Plate thickness $T$ Max.	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.						
–	mm								kN		Kg/m	–
CA627	30,00	15,88	19,05	8,28	36,1	39,1	20,5	3,00	50,00	55,0	2,51	PHC CA627...
CA550D	41,40	16,87	19,81	7,19	35,0	38,0	19,3	2,80	39,10	51,2	1,94	PHC CA550D...
CA555D	41,40	16,87	12,70	7,19	29,1	32,0	19,3	3,10	39,10	56,0	1,72	PHC CA555D...
CA557D	41,40	17,78	20,24	8,00	37,4	40,6	23,1	3,10	55,61	74,3	2,60	PHC CA557D...
CA620D	42,01	17,91	24,51	7,19	41,8	45,2	20,2	3,25	39,10	55,1	2,35	PHC CA620D...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order A550 in 10 ft length, use designation PHC A550X10FT. Please, note chains are base chains only. Full range of attachments available, please, contact SKF.

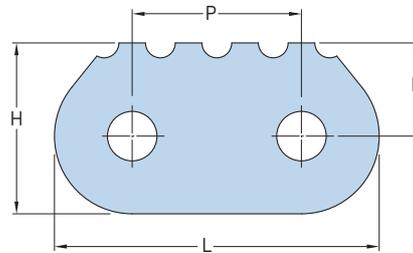
## Sharp top series



08B-940

Chain number	Dimensions					Designation
	Pitch	h	H	B	L	
-	mm					-
08B-940	12,7	9,6	17,5	1,5	17,9	PHC 08B-940...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08B-940 in 10 ft length, use designation PHC 08B-940X10FT.

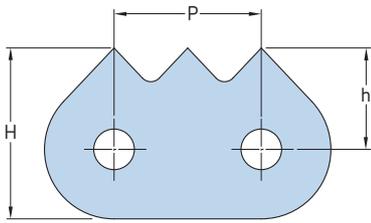


120-1802

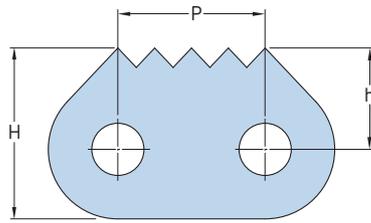
Chain number	Dimensions				Designation
	Pitch	h	H	L	
-	mm				-
120-1802	38,10	21,00	38,60	73,1	PHC 120-1802...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 120-1802 in 10 ft length, use designation PHC 120-1802X10FT.

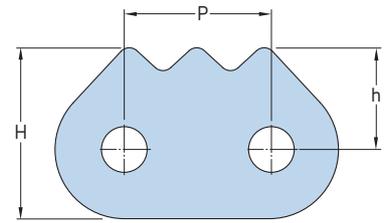
Sharp top series



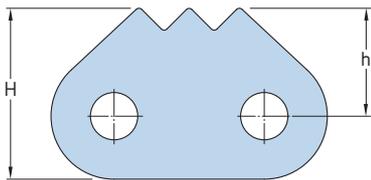
C16AF1 C16A-3PEP



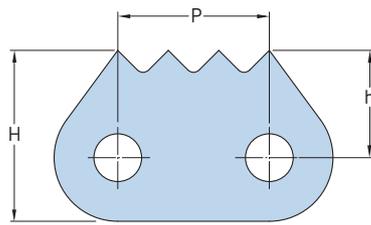
C16AF2 16A-1171



C60F2



12B-910 60-910

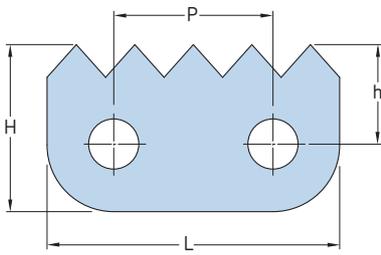


12BF3

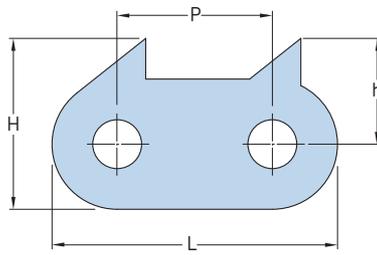
Chain number	Dimensions			Designation
	Pitch	h	H	
-	mm			-
C60F2	19,05	13,38	22,48	PHC C60F2...
60-910	19,05	12,70	21,70	PHC 60-910...
12BF3	19,05	13,50	21,50	PHC 12BF3...
12B-910	19,05	13,70	21,70	PHC 12B-910...
C16AF1	25,40	17,50	29,50	PHC C16AF1...
C16AF2	25,40	17,50	29,50	PHC C16AF2...
C16A-3PEP	25,40	17,40	29,00	PHC C16A-3PEP...
16A-1171	25,40	16,00	26,40	PHC 16A-1171...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C16AF1 in 10 ft length, use designation PHC C16AF1X10FT.

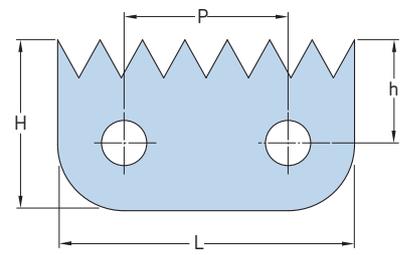
## Sharp top series



12B-911



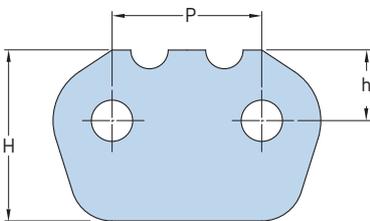
C12B-9010



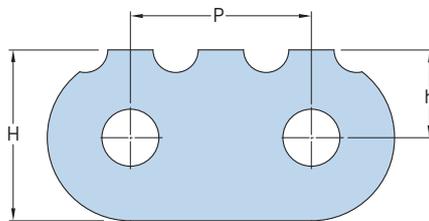
16B-1187

Chain number	Dimensions				Designation
	Pitch	P	h	H	
-	mm	-	-	-	-
12B-911	19,05	11,9	20,0	35,00	PHC 12B-911...
C12B-9010	19,05	13,0	21,0	19,05	PHC C12B-9010...
16B-1187	25,40	16,0	26,5	46,00	PHC 16B-1187...

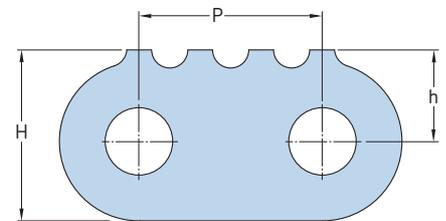
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 12B-911 in 10 ft length, use designation PHC 12B-911



61BF45



60-911

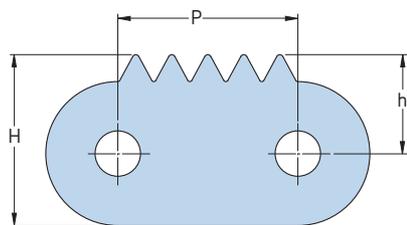


24B-1810

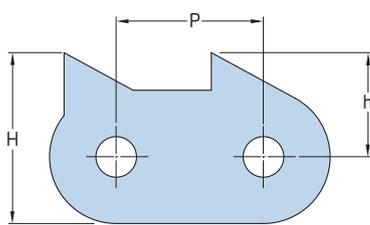
Chain number	Dimensions			Designation
	Pitch	P	h	
-	mm	-	-	-
60-911	19,05	9,25	18,00	PHC 60-911...
16BF45	25,40	12,00	29,00	PHC 16BF45...
24B-1810	38,10	19,00	35,5	PHC 24B-1810...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 16BF45 in 10 ft length, use designation PHC 16BF45X10FT.

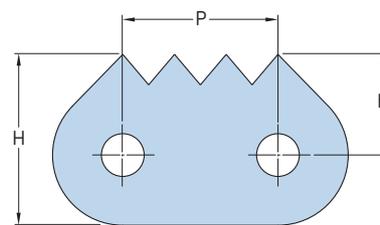
## Sharp top series



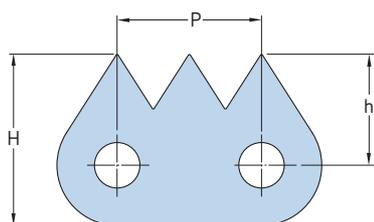
LL1044F1



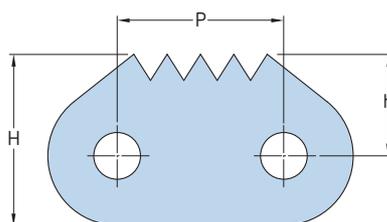
C16A-1160



C16A-1170



08BF71

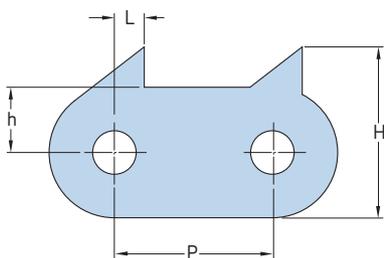


C20BF9

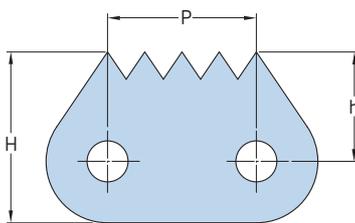
Chain number	Dimensions			Designation
	Pitch	h	H	
-	mm			-
08BF71	12,700	9,75	15,05	PHC 08BF71...
LL1044F1	15,875	8,73	15,08	PHC LL1044F1...
C116A-1160	25,400	18,00	29,50	PHC C116A-1160...
C116A-1170	25,400	16,50	28,00	PHC C116A-1170...
C20BF9	31,750	19,80	33,00	PHC C20BF9...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08BF71 in 10 ft length, use designation PHC 08BF71X10FT.

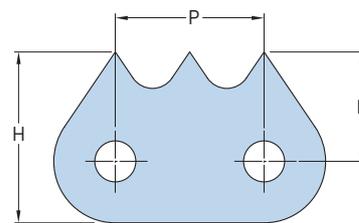
## Sharp top series



C16B-1160



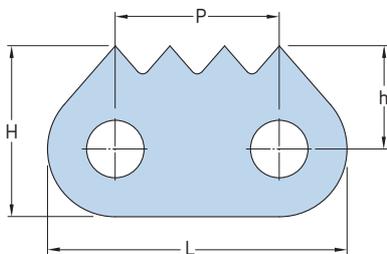
C16BF2



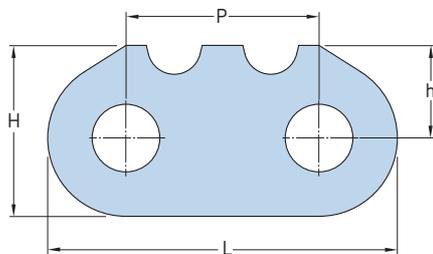
C16BF3

Chain number	Dimensions				Designation
	Pitch	h	H	L	
	P	h	H	L	
	mm				
C16B-1160	25,4	10,5	27,5	4,8	PHC C16B-1160...
C16B-1161	25,4	10,5	27,5	6,0	PHC C16B-1161...
C16BF2	25,4	-	27,5	29,2	PHC C16BF2...
C16BF3	25,4	-	18,7	29,2	PHC C16BF3...

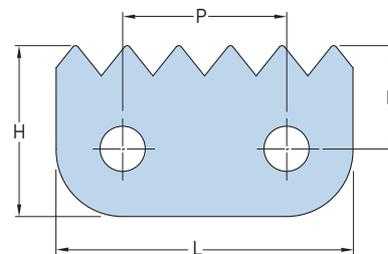
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C16B-1160 in 10 ft length, use designation PHC C16B-1160X10FT.



16B-1170 16B-1172



16B-1180

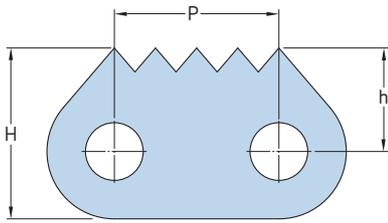


16B-1185

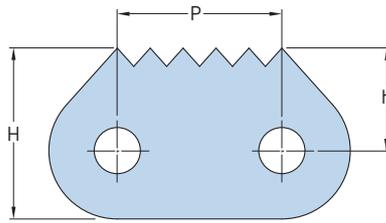
Chain number	Dimensions				Designation
	Pitch	h	H	L	
	P	h	H	L	
	mm				
16B-1170	25,4	46,1	16,0	26,5	PHC 16B-1170...
16B-1180	25,4	46,0	12,2	22,5	PHC 16B-1180...
16B-1172	25,4	46,1	15,0	25,5	PHC 16B-1172...
16B-1185	25,4	46,0	16,0	26,5	16B-1185...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C16BF2 in 10 ft length, use designation PHC C16BF2X10FT.

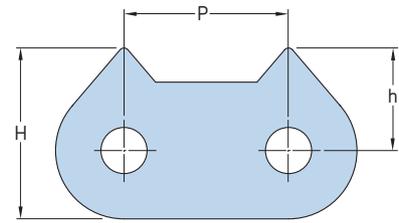
Sharp top series



16BF24



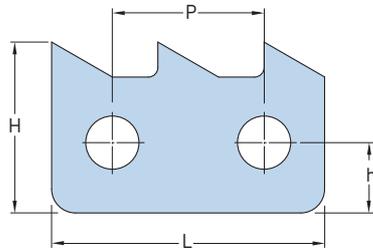
20B-1310



20B-1350

Chain number	Dimensions			Designation
	Pitch	h	H	
-	P	h	H	-
-	mm			-
16BF24	25,40	16,0	26,4	PHC 16BF24...
16BF29	25,40	15,9	26,4	PHC 16BF29...
20B-1310	31,75	19,8	33,0	PHC 20B-1310...
20B-1350	31,75	19,8	33,0	PHC 20B-1350...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 16BF24 in 10 ft length, use designation PHC 16BF24X10FT.

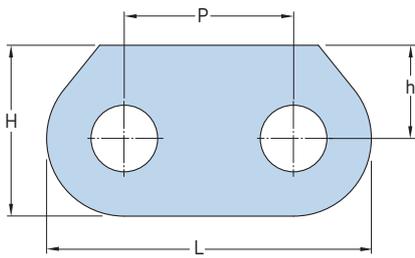


20AF1

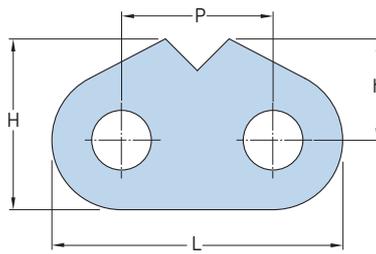
Chain number	Dimensions				Designation
	Pitch	h	H	L	
-	P	h	H	L	-
-	mm				-
20AF1	31,75	14,75	35,84	57,2	PHC 20AF1...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 20AF1 in 10 ft length, use designation PHC 20AF1X10FT.

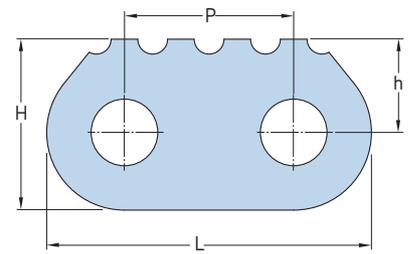
## Sharp top series



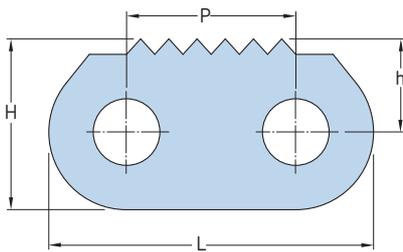
24B-1805



24B-1807



24B-1809

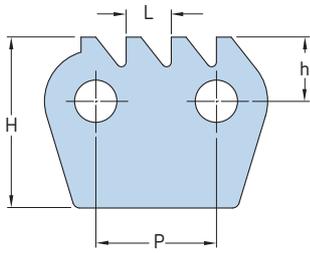


C24B-1820

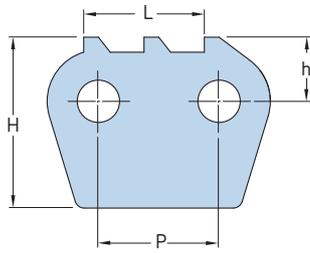
Chain number	Dimensions				Designation
	Pitch	h	H	L	
-	mm				-
24B-1805	38,1	21,0	38,5	73,1	PHC 24B-1805...
24B-1807	38,1	25,5	43,0	73,1	PHC 24B-1807...
24B-1809	38,1	21,0	38,5	73,1	PHC 24B-1809...
C24B-1820	38,1	21,0	38,5	73,1	PHC C24B-1820...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 24B-1805 in 10 ft length, use designation PHC 24B-1805X10FT.

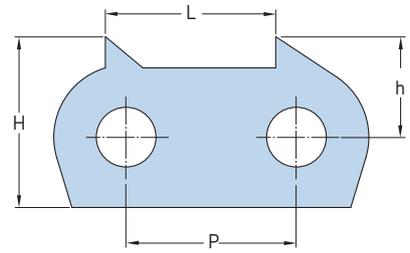
Sharp top series



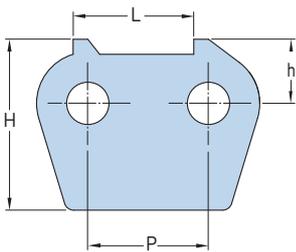
32B-1875



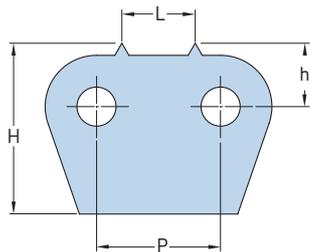
32B-1876



32B-1877



32B-1878

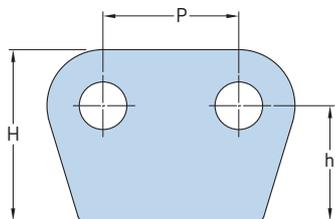


32BF4

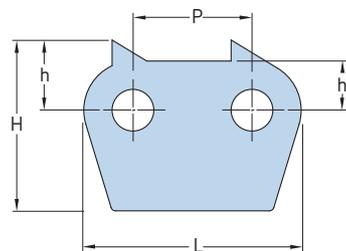
Chain number	Dimensions				Designation
	Pitch	P	h	H	
-	mm				
32B-1875	50,80	72,00	19,00	27,00	PHC 32B-1875...
32B-1876	50,80	72,00	50,80	27,00	PHC 32B-1876...
32B-1877	50,80	51,00	50,80	30,00	PHC 32B-1877...
32B-1878	50,80	27,00	72,00	50,80	PHC 32B-1878...
32BF4	50,8	26,0	70,0	30,0	PHC 32BF4...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 32B-1875 in 10 ft length, use designation PHC 32B-1875X10FT.

## Sharp top series



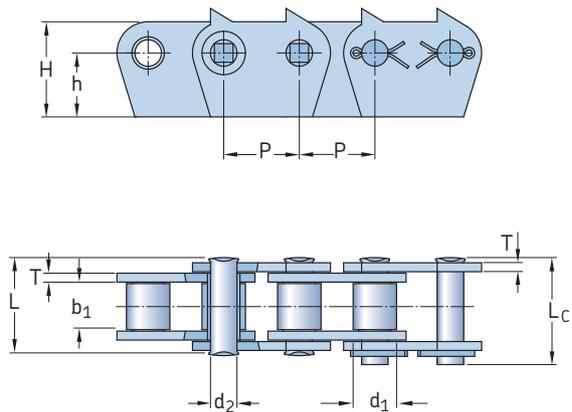
32B-1872



32B-1874

Chain number	Dimensions						Designation
	Pitch	$h_1$	$h$	$H$	$L$		
-	mm						-
32B-1872	50,8	-	43	64	92,8		PHC 32B-1872...
32B-1874	50,8	21	30	73	92,8		PHC 32B-1874...

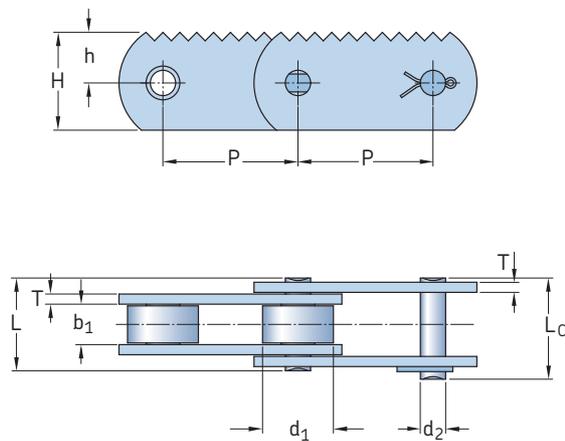
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 32B-1872 in 10 ft length, use designation PHC 32B-1872X10FT.



Chain number	Dimensions				Pin length		Plate thickness	Ultimate tensile strength	Average tensile strength	Mass per metre	Designation
	Pitch	Roller diameter	Width between inner plates	Pin diameter	$L$	$L_c$					
-	mm	$d_1$ Max.	$b_1$ Min.	$d_2$ Max.	Max.	Max.	T Max.	Q Min.	$Q_0$	$q$	-
32B-1-1872	50,8	29,21	33	17,81	66	71	6	250	275	13,54	PHC 32B-1-1872...

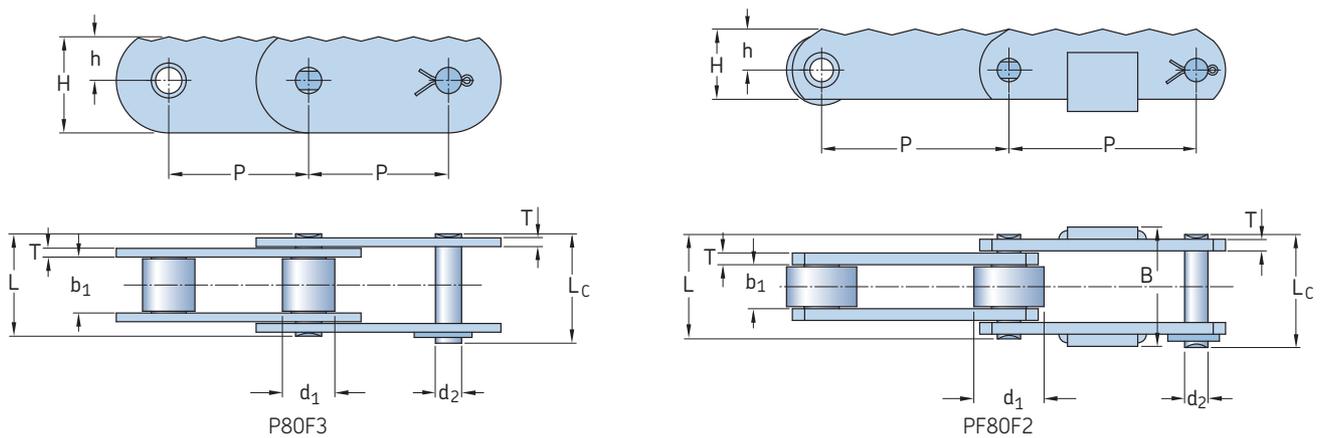
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 32B-1-1872 in 10 ft length, use designation PHC 32B-1-1872X10FT.

## Sharp top series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length		h	H	Plate thickness T Max.	Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Mass per metre q	Designation
	Pitch P	Roller diameter $d_1$ Max.			L Max.	$L_c$ Max.							
–	mm										kN	Kg/m	–
<b>P80</b>	80	42	24	15	55	60	30	58	6	250	275	11,3	<b>PHC P80...</b>

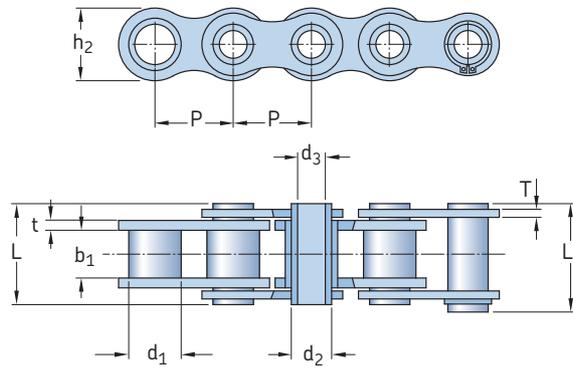
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P80 in 10 ft length, use designation PHC P80X10FT.



Chain number	Dimensions		Width between inner plates		Pin diameter $d_2$ Max.	Pin length		h	H	Plate thickness T Max.	Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Mass per metre q	Designation
	Pitch P	Roller diameter $d_1$ Max.	$b_1$ Min.	B		L Max.	$L_c$ Max.							
–	mm										kN	Kg/m	–	
<b>P80F3</b>	80	30	32	–	15	58,6	62,6	25	55	5	98,00	107	9,12	<b>PHC P80F3...</b>
<b>P80F2</b>	80	30	18	51	10	44,6	48,3	17,5	30	5	61,74	70	4,15	<b>PHC P80F2...</b>

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order P80F3 in 10 ft length, use designation PHC P80F3X10FT.

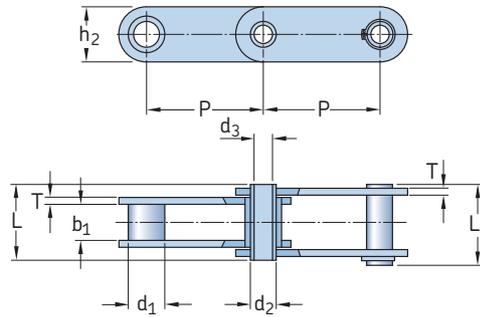
## Hollow pin series



Chain number	Dimensions			Pin Dia. d <sub>2</sub> Max.	Pin Bore d <sub>3</sub> Max.	Pin length		Inner plate height h <sub>2</sub> Max.	Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength Q <sub>0</sub>	Mass per metre q	Designation
	Pitch P	Bush diameter d <sub>1</sub> Max.	Width between inner plates b <sub>1</sub> Min.			L Max.	L <sub>c</sub> Max.		t	T				
mm											kN	Kg/m	-	
08BHPPF	12,700	8,51	7,75	6,55	4,50	16,4	17,6	11,80	1,60	1,30	11,10	12,1	0,56	PHC 08BHPPF...
08BHPPF5	12,700	8,51	7,75	6,30	4,50	16,8	18,0	12,00	1,60	1,60	9,60	10,6	0,62	PHC 08BHPPF5...
10BHPPF3	15,875	10,16	9,65	7,02	5,13	19,5	20,5	14,70	1,70	1,70	10,00	11,5	0,86	PHC 10BHPPF3...
10BHPPF4	15,875	10,16	9,50	7,20	5,00	19,8	21,3	14,00	2,03	1,60	12,50	14,0	0,82	PHC 10BHPPF4...
12BHPPF2	19,050	12,07	11,68	8,09	6,00	22,7	23,9	16,10	1,85	1,85	14,00	16,0	0,82	PHC 12BHPPF2...
12BHPPF3	19,050	12,07	11,70	8,22	5,75	23,6	24,9	16,20	2,42	1,85	16,00	18,0	1,14	PHC 12BHPPF3...
16BHPPF3	25,400	15,88	17,02	11,50	8,20	35,3	37,0	23,20	4,00	3,10	49,00	52,2	2,26	PHC 16BHPPF3...
16BHPPF4	25,400	11,70	13,50	8,00	4,30	28,9	30,2	21,30	3,00	3,00	30,00	33,0	1,81	PHC 16BHPPF4...
40HP	12,700	7,95	7,85	5,63	4,00	16,5	17,6	12,00	1,50	1,50	11,00	12,2	0,54	PHC 40HP...
50HP	15,875	10,16	9,40	7,03	5,13	20,7	21,9	15,09	2,03	2,03	20,00	22,6	0,91	PHC 50HP...
50HPPF4	15,875	10,16	8,80	7,03	5,13	19,9	21,1	15,09	2,03	2,03	18,00	19,2	0,89	PHC 50HPPF4...
60HP	19,050	11,91	12,70	8,31	6,00	25,8	26,8	18,00	2,42	2,42	24,00	26,9	1,29	PHC 60HP...
60HPPF1	19,050	11,91	12,70	8,31	5,01	25,5	26,8	18,00	2,42	2,42	28,00	30,9	1,37	PHC 60HPPF1...
80HP	25,400	15,88	15,75	11,40	8,05	32,5	33,8	24,00	3,25	3,25	50,00	52,0	2,26	PHC 80HP...
80HPPF1	25,400	11,70	13,50	7,80	4,00	27,0	28,4	21,50	2,42	2,42	27,44	29,3	1,50	PHC 80HPPF1...
80HPPF2	25,400	15,88	15,75	11,40	8,40	32,5	33,8	24,00	3,25	3,25	45,00	48,0	2,23	PHC 80HPPF2...
A2080HP	50,800	15,88	15,75	11,40	8,05	32,4	33,8	24,00	3,25	3,25	42,30	46,1	1,60	PHC A2080HP...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 08BHPPF in 10 ft length, use designation PHC 08BHPPF10FT.

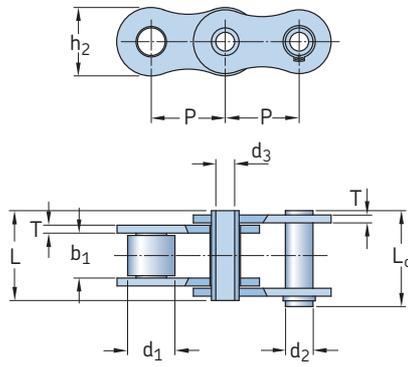
## Hollow pin series



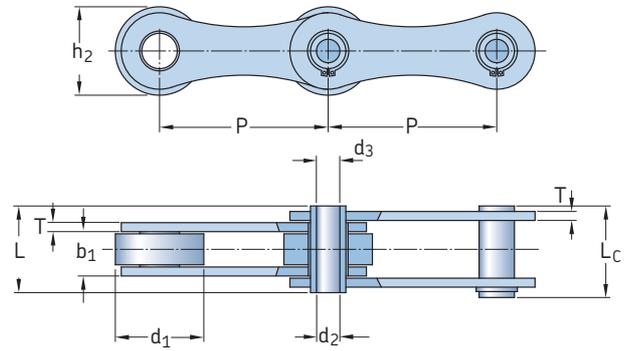
Chain number	Dimensions			Pin diameter		Pin length		Inner plate height $h_2$ Max.	Plate thickness $T$	Ultimate tensile strength $Q$ Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch $P$	Bush diameter $d_1$ Max.	Width between inner plates $b_1$ Min.	$d_2$ Max.	$d_3$ Max.	$L$ Max.	$L_c$ Max.						
mm										kN	Kg/m	-	
C2040HP	25,40	7,95	7,85	5,63	4,00	16,50	17,60	12,00	1,50	11,00	12,60	0,46	PHC C2040HP...
C2040HPF1	25,40	7,95	7,85	5,63	M4	16,50	17,60	12,00	1,50	9,00	9,90	0,44	PHC C2040HPF1...
C2050HP	31,75	10,16	9,40	7,22	5,12	20,50	21,80	15,00	2,03	20,40	22,80	0,76	PHC C2050HP...
C2060HP	38,10	11,91	12,70	8,31	6,00	25,80	26,80	17,00	2,42	24,00	27,10	1,02	PHC C2060HP...
HP40F1	40,00	18,00	22,00	12,00	8,00	47,50	48,20	35,00	5,00	57,00	63,80	5,38	PHC HP40F1...
HP40F2	40,00	18,00	22,00	12,00	8,20	47,50	48,20	35,00	5,00	57,00	63,00	5,37	PHC HP40F2...
C2080HP	50,80	15,88	15,75	11,40	8,05	32,50	33,80	24,00	3,25	50,00	52,00	1,81	PHC C2080HP...
HP50F1	50,00	26,00	14,50	20,00	14,70	35,30	36,20	40,00	3,10	30,00	33,60	3,98	PHC HP50F1...
C40HP	12,70	7,95	7,85	5,63	4,00	16,50	17,60	12,00	1,50	11,00	12,20	0,64	PHC C40HP...
C50HP	15,88	10,16	9,40	7,03	5,13	20,70	21,90	15,09	2,03	20,00	22,60	1,05	PHC C50HP...
C60HP	19,05	11,91	12,70	8,31	6,00	25,80	26,80	18,00	2,42	24,00	26,90	1,52	PHC C60HP...
C80HP	25,40	15,88	15,75	11,40	8,05	32,50	33,80	24,00	3,25	50,00	52,00	2,63	PHC C80HP...
C08BHP	12,70	8,51	7,75	6,55	4,50	16,40	17,60	11,80	1,60	11,00	11,50	0,62	PHC C08BHP...
HP12.5	12,50	8,51	8,20	6,65	4,50	16,40	17,60	11,60	1,50	8,00	8,80	0,61	PHC HP12.5...
HP50F7	50,00	18,00	15,00	14,00	10,20	36,00	37,50	26,00	4,00	40,00	43,20	2,56	PHC HP50F7...
HP50F10	50,00	18,00	22,00	12,10	8,30	39,50	40,60	30,00	3,00	45,00	48,00	2,73	PHC HP50F10...
HP55	55,00	18,00	22,00	14,00	10,00	43,40	44,50	30,00	4,00	50,00	52,00	3,31	PHC HP55...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C2040HP in 10 ft length, use designation PHC C2040HPX10FT.

## Hollow pin series



Type A

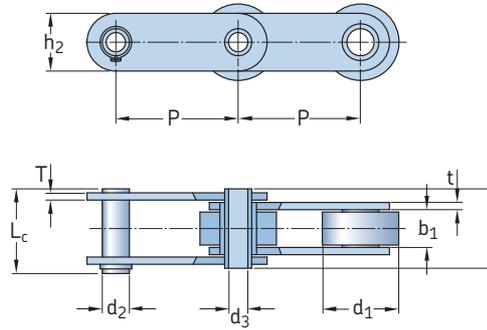


Type B

Type	Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter		Pin length		Inner plate height h <sub>2</sub> Max.	Plate thickness T	Ultimate tensile strength Q Min.	Average tensile strength Q <sub>a</sub>	Mass per metre q	Designation
		Pitch P	Roller diameter d <sub>1</sub> Max.		d <sub>2</sub> Max.	d <sub>3</sub> Max.	L Max.	L <sub>c</sub> Max.						
mm														
A	HP25.4	25,400	20,00	8,00	8,00	5,20	19,5	20,5	17,00	2,03	25,00	28,0	1,30	PHC HP25.4...
A	HP35	35,000	20,00	16,00	13,35	10,20	30,4	31,6	26,30	2,50	23,52	26,4	2,02	PHC HP35...
A	HB35	35,000	20,00	16,00	14,00	10,20	32,0	33,5	38,10	3,00	40,00	45,0	2,39	PHC HB35...
B	HB38.1	38,100	20,00	8,00	8,00	5,30	19,6	20,7	17,30	2,03	28,00	28,8	0,98	PHC HB38.1...
B	HB38.1F1	38,100	20,00	18,00	10,50	5,10	39,0	40,3	22,00	4,00	60,00	64,3	2,59	PHC HB38.1F1...
B	HB38.1F3	38,100	25,40	12,70	12,00	8,30	27,0	28,6	38,10	2,50	25,00	28,8	1,51	PHC HB38.1F3...
B	HB38.1F4	38,100	20,00	12,70	8,00	5,20	26,0	27,2	17,00	2,42	24,00	26,9	1,48	PHC HB38.1F4...
B	HB40F4	40,000	26,00	10,00	11,40	8,20	26,5	28,0	24,00	3,00	50,00	56,7	2,20	PHC HB40F4...
A	HP41.75	41,750	17,10	20,20	11,11	8,20	35,7	39,0	21,65	3,10	26,50	29,2	1,60	PHC HP41.75...
A	HP41.75F2	41,750	17,10	20,20	11,11	8,20	35,7	41,0	25,26	3,10	49,00	54,8	2,04	PHC HP41.75F2...
A	HP41.75F3	41,750	17,00	20,50	11,00	8,30	36,0	39,5	21,40	3,00	27,00	28,0	1,62	PHC HP41.75F3...
B	HP50F2	50,000	31,00	15,00	13,20	10,20	36,5	38,0	25,00	4,00	40,00	43,2	3,40	PHC HP50F2...
B	HB50	50,000	30,00	10,50	11,40	8,20	27,4	28,6	26,00	3,10	50,00	53,6	2,23	PHC HB50...
B	HB50.8	50,800	30,00	10,50	11,40	8,20	27,4	28,6	26,00	3,10	50,00	53,6	2,56	PHC HB50.8...
B	HB50.8F4	50,800	30,00	10,50	13,60	8,20	27,4	28,9	26,00	3,10	42,00	48,2	2,28	PHC HB50.8F4...
B	HB63	63,000	30,00	10,00	11,40	8,10	26,7	28,1	26,50	3,10	50,00	53,6	2,07	PHC HB63...
B	HB63F1	63,000	40,00	10,00	11,40	8,10	26,7	28,1	26,50	3,10	50,00	53,6	2,27	PHC HB63F1...
B	HB63F2	63,000	40,00	20,00	11,40	8,10	36,7	28,1	26,50	3,10	50,00	53,6	3,20	PHC HB63F2...
B	HB63F3	63,000	40,00	15,00	11,40	8,20	35,6	37,0	26,50	4,00	35,00	38,5	3,90	PHC HB63F3...
B	HB63F4	63,000	30,00	20,00	11,40	8,10	27,4	36,7	38,10	3,10	50,00	53,6	2,97	PHC HB63F4...
B	HB63F6	63,000	30,00	10,00	11,70	8,20	26,7	28,1	26,50	3,10	50,00	56,7	2,08	PHC HB63F6...
B	HB63F7	63,000	40,00	18,00	14,00	10,20	38,0	39,5	28,00	4,00	50,00	56,7	4,26	PHC HB63F7...
B	HB63F8	63,000	30,00	20,00	11,70	8,10	36,5	38,0	26,50	3,10	50,00	56,7	2,91	PHC HB63F8...
B	HB100	100,000	30,00	10,50	11,40	8,20	27,4	28,6	26,00	3,10	50,00	53,6	1,56	PHC HB100...
A	HP12.7	12,700	8,51	13,40	6,65	4,10	19,0	20,2	11,80	1,70	14,00	16,8	0,69	PHC HP12.7...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order HP25.4 in 10 ft length, use designation PHC HP25.4X10FT.

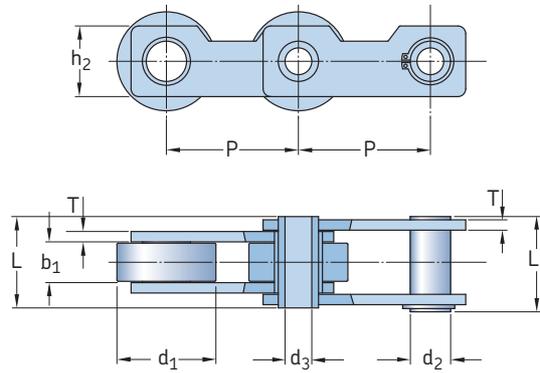
## Hollow pin series



Chain number	Dimensions		Width between inner plates b <sub>1</sub> Min.	Pin diameter		Pin length		Plate height h <sub>2</sub> Max.	Plate thickness		Ultimate tensile strength Q Min.	Average tensile strength Q <sub>a</sub>	Mass per metre q	Designation
	Pitch P	Roller diameter d <sub>1</sub> Max.		d <sub>2</sub> Max.	d <sub>3</sub> Max.	L Max.	L <sub>c</sub> Max.		t	T				
mm														
C2042HP	25,40	15,88	7,85	5,63	4,00	16,5	17,6	12,0	1,50	1,50	11,0	12,6	0,78	PHC C2042HP...
C2052HP	31,75	19,05	9,53	7,22	5,12	20,5	21,8	15,0	2,03	2,03	20,4	22,8	1,25	PHC C2052HP...
C2062HP	38,10	22,23	12,70	8,31	6,00	25,8	26,8	17,0	2,42	2,42	24,0	27,1	1,72	PHC C2062HP...
C2082HP	50,80	28,58	15,75	11,40	8,05	32,4	33,8	24,0	3,25	3,25	50,0	52,0	2,82	PHC C2082HP...
C2042H-HP	25,40	15,88	7,85	5,63	4,00	18,8	19,9	12,0	2,03	2,03	11,0	13,2	0,95	PHC C2042H-HP...
C2052HPF1	31,75	19,05	9,40	7,03	5,12	20,0	21,5	15,3	1,85	1,85	15,0	17,3	1,21	PHC C2052HPF1...
C2052HPF3	31,75	19,05	9,53	7,02	5,13	20,1	21,6	15,1	2,03	2,03	19,6	21,6	1,20	PHC C2052HPF3...
C2052H-HP	31,75	19,05	9,53	7,22	5,12	22,1	23,4	15,0	2,42	2,42	20,4	23,5	1,44	PHC C2052H-HP...
C2062H-HP	38,10	22,23	12,70	8,31	6,00	29,2	30,2	17,0	3,25	3,25	24,0	27,6	1,99	PHC C2062H-HP...
C2082H-HP	50,80	28,58	15,75	11,40	8,05	35,7	37,0	24,0	4,00	4,00	50,0	56,5	3,34	PHC C2082H-HP...
HP40	40,00	22,00	8,75	9,00	6,00	23,0	24,2	18,0	2,50	2,50	27,0	28,0	1,49	PHC HP40...
HB40F1	40,00	22,00	9,00	9,00	6,00	23,0	24,5	18,0	2,50	2,50	20,0	22,0	1,58	PHC HB40F1...
HP41.4	41,40	25,40	15,00	13,80	10,50	35,5	37,0	32,0	4,00	4,00	45,0	48,0	4,20	PHC HP41.4...
HP50	50,00	31,00	14,50	13,20	10,40	31,1	32,5	25,0	3,10	3,10	30,0	34,2	3,29	PHC HP50...
HP50F4	50,00	31,00	15,00	13,20	10,20	36,5	38,0	25,0	4,00	4,00	40,0	44,8	3,73	PHC HP50F4...
HB50	50,00	31,00	15,00	14,00	10,20	36,0	37,5	25,0	4,00	4,00	40,0	43,2	3,98	PHC HB50...
HB50.8F8	50,80	32,00	20,00	19,10	12,40	44,6	46,4	40,0	5,00	4,00	100,0	108,0	6,75	PHC HB50.8F8...
C1655HP	50,80	30,00	10,50	13,00	8,20	27,4	28,9	26,0	3,10	3,10	42,0	48,2	2,72	PHC C1655HP...
HP50.8	50,80	26,00	15,88	20,00	14,30	41,0	42,2	38,1	4,80	4,80	100,0	108,0	5,32	PHC HP50.8...
HB50.8F9	50,80	35,00	12,00	15,50	10,20	36,0	37,3	30,0	5,00	5,00	70,0	77,0	4,92	PHC HB50.8F9...
HP63	63,00	40,00	15,00	16,00	12,10	35,0	36,2	28,5	4,00	4,00	50,0	56,7	4,20	PHC HP63...
DH4202HP	50,80	31,80	15,00	14,00	10,10	36,3	39,0	26,0	3,80	3,80	42,0	51,6	3,75	PHC DH4202HP...
DH4203HP	76,20	31,80	15,00	14,00	10,10	36,3	39,0	26,0	3,80	3,80	42,0	47,1	3,01	PHC DH4203HP...
DH42035HP	88,90	31,80	15,00	14,00	10,10	36,3	39,0	26,0	3,80	3,80	42,0	51,1	2,79	PHC DH42035HP...
DH4204HP	101,60	31,80	15,00	14,00	10,10	36,3	39,0	26,0	3,80	3,80	42,0	51,6	2,63	PHC DH4204HP...
DH8403HP	76,20	47,60	19,00	19,05	13,60	43,8	46,3	39,0	5,10	3,80	84,3	130,3	6,81	PHC DH8403HP...
DH8404HP	101,60	47,60	19,00	19,05	13,60	43,8	46,3	39,0	5,10	3,80	84,3	130,3	5,78	PHC DH8404HP...
DH8406HP	152,40	47,60	19,00	19,05	13,60	43,8	46,3	39,0	5,10	3,80	84,0	130,3	5,18	PHC DH8406HP...
HP38.1F2	38,10	25,40	12,70	9,50	6,60	26,6	28,0	19,1	2,30	2,30	20,0	22,4	2,07	PHC HP38.1F2...
HB50.8F3	50,80	30,00	16,00	14,00	9,00	36,4	37,5	25,5	3,10	3,10	42,0	47,0	3,20	PHC HB50.8F3...
HP75	75,00	40,00	22,00	18,00	12,20	42,0	44,0	35,0	4,00	4,00	60,0	72,0	5,57	PHC HP75...
HP76.2	76,20	31,75	15,50	12,70	9,50	35,5	37,0	26,0	4,00	4,00	42,0	49,2	3,25	PHC HP76.2...
HB76.2F2	76,20	47,60	20,00	24,00	18,50	44,5	46,1	40,0	5,00	4,00	79,0	92,5	6,77	PHC HB76.2F2...
HP80	80,00	50,00	20,00	24,00	18,50	44,5	46,1	40,0	5,00	4,00	79,0	92,5	6,81	PHC HP80...
HP100	100,00	45,00	22,00	16,00	12,00	46,0	47,5	35,0	5,00	5,00	75,0	90,0	6,20	PHC HP100...
HP100F1	100,00	45,00	22,00	18,00	12,00	47,2	48,5	35,0	5,00	5,00	75,0	90,0	6,15	PHC HP100F1...
HP101.6	101,60	47,60	19,00	19,00	13,20	46,2	48,0	40,0	5,00	4,00	53,0	58,2	6,09	PHC HP101.6...
HP101.6F2	101,60	66,70	25,40	26,90	20,10	59,2	60,7	51,0	7,10	5,10	150,0	160,0	14,23	PHC HP101.6F2...
HP152	152,40	66,70	25,40	26,90	19,56	57,2	59,5	50,8	7,10	5,10	94,0	107,8	9,90	PHC HP152...
HP152.4	152,40	47,60	19,00	19,00	13,20	46,2	48,0	40,0	5,00	4,00	54,0	59,5	5,00	PHC HP152.4...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C2042HP in 10 ft length, use designation PHC C2042HPX10FT.

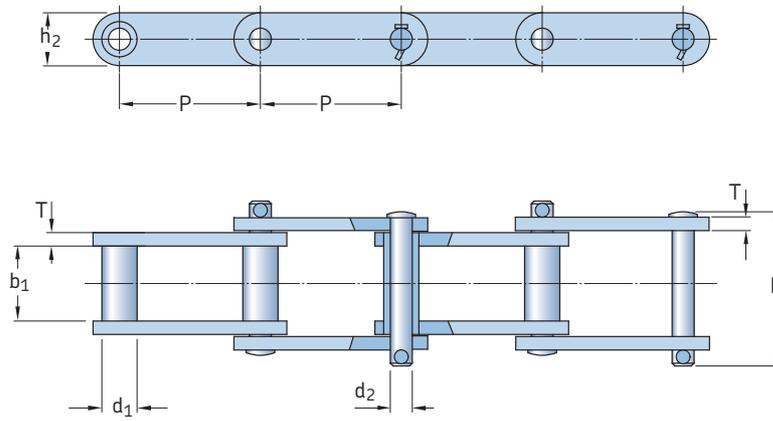
## Hollow pin series



Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter		Pin length		Plate height	Plate thickness	Ultimate tensile strength Q Min.	Average tensile strength $Q_0$	Mass per metre $q$	Designation
	Pitch P	Roller diameter $d_1$ Max.		$d_2$ Max.	$d_3$ Max.	L Max.	$L_c$ Max.	$h_2$ Max.	T				
-	mm									kN		Kg/m	-
HB50.8SA1	50,800	38,10	15,70	15,50	10,30	35,2	36,7	27,2	4,0	55,46	58,8	4,97	PHC HB50.8SA1...
C2122HPF1	76,200	47,60	29,00	17,81	12,70	43,3	44,7	38,1	4,8	53,34	59,2	7,05	PHC C2122HPF1...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order HB50.8SA1 in 10 ft length, use designation PHC HB50.8SA1X10FT.

## Engineering bush series

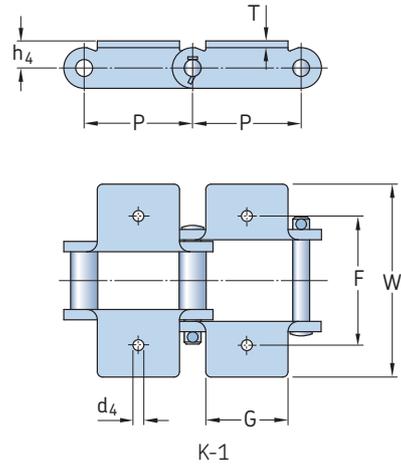
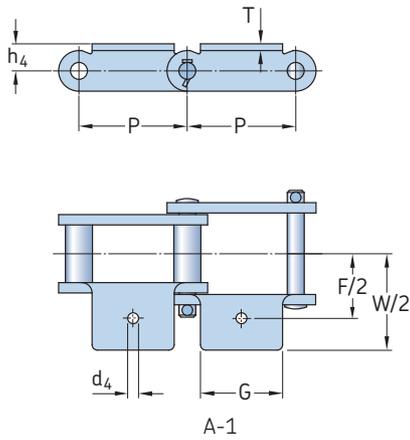


Chain number	Dimensions		Width between inner plates $b_1$ Min.	Pin diameter $d_2$ Max.	Pin length L Max.	Plate height $h_2$ Max.	Plate thickness T	Ultimate tensile strength Q Min.	Average tensile strength $Q_a$	Mass per metre q	Designation
	Pitch P	Roller diameter $d_1$ Max.									
-	mm							kN		Kg/m	-
<b>S188</b>	66,27	22,40	26,90	12,70	68,6	28,40	6,4	102,0	112,2	5,60	PHC S188...
<b>S131</b>	78,11	32,00	33,50	15,88	90,5	38,10	9,7	160,0	176,0	11,60	PHC S131...
<b>S102B</b>	101,60	25,40	54,10	15,88	111,3	38,10	9,7	160,0	176,0	10,40	PHC S102B...
<b>S102.5</b>	102,36	34,93	57,15	19,05	115,0	44,45	9,5	214,0	235,4	14,09	PHC S102.5...
<b>S111</b>	120,90	36,60	66,80	19,05	131,2	50,80	9,7	214,0	235,4	15,90	PHC S111...
<b>S111F1</b>	120,90	36,51	66,68	19,05	125,0	50,80	9,5	214,0	235,4	15,46	PHC S111F1...
<b>S110</b>	152,40	32,00	54,10	15,88	111,3	38,10	9,7	160,0	176,0	9,80	PHC S110...
<b>S856</b>	152,40	44,40	76,20	25,40	154,9	63,50	12,7	365,0	401,5	25,00	PHC S856...
<b>S857</b>	152,40	44,40	76,20	25,40	154,9	82,60	12,7	432,0	475,2	32,00	PHC S857...
<b>S859</b>	152,40	60,40	95,30	31,75	188,5	101,60	16,0	690,0	759,0	55,90	PHC S859...
<b>S110F1</b>	152,40	31,75	53,48	15,88	111,0	44,45	9,5	160,0	176,0	10,50	PHC S110F1...
<b>S150</b>	153,67	44,70	84,30	25,40	164,6	63,50	12,7	378,0	416,0	25,70	PHC S150...
<b>S864</b>	177,80	60,40	95,30	31,75	188,5	101,60	16,0	690,0	759,0	51,80	PHC S864...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order S102B in 10 ft length, use designation PHC S102BX10FT.

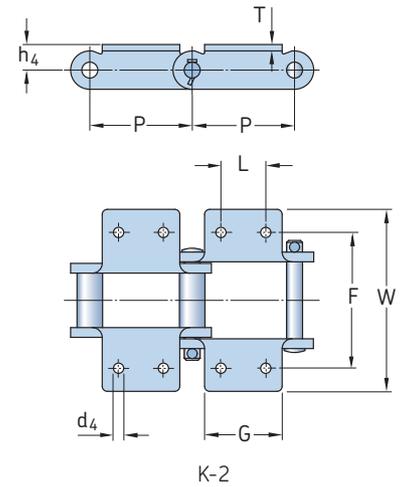
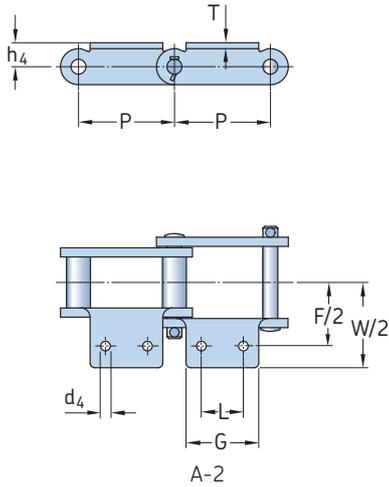
## Engineering bush series attachments

A-1, K-1 attachment | A-2, K-2 attachment



Chain number	Dimensions								Designation
	Pitch								
	P	G	F	W	h <sub>4</sub>	d <sub>4</sub>	T		
-	mm								-
S102B	101,60	77,0	121,0	180,8	25,4	10,2	9,7	PHC S102B...	
S131	78,11	73,9	104,6	157,0	25,4	13,5	9,7	PHC S131...	
S188	66,27	54,6	95,2	131,6	20,6	10,2	6,4	PHC S188...	

To complete designation add attachment spacing and type followed by chain length. For example PHC S102B-L2A1X10FT (S102B chain with A-1 attachment on every second link, 10 feet chain length).

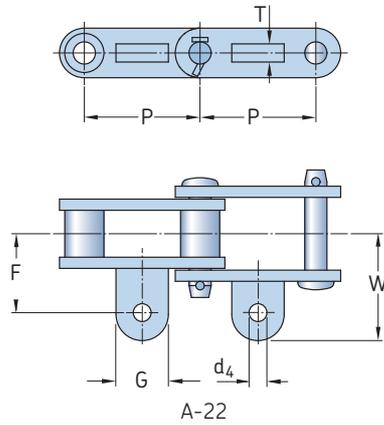


Chain number	Dimensions									Designation
	Pitch									
	P	L	G Max.	F	W Max.	h <sub>4</sub>	d <sub>4</sub> Min.	T		
-	mm									-
S102B	101,60	44,50	69,90	134,90	180,80	25,40	10,20	9,70	PHC S102B...	
S110	152,40	44,50	89,60	134,90	180,80	25,40	10,20	9,70	PHC S110...	
S111	120,90	58,70	92,70	158,80	210,80	38,10	13,50	9,70	PHC S111...	
S131	78,11	38,10	73,90	104,60	157,00	25,40	13,50	9,70	PHC S131...	
S150	153,67	69,90	108,70	190,50	249,40	47,80	13,50	12,70	PHC S150...	
S188	66,27	31,80	54,60	106,40	131,60	20,60	8,60	6,40	PHC S188...	
S856	152,40	63,50	103,10	184,20	241,30	47,80	16,80	12,70	PHC S856...	
S102.5	102,36	44,45	69,00	136,53	163,51	28,58	9,50	9,50	PHC S102.5...	
S110F1	152,40	44,45	88,90	134,94	165,10	27,78	10,30	9,50	PHC S110F1...	
S111F1	120,90	58,70	87,50	158,75	196,85	38,10	13,70	9,50	PHC S111F1...	

To complete designation add attachment spacing and type followed by chain length. For example PHC S102B-L2A2X10FT (S102B chain with A-2 attachment on every second link, 10 feet chain length).

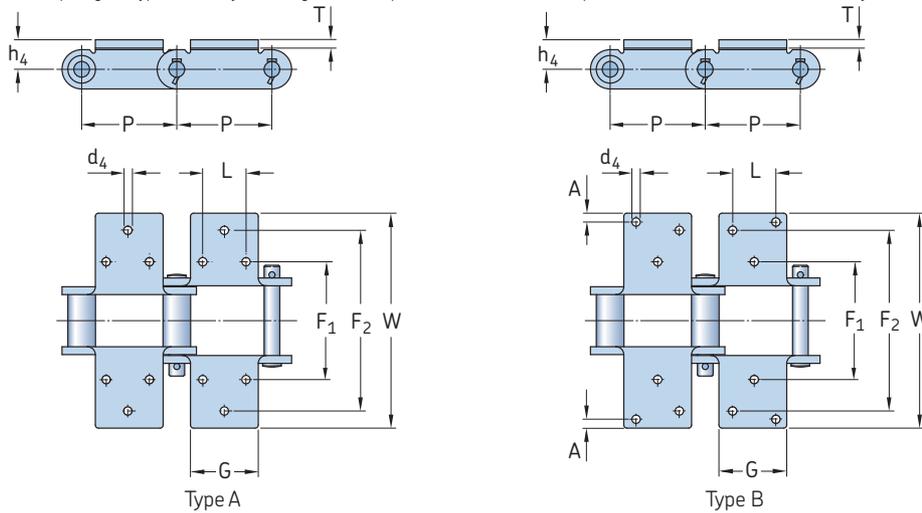
# Engineering bush series attachments

## A-22 attachment | K-3 attachment



Chain number	Dimensions							Designation
	Pitch							
	P	G	F	W	d <sub>4</sub>	T		
-	mm							-
S188	66,27	49,2	45,2	61,2	10,2	10,4	PHC S188...	

To complete designation add attachment spacing and type followed by chain length. For example PHC S188-L2A22X10FT (S188 chain with A-22 attachment on every second link, 10 feet chain length).

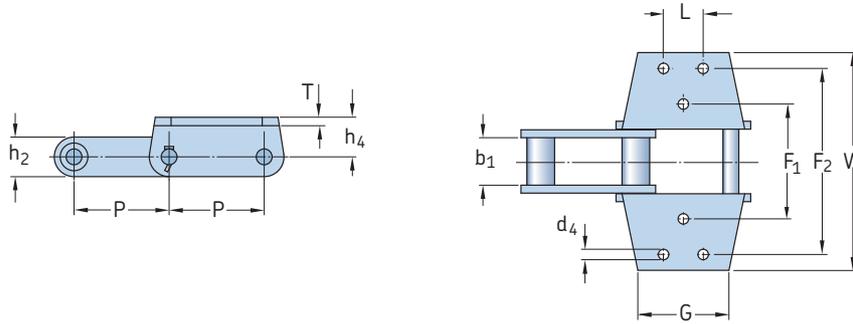


Type	Chain number	Dimensions									Designation
		Pitch									
		P	G	L	F <sub>1</sub>	F <sub>2</sub>	W	h <sub>4</sub>	d <sub>4</sub>	T	
-		mm									-
A	S150	153,67	109,5	69,9	190,5	292,1	347,5	47,8	13,5	13,5	PHC S150...
B	S856	152,40	152,4	69,9	166,6	277,9	349,3	47,8	13,5	13,5	PHC S856...

To complete designation add attachment spacing and type followed by chain length. For example PHC S150-L2K3X10FT (S150 chain with K-3 attachment on every second link, 10 feet chain length).

## Engineering bush series attachments

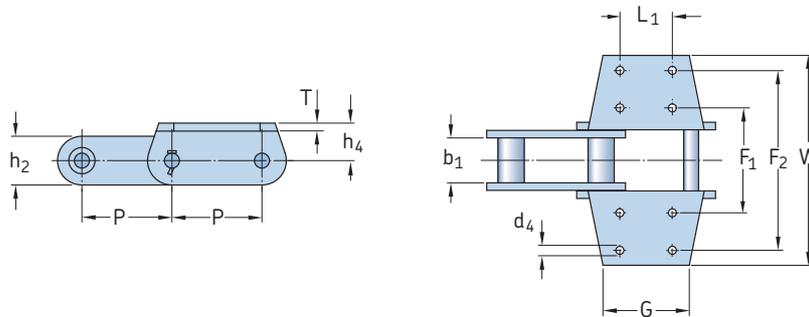
K-35 attachment | K-44 attachment



K-35

Chain number	Dimensions										Designation
	Pitch	P	G	L	F <sub>1</sub>	F <sub>2</sub>	W	h <sub>4</sub>	d <sub>4</sub>	T	
-	mm										-
S856	152,40	146,1	63,5	184,2	298,5	349,3	47,8	16,8	13,5	PHC S856...	

To complete designation add attachment spacing and type followed by chain length. For example PHC S856-L2K35X10FT (S856 chain with K-35 attachment on every second link, 10 feet chain length).



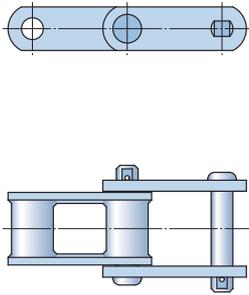
K-44

Chain number	Dimensions										Designation
	Pitch	P	G	L <sub>1</sub>	L <sub>2</sub>	F <sub>1</sub>	F <sub>2</sub>	W	h <sub>4</sub>	d <sub>4</sub>	
-	mm										-
S857	152,40	146,1	88,9	88,9	177,8	304,8	355,6	63,5	13,5	13,5	PHC S857...
S859	152,40	146,1	114,3	69,9	228,6	330,2	381,0	76,2	16,8	13,5	PHC S859...
S864	177,80	146,1	139,7	95,3	228,6	330,2	381,0	76,2	16,8	13,5	PHC S864...

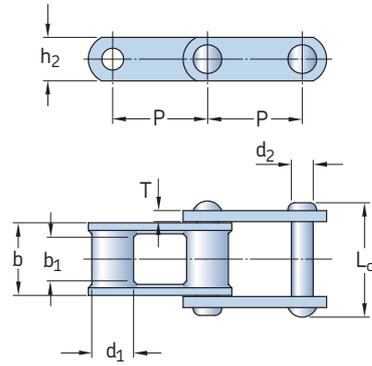
To complete designation add attachment spacing and type followed by chain length. For example PHC S857-L2K44X10FT (S857 chain with K-44 attachment on every second link, 10 feet chain length).

## Combination series

Cottered

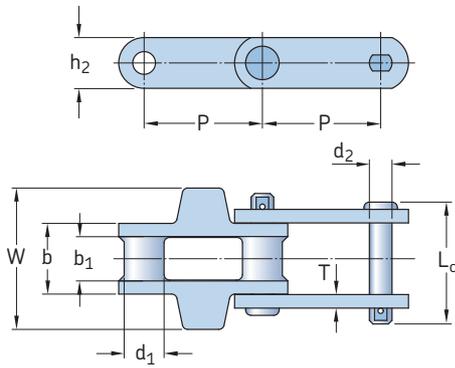


Riveted

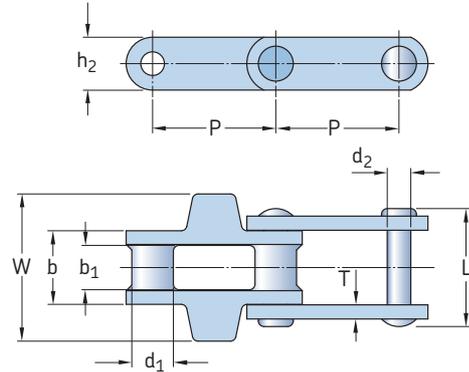


C Type combination chain

Cottered

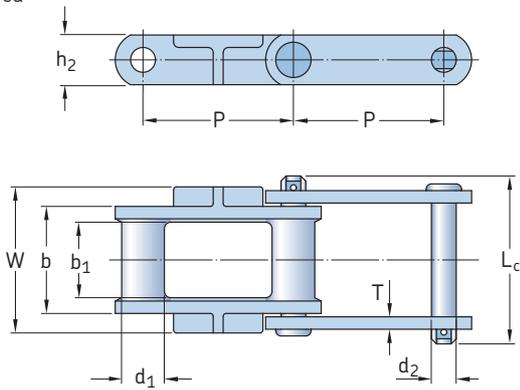


Riveted

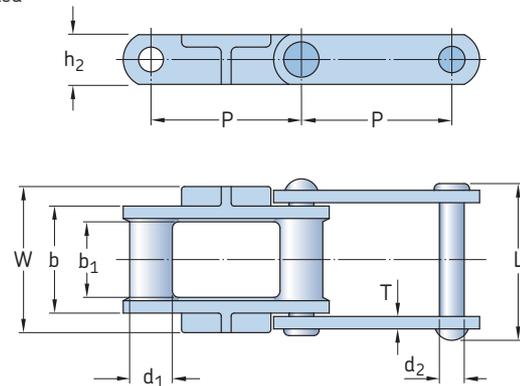


BRH Type combination chain

Cottered



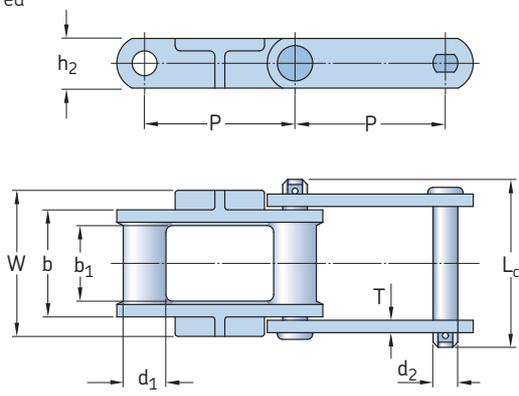
Riveted



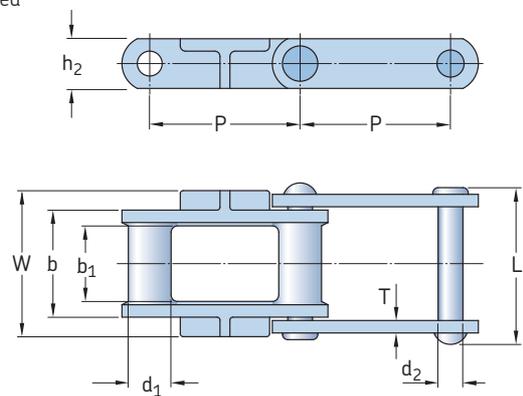
MBP Type combination chain

## Combination series

Cottered



Riveted

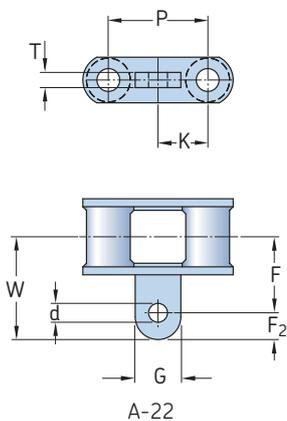


PW Type combination chain

Chain number	Dimensions		Sprocket face width $b_1$	Inner block width $b$	Pin diameter $d_2$	Plate height $h_2$	Plate thickness $T$	Pin length $L$	Barrel diameter $d_1$	Designation
	Pitch $P$									
	mm	in.	mm							
C55	41,43	1,631	17,50	32,00	9,50	19,00	4,80	50,00	18,30	PHC C55...
C55L	41,43	1,631	17,50	32,00	10,00	19,00	4,80	50,00	18,30	PHC C55L...
C60	58,60	2,307	22,35	42,92	12,70	19,05	6,35	73,15	19,05	PHC C60...
C77	58,62	2,308	17,50	32,00	11,10	22,00	4,80	57,15	18,30	PHC C77...
C188	66,27	2,609	23,80	39,60	12,70	29,00	5,80	63,50	22,35	PHC C188...
C131	78,11	3,075	28,50	52,00	16,00	38,00	9,00	88,90	31,00	PHC C131...
C102B	101,60	4,000	50,80	73,00	16,00	38,00	9,00	111,25	24,64	PHC C102B...
C1021/2	102,62	4,040	50,80	73,91	19,05	35,05	9,65	111,25	35,00	PHC C1021/2...
C111C	103,53	4,760	60,45	86,00	19,05	36,58	9,65	127,00	36,58	PHC C111C...
C111	120,90	4,760	60,00	86,00	19,00	44,00	9,00	127,00	36,58	PHC C111...
C110	152,40	6,000	49,28	73,15	15,88	31,75	9,65	111,25	31,75	PHC C110...
C132	152,40	6,000	73,00	111,00	25,40	50,80	12,00	165,10	43,70	PHC C132...
C133	152,40	6,000	31,75	73,15	22,23	44,45	9,65	101,60	44,45	PHC C133...
MBP132	153,67	6,050	79,25	109,50	25,40	43,69	12,70	165,10	43,70	PHC MBP132...
MBP132C	153,67	6,050	79,25	109,50	25,40	43,69	12,70	165,10	43,70	PHC MBP132C...
PW132	153,67	6,050	79,25	109,50	25,40	43,69	12,70	165,10	43,70	PHC PW132...
BRH188	66,27	2,609	23,80	39,60	14,30	28,50	5,80	63,50	22,35	PHC BRH188...
C188L	66,27	2,609	23,80	39,60	14,30	29,00	5,80	63,50	22,35	PHC C188L...

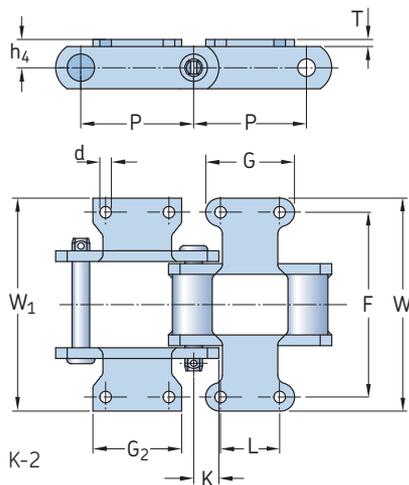
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C55 in 10 ft length, use designation PHC C55X10FT.

**Combination series attachments**  
A-22 Attachment | K-2 Attachment



Chain number	Dimensions		Bolt diameter	Hole diameter	W	F <sub>2</sub>	K	F	G	T	Designation
	Pitch	Pitch									
	P	P	d								
	mm	in.	mm								
C55	41,43	1,631	7,87	8,64	49,28	11,18	20,57	38,10	19,05	6,35	PHC C55...
C188	66,27	2,609	9,65	10,41	47,75	11,18	33,27	36,58	22,35	9,65	PHC C188...

To complete designation add attachment spacing and type followed by chain length. For example PHC C55-L2A22X10FT (C55 chain with A22 attachment on every second link, 10 feet chain length).

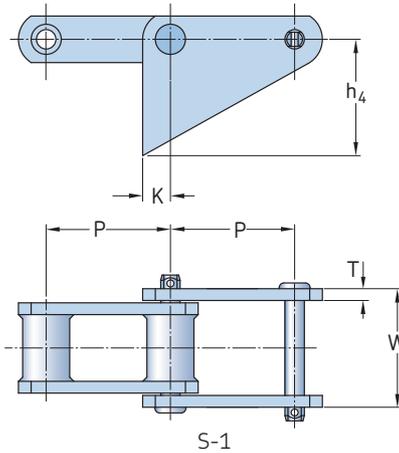


Chain number	Dimensions		Bolt diameter	Hole diameter	h <sub>4</sub>	K	F	L	G	G <sub>2</sub>	T	T <sub>1</sub>	W	W <sub>1</sub>	Designation
	Pitch	Pitch													
	P	P	d												
	mm	in.	mm												
C102B	101,60	4,000	9,65	10,41	25,40	50,80	134,87	44,45	71,37	66,55	5,59	9,65	160,27	171,45	PHC C102B...
C102 1/2	102,62	4,040	9,65	11,18	25,40	51,31	134,87	44,45	71,37	73,15	7,87	9,65	165,10	165,10	PHC C102 1/2...
C110	152,40	6,000	9,65	10,41	25,40	76,20	134,87	44,45	73,15	73,15	7,87	9,65	169,93	171,45	PHC C110...
C111	120,90	4,760	12,70	14,22	28,45	60,45	158,75	58,67	88,90	90,42	7,87	9,65	190,50	195,33	PHC C111...
C111C	120,90	4,760	12,70	14,22	28,45	60,45	158,75	58,67	88,90	90,42	7,87	9,65	190,50	195,33	PHC C111C...
C131	78,11	3,075	12,70	14,22	25,40	38,86	104,65	38,10	66,55	63,50	7,87	9,65	133,35	136,65	PHC C131...
C132	153,67	6,050	12,70	14,22	31,75	76,96	190,50	69,85	101,60	101,60	12,70	12,70	228,60	244,35	PHC C132...

To complete designation add attachment spacing and type followed by chain length. For example PHC C102B-L2K2X10FT (C102B chain with K2 attachment on every second link, 10 feet chain length).

## Combination series attachments

### S-1 attachments

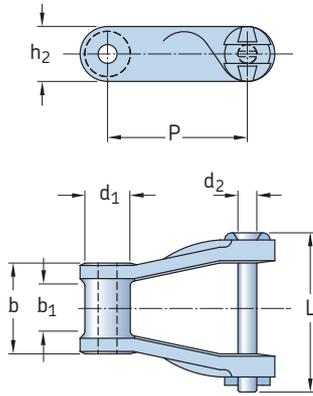


Chain number	Dimensions		h <sub>4</sub>	K	P	T	W	Designation
	Pitch							
	P							
	mm	in.	mm					
C102 1/2	102,62	4,040	95,25	25,40	73,15	9,65	94,49	PHC C102 1/2...
C111	120,90	4,760	111,25	25,40	88,90	9,65	106,43	PHC C111...
C111C	120,90	4,760	111,25	25,40	88,90	9,65	106,43	PHC C111C...
C132	153,67	6,050	127,00	32,51	101,60	12,70	138,18	PHC C132...
PW132	153,67	6,050	127,00	32,51	101,60	12,70	138,18	PHC PW132...
MBP132	153,67	6,050	127,00	32,51	101,60	12,70	138,18	PHC MBP132...
MBP132C	153,67	6,050	127,00	32,51	101,60	12,70	138,18	PHC MBP132C...
C188	66,27	2,609	66,55	15,75	55,63	6,35	53,85	PHC C188...

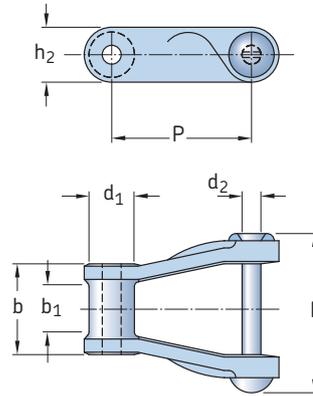
To complete designation add attachment spacing and type followed by chain length. For example PHC C111-L2S1X10FT (C111 chain with S1 attachment on every second link, 10 feet chain length).

## H class mill series

Cottered



Riveted

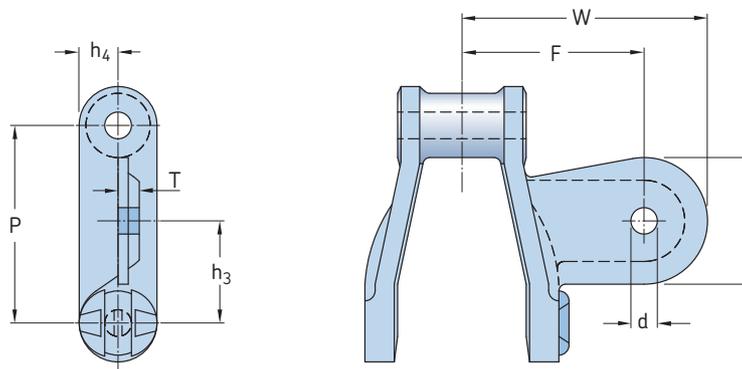


Chain number	Dimensions		Pin diameter	Inner block width	Sprocket face width	Plate height	Barrel Diameter	Pin Length	Designation
	Pitch								
	P		d <sub>2</sub>	b	b <sub>1</sub>	h <sub>2</sub>	d <sub>1</sub>	L	
	in.	mm							
H60	2,308	58,62	8,00	38,00	19,00	19,00	19,05	66,55	PHC H60...
H62	1,654	42,01	7,92	38,10	22,23	19,05	22,35	73,15	PHC H62...
H74	2,609	66,27	9,53	42,16	25,40	25,40	22,35	73,15	PHC H74...
H75	2,609	66,27	7,92	42,16	25,40	19,05	22,35	81,00	PHC H75...
H78	2,609	66,27	12,70	76,70	28,50	28,50	22,35	81,00	PHC H78...
H79	2,609	66,27	12,70	47,75	28,45	28,45	31,00	98,50	PHC H79...
H82	3,075	78,11	14,00	55,00	32,00	32,00	35,00	106,43	PHC H82...
H87	4,000	101,60	15,88	60,45	38,10	35,05	36,60	121,00	PHC H87...
H124	4,000	101,60	19,05	69,85	41,15	39,62			PHC H124...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order H60 in 10 ft length, use designation PHC H60X10FT.

## H class mill series attachments

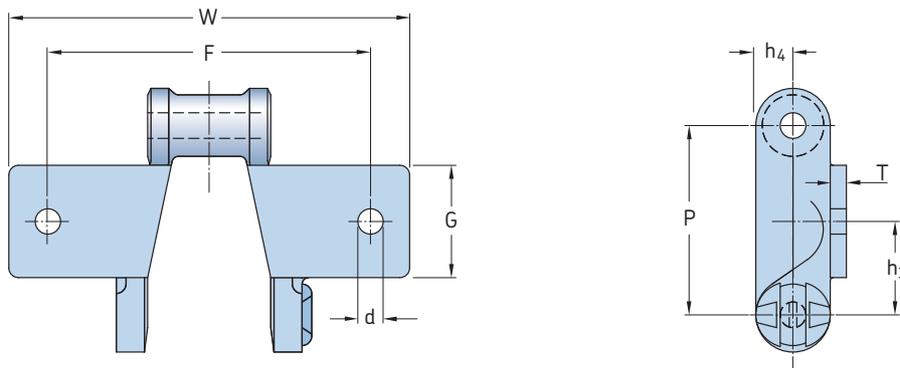
### A-1 Attachment | K-1 Attachment



A-1

Chain number	Dimensions		Bolt diameter	Hole diameter		W	F	G	T	Designation	
	Pitch	Pitch									
	P		d	h <sub>4</sub>	h <sub>3</sub>						
	mm	in.	mm								
H78-L	66,27	2,609	9,65	10,41	14,22	33,27	76,20	55,63	41,15	7,87	PHC H78-L...
H78-R	66,27	2,609	9,65	10,41	14,22	33,27	76,20	55,63	41,15	7,87	PHC H78-R...

To complete designation add attachment spacing and type followed by chain length. For example PHC H78-L2A1-RX10FT (H78 chain with A1-R attachment on every second link, 10 feet chain length).

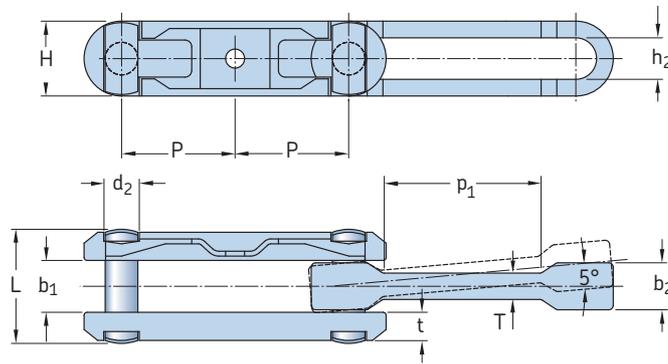


K-1

Chain number	Dimensions		Bolt diameter	Hole diameter		F	G	T	W	Designation	
	Pitch	Pitch									
	P		d	h <sub>4</sub>	h <sub>3</sub>						
	mm	in.	mm								
H60	58,62	2,308	7,87	8,64	19,05	26,92	76,20	28,45	4,83	101,60	PHC H60...
H78	66,27	2,609	9,65	10,41	20,57	31,75	101,60	35,05	5,59	127,00	PHC H78...

To complete designation add attachment spacing and type followed by chain length. For example PHC H60-L2K1X10FT (H60 chain with K1 attachment on every second link, 10 feet chain length).

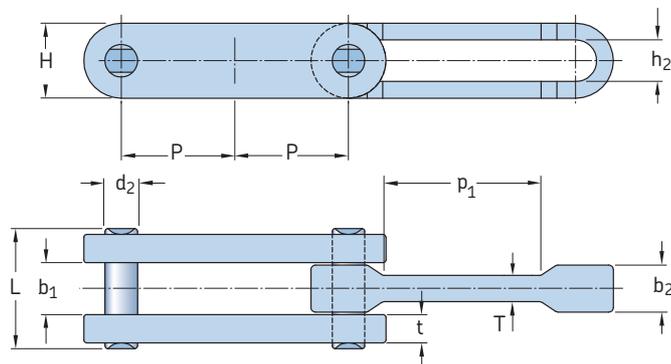
## Rivetless series



Chain number	Dimensions		Pin length L	Center link gap h <sub>2</sub> Min.	Chain height H Max.	Plate thickness		Center link width b <sub>1</sub>	Ultimate tensile strength Q Min.	Designation
	Pitch P	Pin diameter d <sub>2</sub>				t	T			
–	mm								kN	–
X228	50,80	6,40	27,70	7,90	18,00	6,40	9,40	13,00	26,70	PHC X228...
X348	76,20	12,40	43,90	13,50	27,90	10,20	13,00	20,10	97,90	PHC X348...
X458	101,60	16,00	57,20	16,80	36,60	12,20	16,30	27,20	210,00	PHC X458...
X458XP*	101,60	16,00	57,20	16,80	36,60	12,20	16,30	27,20	255,00	PHC 468...
468	102,40	19,05	84,10	22,35	47,80	10,40	28,70	42,93	391,00	PHC 468H...
X678	152,40	22,10	77,00	24,10	51,60	17,80	21,10	34,30	380,00	PHC X658...
X678XP*	152,40	22,10	77,00	24,10	51,60	17,80	21,10	34,30	450,00	PHC X678...
698	152,40	28,70	95,25	31,75	65,00	14,20	25,40	41,40	650,00	PHC 678...
698XP*	152,40	28,70	95,25	31,75	65,00	14,20	25,40	41,40	720,00	PHC 698...
998	229,40	28,70	95,30	31,75	67,60	14,20	25,40	42,93	578,00	PHC XT100...
9118	229,40	35,00	124,00	38,10	76,20	19,80	33,30	51,10	979,00	PHC XT160...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order X228 in 10 ft length, use designation PHC X228X10FT.  
\* Please, note that XP stands for Xtra Strength.

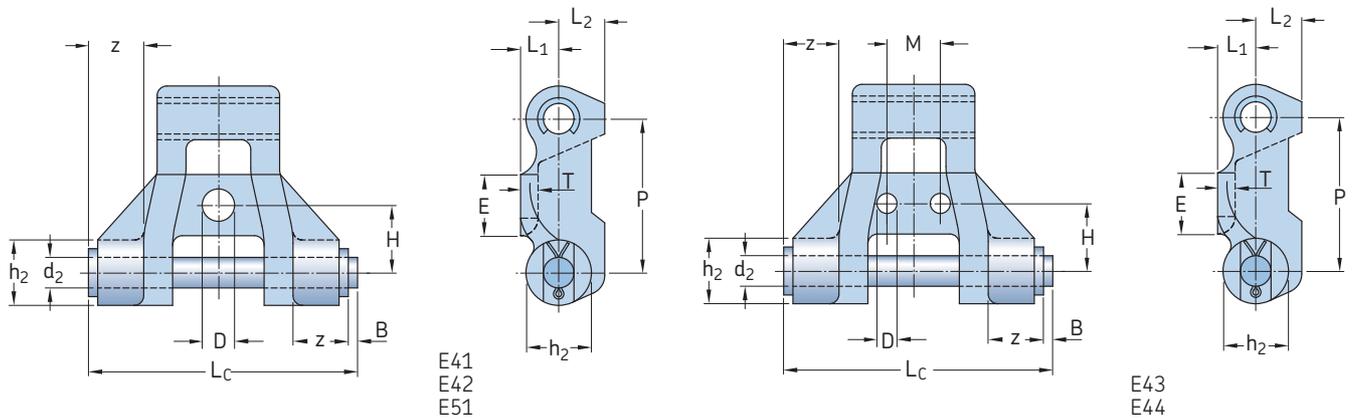
## Barloop series



Chain number	Dimensions		Pin length L	Center link width b <sub>1</sub>	Chain link height H	Link thickness T	Center link gap h <sub>2</sub>	Rated working load	Mass per metre	Designation
	Pitch P	Pin diameter d <sub>2</sub>								
–	mm							kN	Kg/m	–
S348	76,68	12,70	44,45	20,57	28,70	12,70	14,22	8,89	3,58	PHC S348...
S458	102,39	16,00	52,32	26,92	35,05	16,00	17,53	17,78	5,22	PHC S458...
S468	102,39	19,05	74,68	42,93	50,80	28,70	22,35	29,78	11,78	PHC S468...
S678	153,19	22,35	76,20	36,58	50,80	20,57	25,40	34,22	12,83	PHC S678...
S698	153,19	28,70	82,55	41,40	63,50	25,40	31,75	48,00	17,45	PHC S698...
S998	229,39	28,70	82,55	42,93	63,50	25,40	31,75	48,00	18,05	PHC S998...
S9118	229,39	35,05	111,25	54,10	76,20	33,27	38,10	81,33	34,75	PHC S9118...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order S348 in 10 ft length, use designation PHC S348X10FT.

900 class pintle series

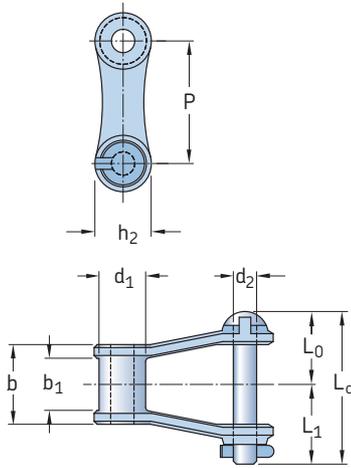


Chain number	Dimensions															Mass per metre	Designation
	Pitch		d <sub>2</sub>	B	L <sub>c</sub>	D	E	h <sub>2</sub>	L <sub>1</sub>	H	C	Z	L <sub>2</sub>	T			
	in.	mm														Kg/m	-
902E41	2,970	75,4	15,88	4,8	139,7	16,8	31,8	34,0	22,4	35,1	-	28,7	23,9	9,1	18,2	PHC 902E41...	
902E42	2,970	75,4	15,88	4,8	139,7	16,8	31,8	34,0	22,4	37,6	-	28,7	23,9	9,1	18,2	PHC 902E42...	
902E43	2,970	75,4	15,88	4,8	139,7	10,4	31,8	34,0	22,4	35,1	27,7	28,7	23,9	9,1	18,2	PHC 902E43...	
902E44	2,970	75,4	15,88	4,8	139,7	10,4	31,8	34,0	22,4	37,6	27,7	28,7	23,9	9,1	18,2	PHC 902E44...	
901E41	3,149	80,0	15,88	4,8	139,7	16,8	31,8	34,0	19,8	35,1	-	28,7	23,9	9,1	17,8	PHC 901E41...	
901E42	3,149	80,0	15,88	4,8	139,7	16,8	31,8	34,0	19,8	40,1	-	28,7	23,9	9,1	17,8	PHC 901E42...	
901E43	3,149	80,0	15,88	4,8	139,7	10,4	31,8	34,0	19,8	35,1	27,7	28,7	23,9	9,1	17,8	PHC 901E43...	
901E44	3,149	80,0	15,88	4,8	139,7	10,4	31,8	34,0	19,8	40,1	27,7	28,7	23,9	9,1	17,8	PHC 901E44...	
907E51	3,170	80,5	15,88	4,8	139,7	16,8	33,3	36,6	18,3	42,9	-	28,7	23,9	9,1	17,6	PHC 907E51...	

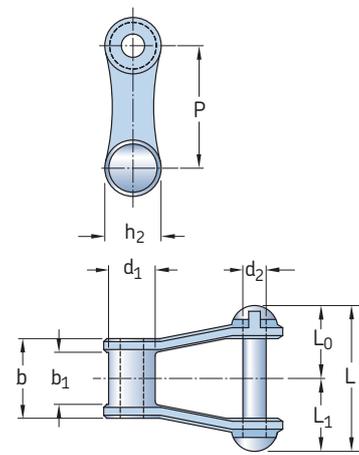
Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 901E41 in 10 ft length, use designation PHC 901E41X10FT.

## 400 class pintle series - cast steel

Cottered



Riveted

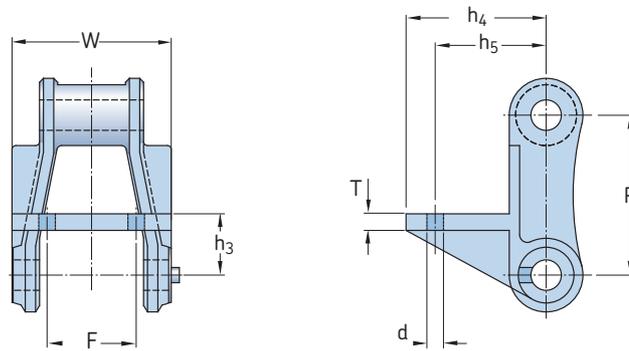


Chain number	Dimensions		Sprocket face width $b_1$	Overall width (cottered) $L_c$	Overall width (riveted) $L$	Pin diameter $d_2$	Height of sidebar $h_2$	Barrel diameter $d_1$	Head of pin to centre line $L_0$	End of pin to centre line (cottered) $L_1$	End of pin to centre line (riveted) $L_2$	Barrel length $b$	Average tensile strength	Designation
	Pitch $P$													
	mm	in										mm	kN	
442CS	34,93	1,375	15,748	51,562	47,75	7,87	19,05	14,22	24,64	26,92	23,11	26,92	34,7	PHC 442CS...
452CS	38,25	1,506	15,748	56,388	52,32	9,65	21,34	17,53	26,16	30,23	26,16	27,69	40,4	PHC 452CS...
445CS	41,40	1,630	17,526	51,562	47,75	7,87	19,05	15,75	24,64	26,92	23,11	26,92	34,7	PHC 445CS...
455CS	41,40	1,630	17,526	56,388	52,32	9,65	21,34	15,75	26,16	30,23	26,16	28,45	42,2	PHC 455CS...
462CS	41,50	1,634	22,352	65,024	60,45	11,18	23,88	18,29	31,75	33,27	28,45	36,58	52,0	PHC 462CS...
477CS	58,62	2,308	17,526	60,452	57,15	11,18	25,40	18,29	29,46	30,99	27,69	31,75	55,5	PHC 477CS...
488CS	66,27	2,609	23,876	74,676	69,85	11,18	23,88	22,35	36,58	38,10	33,27	41,15	63,6	PHC 488CS...
4103CS	78,11	3,075	28,448	90,424	82,55	19,05	38,10	31,75	44,45	45,97	38,10	47,75	94,5	PHC 4103CS...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 445CS in 10 ft length, use designation PHC 445CSX10FT.

## 400 pintle series attachments - cast steel

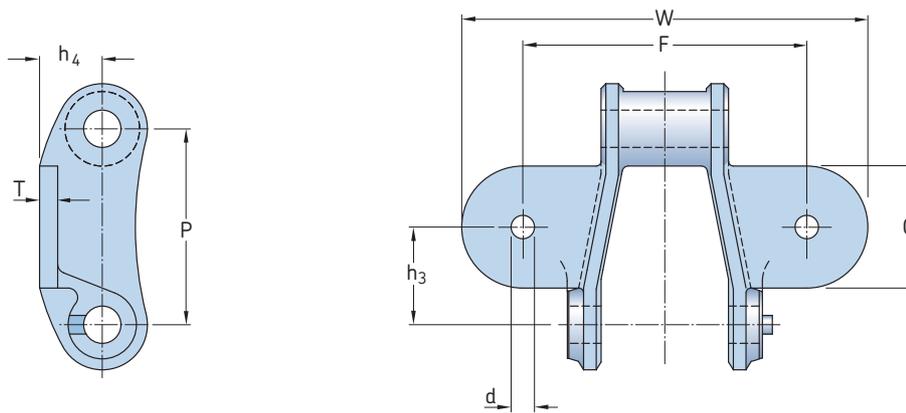
F-2 attachment | K-1 attachment



F-2

Chain number	Dimensions		Bolt diameter d	Hole diameter	h <sub>4</sub>	h <sub>3</sub>	F	h <sub>5</sub>	P	T	W	Designation
	Pitch P											
-	mm	in	mm									-
445CS	41,40	1,630	4,83	5,59	32,51	15,75	26,92	23,88	23,11	4,06	38,10	PHC 445CS...
455CS	41,40	1,630	4,83	5,59	31,75	15,75	26,92	23,88	20,57	4,06	45,97	PHC 455CS...
462CS	41,50	1,634	4,83	5,59	33,27	15,75	26,92	25,40	20,57	4,06	53,09	PHC 462CS...
477CS	58,62	2,308	7,87	8,64	50,80	19,05	44,45	36,58	38,10	6,35	66,55	PHC 477CS...
488CS	66,27	2,609	7,87	8,64	50,04	26,92	51,56	35,05	38,10	7,11	73,15	PHC 488CS...
4103CS	78,11	3,075	9,65	10,41	67,56	31,75	56,39	50,80	48,51	7,87	79,25	PHC 4103CS...

To complete designation add attachment spacing and type followed by chain length. For example PHC 445-L2F2X10FT (445 chain with F2 attachment on every second link, 10 feet chain length).



K-1

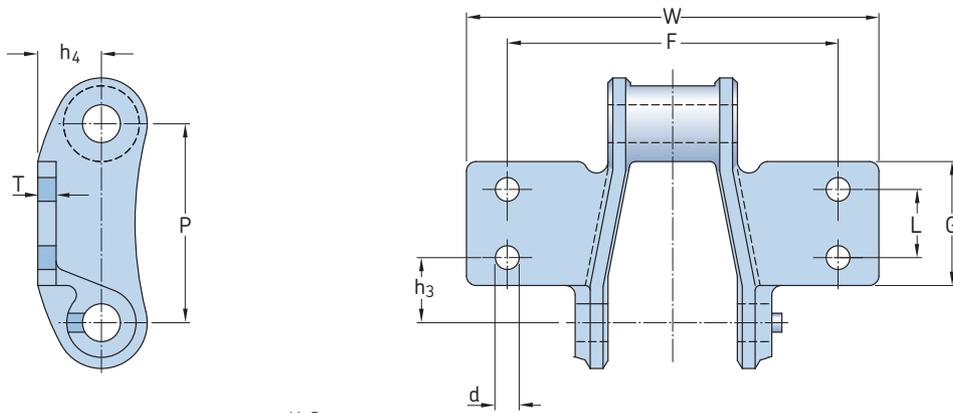
Chain number	Dimensions		Bolt diameter d	Hole diameter	h <sub>4</sub>	h <sub>3</sub>	F	G	T	W	Designation
	Pitch P										
-	mm	in	mm								-
452CS	38,25	1,506	4,83	5,59	11,18	19,05	52,32	18,29	4,06	69,85	PHC 452CS...
445CS	41,40	1,630	4,83	5,59	11,18	18,29	52,32	23,88	3,05	71,37	PHC 445CS...
455CS	41,40	1,630	6,35	7,11	11,18	20,57	50,80	20,57	4,06	73,15	PHC 455CS*...
462CS	41,50	1,634	6,35	7,11	12,70	20,57	60,45	23,88	4,06	82,55	PHC 462CS...
477CS	58,62	2,308	6,35	7,11	16,76	29,46	76,20	35,05	4,06	100,08	PHC 477CS...
488CS	66,27	2,609	7,87	8,64	16,76	33,27	96,77	35,05	4,83	120,65	PHC 488CS...

To complete designation add attachment spacing and type followed by chain length. For example PHC 445-L2K1X10FT (445 chain with K1 attachment on every second link, 10 feet chain length).

\* Available cottered construction only.

## 400 pintle series attachments - cast steel

### K-2 attachments



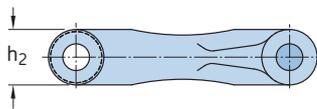
K-2

Chain number	Dimensions		Bolt diameter d	Hole diameter	h <sub>4</sub>	h <sub>3</sub>	F	L	G	T	W	Designation
	Pitch	P										
-	mm	in	mm									-
<b>477CS</b>	58,62	2,308	6,35	7,11	16,76	29,46	76,20	20,57	39,62	3,05	101,60	PHC 477CS...
<b>488CS</b>	66,27	2,609	7,87	8,64	16,76	32,51	91,95	31,75	53,85	4,83	114,30	PHC 488CS...
<b>4103CS</b>	78,11	3,075	12,70	14,22	21,34	38,86	104,65	38,10	66,55	7,87	133,35	PHC 4103CS...

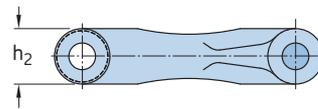
To complete designation add attachment spacing and type followed by chain length. For example PHC 477-L2K2X10FT (477 chain with K2 attachment on every second link, 10 feet chain length).

## 700 class pintle series - cast steel

MS curved S/B



MS curved S/B



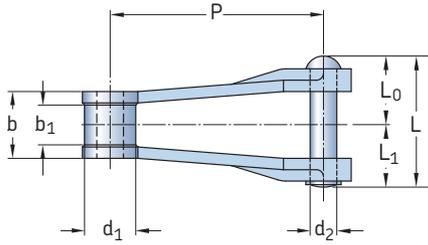
Plain straight S/B



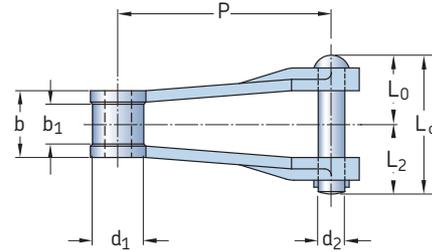
Plain straight S/B



Riveted



Cottered

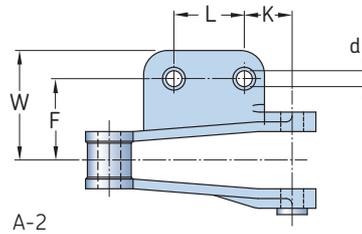
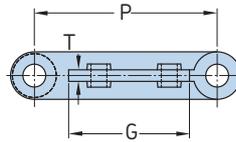


Chain number	Dimensions		Sprocket face width $b_1$	Barrel length $b$	Overall width (cottered) $L_c$	Overall width (riveted) $L$	Pin diameter $d_2$	Plate height $h_2$	Barrel diameter $d_1$	Head of pin to centre line $L_0$	End of pin to centre line (cottered) $L_2$	End of pin to centre line (riveted) $L_1$	Average tensile strength kN	Designation
	Pitch $P$													
-	mm	in	mm										kN	-
720CS	152,40	6,00	28,45	45,97	87,38	84,07	17,53	38,10	35,05	41,15	45,97	42,93	106,0	PHC 720CS...
720SCS	152,40	6,00	28,45	47,75	96,77	93,73	19,05	39,62	36,58	44,45	52,32	49,28	144,5	PHC 720SCS...
MS 720SCS	152,40	6,00	28,45	47,75	96,77	93,73	19,05	39,62	36,58	44,45	52,32	49,28	186,7	PHC MS 720SCS...
730CS	152,40	6,00	28,45	50,80	96,77	93,73	19,05	44,45	38,10	45,97	50,80	47,75	173,3	PHC 730CS...
MS 730SCS	152,40	6,00	28,45	50,80	96,77	93,73	19,05	44,45	38,10	45,97	50,80	47,75	173,3	PHC MS 730SCS...
788CS	66,27	2,61	23,88	41,15	84,07	81,03	14,22	30,23	22,35	39,62	44,45	41,15	101,1	PHC 788CS...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 710 in 10 ft length, use designation PHC 710X10FT.

# 700 pintle series attachments - cast steel

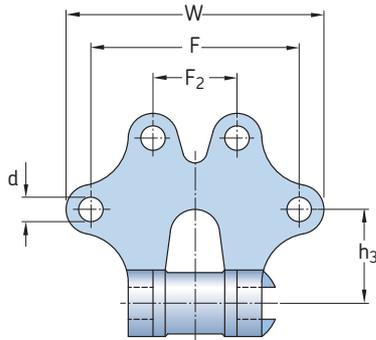
A-2 attachments | F-2 attachments



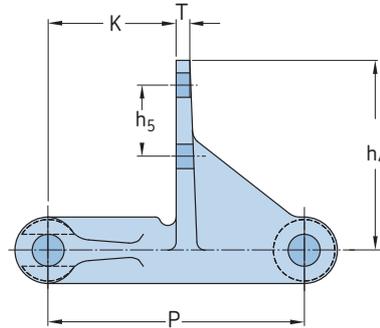
A-2

Chain number	Dimensions		Bolt diameter d	Hole diameter	W	K	L	F	G	T	Designation
	Pitch	P									
-	mm	in	-	-	-	-	-	-	-	-	-
720 CS	152,4	6,0	15,75	17,53	90,42	38,10	53,85	69,09	101,6	15,75	PHC 720CS...
MS 720S CS	152,4	6,0	15,75	17,53	90,42	49,28	53,85	69,85	95,25	15,75	PHC MS 720SCS...
730 CS	152,4	6,0	15,75	17,53	90,42	49,28	53,85	69,85	96,77	11,18	PHC 730CS...

To complete designation add attachment spacing and type followed by chain length. For example PHC 720-L2A2X10FT (720 chain with A2 attachment on every second link, 10 feet chain length).  
 Note: 730-A2 with bosses only.



F-2

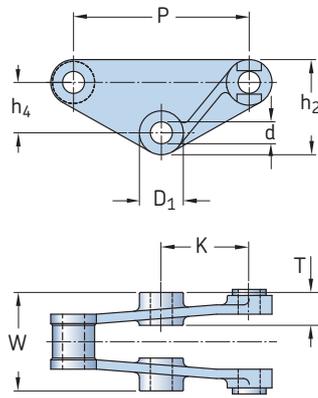


Chain number	Dimensions		Bolt diameter d	Hole diameter	W	K	F	F <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	h <sub>5</sub>	T	Designation
	Pitch	P											
-	mm	in	-	-	-	-	-	-	-	-	-	-	-
720 CS	152,4	6,0	12,70	14,22	98,55	76,20	107,95	49,28	33,27	6,35	50,80	134,87	PHC 720CS...
720-S CS	152,4	6,0	11,18	11,18	98,55	76,20	107,95	49,28	33,27	6,35	50,80	134,87	PHC 720-SCS...
MS 720-S CS	152,4	6,0	11,18	11,18	98,55	76,20	107,95	49,28	33,27	6,35	50,80	134,87	PHC MS 720-SCS...
730 CS	152,4	6,0	11,18	11,18	97,54	76,20	107,95	49,28	33,27	9,65	50,80	134,87	PHC 730CS...
MS 730 CS	152,4	6,0	11,18	11,18	97,54	76,20	107,95	49,28	33,27	9,65	50,80	134,87	PHC MS 730CS...

To complete designation add attachment spacing and type followed by chain length. For example PHC 720-L2F2X10FT (720 chain with F2 attachment on every second link, 10 feet chain length).

700 pintle series attachments - cast steel

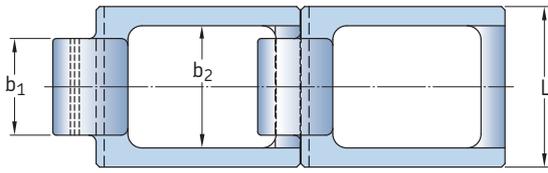
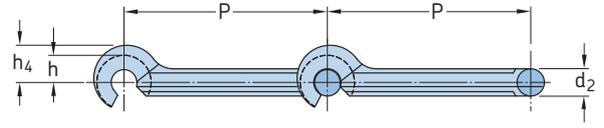
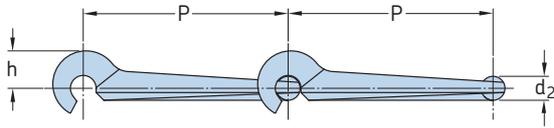
M-1 attachments



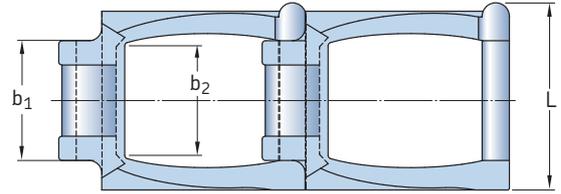
Chain number	Dimensions		Bolt diameter d	Hole diameter	D <sub>1</sub>	h <sub>4</sub>	K	h <sub>2</sub>	T	W	Designation
	Pitch	P									
	mm	in	mm								
720CS	152,40	6,000	19,05	20,57	38,10	38,10	76,20	76,20	19,05	76,20	PHC 720CS...
720SCS	152,40	6,000	19,05	20,57	38,10	38,10	76,20	76,20	19,05	76,20	PHC 720SCS...
MS 720SCS	152,40	6,000	19,05	20,57	38,10	38,10	76,20	76,20	19,05	76,20	PHC MS 720SCS...
730CS	152,40	6,000	19,05	20,57	38,10	41,15	76,20	82,55	19,05	76,20	PHC 730CS...
MS 730CS	152,40	6,000	19,05	20,57	38,10	41,15	76,20	82,55	19,05	76,20	PHC MS 730CS...

To complete designation add attachment spacing and type followed by chain length. For example PHC 720-L2M1X10FT (720 chain with M1 attachment on every second link, 10 feet chain length).

## Detachable series



Type A



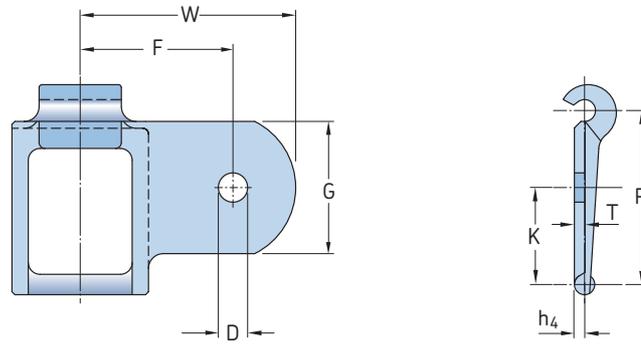
Type B

Chain number	Dimensions		Hook Style	Sprocket face width $b_2$	End bar diameter $d_2$	Backing $h$	Overall width $L$	Bearing length $b_1$	Rib depth $h_4$	Designation
	Pitch $P$									
–	mm	in	–	mm	–	–	–	–	–	–
25	22,91	0,902	A	9,65	3,56	5,08	19,81	10,41	–	PHC 25...
32	29,31	1,154	A	12,70	4,32	6,35	24,64	14,73	–	PHC 32...
42	34,93	1,375	A	15,75	5,59	7,11	32,51	19,56	–	PHC 42...
45	41,40	1,630	A	17,53	5,59	7,62	33,27	20,32	–	PHC 45...
51	29,34	1,155	A	14,22	6,86	9,14	31,75	17,02	–	PHC 51...
52	38,25	1,506	A	15,75	6,86	8,64	38,86	21,08	–	PHC 52...
55	41,43	1,631	A	17,53	6,86	9,14	35,81	20,57	–	PHC 55...
57	58,62	2,308	A	19,05	6,86	10,41	45,97	27,69	–	PHC 57...
62	42,01	1,654	A	20,57	7,87	10,41	42,16	24,64	–	PHC 62...
67	58,62	2,308	B	17,53	7,87	10,41	51,56	34,54	13,46	PHC 67...
75	66,27	2,609	A	23,88	10,41	11,18	53,09	28,45	–	PHC 75...
77	58,34	2,297	B	17,53	9,91	9,14	56,39	36,07	15,49	PHC 77...
78	66,27	2,609	B	23,88	10,67	11,18	66,55	41,15	16,76	PHC 78...
88	66,27	2,609	B	23,88	12,19	11,18	69,85	45,21	19,81	PHC 88...
103	78,11	3,075	B	28,45	14,73	15,49	83,31	51,56	25,40	PHC 103...
124	103,20	4,063	B	31,75	19,56	17,27	103,12	58,42	33,27	PHC 124...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order 710 in 10 ft length, use designation PHC 710X10FT.

## Detachable series attachments

### A-1 attachments



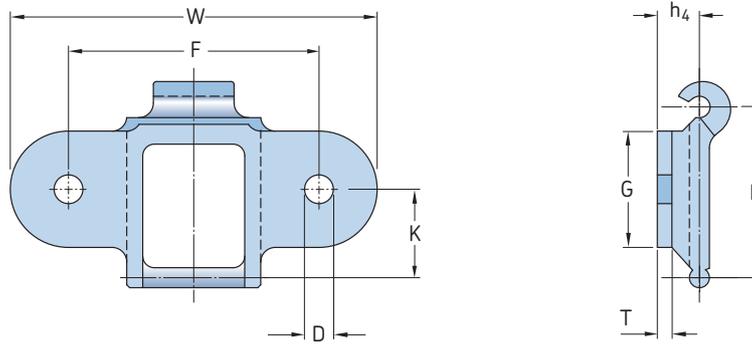
Right hand

Chain number	Dimensions		Bolt diameter	Hole diameter	W	h <sub>4</sub>	K	F	G	T	Designation
	Pitch	Pitch									
	P	P	D								
	mm	in	mm								
25A1-R	22,91	0,902	4,83	5,59	30,99	2,29	11,18	22,35	18,29	2,29	PHC 25A1-R...
25A1-L	22,91	0,902	4,83	5,59	30,99	2,29	11,18	22,35	18,29	2,29	PHC 25A1-L...
32A1-R	29,31	1,154	4,83	5,59	30,99	2,29	15,75	22,35	18,29	3,05	PHC 32A1-R...
32A1-L	29,31	1,154	4,83	5,59	30,99	2,29	15,75	22,35	18,29	3,05	PHC 32A1-L...
42A1-R	34,93	1,375	6,35	7,11	39,62	2,29	16,76	27,69	26,16	3,05	PHC 42A1-R...
42A1-L	34,93	1,375	6,35	7,11	39,62	2,29	16,76	27,69	26,16	3,05	PHC 42A1-L...
45A1-R	41,40	1,630	6,35	7,11	42,16	22,35	20,57	28,45	28,45	4,06	PHC 45A1-R...
45A1-L	41,40	1,630	6,35	7,11	42,16	22,35	20,57	28,45	28,45	4,06	PHC 45A1-L...
52A1-R	38,25	1,506	6,35	7,11	41,15	3,05	19,81	30,23	26,92	3,05	PHC 52A1-R...
52A1-L	38,25	1,506	6,35	7,11	41,15	3,05	19,81	30,23	26,92	3,05	PHC 52A1-L...
55A1-R	41,43	1,631	6,35	7,11	42,93	3,05	22,35	28,45	29,46	4,06	PHC 55A1-R...
55A1-L	41,43	1,631	6,35	7,11	42,93	3,05	22,35	28,45	29,46	4,06	PHC 55A1-L...
57A1-R	58,62	2,308	6,35	7,11	60,45	4,83	28,45	38,10	43,69	4,83	PHC 57A1-R...
57A1-L	58,62	2,308	6,35	7,11	60,45	4,83	28,45	38,10	43,69	4,83	PHC 57A1-L...
62A1-R	42,01	1,654	6,35	7,11	51,56	4,06	21,34	36,58	31,75	4,83	PHC 62A1-R...
62A1-L	42,01	1,654	6,35	7,11	51,56	4,06	21,34	36,58	31,75	4,83	PHC 62A1-L...
77A1-R	58,34	2,297	6,35	7,11	61,98	4,83	31,75	39,62	40,39	5,59	PHC 77A1-R...
77A1-L	58,34	2,297	6,35	7,11	61,98	4,83	31,75	39,62	40,39	5,59	PHC 77A1-L...

To complete designation add attachment spacing and type followed by chain length. For example PHC 25-L2A1-RX10FT (25 chain with A1-R attachment on every second link, 10 feet chain length). To determine the attachment type "left" or "right", view the chain link with the hook up and forward.

## Detachable series attachments

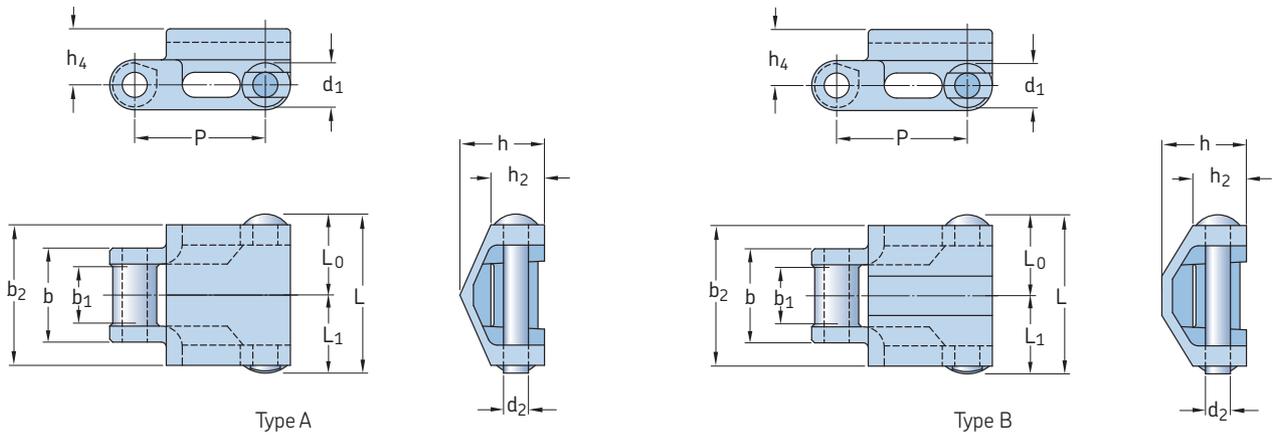
### K-1 attachments



Chain number	Dimensions		Bolt diameter	Hole diameter	$h_4$	K	F	G	T	W	Designation
	Pitch										
	P		D								
	mm	in	mm								
32	29,31	1,154	4,83	5,59	9,65	14,99	44,45	14,99	2,29	58,67	PHC 32...
42	34,93	1,375	4,83	5,59	9,65	17,53	50,80	19,05	3,05	68,33	PHC 42...
45	41,40	1,63	4,83	5,59	10,41	19,81	50,80	21,34	3,05	68,33	PHC 45...
51	29,34	1,155	4,83	5,59	11,18	15,75	44,45	15,75	3,05	52,32	PHC 51...
52	38,25	1,506	4,83	5,59	11,18	18,29	60,45	22,35	3,05	71,37	PHC 52...
55	41,43	1,631	4,83	5,59	10,41	19,81	50,80	22,35	3,05	66,55	PHC 55...
62	42,01	1,654	6,35	7,11	11,94	21,34	60,45	23,88	4,06	84,07	PHC 62...
77	58,34	2,297	6,35	7,11	16,76	28,45	76,20	32,51	4,06	98,55	PHC 77...
78	66,27	2,609	6,35	7,11	15,75	31,75	85,85	35,05	4,06	97,54	PHC 78...
88	66,27	2,609	7,87	8,64	19,05	31,75	96,77	35,05	4,83	107,95	PHC 88...

To complete designation add attachment spacing and type followed by chain length. For example PHC 32-L2K1X10FT (32 chain with K1 attachment on every second link, 10 feet chain length).

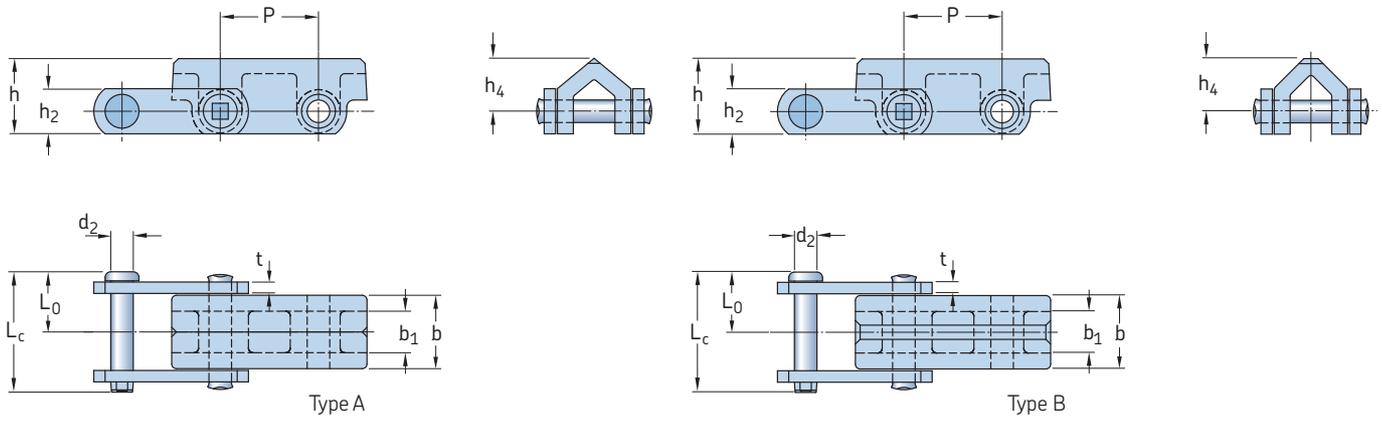
## H class transfer (roof top) series



Chain number	Dimensions		Style of top A or B	Overall width (riveted) L	End of pin to centre line (riveted) $L_1$	Head of pin to centre line $L_0$	Barrel diameter $d_1$	Pin diameter $d_2$	Sprocket face width $b_1$	Overall barrel length b	Sidebar height $h_2$	Centre of pin to top height $h_4$	Overall height h	Width of top $b_2$	Average tensile strength	Designation
	Pitch P															
	mm	in	-	mm											kN	-
H 78ACS	66,27	2,609	A	82,55	41,15	39,62	22,35	12,70	28,45	47,75	25,40	28,45	42,93	71,37	92,44	PHC H 78ACS...
H 78BCS	66,27	2,609	B	82,55	41,15	39,62	22,35	12,70	28,45	47,75	25,40	28,45	42,93	71,37	92,44	PHC H 78BCS...
H 130CS	101,60	4,000	A	82,55	41,15	41,15	25,40	12,70	25,40	41,15	26,92	29,46	42,93	71,37	80,89	PHC H 130CS...
H 131CS	101,60	4,000	A	101,60	52,32	49,28	31,75	15,88	41,15	63,50	39,62	37,34	57,15	87,38	132,89	PHC H 131CS...
H 138CS	101,60	4,000	B	82,55	41,15	41,15	25,40	12,70	25,40	41,15	26,92	29,46	42,93	71,37	86,67	PHC H 138CS...

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order H 78ACS in 10 ft length, use designation PHC H 78ACSX10FT.

## Combination transfer (roof top) series



Chain number	Dimensions		Style of top A or B	Overall width (riveted) $L_c$	End of pin to centre line (riveted) $L_0$	Barrel diameter $d_1$	Pin diameter $d_2$	Sprocket face width $b_1$	Overall barrel length $b$	Sidebar height $h_2$	Shoulder height $h_3$	Centre of pin to top $h_4$	Overall height $h$	Sidebar thickness $t$	Average tensile strength	Designation
	Pitch	P														
-	mm	in	-	mm											kN	-
C 55 ACS	41,43	1,631	A	50,80	25,40	18,29	9,53	17,53	31,75	19,05	19,05	22,35	31,75	4,83	52,00	PHC C 55 ACS
C 55 BCS	41,43	1,631	B	50,80	25,40	18,29	9,53	17,53	31,75	19,05	19,05	22,35	31,75	4,83	52,00	PHC C 55 BCS
C 55 DCS	41,43	1,631	D	50,80	25,40	18,29	9,53	17,53	31,75	22,35	22,35	22,35	31,75	4,83	52,00	PHC C 55 CCS

Standard lengths are 10 ft and 5 m. To complete designation add chain length. For example, to order C 55 A in 10 ft length, use designation PHC C 55 AX10FT.

# Conveyor chains

## – basic maintenance notes

### General information

Conveyor chains of any type should be checked regularly. The frequency of the inspections will be, for the most part, dependent on the industry standards, which might in turn be established by the application, cycle / operation time, temperature and environment.

Given the ability of a chain to perform is essentially the sum of the integrity of ALL system components e.g pins, bushings, rollers, inner and outer side bars, attachments (if applicable), cotter pins and rivets) it is important to check the chain as thoroughly as possible.

### General conveyor inspection

The initial inspection process should include alignment checks, both of the chain and of the sprockets in relation to the frame. (The framework itself should be rigid enough not to allow flexing or bending under normal operational conditions).

Any offset or misalignment will quickly show up as wear on both the sprocket tooth face and on the inner plates of the chain. Inspection of rollers with uneven patterns over their contact length may also indicate alignment issues.

Any worn or damaged teeth will damage the chain links, and increase power consumption. Therefore, sprockets should be replaced if they show any signs of wear or damage.

### Chain wear / elongation

Over a period of time, wear between the pins and the bushings is inevitable. While seemingly insignificant on its own, the total amount over the length of the chain can be significant. Wear is often incorrectly referred to as 'stretch'. For most chains, this elongation effect should be no more than 3 to 5 % of the chain pitch. Figures over this (smaller for some chains) will cause the chain to 'ride

up' on the sprocket teeth, and in extreme cases 'jump off' the sprocket.

Once the chain has reached this elongation value, wear will accelerate, to further damage the chain and chain wheel / sprocket. It is therefore imperative to monitor chain elongation and take the appropriate action.

If chain elongation / wear occurs prematurely, the chain should be checked to detect any problems with components, (e.g. worn or loose pins, side bars hole elongation etc.). If any damage / defects are found, corrective action should be taken as to the cause. If no obvious cause is found the chain specification should be checked against requirements / actual load conditions.

### Maintenance of chains

The life of any type of chain depends on the integrity of the pin / bushing / side bar connections. Any factor that has a negative influence on the integrity of the chain should be eliminated or at least reduced to a minimum. This includes both installation and fitment of connectors, links etc., and the inspection and replacement of pins.

On many chains, pins can have several diameters. Some have an interference fit while others use flats or 'D' shaped ends. The pin, no matter what shape it is, must mate securely with the corresponding side plate holes. When dismantling the chain, the position of the flat, or depth of the secondary diameters should be noted. Checks and measures should be made and reconfirmed against drawings, if necessary to ensure that the pin is secure and fully retained.

To this end a hydraulic press is the most convenient and safest way to reset or replace pins and connectors.

The chain itself, at this point of maintenance, should be secured on a flat bed or table, capable of taking both the chain weight and any applied forces that it may be subjected to during the maintenance process. Be sure that the machine is locked out and tagged out and that the shaft(s) are secured.

Depending on the chain type, use the recommended maintenance procedures for the best and safest results.

For simplicity and ease of installation:

- For riveted pins, the riveted end must be ground off
- If the pin was fixed by a welded washer, it will be necessary to cut this connection. In this case, the pins will be replaced by a new one
- For pins fixed by cotter (or circlips); only remove the cotter head, before pressing out from the same side

For NEW PIN installation,

- Do NOT grind the pin diameter to make the fit more easily. The fit and tolerance should be as tight as recommended for full chain integrity
- Do NOT use a torch to heat the pin or side plate. This could have a detrimental effect on the mechanical and metallurgical characteristics of the metal
- Do NOT use heavy impact force to drive the pin in place. (The impact shocks may cause damage to other chain components, particularly in relation to their fit). Additionally, any broken / fractured part may cause serious personal injury

### Sprockets / chain wheels

The sprocket or, chain wheel, has a direct effect on chain behaviour, both at the drive end and the tail (idler) end.

If not correctly aligned to each other (this is more critical on short centres) and to the structure, the chain and sprocket will wear quickly.

There are three main dimensions that must be compliant for a chain to mesh efficiently with a sprocket wheel

- Chain pitch
- Roller, bushing or barrel diameter
- Inner width

In many cases, sprockets can be supplied with 'split hubs' for easy installation, making it unnecessary to remove shafts and bearings. Sprockets with detachable tooth profiles (segments) are also available, offering quick and convenient change-out with minimal downtime. If the chain is running in one direction only, it may be worth considering for a one or two piece sprocket in having the sprocket design symmetrical (with regards to boss length and location) to allow the sprocket to be reversed at a later date.

For good system chain life, it is important that the sprocket or chain wheel is inspected as frequently as the chain itself. Worn, or improperly designed and installed sprockets are one of the main causes for premature failure and reduced chain life.

An easy way to check sprocket wear on future sprockets is to make a 'template' from thick cardboard from the sprocket when new. Any wear will be easily detected by checking against the template at a later date.

**(Note:** In certain industries, where temperature, fire risk, hygiene, contamination etc. are an issue, it is accepted lubrication is not possible nor feasible.. Accordingly, with these exceptions, the probable poor wear and life is part of the selection process, with decisions of materials and hardening processes etc, made to try and get a better operational life, but one that will always be less than that of a correctly lubricated and maintained system).

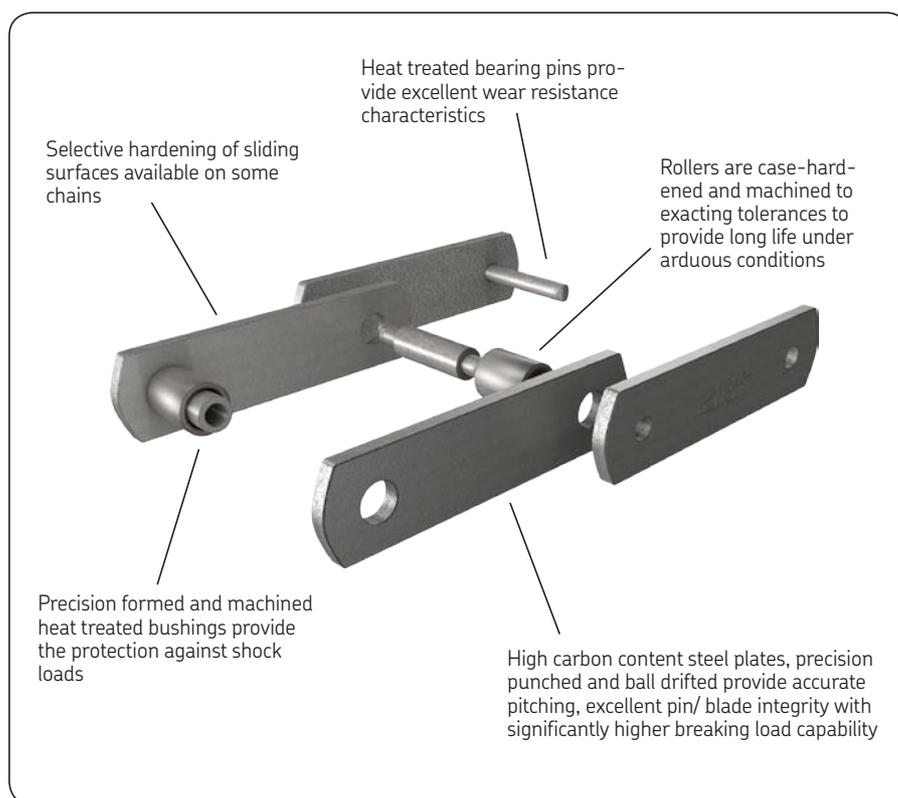
## Lubrication

Proper lubrication is essential for good chain through life. The correct lubricant can also reduce noise levels and reduce energy consumption.

The method, quantity, quality and location of the lubrication may vary from industry to industry and from chain type to chain type. The lubricant is usually applied at the most 'open' point for the chain. This is usually just after the drive sprocket on the slack strand. At this time the lubricant has the best opportunity to work its way into the bushing / pin / roller area as the chain is not under tension.

The lack of any lubrication will have a detrimental effect on chain life due to excessive wear, noise and vibration. All are potential sources of energy loss, and therefore contribute to an inefficient overall conveyor system.

A poor lubrication condition can increase the power consumption from 15 to 35% depending on the chain style, type and system load!



# Chain number index (alpha-numeric)

Chain number	Chain series	Page no.
25	Detachable series	123
32	Detachable series	123
42	Detachable series	123
45	Detachable series	123
51	Detachable series	123
52	Detachable series	123
55	Detachable series	123
57	Detachable series	123
62	Detachable series	123
67	Detachable series	123
75	Detachable series	123
77	Detachable series	123
78	Detachable series	123
88	Detachable series	123
103	Detachable series	123
124	Detachable series	123
468	Rivetless series	114
662	Steel pintle series	39
698	Rivetless series	114
882	Crank link drive series	74
998	Rivetless series	114
1242	Crank link drive series	74
2010	Crank link drive series	74
2512	Crank link drive series	74
3315	Crank link drive series	74
3498	Double flex series	59
3500	Double flex series	59
3618	Crank link drive series	74
3939	Lumber mill Series	38
4020	Crank link drive series	74
9063	9060 series	76
9064	9060 series	76
9118	Rivetless series	114
901E43	900 class pintle series	116
902E43	900 class pintle series	116
901E44	900 class pintle series	116
902E44	900 class pintle series	116
901E45	900 class pintle series	116
902E45	900 class pintle series	116
901E46	900 class pintle series	116
902E46	900 class pintle series	116
907E53	900 class pintle series	116
06BF9	Roller chain with vulcanized elastomer	81
08B-940	Sharp top series	89
08BF71	Sharp top series	92
08B-G1	Roller chain with vulcanized elastomer	80
08B-G1F1	Roller chain with vulcanized elastomer	81
08B-G1F4	Roller chain with vulcanized elastomer	82
08B-G2	Roller chain with vulcanized elastomer	80
08B-G2F1	Roller chain with vulcanized elastomer	82
08BHPPF	Hollow pin series	99
08BHPPF5	Hollow pin series	99

Chain number	Chain series	Page no.
08BS-27-P16/C16	Double plus series	73
08B-TP	Top chain curve movement series	58
10B-G1	Roller chain with vulcanized elastomer	80
10B-G1F2	Roller chain with vulcanized elastomer	81
10B-G1F3	Roller chain with vulcanized elastomer	81
10B-G2	Roller chain with vulcanized elastomer	80
10BHPPF3	Hollow pin series	99
10BHPPF4	Hollow pin series	99
10B-TP	Top chain curve movement series	58
120-1802	Sharp top series	89
12AF1-G1	Roller chain with vulcanized elastomer	80
12A-G1	Roller chain with vulcanized elastomer	80
12B-910	Sharp top series	90
12B-911	Sharp top series	91
12BF3	Sharp top series	90
12B-G1	Roller chain with vulcanized elastomer	80
12B-G1F1	Roller chain with vulcanized elastomer	83
12B-G2	Roller chain with vulcanized elastomer	80
12B-G2F3	Roller chain with vulcanized elastomer	83
12B-G2F4	Roller chain with vulcanized elastomer	83
12B-G2F5	Roller chain with vulcanized elastomer	84
12B-G2F6	Roller chain with vulcanized elastomer	84
12B-G2F8	Roller chain with vulcanized elastomer	83
12BHPPF2	Hollow pin series	99
12BHPPF3	Hollow pin series	99
12BS	Double plus series	73
12BS-40-P28/C28	Double plus series	73
12BS-43-P26/C26	Double plus series	73
12BS-43-P28/C28	Double plus series	73
12BS-48-P24/C24	Double plus series	73
12BS-48-P26/C26	Double plus series	73
12BS-48-P28/C28	Double plus series	73
12B-TP	Top chain curve movement series	58
16A-1171	Sharp top series	90
16A-G1	Roller chain with vulcanized elastomer	80
16A-G1F1	Roller chain with vulcanized elastomer	84
16A-G1F3	Roller chain with vulcanized elastomer	85
16A-G2	Roller chain with vulcanized elastomer	80
16A-G2F1	Roller chain with vulcanized elastomer	85
16A-G2F3	Roller chain with vulcanized elastomer	82
16A-G2F4	Roller chain with vulcanized elastomer	82
16B-1170	Sharp top series	93
16B-1172	Sharp top series	93
16B-1180	Sharp top series	93
16B1185	Sharp top series	93
16B-1187	Sharp top series	91
16BF24	Sharp top series	94
16BF29	Sharp top series	94
16BF45	Sharp top series	91
16B-G1	Roller chain with vulcanized elastomer	80
16BHPPF3	Hollow pin series	99
16BHPPF4	Hollow pin series	99

Chain number	Chain series	Page no.
16BS-65-P38/C38	Double plus series	73
20AF1	Sharp top series	94
20A-G1	Roller chain with vulcanized elastomer	80
20B-1310	Sharp top series	94
20B-1350	Sharp top series	94
20B-G1	Roller chain with vulcanized elastomer	80
24A-G1F1	Roller chain with vulcanized elastomer	84
24B-1805	Sharp top series	95
24B-1807	Sharp top series	95
24B-1809	Sharp top series	95
24B-1810	Sharp top series	91
24B-G1	Roller chain with vulcanized elastomer	80
24B-G1F1	Roller chain with vulcanized elastomer	82
32B-1-1872	Sharp top series	97
32B-1872	Sharp top series	97
32B-1874	Sharp top series	97
32B-1875	Sharp top series	96
32B-1876	Sharp top series	96
32B-1877	Sharp top series	96
32B-1878	Sharp top series	96
32BF4	Sharp top series	96
3318.5-A0680106	Rice harvester series	68
3318T-5010	Rice harvester series	68
3322-63201	Rice harvester series	67
3322T-28241	Rice harvester series	68
3322T-52800	Rice harvester series	68
3322T-63203	Rice harvester series	69
3325-1E6110	Rice harvester series	70
3325-1E6410	Rice harvester series	68
3325-1E8350	Rice harvester series	70
3325-23160	Rice harvester series	67
3325-3555	Rice harvester series	68
3325-3572	Rice harvester series	68
3325-49200	Rice harvester series	68
3325-4LB1.35	Rice harvester series	68
3325-4LB1.45	Rice harvester series	68
3325T-1E8350	Rice harvester series	71
3325T-23151	Rice harvester series	68
3325T-3650	Rice harvester series	68
3325T-3817	Rice harvester series	68
3325T-49201	Rice harvester series	68
3325T-5060	Rice harvester series	68
3325T-699	Rice harvester series	68
3325T-A0680110	Rice harvester series	68
3325T-A0680110F1	Rice harvester series	68
3330-27150	Rice harvester series	67
3330-28361	Rice harvester series	67
3330-4LB1.45	Rice harvester series	68
3330-4LB1.45-01	Rice harvester series	68
3330-66401	Rice harvester series	71
3330T-27151	Rice harvester series	68
3330T-27152	Rice harvester series	68
3330T-28241	Rice harvester series	68
3330T-28241F1	Rice harvester series	68
3330T-28241F2	Rice harvester series	68
3330T-28242	Rice harvester series	68
3330T-3501	Rice harvester series	68
3330T-3817	Rice harvester series	68
3330T-5028	Rice harvester series	68
3330T-52200	Rice harvester series	68
3330T-53981	Rice harvester series	68

Chain number	Chain series	Page no.
3330T-5441	Rice harvester series	68
3330T-59750	Rice harvester series	68
3330T-66103	Rice harvester series	69
3335T-27151	Rice harvester series	68
3340-1E8570	Rice harvester series	68
3340-3572	Rice harvester series	68
3350-3555	Rice harvester series	68
3350-6379	Rice harvester series	68
3350T-744	Rice harvester series	68
3358-1E7070	Rice harvester series	68
3358-1E8350	Rice harvester series	68
3358-6365	Rice harvester series	68
3358T-3330	Rice harvester series	68
3358T-3653	Rice harvester series	70
3358T-53871	Rice harvester series	68
3358T-5K151	Rice harvester series	70
3358T-6365	Rice harvester series	68
3358T-6365F1	Rice harvester series	68
3358T-762	Rice harvester series	70
3540-0875	Rice harvester series	68
3540-3572	Rice harvester series	68
3550-5080	Rice harvester series	68
3558-48180	Rice harvester series	69
3558-4LB1.35	Rice harvester series	68
3558T-48001	Rice harvester series	66
3558T-48001F1	Rice harvester series	66
3558T-48002	Rice harvester series	66
38.4R	Steel agricultural series	86
38.4V	Steel agricultural series	86
38.4VB	Steel agricultural series	86
3939-B21	3939 Series	38
3939-B23	3939 Series	38
3939-B24	3939 Series	38
3939-B4	3939 Series	38
3939-B40	3939 Series	38
3939-B43	3939 Series	38
3939-B44	3939 Series	38
40HP	Hollow pin series	99
4103CS	400 class pintle series - cast steel	117
4103CS	400 class pintle series - cast steel	118
4103CS	400 class pintle series - cast steel	119
415F1	Rice harvester series	66
415F2	Rice harvester series	66
415F3	Rice harvester series	66
415F4	Rice harvester series	66
415F5	Rice harvester series	66
415S	Rice harvester series	66
415S-A	Rice harvester series	66
415SF1	Rice harvester series	66
415SF2	Rice harvester series	66
415SF3	Rice harvester series	66
415SF4	Rice harvester series	66
415SF6	Rice harvester series	66
420JF1	Rice harvester series	66
441.100R	Lumber mill Series	38
442CS	400 class pintle series - cast steel	117
445CS	400 class pintle series - cast steel	117
445CS	400 class pintle series - cast steel	118
445CS	400 class pintle series - cast steel	118
445CS	400 class pintle series - cast steel	118
452CS	400 class pintle series - cast steel	117
452CS	400 class pintle series - cast steel	118

Chain number	Chain series	Page no.
455CS	400 class pintle series - cast steel	117
455CS	400 class pintle series - cast steel	118
455CS	400 class pintle series - cast steel	118
462CS	400 class pintle series - cast steel	117
462CS	400 class pintle series - cast steel	118
462CS	400 class pintle series - cast steel	118
477CS	400 class pintle series - cast steel	117
477CS	400 class pintle series - cast steel	118
477CS	400 class pintle series - cast steel	118
477CS	400 class pintle series - cast steel	119
488CS	400 class pintle series - cast steel	117
488CS	400 class pintle series - cast steel	118
488CS	400 class pintle series - cast steel	118
488CS	400 class pintle series - cast steel	119
500R	Lumber mill Series	38
50HP	Hollow pin series	99
50HPF4	Hollow pin series	99
55VD	Steel agricultural series	86
60-910	Sharp top series	90
60-911	Sharp top series	91
60HP	Hollow pin series	99
60HPF1	Hollow pin series	99
667H	Steel pintle series	39
667J	Steel pintle series	39
667K	Steel pintle series	39
667X	Steel pintle series	39
667XH	Steel pintle series	39
698XP*	Rivetless series	114
720 CS	700 class pintle series - cast steel	121
720CS	700 class pintle series - cast steel	120
720SCS	700 class pintle series - cast steel	120
730 CS	700 class pintle series - cast steel	121
730CS	700 class pintle series - cast steel	120
788CS	700 class pintle series - cast steel	120
80HP	Hollow pin series	99
80HPF1	Hollow pin series	99
80HPF2	Hollow pin series	99
81X	Lumber mill Series	38
81XH	Lumber mill Series	38
81XHH	Lumber mill Series	38
81XHS	Lumber mill Series	38
88C	Steel pintle series	39
88K	Steel pintle series	39
9060A	9060 series	76
9060B	9060 series	76
9061A	9060 series	76
9061B	9060 series	76
960	Elevator series	77
A2080HP	Hollow pin series	99
A2184	2184 series	75
A550	Steel agricultural series	87
A555	Steel agricultural series	87
A557	Steel agricultural series	87
A620	Steel agricultural series	87
BRH188	Combination series	109
BS25-C206B	Double plus series	72
BS25-C208A	Double plus series	72
BS25-C210A	Double plus series	72
BS25-C212A	Double plus series	72
BS25-C216A	Double plus series	72
BS30-C206B	Double plus series	72

Chain number	Chain series	Page no.
BS30-C208A	Double plus series	72
BS30-C210A	Double plus series	72
BS30-C212A	Double plus series	72
BS30-C216A	Double plus series	72
C 55 ACS	Combination transfer (roof top) series	127
C 55 BCS	Combination transfer (roof top) series	127
C 55 DCS	Combination transfer (roof top) series	127
C08B-G1	Roller chain with vulcanized elastomer	80
C08B-G2	Roller chain with vulcanized elastomer	80
C08BHP	Hollow pin series	100
C1021/2	Combination series	109
C102B	Combination series	109
C10B-G1	Roller chain with vulcanized elastomer	80
C10B-G2	Roller chain with vulcanized elastomer	80
C110	Combination series	109
C111	Combination series	109
C111C	Combination series	109
C116A-1160	Sharp top series	92
C116A-1170	Sharp top series	92
C12B-9010	Sharp top series	91
C12B-G1	Roller chain with vulcanized elastomer	80
C12B-G2	Roller chain with vulcanized elastomer	80
C131	Combination series	109
C132	Combination series	109
C133	Combination series	109
C-13T	Escalator step series	63
C1655HP	Hollow pin series	102
C16A-3PEP	Sharp top series	90
C16AF1	Sharp top series	90
C16AF2	Sharp top series	90
C16A-G1	Roller chain with vulcanized elastomer	80
C16B-1160	Sharp top series	93
C16B-1161	Sharp top series	93
C16BF2	Sharp top series	93
C16BF3	Sharp top series	93
C16B-G1	Roller chain with vulcanized elastomer	80
C188	Combination series	109
C188L	Combination series	109
C2040HP	Hollow pin series	100
C2040HPF1	Hollow pin series	100
C2040S2-PSR	Double plus series	72
C2042H-HP	Hollow pin series	102
C2042HP	Hollow pin series	102
C2050HP	Hollow pin series	100
C2050S	Double plus series	72
C2052H-HP	Hollow pin series	102
C2052HP	Hollow pin series	102
C2052HPF1	Hollow pin series	102
C2052HPF3	Hollow pin series	102
C2052SF1	Double plus series	72
C2060HP	Hollow pin series	100
C2060HS	Double plus series	72
C2062H-HP	Hollow pin series	102
C2062HP	Hollow pin series	102
C2080HP	Hollow pin series	100
C2082H-HP	Hollow pin series	102
C2082HP	Hollow pin series	102
C208A	C Series	31
C208AH	C Series	31
C208AHL	C Series	31
C208AL	C Series	31

Chain number	Chain series	Page no.
C208B	C Series	31
C208BL	C Series	31
C20BF9	Sharp top series	92
C20B-G1	Roller chain with vulcanized elastomer	80
C210A	C Series	31
C210AH	C Series	31
C210AHL	C Series	31
C210AL	C Series	31
C210B	C Series	31
C210BL	C Series	31
C2122HPPF1	Hollow pin series	103
C212A	C Series	31
C212AH	C Series	31
C212AHL	C Series	31
C212AL	C Series	31
C212B	C Series	31
C212BL	C Series	31
C216A	C Series	31
C216AH	C Series	31
C216AHL	C Series	31
C216AL	C Series	31
C216B	C Series	31
C216BL	C Series	31
C220A	C Series	31
C220AH	C Series	31
C220AHL	C Series	31
C220AL	C Series	31
C220B	C Series	31
C220BL	C Series	31
C224A	C Series	31
C224AH	C Series	31
C224AHL	C Series	31
C224AL	C Series	31
C224B	C Series	31
C224BL	C Series	31
C228B	C Series	31
C232A	C Series	31
C232AH	C Series	31
C232AHL	C Series	31
C232AL	C Series	31
C232B	C Series	31
C24B-1820	Sharp top series	95
C24B-G1	Roller chain with vulcanized elastomer	80
C40HP	Hollow pin series	100
C50HP	Hollow pin series	100
C55	Combination series	109
C55L	Combination series	109
C60	Combination series	109
C60F2	Sharp top series	90
C60HP	Hollow pin series	100
C77	Combination series	109
C80HP	Hollow pin series	100
CA2060H	Steel agricultural series	86
CA2063H	Steel agricultural series	86
CA550	Steel agricultural series	86
CA550D	Steel agricultural series	88
CA550F4	Steel agricultural series	86
CA550F5	Steel agricultural series	86
CA550V	Steel agricultural series	86
CA555	Steel agricultural series	86
CA555D	Steel agricultural series	88

Chain number	Chain series	Page no.
CA557	Steel agricultural series	86
CA557D	Steel agricultural series	88
CA620	Steel agricultural series	86
CA620D	Steel agricultural series	88
CA627	Steel agricultural series	88
CA960	Steel agricultural series	86
CAE44151	Steel agricultural series	86
CC1400	Double flex series	60
DH4202HP	Hollow pin series	102
DH42035HP	Hollow pin series	102
DH4203HP	Hollow pin series	102
DH4204HP	Hollow pin series	102
DH8403HP	Hollow pin series	102
DH8404HP	Hollow pin series	102
DH8406HP	Hollow pin series	102
F2184	2184 series	75
F51	Steel mill series	51
FV112	FV Series	20
FV112XT	FV Series	20
FV140	FV Series	20
FV140XT	FV Series	20
FV180	FV Series	20
FV180XT	FV Series	20
FV250	FV Series	20
FV250XT	FV Series	20
FV315	FV Series	20
FV315XT	FV Series	20
FV40	FV Series	20
FV400	FV Series	20
FV400XT	FV Series	20
FV40XT	FV Series	20
FV500	FV Series	20
FV500XT	FV Series	20
FV63	FV Series	20
FV630	FV Series	20
FV630XT	FV Series	20
FV63XT	FV Series	20
FV90	FV Series	20
FV90XT	FV Series	20
FVC112	FV Series	21
FVC140	FV Series	21
FVC180	FV Series	21
FVC250	FV Series	21
FVC315	FV Series	21
FVC63	FV Series	21
FVC90	FV Series	21
FVR112	Scraper Series	53
FVR140	Scraper Series	53
FVR180	Scraper Series	53
FVR250	Scraper Series	53
FVR40	Scraper Series	53
FVR63	Scraper Series	53
FVR90	Scraper Series	53
FVR90F1-B-125	Scraper Series	54
FVT112	FV Series	22
FVT112XT	FV Series	22
FVT140	FV Series	22
FVT140XT	FV Series	22
FVT180	FV Series	22
FVT180XT	FV Series	22
FVT250	FV Series	22

Chain number	Chain series	Page no.
FVT250XT	FV Series	22
FVT315	FV Series	22
FVT315XT	FV Series	22
FVT40	FV Series	22
FVT40XT	FV Series	22
FVT63	FV Series	22
FVT63XT	FV Series	22
FVT90	FV Series	22
FVT90XT	FV Series	22
H 130CS	H class transfer (roof top) series	126
H 131CS	H class transfer (roof top) series	126
H 138CS	H class transfer (roof top) series	126
H 78ACS	H class transfer (roof top) series	126
H 78BCS	H class transfer (roof top) series	126
H124	H class mill series	112
H60	H class mill series	112
H62	H class mill series	112
H74	H class mill series	112
H75	H class mill series	112
H78	H class mill series	112
H79	H class mill series	112
H82	H class mill series	112
H87	H class mill series	112
HB100	Hollow pin series	101
HB35	Hollow pin series	101
HB38.1	Hollow pin series	101
HB38.1F1	Hollow pin series	101
HB38.1F3	Hollow pin series	101
HB38.1F4	Hollow pin series	101
HB40F1	Hollow pin series	102
HB40F4	Hollow pin series	101
HB50	Hollow pin series	101
HB50	Hollow pin series	102
HB50.8	Hollow pin series	101
HB50.8F3	Hollow pin series	102
HB50.8F4	Hollow pin series	101
HB50.8F8	Hollow pin series	102
HB50.8F9	Hollow pin series	102
HB50.8SA1	Hollow pin series	103
HB63	Hollow pin series	101
HB63F1	Hollow pin series	101
HB63F2	Hollow pin series	101
HB63F3	Hollow pin series	101
HB63F4	Hollow pin series	101
HB63F6	Hollow pin series	101
HB63F7	Hollow pin series	101
HB63F8	Hollow pin series	101
HB76.2F2	Hollow pin series	102
HP100	Hollow pin series	102
HP100F1	Hollow pin series	102
HP101.6	Hollow pin series	102
HP101.6F2	Hollow pin series	102
HP12.5	Hollow pin series	100
HP12.7	Hollow pin series	101
HP152	Hollow pin series	102
HP152.4	Hollow pin series	102
HP25.4	Hollow pin series	101
HP35	Hollow pin series	101
HP38.1F2	Hollow pin series	102
HP40	Hollow pin series	102
HP40F1	Hollow pin series	100

Chain number	Chain series	Page no.
HP40F2	Hollow pin series	100
HP41.4	Hollow pin series	102
HP41.75	Hollow pin series	101
HP41.75F2	Hollow pin series	101
HP41.75F3	Hollow pin series	101
HP50	Hollow pin series	102
HP50.8	Hollow pin series	102
HP50F1	Hollow pin series	100
HP50F10	Hollow pin series	100
HP50F2	Hollow pin series	101
HP50F4	Hollow pin series	102
HP50F7	Hollow pin series	100
HP55	Hollow pin series	100
HP63	Hollow pin series	102
HP75	Hollow pin series	102
HP76.2	Hollow pin series	102
HP80	Hollow pin series	102
JJT131	Escalator step deries	63
LF155	Steel mill series	49
LL1044F1	Sharp top series	92
M112A	M series	10
M160A	M series	10
M180-P-100	Scrapper Series	54
M20A	M series	10
M224A	M series	10
M28A	M series	10
M310F1-P-125	Scrapper Series	54
M310F1-P-150	Scrapper Series	54
M310-P-125	Scrapper Series	54
M315A	M series	10
M40A	M series	10
M450A	M series	10
M56A	M series	10
M650A	M series	10
M80A	M series	10
M80-P100F1	Scrapper Series	54
M900A	M series	10
MBP132	Combination series	109
MBP132C	Combination series	109
MC112	M series	11
MC112XT	M series	11
MC224	M series	11
MC224XT	M series	11
MC28	M series	11
MC28XT	M series	11
MC56	M series	11
MC56XT	M series	11
MR112	Scrapper Series	53
MR160	Scrapper Series	53
MR224	Scrapper Series	53
MR315	Scrapper Series	53
MR56	Scrapper Series	53
MR80	Scrapper Series	53
MS 720S CS	700 class pintle series - cast steel	121
MS 720SCS	700 class pintle series - cast steel	120
MS 730SCS	700 class pintle series - cast steel	120
MT112	M Series	12
MT112XT	M Series	12
MT160	M Series	12
MT160XT	M Series	12
MT20	M Series	12

Chain number	Chain series	Page no.
MT20XT	M Series	12
MT224	M Series	12
MT224XT	M Series	12
MT28	M Series	12
MT28XT	M Series	12
MT315	M Series	12
MT315XT	M Series	12
MT40	M Series	12
MT40XT	M Series	12
MT450	M Series	12
MT450XT	M Series	12
MT56	M Series	12
MT56XT	M Series	12
MT650	M Series	12
MT650XT	M Series	12
MT80	M Series	12
MT80XT	M Series	12
MT900	M Series	12
MT900XT	M Series	12
N2184	2184 series	75
P1000	Steel mill series	48
P100F11	Universal movement series	62
P100F16	Scraper Series	54
P101.6	Scraper Series	54
P101.6F20	Scraper Series	52
P125F3	Scraper Series	54
P125F4	Scraper Series	54
P125F6	Hoisting series	79
P150F17A	Scraper Series	52
P150F17B	Scraper Series	52
P150F46	Scraper Series	52
P152F2	Scraper Series	52
P152F41	Hoisting series	78
P152F45	Scraper Series	52
P152F45A	Scraper Series	52
P152F45B	Scraper Series	52
P152F45C	Scraper Series	52
P152F45D	Scraper Series	52
P152F45E	Scraper Series	52
P152F45F	Scraper Series	52
P152F47	Scraper Series	52
P152F48	Steel mill series	51
P160F12	Scraper Series	54
P160F7	Hoisting series	79
P200F29	Scraper Series	52
P200F29A	Scraper Series	52
P200F35	Scraper Series	52
P210	Universal movement series	61
P250F6	Hoisting series	78
P300F1	Hoisting series	78
P300F5	Steel mill series	50
P50.8F10	Steel mill series	50
P500	Steel mill series	44
P500F1	Steel mill series	44
P500F2	Steel mill series	45
P600F1	Steel mill series	46
P625	Steel mill series	47
P63F4	Steel mill series	48
P650	Steel mill series	45
P67-FD	Escalator step deries	63
P69F2	Universal movement series	62

Chain number	Chain series	Page no.
P75F9	Steel mill series	49
P80	Sharp top series	98
P80F17	Crawler asphalt paver series	55
P80F17	Crawler asphalt paver series	56
P80F19	Crawler asphalt paver series	55
P80F2	Sharp top series	98
P80F21	Crawler asphalt paver series	55
P80F3	Sharp top series	98
P80F7	Crawler asphalt paver series	55
P80F8	Crawler asphalt paver series	55
P80F8	Crawler asphalt paver series	56
P95	Hoisting series	78
PT131	Escalator step deries	64
PT131HP	Escalator step deries	64
PT133	Escalator step deries	64
PT135HP	Escalator step deries	65
PW132	Combination series	109
RF10150RF1	Hoisting series	78
RF17200MF1-G-4	Hoisting series	78
RF17200MF2-G-4	Hoisting series	78
RO620MF3	Steel mill series	51
RS1113	Elevator series	77
RS1113CR	Elevator series	77
RS1114	Elevator series	77
RS1114CR	Elevator series	77
RS1116	Elevator series	77
RS1116CR	Elevator series	77
RS1131	Elevator series	77
RS1211	Elevator series	77
RS1736CR	Elevator series	77
RS1796	Elevator series	77
RS2047	Elevator series	77
RS2118	Elevator series	77
RS2190	Elevator series	77
RS2600	Elevator series	77
RS2800	Elevator series	77
RS3013	Elevator series	77
RS4013	Elevator series	77
RS4019	Elevator series	77
RS4113	Elevator series	77
RS4113 CR	Elevator series	77
RS4216	Elevator series	77
RS4328	Elevator series	77
RS4850	Elevator series	77
RS4851	Elevator series	77
RS60	Elevator series	77
RS6018	Elevator series	77
RS6018CR	Elevator series	77
RS6238	Elevator series	77
RS6438	Elevator series	77
RS911	Elevator series	77
RS951	Elevator series	77
RS996	Elevator series	77
S102.5	Engineering bush series	104
S102B	Engineering bush series	104
S110	Engineering bush series	104
S110F1	Engineering bush series	104
S111	Engineering bush series	104
S111F1	Engineering bush series	104
S131	Engineering bush series	104
S150	Engineering bush series	104

Chain number	Chain series	Page no.
S188	Engineering bush series	104
S348	Barloop series	115
S458	Barloop series	115
S468	Barloop series	115
S62F3	Steel agricultural series	86
S678	Barloop series	115
S698	Barloop series	115
S856	Engineering bush series	104
S857	Engineering bush series	104
S859	Engineering bush series	104
S864	Engineering bush series	104
S9118	Barloop series	115
S998	Barloop series	115
SJ400-100	Universal movement series	61
SJ400-40	Universal movement series	61
SJ400-60	Universal movement series	61
SJ405S-60	Universal movement series	61
SJ406S-50	Universal movement series	61
SS1227	Elevator series	77
SS124	Crank link drive series	74
SS1245	Crank link drive series	74
SS4038	Elevator series	77
SS40H(P)	Crank link drive series	74
SS588	Crank link drive series	74
SS635H	Crank link drive series	74
SS927	Elevator series	77
ST131	Escalator step deries	63
ST133	Escalator step deries	63
ST133F1	Escalator step deries	63
T131	Escalator step deries	63
TOS50	Top chain curve movement series	57
TOS50F1	Top chain curve movement series	57
TOS80	Top chain curve movement series	57
W106	W Series	25
W110	W Series	25
W111	W Series	25
W124	W Series	25
W124H	W Series	25
W132	W Series	25
W134	W Series	25
W150	W Series	25
W155	W Series	25
W157	W Series	25
W182	W Series	25
W78	W Series	25
W784	W Series	25
W82	W Series	25
WD102	W Series	25
WD104	W Series	25
WD110	W Series	25
WD112	W Series	25
WD113	W Series	25
WD116	W Series	25
WD118	W Series	25
WD120	W Series	25
WD122	W Series	25
WD480	W Series	25
WH106	W Series	25
WH110	W Series	25
WH111	W Series	25
WH124	W Series	25

Chain number	Chain series	Page no.
WH124H	W Series	25
WH132	W Series	25
WH134	W Series	25
WH150	W Series	25
WH155	W Series	25
WH157	W Series	25
WH78	W Series	25
WH784	W Series	25
WH82	W Series	25
X228	Rivetless series	114
X348	Rivetless series	114
X458	Rivetless series	114
X458XP*	Rivetless series	114
X678	Rivetless series	114
X678XP*	Rivetless series	114
Z 40	Z Series	15
Z100	Z Series	15
Z100XT	Z Series	15
Z13	Z Series	15
Z13XT	Z Series	15
Z160	Z Series	15
Z160XT	Z Series	15
Z300	Z Series	15
Z300XT	Z Series	15
Z33	Z Series	15
Z33XT	Z Series	15
Z400	Z Series	15
Z400XT	Z Series	15
Z40XT	Z Series	15
ZC150	Z Series	16
ZC150XT	Z Series	16
ZC21	Z Series	16
ZC300	Z Series	16
ZC300XT	Z Series	16
ZC40	Z Series	16
ZC40XT	Z Series	16
ZC60	Z Series	16
ZC60XT	Z Series	16
ZE100	Z Series	17
ZE100XT	Z Series	17
ZE160	Z Series	17
ZE160XT	Z Series	17
ZE300	Z Series	17
ZE300XT	Z Series	17
ZE40	Z Series	17
ZE40XT	Z Series	17





© SKF is a registered trademark of the SKF Group.

© SKF Group 2013

The contents of this publication are the copyright of the publisher and may not be reproduced (even extracts) unless prior written permission is granted. Every care has been taken to ensure the accuracy of the information contained in this publication but no liability can be accepted for any loss or damage whether direct, indirect or consequential arising out of the use of the information contained herein.

PUB PT/P2 10818 EN · Edition 2 · January 2013